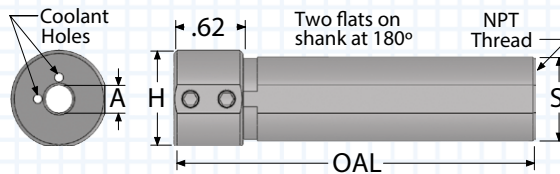


SINGLE POINT COOLANT HOLDERS



- Made with heat-treated steel
- Four lock-down screws for maximum rigidity
- Engineered for maximum coolant flow

QHC HOLDERS (INCH)

"A" INSIDE DIA.	"S" SHANK DIA.	"H" HEAD DIA.	NPT THREAD	OAL	ORDER #	EDP#
0.1250	0.375	0.500	1/16-27NPT	2.50	QHC37-1/8	200252
0.1562	0.375	0.500	1/16-27NPT	2.50	QHC37-5/32	200258
0.1875	0.375	0.500	1/16-27NPT	2.50	QHC37-3/16	200255
0.1250	0.500	0.625	1/8-27NPT	2.75	QHC50-1/8	200267
0.1875	0.500	0.625	1/8-27NPT	2.75	QHC50-3/16	200270
0.2500	0.500	0.625	1/8-27NPT	2.75	QHC50-1/4	200264
0.1250	0.625	0.750	1/4-18NPT	3.25	QHC62-1/8	200279
0.1562	0.625	0.750	1/4-18NPT	3.25	QHC62-5/32	200285
0.1875	0.625	0.750	1/4-18NPT	3.25	QHC62-3/16	200282
0.2187	0.625	0.750	1/4-18NPT	3.25	QHC62-7/32	200288
0.2500	0.625	0.750	1/4-18NPT	3.25	QHC62-1/4	200276

QHC HOLDERS (INCH)

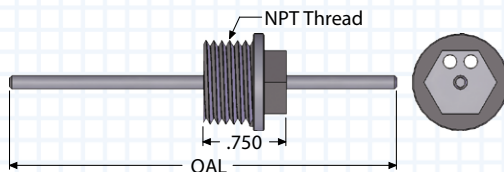
"A" INSIDE DIA.	"S" SHANK DIA.	"H" HEAD DIA.	NPT THREAD	OAL	ORDER #	EDP #
0.1250	0.750	0.865	3/8-18NPT	3.25	QHC75-1/8	200297
0.1562	0.750	0.865	3/8-18NPT	3.25	QHC75-5/32	200309
0.1875	0.750	0.865	3/8-18NPT	3.25	QHC75-3/16	200300
0.2187	0.750	0.865	3/8-18NPT	3.25	QHC75-7/32	200312
0.2500	0.750	0.865	3/8-18NPT	3.25	QHC75-1/4	200294
0.3125	0.750	0.865	3/8-18NPT	3.25	QHC75-5/16	200306
0.3750	0.750	0.865	3/8-18NPT	3.25	QHC75-3/8	200303
0.1250	1.000	1.115	1/2-14NPT	3.25	QHC10-1/8	200207
0.1875	1.000	1.115	1/2-14NPT	3.25	QHC10-3/16	200210
0.2500	1.000	1.115	1/2-14NPT	3.25	QHC10-1/4	200204
0.3125	1.000	1.115	1/2-14NPT	3.25	QHC10-5/16	200216
0.3750	1.000	1.115	1/2-14NPT	3.25	QHC10-3/8	200213
0.5000	1.000	1.115	1/2-14NPT	3.25	QHC10-1/2	200201

QHC HOLDERS (METRIC)

"A" INSIDE DIA.	"S" SHANK DIA.	"H" HEAD DIA.	NPT THREAD	OAL	ORDER #	EDP#
0.1250	20mm	0.865	3/8-18NPT	3.25	QHC20-1/8	200225
0.1875	20mm	0.865	3/8-18NPT	3.25	QHC20-3/16	200228
0.2500	20mm	0.865	3/8-18NPT	3.25	QHC20-1/4	200222
0.3125	20mm	0.865	3/8-18NPT	3.25	QHC20-5/16	200234
0.3750	20mm	0.865	3/8-18NPT	3.25	QHC20-3/8	200231

QHC HOLDERS (METRIC)

"A" INSIDE DIA.	"S" SHANK DIA.	"H" HEAD DIA.	NPT THREAD	OAL	ORDER #	EDP#
0.1250	22mm	0.865	3/8-18NPT	3.25	QHC22-1/8	200240
0.1875	22mm	0.865	3/8-18NPT	3.25	QHC22-3/16	200243
0.2500	22mm	0.865	3/8-18NPT	3.25	QHC22-1/4	200237
0.3125	22mm	0.865	3/8-18NPT	3.25	QHC22-5/16	200249
0.3750	22mm	0.865	3/8-18NPT	3.25	QHC22-3/8	200246



- Adjustable back stop for quick tool change
- Ideal for qualified threading tools
- Engineered for maximum coolant flow
- Ideal for qualified boring bars

BACK STOPS (QHC SERIES)

NPT THREAD	STOP ROD DIAMETER	STOP ROD OAL	HOLDER SERIES	ORDER #	EDP#
1/16-27NPT	0.093	2.75	QHC37	QHC37-BKS	200261
1/8-27NPT	0.125	3.00	QHC50	QHC50-BKS	200273
1/4-18NPT	0.125	3.00	QHC62	QHC62-BKS	200291
3/8-18NPT	0.125	3.00	QHC75	QHC75-BKS	200315
1/2-14NPT	0.125	3.50	QHC10	QHC10-BKS	200219