



DuPont™ Ally® XP

HERBICIDE

GROUP 2 HERBICIDE

Dry Flowable

For use on Wheat, Barley, Triticale, Grain Sorghum and Fallow

Active Ingredient

By Weight

Metsulfuron Methyl	
Methyl 2-[[[(4-methoxy-6-methyl-1,3,5-triazin-2yl)amino]carbonyl]amino]sulfonyl]benzoate	60%

Other Ingredients	40%
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TOTAL	100%
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EPA Reg. No. 352-435

EPA Est. No. _____

Nonrefillable Container

Net: _____

OR

Refillable Container

Net: _____

KEEP OUT OF REACH OF CHILDREN CAUTION

Si usted no entiende la etiqueta, busque a alguien para que se la explique a usted en detalle. (If you do not understand this label, find someone to explain it to you in detail.)

FIRST AID

IF ON SKIN: Take off contaminated clothing. Rinse skin immediately with plenty of water for 15-20 minutes. Call a poison control center or doctor for further treatment advice.

IF IN EYES: Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. Call a poison control center or doctor for further treatment advice. Have the product container or label with you when calling a poison control center or doctor, or going for treatment. You may also contact 1-800-441-3637 for emergency medical treatment information.

PRECAUTIONARY STATEMENTS HAZARDS TO HUMANS AND DOMESTIC ANIMALS CAUTION

Causes eye irritation. Avoid contact with skin, eyes or clothing. Avoid breathing dust or spray mist.

PERSONAL PROTECTIVE EQUIPMENT (PPE)

Applicators and other handlers must wear:

Long-sleeved shirt and long pants.

Shoes plus socks.

Follow manufacturer's instructions for cleaning/maintaining PPE. If no such instructions for washables exist, use detergent and hot water. Keep and wash PPE separately from other laundry.

USER SAFETY RECOMMENDATIONS

Users should: Wash hands before eating, drinking, chewing gum, using tobacco or using the toilet. Users should remove clothing/PPE immediately if pesticide gets inside. Then wash thoroughly and put on clean clothing.

ENVIRONMENTAL HAZARDS

Do not apply directly to water, or to areas where surface water is present, or to intertidal areas below the mean high water mark. Do not contaminate water when disposing of equipment washwaters or rinsate.

IMPORTANT INFORMATION

PESTICIDE HANDLING

- Calibrate sprayers only with clean water away from the well site.
- Make scheduled checks of spray equipment.
- Assure accurate measurement of pesticides by all operation employees.
- Mix only enough product for the job at hand.
- Avoid overfilling of spray tank.
- Do not discharge excess material on the soil at a single spot in the field or mixing/loading station.
- Dilute and agitate excess solution and apply at labeled rates/uses.
- Avoid storage of pesticides near well sites.
- When triple rinsing the pesticide container, be sure to add the rinsate to the spray mix.

DIRECTIONS FOR USE

It is a violation of Federal Law to use this product in a manner inconsistent with its labeling.

Do not apply this product in a way that will contact workers or other persons, either directly or through drift. Only protected handlers may be in the area during application. For any requirements specific to your State or Tribe, consult the agency responsible for pesticide regulation.

AGRICULTURAL USE REQUIREMENTS

Use this product only in accordance with its labeling and with the Worker Protection Standard, 40 CFR part 170. This Standard contains requirements for the protection of agricultural workers on farms, forests, nurseries, and greenhouses, and handlers of agricultural pesticides. It contains requirements for training, decontamination, notification, and emergency assistance. It also contains specific instructions and exceptions pertaining to the statements on this label about personal protective equipment (PPE) and restricted-entry interval. The requirements in this box only apply to uses of this product that are covered by the Worker Protection Standard.

Do not enter or allow worker entry into treated areas during the restricted entry interval (REI) of 4 hours.

PPE required for early entry to treated areas that is permitted under the Worker Protection Standard and that involves contact with anything that has been treated, such as plants, soil, or water, is:

- Coveralls.
- Shoes plus socks.

NON-AGRICULTURAL USE REQUIREMENTS

The requirements in this box apply to uses of this product that are NOT within the scope of the Worker Protection Standard for agricultural pesticides (40 CFR Part 170). The WPS applies when this product is used to produce agricultural plants on farms, forests, nurseries, or greenhouses. Keep unprotected persons out of treated areas until sprays have dried.

DuPont™ ALLY® XP herbicide, referred to below as DuPont™ ALLY® XP or ALLY® XP, must be used only in accordance with instructions on this label, Supplemental Labels, Special Local Need Registrations, FIFRA Section 18 exemptions, or as otherwise permitted by FIFRA. Always read the entire label, including the Limitation of Warranty and Liability.

PRODUCT INFORMATION

ALLY® XP herbicide is registered for use on land primarily dedicated to the production of wheat, barley, triticale and fallow.

ALLY® XP is registered for use on wheat, barley, triticale and fallow in most states. Check with your state extension or Department of Agriculture before use, to be certain ALLY® XP is registered in your state. ALLY® XP is not registered for use in Alamosa, Conejos, Costilla, RioGrande, and Saquache counties of Colorado.

