Fred Schenkelberg Fundamentals of Allocation



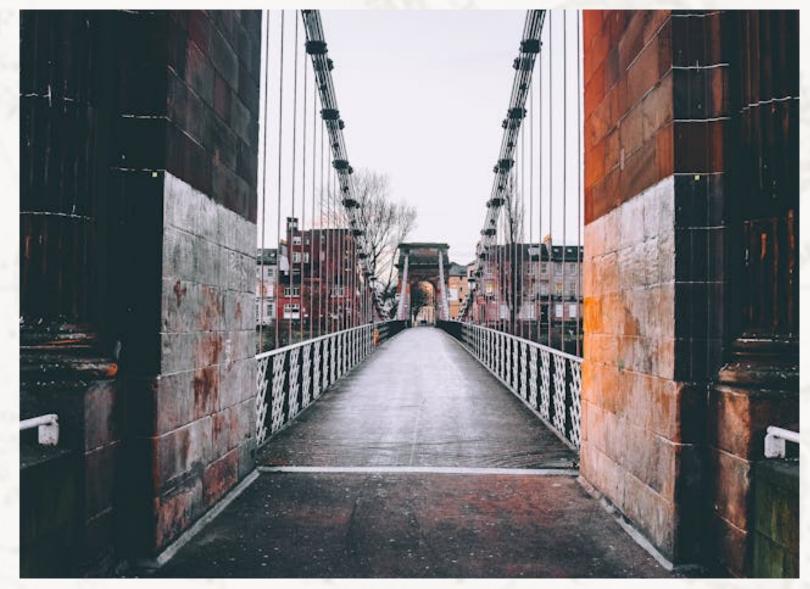




Why do Allocation?







