How is Reliability Engineering Changing?

Fred Schenkelberg







Do you still use

MTBF?

Reliability History







Just works

Definition

Discipline

It should just work



Not long ago you would personally know the craftsman

Crafts

Local

Competition

One Hoss Shay

Reliability Definition



how is this different then common use?

"The probability that an item will perform a required function without failure under stated conditions for a stated period of time."

O'Connor and Kleyner in Practical Reliability Engineering 5th ed.

Tools and Techniques



So many TLAs and FLAs

FMEA HALT ALT RCA RBD

. . .

What is the latest innovation

in reliability that you use today?

Industry Trends







Customers

Consequences Supply Chain

Customers Demand More

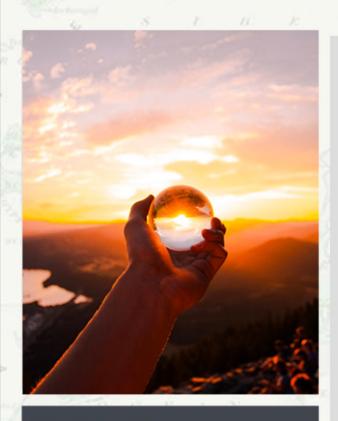


This hasn't changed, yet continues

I heard this 30 years ago:

Faster, cheaper, better

Failure are more Expensive



The Yelp effect

The costs associated with warranty may be a tracked number.

Lost sales will cost more

Supply Chain Complexity



How deep into the supply chain do you go?

Gone are the early days of Ford Motor's early days

Cost is not the only factor to consider

What trends

are you seeing?

Recent Changes in



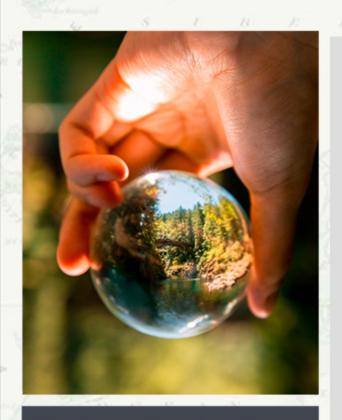




Education

Sensors Data Analysis

Changes in Education



What is more important: the school attended or the results you create?

Massive open online courses

Top universities

Certifications

Google it

Changes in Sensors



Just what we need: more data, right?

Cheaper

Easier to use

Models and relationships

Changes in Data Analysis



When was the last time you spent a day analyzing data?

More data doesn't mean better

Emphasis still not on what to collect and why

Tools slow to move off MTBF option

What are the changes

you are seeing?

Future Trends & Barriers







PHM

PoF

Risk Mgmt

Prognostic Health Management



Do make the best use of this idea?

Trend

better sensor and models benefits becoming recognized

Barriers

need to build models and understanding doesn't apply to all failure mechanisms

Physics of Failure



When do you accept a model for use?

Trend

Helps with DFR efforts More models becoming available

Barriers

Significant effort to create models New materails, etc every day (it seems)

Risk Management



We're getting deeper into business management with this

Trend

Increasing emphasis across industries Risk is more than product failure risk

Barriers

Shift in mindset of reliability engineers Practices still under development

What do you see

in the future of reliability?

In Summary

History



Patterns



Barriers











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