ALLY® XP is a dry-flowable granule that controls weeds in wheat (including durum), barley, triticale and fallow. ALLY® XP is mixed in water or can be pre-slurried in water and added to liquid nitrogen carrier solutions and applied as a uniform broadcast spray. A surfactant should be used in the spray mix unless otherwise specified on this label. ALLY® XP is noncorrosive, nonflammable, nonvolatile, and does not freeze.

ALLY® XP controls weeds by postemergence activity. For best results, apply ALLY® XP to young, actively growing weeds. The use rate depends upon the weed spectrum and size of weeds at application. The degree and duration of control may depend on the following factors:

- weed spectrum and infestation intensity
- weed size at application

- environmental condition at and following treatment

IMPORTANT RESTRICTIONS

- Do not apply this product through any type of irrigation system.
- Do not apply or drain or flush equipment on or near desirable trees or other plants, or on areas where their roots extend, or in locations where the product may be washed or moved into contact with their roots, as injury or loss of desirable trees or other plants may result.
- Do not use on lawns, walks, driveways, tennis courts, golf courses, athletic fields, commercial sod operations, or other high-maintenance, fine turfgrass areas, or similar areas.
- Do not use on grasses grown for seed.
- Do not apply to irrigated land where tailwater will be used to irrigate crops other than wheat and barley.
- Do not apply to frozen ground as surface runoff may occur.
- Do not apply to snow-covered ground.
- Do not apply to wheat, barley or triticale undersown with legumes, as injury to the forage may result.

IMPORTANT PRECAUTIONS

- Wheat and barley varieties may differ in their response to various herbicides. DuPont recommends that you first consult your state experiment station, university, or extension agent as to sensitivity to any herbicide. If no information is available, limit the initial use of DuPont™ ALLY® XP to a small area.
- Under certain conditions such as heavy rainfall, prolonged cold weather, or wide fluctuations in day/night temperatures prior to or soon after ALLY® XP application, temporary discoloration and/or crop injury may occur. ALLY® XP should not be applied to wheat or barley that is stressed by severe weather conditions, drought, low fertility, water-saturated soil, disease, or insect damage, as crop injury may result. Risk of injury is greatest when crop is in the 2 to 5- leaf stage. Severe winter stress, drought, disease, or insect damage following application also may result in crop injury.
- The combined treatment effects of ALLY® XP postemergence preceded by preemergence wild oat herbicides may cause crop injury to spring wheat when crop stress (soil crusting, planting too deep, prolonged cold weather, or drought) causes poor seedling vigor.
- In the Pacific Northwest, to prevent cold weather-related crop injury, avoid making applications during winter months when weather conditions are unpredictable and can be severe.
- To reduce the potential for movement of treated soil due to wind erosion, do not apply to powdery dry or light sandy soils until they have been stabilized by rainfall, trashy mulch, reduced tillage, or other cultural practices. Injury to immediately adjacent crops may occur when treated soil is blown onto land used to produce crops other than cereal grains or pasture/rangeland.
- For ground applications applied to weeds when dry, dusty field conditions exist, control of weeds in wheel track areas may be reduced. The addition of 2,4-D or MCPA should improve weed control under these conditions.
- Preplant or preemergence applications of 2,4-D or herbicides containing 2,4-D made within 2 weeks of planting spring cereals may cause crop injury when used in conjunction with early postemergence applications of ALLY® XP. For increased crop safety, delay ALLY® XP treatment until crop tillering has begun.

Environmental Conditions and Biological Activity

ALLY® XP is absorbed through the foliage of broadleaf weeds, rapidly inhibiting their growth. Leaves of susceptible plants appear chlorotic from 1 to 3 weeks after application and the growing point subsequently dies.

Application of ALLY® XP provides the best control in vigorously growing crops that shade competitive weeds. Weed control in areas of thin crop stand or seeding skips may not be as satisfactory. However, a crop canopy that is too dense at application can intercept spray and reduce weed control.

ALLY® XP may injure crops that are stressed from adverse environmental conditions (such as extreme temperatures or moisture), abnormal soil conditions, or cultural practices. In addition, different varieties of the crop may be sensitive to treatment with ALLY® XP under otherwise normal conditions. Treatment of such varieties may injure crops.

In warm, moist conditions, the expression of herbicide symptoms is accelerated in weeds; in cold, dry conditions, expression of herbicide symptoms is delayed. In addition, weeds hardened-off by drought stress are less susceptible to ALLY® XP.

Weed control may be reduced if rainfall or snowfall occurs soon after application.

APPLICATION INFORMATION

FALLOW

Use Rates

Apply DuPont™ ALLY® XP at 0.1 ounce per acre.

In the states of Colorado, Kansas, Nebraska, New Mexico, Oklahoma, and Texas apply ALLY® XP at 0.1 to 0.2 ounces per acre.

Application Timing

ALLY® XP may be used as a fallow treatment, in the spring or fall when the majority of weeds have emerged and are actively growing.