A bad example

Bad, good, & great

System reliability goal

95% Rover 1 year

Each major subsystem

designed to meet

95% Rover 1 year

Overall system reliability ~50%



A good example

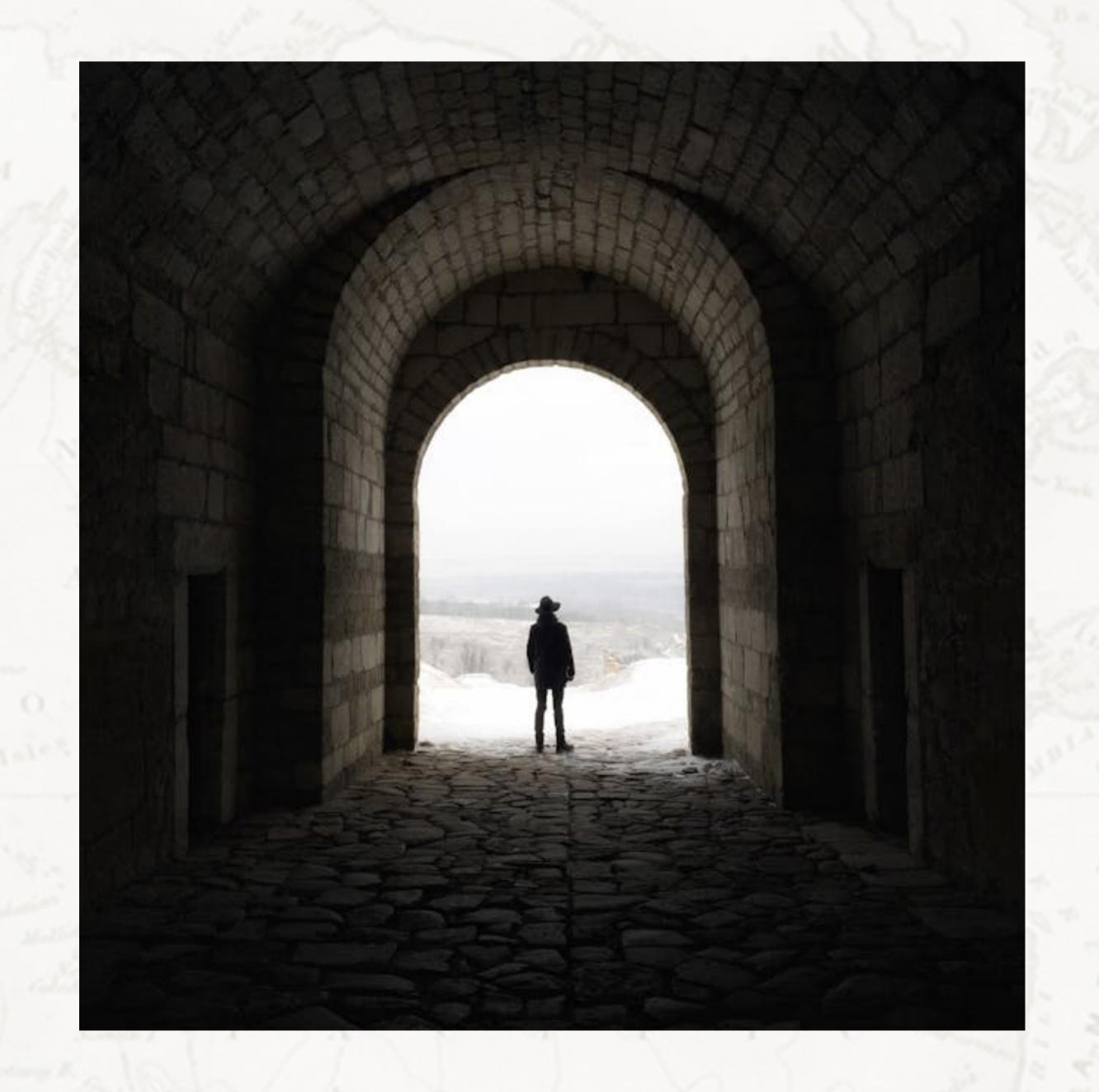
Bad, good, & great

System reliability in place

Allocation to major vendorsupplied elements

Used to specify reliability with purchased elements of system