Tank Mixtures in Fallow

ALLY® XP may be used as a fallow treatment, and may be tank mixed with other herbicides that are registered for use in fallow. If the label instructions conflict with this label, do not tank mix that product with ALLY® XP. Read and follow all label instructions on timing, precautions, and warnings for any companion products before using these tank mixtures. Follow the most restrictive labeling.

WHEAT, BARLEY and TRITICALE

Use Rates

Wheat (including durum), Barley and Triticale

Apply 0.1 ounce ALLY® XP per acre to wheat, barley or triticale. Applications to Wheat (including durum), Barley and Triticale are limited to one 0.1 ounce per acre application within one calendar year.

Application Timing

Dryland Wheat, Barley and Triticale (Except Durum Variety)

Make applications after the crop is in the 2-leaf stage but before boot. Applications to Dryland Wheat, Barley and Triticale (except durum variety) are limited to one 0.1 ounce per acre application within one calendar year.

Durum Variety Spring Wheat

Make applications after the crop is tillering but before boot. Applications to durum variety Spring Wheat are limited to one 0.1 ounce per acre application within one calendar year.

Applications to durum varieties should be made in combination with 2,4-D.

Irrigated Wheat and Barley

Make applications after the crop begins tillering but before boot. First post-treatment irrigation should be delayed for at least 3 days after treatment and should not exceed 1 inch. of water.

Do not apply during boot and early heading, as crop injury may result.

WEEDS CONTROLLED

Unless otherwise directed, treat when weeds are less than 4" tall or in diameter and are actively growing.

Effectiveness may be reduced if rainfall occurs within 4 hours after application.

All Crops

Blue/purple mustard*
Bur buttercup (testiculate)
Coast fiddleneck
(tarweed)
Common chickweed
Common purslane
Conical catchfly
Cowcockle
False chamomile
Field pennycress
(fanweed)
Filaree
Flixweed*
Groundsel (common)
Henbit
Kochia*
Lambsquarters
(common, slimleaf)
Mayweed chamomile

Miners lettuce
Pigweed (redroot,
smooth, tumble)
Plains coreopsis
Prickly lettuce*
Russian thistle*
Shepherd's purse
Smallseed falseflax
Smartweed (green,
ladysthumb, pale)
Snow speedwell
Tansymustard*
Treacle mustard
(Bushy Wallflower)
Tumble/Jim Hill mustard
Volunteer sunflower
Waterpod
Wild mustard

Weeds Suppressed ‡*

All Crops

Canada thistle*
Common sunflower*
Corn gromwell*

Knotweed (prostrate)*
Sowthistle (annual)*
Wild buckwheat*

* See the **Specific Weed Problems** section.

‡ Weed suppression is a reduction in weed competition (reduced population and/or vigor) as visually compared to an untreated area. The degree of suppression varies with the rate used, the size of the weeds, and the environmental conditions following treatment.

Specific Weed Problems

Note: Thorough spray coverage of all weed species listed below is very important.

Blue Mustard, Flixweed, and Tansymustard: For best results, apply DuPont™ ALLY® XP tank mixtures with 2,4-D or MCPA postemergence to mustards, but before bloom.

Canada Thistle and Sowthistle: Apply either ALLY® XP plus surfactant or ALLY® XP plus 2,4-D or MCPA in the spring after the majority of thistles have emerged and are small (rosette stage to 6" elongating stems) and actively growing. The application will inhibit the ability of emerged thistles to compete with the crop.

Corn Gromwell and Prostrate Knotweed: Apply ALLY® XP plus surfactant when weeds are actively growing, are no larger than 2" tall, and when crop canopy will allow thorough coverage. Tank mixing 2,4-D or MCPA with ALLY® XP can improve results.

Kochia, Russian thistle, Prickly lettuce: Naturally occurring resistant biotypes of these weeds are known to occur. For best results, use ALLY® XP in a tank mix with dicamba and 2,4-D, or bromoxynil and 2,4-D (such as 0.75 to 1 pint "Buctril" + 0.25 to 0.375 pound active 2,4-D ester). ALLY® XP should be applied in the spring when kochia, Russian thistle, and prickly lettuce are less than 2" tall or 2" across and are actively growing (refer to the Tank Mixtures section of this label for additional details).

Sunflower (common/volunteer): Apply either ALLY® XP plus surfactant or ALLY® XP plus 2,4-D or MCPA after the majority of sunflowers have emerged, are 2" to 4" tall and are actively growing. Use spray volumes of at least 3 gallons by air or 5 gallons by ground.

Wild Buckwheat: For best results, apply ALLY® XP plus 2,4-D or MCPA when plants have no more than 3 true leaves (not counting the cotyledons). If plants are not actively growing, delay treatment until environmental conditions favor active weed growth.

TANK MIXTURES IN CEREALS (WHEAT, BARLEY AND TRITICALE)

Read and follow all manufacturers' label instructions for any companion herbicides, fungicides, and/or insecticides. If those instructions conflict with this label, do not tank mix that product with ALLY® XP. Read and follow all label instructions on timing, precautions, and warnings for any companion products before using these tank mixtures. Follow the most restrictive labeling.

DuPont™ ALLY® XP may be tank mixed with other suitable registered herbicides to control weeds listed under **Weeds Suppressed**, weeds resistant to ALLY® XP, or weeds not listed under **Weeds Controlled**.

With 2,4-D (amine or ester) or MCPA (amine or ester)

ALLY® XP can be used as a tank-mix treatment with 2,4-D or MCPA (ester formulations provide best results) herbicides after weeds have emerged. For best results, use 0.1 ounce of ALLY® XP per acre; add 2,4-D or MCPA herbicides to the tank at 0.25 to 0.5 pound active ingredient. Surfactant may be added to the mixture at 0.5 to 1 quart per 100 gallons of spray solution; however, adding surfactant may increase the potential for crop injury.

Apply ALLY® XP plus MCPA after the 3 to 5-leaf stage but before boot (with durum varieties do not apply before tillering).

Apply ALLY® XP plus 2,4-D after tillering (refer to appropriate 2,4-D manufacturer's label), but before boot.

With Dicamba

For best results, apply ALLY® XP at 0.1 ounce per acre; add 0.063 to 0.125 pound active ingredient dicamba. Surfactant may be added to the mixture at 0.5 to 1 quart per 100 gallons of spray solution; however, adding surfactant may increase the potential for crop injury. Also refer to dicamba labels for application timing and restrictions

With 2,4-D (amine or ester) and Dicamba

ALLY® XP may be applied in a 3-way tank mix with formulations of dicamba and 2,4-D. Observe all applicable directions, restrictions and precautions on labels of all products used.

Make applications at 0.1 ounce of ALLY® XP + 0.063 to 0.083 pound active ingredient dicamba + 4 to 6 ounces active 2,4-D ester or amine per acre. Use higher rates when weed infestation is heavy. Add 1-2 pints of surfactant to the 3 way mixture, where necessary, as deemed by local recommendations. Use of additional surfactant may not be needed with the higher phenoxy rates and ester phenoxy formulations. Consult the specific 2,4-D or dicamba label, or local recommendations for more information.

Apply this 3-way combination to winter wheat after the crop is tillering and prior to jointing (first node). In spring wheat (including durum wheat) apply after the crop is tillering and before it exceeds the 5-leaf stage.

Do not apply this 3-way mixture at high rates more than once a year or more than twice per year at the low rates.

With bromoxynil (such as "Buctril", "Bronate")

ALLY® XP may be tank mixed with bromoxynil containing herbicides registered for use on wheat, barley, or fallow. For best results, add bromoxynil containing herbicides to the tank at 3 to 6 ounces active ingredient per acre (such as "Bronate" or "Buctril" at 0.75 to 1.5 pints per acre).

With "Starane"

For improved control of Kochia (2 to 4" tall), Russian thistle, mustard species, and wild buckwheat, ALLY® XP may be tank mixed with 0.33 to 1.33 pints per acre of "Starane."

With "Starane" + "Salvo"

For improved control of Kochia (2 to 4" tall), Russian thistle, mustard species and wild buckwheat, ALLY® XP may be tank mixed with 0.67 to 2.67 pints per acre of "Starane" + "Salvo."

With "Starane" + "Sword"

For improved control of Kochia (2 to 4" tall) Russian thistle, mustard species and wild buckwheat, ALLY® XP may be tank mixed with 0.75 to 2.75 pints per acre of "Starane" + "Sword."

With "Maverick"

ALLY® XP, may be tank mixed with "Maverick" herbicide for improved control of weeds in wheat.

With "Aim"

ALLY® XP, may be tank mixed with "Aim" herbicide for improved control of weeds in wheat and barley.

With "Stinger", "Curtail", or "Curtail M" or "Widematch"

ALLY® XP, may be tank mixed with "Stinger", "Curtail", "Curtail M", or "Widematch" herbicides for improved control of weeds in wheat and barley.

With DuPont™ EXPRESS®

ALLY® XP may be tank mixed with EXPRESS® based on local recommendations.

With DuPont™ HARMONY® EXTRA

ALLY® XP may be tank mixed with HARMONY® EXTRA based on local recommendations.

With grass control products

Tank mixtures of ALLY® XP and grass control products may result in poor grass control. DuPont recommends that you first consult your state experiment station, university, or extension agent, Agricultural dealer, or DuPont representative as to the potential for antagonism before using the mixture. If no information is available, limit the initial use of ALLY® XP and the grass product to a small area.

Do not tank mix ALLY® XP with "Hoelon" 3EC, as grass control may be reduced.

With "Assert" herbicide or "Avenge" herbicide

DuPont™ ALLY® XP may be tank mixed with “Avenge” or “Assert”. When tank mixing ALLY® XP with “Assert”, always include another broadleaf weed herbicide with a different mode of action (for example: 2,4-D ester, MCPA ester, “Buctril,” or “Bronate”). Tankmixed applications of EXPRESS® plus “Assert” may cause temporary crop discoloration, stunting, or injury when heavy rainfall occurs shortly after application.

With "Puma"

ALLY® XP, may be tank mixed with “Puma” herbicide for improved control of weeds in wheat and barley.

With "Discover NG"

ALLY® XP, may be tank mixed with “Discover NG” herbicide for improved control of weeds in spring wheat.