Internal designed elements did not have allocated reliability targets



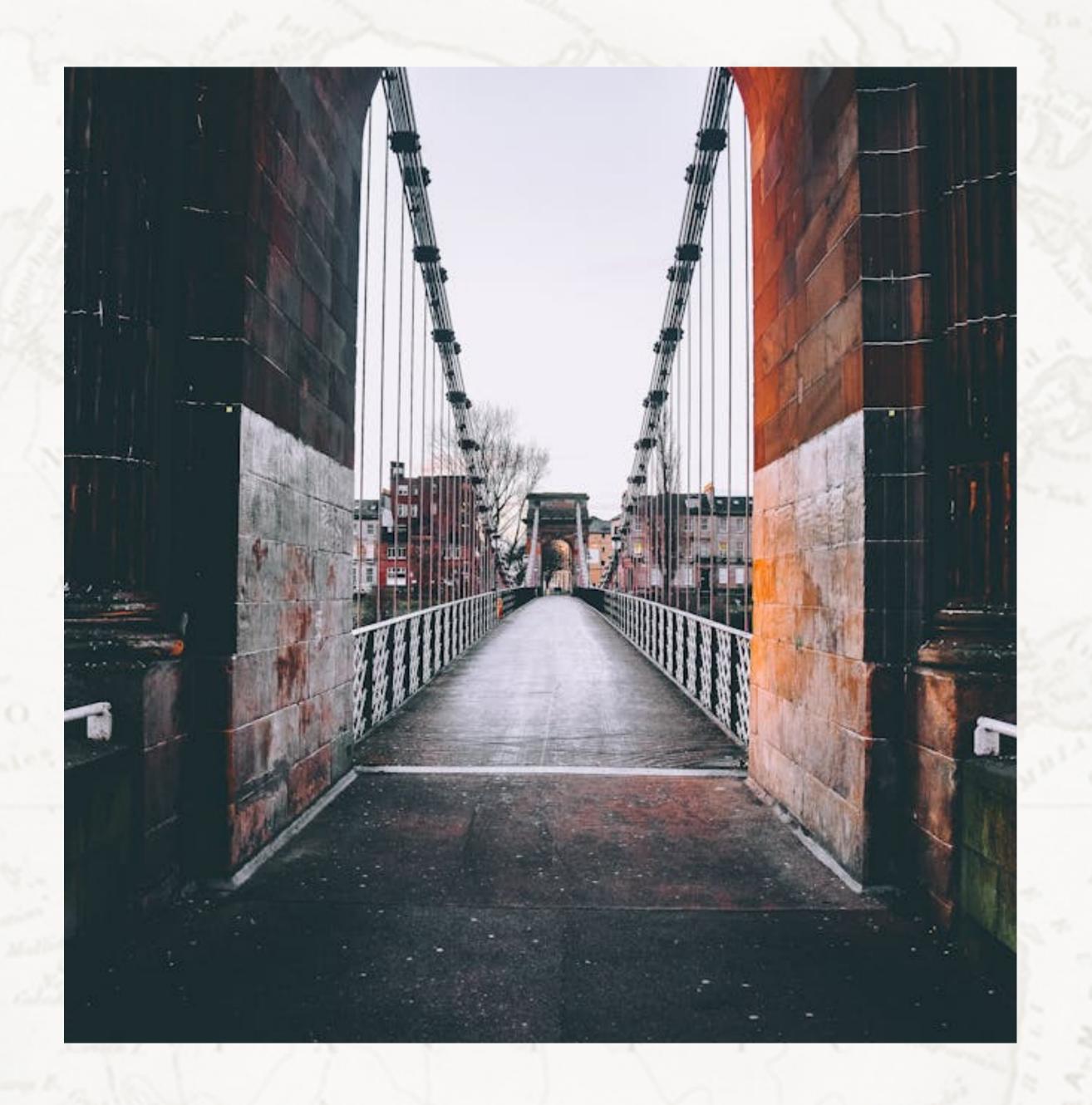
A Great Example

Bad, good, & great

System goal in place

Allocation revised each week as new information became available

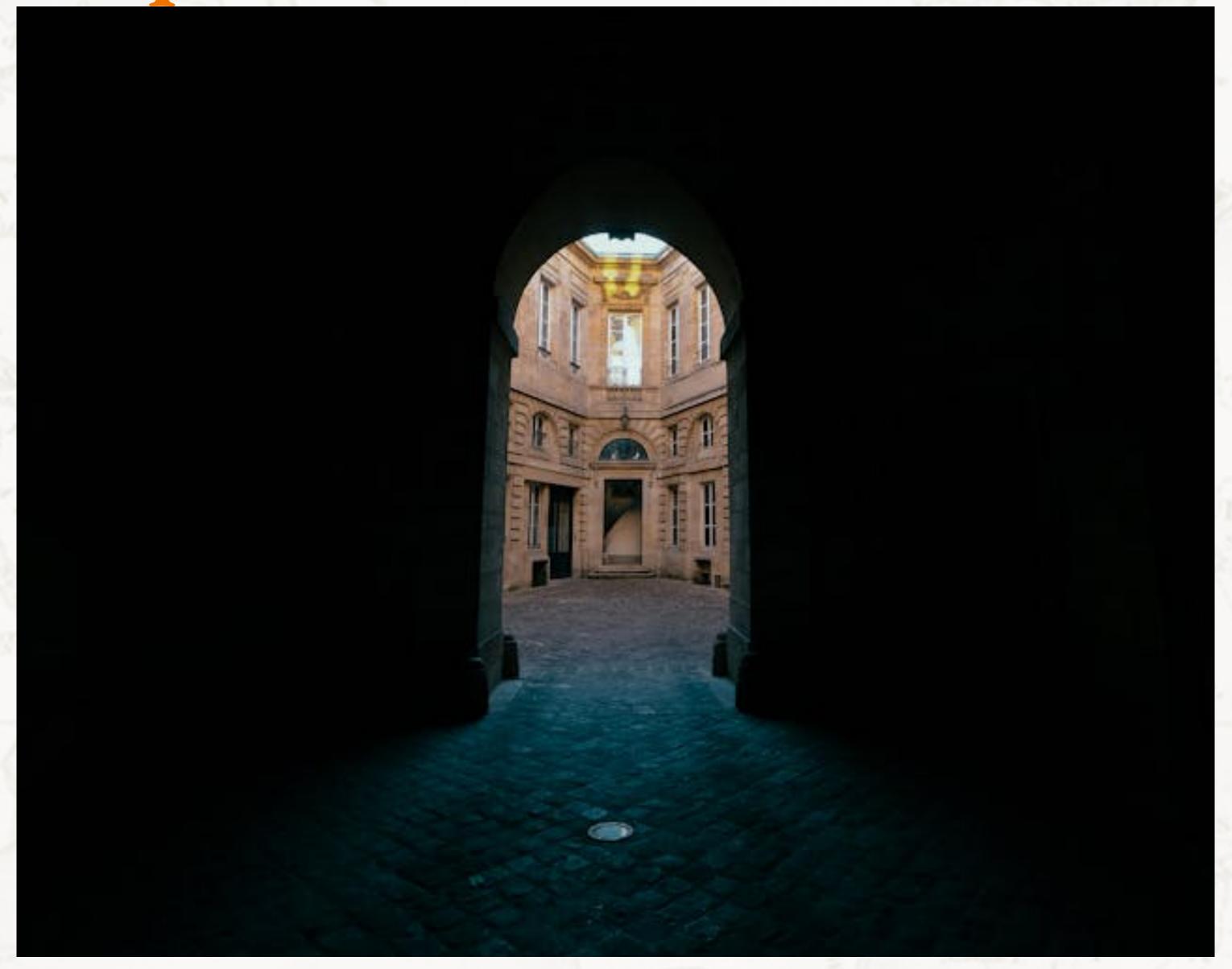
The series system allowed team to focus on the weakest link each week



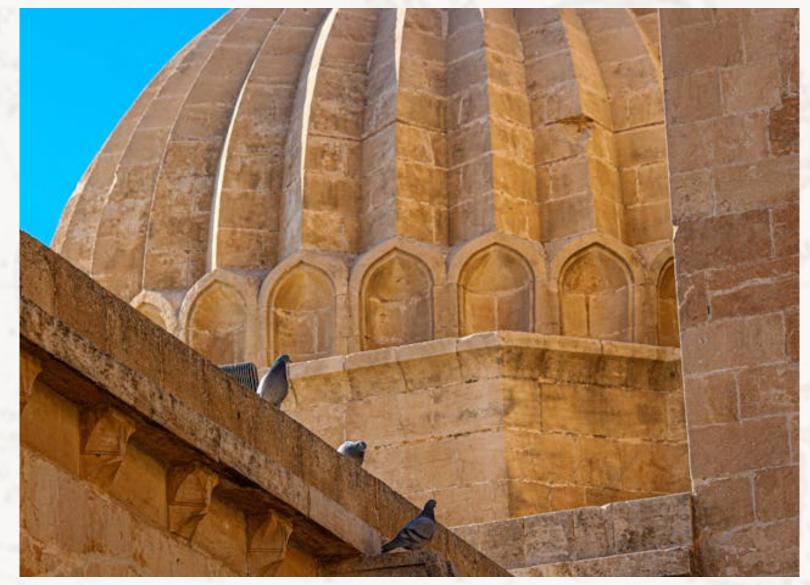
What is the value

of Allocation?

Purpose & Value







Communicate & Align

Purpose & value

Goals and estimates/ measurements all all on team to have clear goals and monitor progress

A goal without measurements is wishful thinking

Measurements without a goal is rather random



Prioritize resources

Purpose & value

Improving the most reliable element is both expensive and with little effect on overall system reliability.