With "Everest"

ALLY® XP, may be tank mixed with “Everest” herbicide for improved control of weeds in spring wheat.

With Insecticides and Fungicides

ALLY® XP may be tank mixed or used sequentially with insecticides and fungicides registered for use on cereal grains.

However, under certain conditions (drought stress, cold weather, or if the crop is in the 2 to 4 leaf stage), tank mixes or sequential applications of ALLY® XP with organophosphate insecticides (such as parathion, “Di-Syston”) may produce temporary crop yellowing or, in severe cases, crop injury.

The potential for crop injury is greatest when wide fluctuations in day/night temperatures occur just prior to or soon after application.

Test these mixtures in a small area before treating large areas.

Do not apply ALLY® XP within 60 days of crop emergence where an organophosphate insecticide (such as “Di-Syston”) has been applied as an in-furrow treatment, as crop injury may result.

Do not use ALLY® XP plus Malathion, as crop injury will result.

With Liquid Nitrogen Solution Fertilizer

Liquid nitrogen fertilizer solutions may be used as a carrier in place of water. Run a tank mix compatibility test before mixing ALLY® XP in fertilizer solution.

ALLY® XP must first be slurried with water and then added to liquid nitrogen solutions (e.g., 28-0-0, 32-0-0). Ensure that the agitator is running while the ALLY® XP is added. Use of this mixture may result in temporary crop yellowing and stunting.

If using low rates of liquid nitrogen fertilizer in the spray solution (less than 50% of the spray solution volume), the addition of surfactant is necessary. Add surfactant at 0.5 pt to 1 qt per 100 gal of spray solution (0.06 to 0.25% v/v) based on local recommendations.

When using high rates of liquid nitrogen fertilizer in the spray solution, adding surfactant increases the risk of crop injury.

Consult your agricultural dealer, consultant, fieldman, or DuPont representative for a specific recommendation before adding an adjuvant to these tank mixtures.

If 2,4-D or MCPA is included with ALLY® XP and fertilizer mixture, ester formulations tend to be more compatible (See manufacturer’s label). Do not add surfactant when using ALLY® XP in tank mix with 2,4-D ester or MCPA ester and liquid nitrogen fertilizer solutions.

Note: In certain areas east of the Mississippi river unacceptable crop response may occur with use of straight or dilute nitrogen fertilizer carrier solutions where cold temperatures or widely fluctuating day/night temperatures exist. In these areas consult your agricultural dealer, consultant, field advisor, or DuPont representative for a specific recommendation before using nitrogen fertilizer carrier solutions.

Liquid nitrogen fertilizer solutions that contain sulfur can increase crop response.

Do not use low rates of liquid fertilizer as a substitute for a surfactant.

Do not use with liquid fertilizer solutions with a pH less than 3.0.

ALLY® XP HERBICIDE WITH MCPA, 2, 4-D AND/OR DICAMBA FOR SUPPRESSION OF WINTER ANNUAL BROADLEAF WEEDS IN WINTER WHEAT TO BE GRAZED OUT IN THE STATES OF TEXAS, OKLAHOMA, NEW MEXICO and KANSAS

PRODUCT INFORMATION

ALLY® XP herbicide may be tank mixed with MCPA, 2,4-D and/or dicamba for suppression of winter annual broadleaf weeds in winter wheat to be grazed out and not harvested for grain, in the States of Texas, Oklahoma, New Mexico and Kansas.

DIRECTIONS FOR USE

For the suppression of winter annual broadleaf weeds (such as henbit and mustards) in winter wheat in the states of Texas, Oklahoma, New Mexico and Kansas, ALLY® XP at 0.05 ounces per acre should be tank mixed with MCPA, 2,4-D and/or dicamba at label rates. Winter annual broadleaf weeds should be less than 1" tall or in the rosette stage for suppression. Add a DuPont recommended nonionic surfactant having at least 80% active ingredient at 1 to 2 quarts per 100 gallons of spray solution (0.25 to 0.5% v/v).

Rotation Intervals For Crops in Non-Irrigated Land Following Use of DuPont™ ALLY® XP at 0.05 Ounces Per Acre on Wheat That Will be Grazed Out

Crop	Soil pH	Minimum Cumulative Precipitation (inches)	Minimum Rotation Interval (months)
Sorghum, Grain	7.9 or lower	No restrictions	4
Cotton	7.9 or lower	No restrictions	10
Alfalfa	6.8 or lower	No restrictions	10
	6.9 to 7.9	No restrictions	22
Beans, Dry	6.8 or lower	No restrictions	10
	6.9 to 7.9	No restrictions	22

Rotation Intervals for crops not covered above following the use of ALLY® XP at 0.05 ounces per acre on wheat that will be grazed out.

The minimum rotation interval is 22 months with at least 18” of cumulative precipitation during the period:

- to any crop not listed in the Rotation Intervals table above
- if the soil pH is not in the specified range

To rotate to a crop at an interval shorter than specified, a field bioassay must be successfully completed to rotate to that crop. See section on Field Bioassay for further information.

IMPORTANT RESTRICTIONS

This treatment is for use on winter wheat that will be grazed out and will not be harvested for grain.

IMPORTANT PRECAUTIONS

ALLY® XP suppresses weeds by postemergence activity. For best results, apply ALLY® XP to young, actively growing weeds. The degree and duration of suppression at 0.05 ounce per acre may depend upon the following factors:

- weed spectrum and infestation intensity
- weed size at application
- environmental condition at and following treatment.

WHEAT, BARLEY AND TRITICALE - HARVEST AID

Use Rates

Apply 0.1 ounce of ALLY® XP per acre in combination with 2,4-D or glyphosate containing products to aid in dry down of many broadleaved weeds, thereby aiding grain harvest.

Application Timing

Make applications after the crop has reached the hard dough stage, but no later than 10 days before harvest.

Tank Mixtures in Harvest Aid

A tank mix of ALLY® XP plus 2,4-D and surfactant, or glyphosate, will typically aid in dry down of many broadleaved weeds, thereby aiding grain harvest. Postemergence application should be made to actively growing weeds after the crop is in the hard dough stage. If weeds are not dry within 10 days after application, delay harvest until weeds are dry.

See weeds listed in Weeds Controlled chart of this label.

With 2,4-D

Use 0.1 ounce ALLY® XP plus 0.25 to 0.5 pound active ingredient 2,4-D per acre on moderate weed infestations; higher rates of 2,4-D may be used on large weeds if permitted by the 2,4-D brand labeling. Include 1 to 2 quarts surfactant per 100 gallons spray solution.

In addition to the weeds listed in Weeds Controlled chart of this label, the 2,4-D combination will also dry down common cocklebur, marestail, puncturevine and common and wild sunflower. In areas where 2,4-D use is restricted, apply ALLY® XP with surfactant only; however, this treatment may be less effective.

With Glyphosate

Use 0.1 ounce ALLY® XP plus the locally directed rate of glyphosate. ALLY® XP requires the use of an adjuvant for optimum activity. Consult the glyphosate label or local recommendations for the amount of adjuvant to include.

GRAIN SORGHUM

PRODUCT INFORMATION

DuPont™ ALLY® XP is registered for use on irrigated or dryland grain sorghum in Colorado, Kansas, Nebraska, Oklahoma and Texas (North of I-20).

Use Rates: Apply ALLY® XP at 0.05 ounce per acre plus 0.25 pound active ingredient 2,4-D amine per acre. Do not use surfactant or crop oil.

Crop Stage: For optimum performance and crop safety, apply ALLY® XP plus 2,4-D amine when grain sorghum is 3 to 15 inches in height. If sorghum is taller than 10 inches to the top of the canopy, use drop nozzles and keep spray off the foliage. Apply only before the boot stage. Read and follow all other use instructions, warnings and precautions on companion herbicide labels.

Sorghum varieties vary in sensitivity to 2,4-D amine. Spray only varieties known to be tolerant to 2,4-D amine. Contact seed company and local county extension service for this information.

Pest Stage: Application of ALLY® XP plus 2,4-D amine should be made when all or a majority of the weeds have germinated and emerged. For best results, spray when weeds are less than 6 inches tall.

Weeds Controlled With Tank Mix Of ALLY® XP plus 2,4-D amine:

Pigweed species

Puncture vine

Velvetleaf

APPLICATION INFORMATION

ALLY® XP herbicide must be applied to grain sorghum by properly calibrated ground or aerial equipment.

ALLY® XP may be used on either dryland or irrigated grain sorghum. If application is made to irrigated sorghum, delay first post-treatment irrigation for at least 3 days after treatment. The first post-treatment irrigation should not exceed 1".

Use cultivation prior to ALLY® XP + 2,4-D amine treatment to cover exposed brace roots of grain sorghum to minimize injury from 2,4-D amine.

IMPORTANT RESTRICTIONS

- Temporary crop yellowing and/or stunting may occur soon after application, especially when crop is under stress conditions.
- Do not use on grain sorghum grown for seed production or syrup. Do not use on forage sorghum.
- Do not use for forage or silage within 30 days of application.
- Do not include a surfactant or crop oil to the tank mix.
- Do not apply this treatment under cold, wet weather conditions or to grain sorghum growing under stress caused by weather, insects or disease as crop injury may result.
- Do not apply to long season grain sorghum varieties or grain sorghum that is planted after July 1, as crop injury or delayed maturity may occur.
- Do not exceed one (1) application per year.
- ALLY® XP must be used with 2,4-D; in areas where 2,4-D use is restricted, follow requirement of the restriction. If 2,4-D use is prohibited, do not use ALLY® XP on grain sorghum.

SURFACTANTS

SPRAY ADJUVANTS

Applications of ALLY® XP must include either a nonionic surfactant or a crop oil concentrate, except for grain sorghum. In addition, an ammonium nitrogen fertilizer may be used. Consult local DuPont fact sheets, technical bulletins, and service policies prior to using other adjuvant systems. If another herbicide is tank mixed with ALLY® XP select adjuvants authorized for use with both products. Products must contain only EPA-exempt ingredients..