With limited resources focus on elements that make the biggest difference

Avoid competition for scarce resources

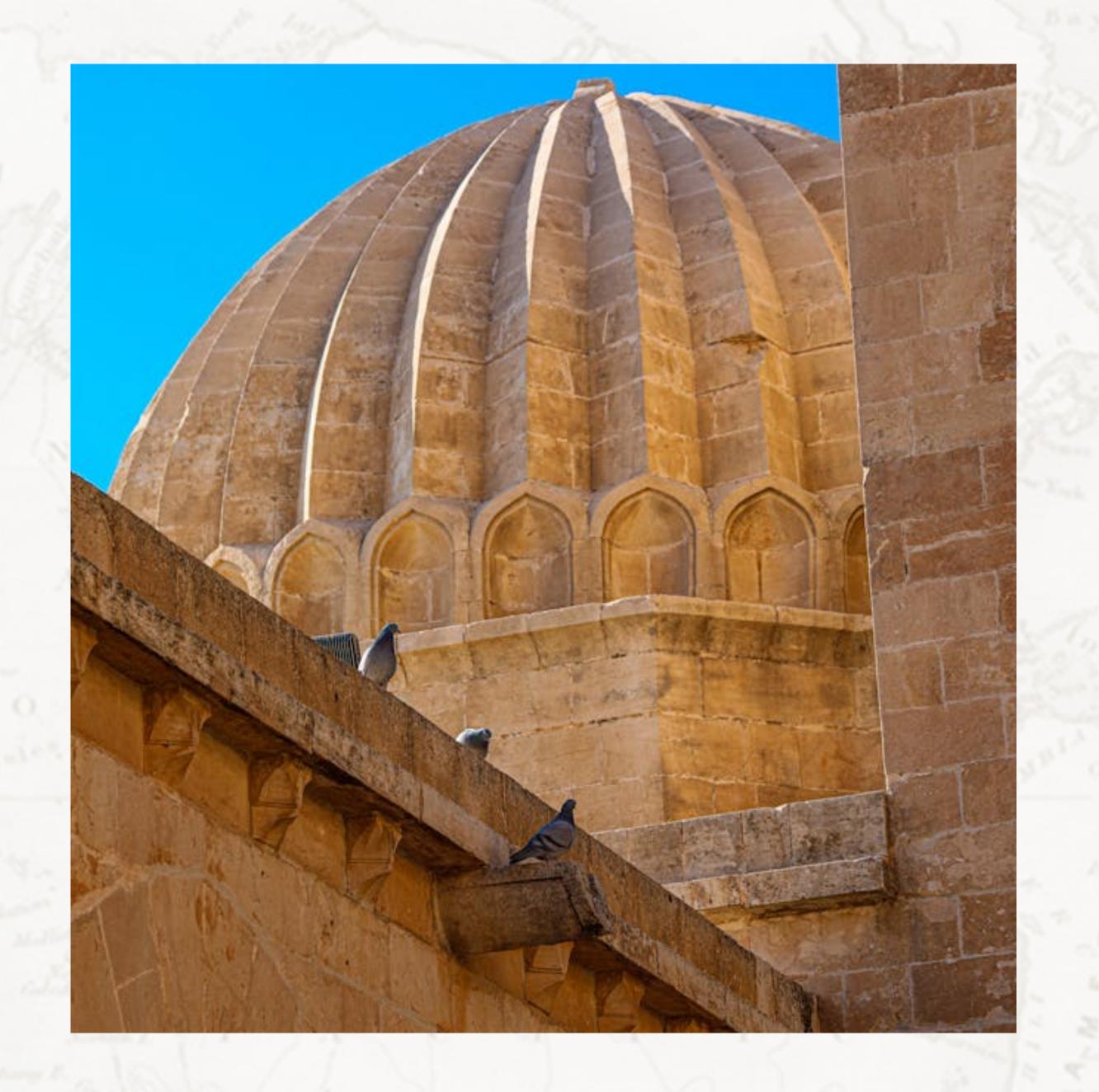


Explore tradeoffs

Purpose & value

In some systems, improving an element's reliability has a few options at different costs & risks