Antifoaming agents may be needed. Consult your Ag dealer, applicator, or DuPont representative for a listing of recommended surfactants.

Nonionic Surfactant (NIS)

- Apply 0.06 to 0.50% v/v (0.5 to 4 pints per 100 gallons of spray solution) - See Tank Mixtures section for additional information.
- Surfactant products must contain at least 60% nonionic surfactant with a hydrophilic/lipophilic balance (HLB) greater than 12.

Exceptions: On all spring wheat and spring or winter barley use 0.5 to 1 quart per 100 gallons.

Petroleum Crop Oil Concentrate (COC) or Modified Seed Oil (MSO)

- Apply at 1% v/v (1 gallon per 100 gallons spray solution) or 2% under arid conditions.
- Oil adjuvants must contain at least 80% high quality, petroleum (mineral) or modified vegetable seed oil with at least 15% surfactant emulsifiers.

Ammonium Nitrogen Fertilizer

- Use 2 quarts/acre of a high-quality urea ammonium nitrate (UAN), such as 28%N or 32%N, or 2 pounds/acre of a spray-grade ammonium sulfate (AMS). Use 4 quarts/acre UAN or 4 pounds/acre AMS under arid conditions.
- Do not use liquid nitrogen fertilizer as the total carrier solution.

Special Adjuvant Types

- Combination adjuvant products may be used at doses that provide the required amount of NIS, COC, MSO and/or ammonium nitrogen fertilizer. Consult product literature for use rates and restrictions.
- In addition to the adjuvants specified above, other adjuvant types may be used if they provide the same functionality and have been evaluated and approved by DuPont product management.

Antifoaming agents may be used if needed.

Do not use low rates of liquid fertilizer as a substitute for surfactant .

GROUND APPLICATION

To obtain optimum spray distribution and thorough coverage, use flat-fan or low-volume flood nozzles.

For flood nozzles on 30" spacings, use at least 10 gallons per acre (GPA), flood nozzles no larger than TK10 (or equivalent), and a pressure of at least 30 pounds per square inch (psi). For 40" nozzle spacings, use at least 13 GPA; for 60" spacings, use at least 20 GPA. It is essential to overlap the nozzles 100% for all spacings.

With "Raindrop RA" nozzles, use at least 30 GPA and ensure that nozzle spray patterns overlap 100%.

For flat-fan nozzles, use at least 3 GPA for applications to wheat or barley.

Use 50-mesh screens or larger.

AERIAL APPLICATION

Use nozzle types and arrangements that provide optimum spray distribution and maximum coverage.

Wheat, Barley, Triticale and Fallow - use 1 to 5 GPA. Use at least 3 GPA in Idaho, Oregon, or Utah.

When applying DuPont™ ALLY® XP by air in areas adjacent to sensitive crops, use solid stream nozzles oriented straight back. Adjust the swath to avoid spray drift damage to sensitive crops downwind and/or use ground equipment to treat the border edge of fields. See the Spray Drift Management section of this label.

PRODUCT MEASUREMENT

ALLY® XP is measured using the ALLY® XP volumetric measuring cylinder. The degree of accuracy of this cylinder varies by +/- 7.5%. For more precise measurement, use scales calibrated in ounces.

WITH LIQUID NITROGEN SOLUTION FERTILIZER

Liquid nitrogen fertilizer solutions may be used as a carrier in place of water. Run a tank mix compatibility test before mixing ALLY® XP in fertilizer solution.

ALLY® XP must first be slurried with water and then added to liquid nitrogen solutions (e.g., 28-0-0, 32-0-0). Ensure that the agitator is running while the ALLY® XP is added. Use of this mixture may result in temporary crop yellowing and stunting.

If using low rates of liquid nitrogen fertilizer in the spray solution (less than 50% of the spray solution volume), the addition of surfactant is necessary. Add surfactant at 0.25 pt per 100 gal of spray solution (0.03% v/v).

When using high rates of liquid nitrogen fertilizer in the spray solution, adding surfactant increases the risk of crop injury. Consult your agricultural dealer, consultant, fieldman, or DuPont representative for a specific recommendation before adding an adjuvant to these tank mixtures.

If 2,4-D or MCPA is included with ALLY® XP and fertilizer mixture, ester formulations tend to be more compatible (See manufacturer's label). Do not add surfactant when using ALLY® XP in tank mix with 2,4-D ester and liquid nitrogen fertilizer solutions.

Note: In certain areas east of the Mississippi river unacceptable crop response may occur with use of straight or dilute nitrogen fertilizer carrier solutions where cold temperatures or widely fluctuating day/night temperatures exist. In these areas consult your agricultural dealer, consultant, field advisor, or DuPont representative for a specific recommendation before using nitrogen fertilizer carrier solutions.

Liquid nitrogen fertilizer solutions that contain sulfur can increase crop response.

Do not use low rates of liquid fertilizer as a substitute for a surfactant.

Do not use with liquid fertilizer solutions with a pH less than 3.0.

CROP ROTATION

Before using DuPont™ ALLY® XP, carefully consider your crop rotation plans and options. For rotational flexibility, do not treat all of your wheat, barley, triticale, grain sorghum or fallow acres at the same time.