Two similar opportunities may provide different costs & risks, yet either may provide improvements

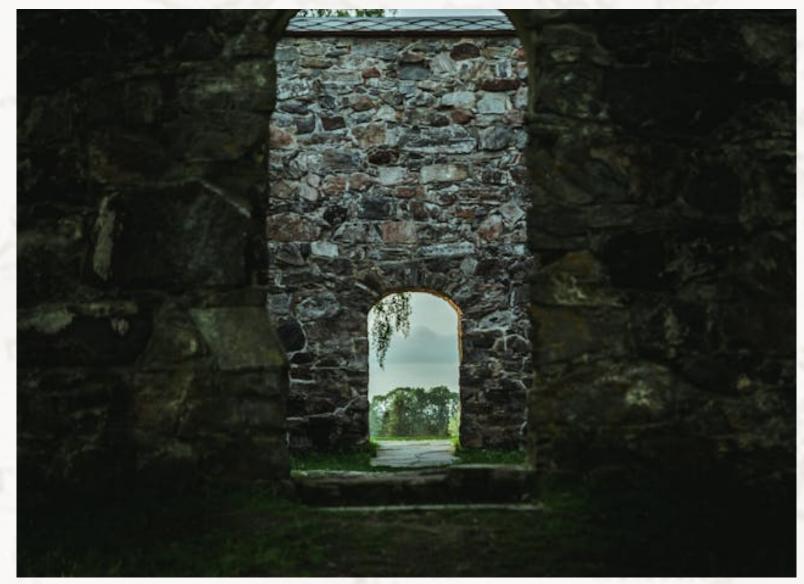


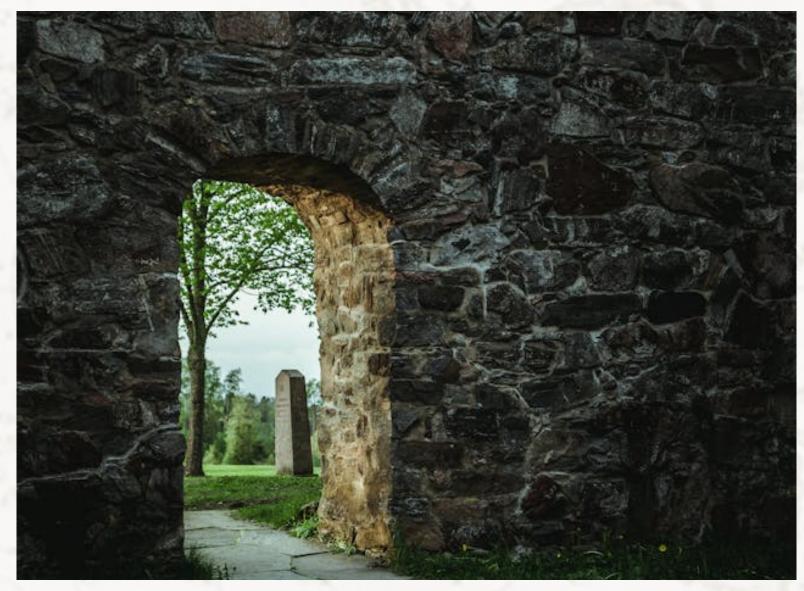
Howtodo

Allocation?

Simple Methods







Straight line Simple Methods

For example, do the simple math:

If each element of a system has the same reliability, and when multiplied together equals or exceeds the system goal,

What is that reliability?

System R 95%, with 5 subsystems, what is the subsystem reliability allocation?



Prior performance

Simple Methods

Use what you know:

For example, keyboards are robust and rarely fail, while power supplies are rarely better than x reliability.

engineering estimates

field data analysis

etc.



Negotiate Simple Methods

In a design team ask various lead engineers for software, mechanical, electrical, etc for what they can commit to achieving.

If that doesn't meet the system goal, what can/should be improved?



Will this work

in your organization?

Additional Comments and Questions

Thanks

see more at AccendoReliability.com