Minimum Rotational Intervals

Minimum rotation intervals* are determined by the rate of breakdown of ALLY® XP applied. ALLY® XP breakdown in the soil is affected by soil pH, presence of soil microorganisms, soil temperature, and soil moisture. Low soil pH, high soil temperature, and high soil moisture increase ALLY® XP breakdown in soil, while high soil pH, low soil temperature, and low soil moisture slow ALLY® XP breakdown.

Of these 3 factors, only soil pH remains relatively constant. Soil temperature, and to a greater extent, soil moisture, can vary significantly from year to year and from area to area. For this reason, soil temperatures and soil moisture should be monitored regularly when considering crop rotations.

* The minimum rotation interval represents the period of time from the last application to the anticipated date of the next planting.

Soil pH Limitations

Do not use ALLY® XP on soils having a pH above 7.9, as extended soil residual activity could extend crop rotation intervals beyond normal. Under certain conditions, ALLY® XP could remain in the soil for 34 months or more, injuring wheat and barley. In addition, other crops planted in high-pH soils can be extremely sensitive to low concentrations of ALLY® XP.

Checking Soil pH

Before using ALLY® XP, determine the soil pH of the areas of intended use. To obtain a representative pH value for the test area, take several 0" to 4" samples from different areas of the field and analyze them separately. Consult local extension publications for additional information on recommended soil sampling procedures.

BIOASSAY

A field bioassay must be completed before rotating to any crop not listed (See the Rotation Intervals table), or if the soil pH is not in the specified range, or if the use rate applied is not specified in the table, or if the minimum cumulative precipitation has not occurred since application.

Field Bioassay

To conduct a field bioassay, grow test strips of the crop or crops you plan to grow the following year in fields previously treated with ALLY® XP. Crop response to the bioassay will indicate whether or not to rotate to the crop(s) grown in the test strips.

If a field bioassay is planned, check with your local Agricultural dealer or DuPont representative for information detailing the field bioassay procedure.

Rotational Intervals for Cereals
All Areas - Following Use of DuPont™ ALLY® XP

Crop	Soil pH	Minimum Cumulative Precipitation (inches)	Minimum Rotation Interval (months)
Winter and spring wheat	7.9 or lower	No restrictions	1
Durum wheat, barley, spring/winter oat	7.9 or lower	No restrictions	10

Rotation Intervals For Crops in Non-Irrigated Land
Following Use of ALLY® XP

Location		Crop	Soil pH	Minimum Cumulative Precipitation (inches)	Minimum Rotation Interval (months)
State	County or Area				
Colorado	Statewide	Grain sorghum, Proso millet	7.9 or lower	No restrictions	10
		Flax, Safflower, Sunflower	7.9 or lower	No restrictions	22
		Field corn	7.9 or lower	15	12
		BOLT™ technology soybeans STS Soybeans	7.9 or lower	No restrictions	4
Idaho	Southern Idaho	Flax, Safflower, Sunflower	7.9 or lower	No restrictions	22
	Statewide	Peas Lentils Canola	6.8 or lower	18	10
		Peas	6.9 to 7.9	18	15
		Lentils	6.9 to 7.9	18	34
		Canola	6.9 to 7.9	18	22
		Condiment mustard	7.3 or lower	10	10
		Condiment mustard	7.4 or higher	28	34
		Chickpeas	7.3 or lower	10	10
		Chickpeas	7.4 or higher	28	34
Kansas	Statewide	BOLT™ technology soybeans	7.9 or lower	No restrictions	4
		Grain sorghum, Proso millet	7.9 or lower	No restrictions	10
		Flax, Safflower, Sunflower	7.9 or lower	No restrictions	22
	Central and Western Kansas (West of the Flint Hills)	Field corn	7.9 or lower	15	12
	Western Kansas W. of Hwy. 183	Soybeans	7.5 or lower	22	22
			7.6-7.9	33	34
	Central Kansas; generally E. of Hwy. 183 and W. of the Flintheads	Soybeans	7.9 or lower	15	12
STS Soybeans		7.9 or lower	15	4	
Montana	Statewide	Grain sorghum, Proso millet, Field corn	7.9 or lower	22	22
		Alfalfa (hay only)	7.6-7.9	No restrictions	34
			7.5 or lower	No restrictions	22
		Flax, Safflower, Sunflower	7.9 or lower	No restrictions	22

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**Rotation Intervals For Crops in Non-Irrigated Land (continued)
Following Use of DuPont™ ALLY® XP**

Location		Crop	Soil pH	Minimum Cumulative Precipitation (inches)	Minimum Rotation Interval (months)
State	County or Area				
Nebraska	Statewide	Grain sorghum, Proso millet	7.9 or lower	No restrictions	10
		Flax, Safflower, Sunflower	7.9 or lower	No restrictions	22
		BOLT™ technology soybeans STS Soybeans	7.9 or lower	No restrictions	4
	Generally W. of Hwy. 77 and E. of the Panhandle	Field corn	7.9 or lower	15	12
		Soybeans	7.5 or lower 7.6-7.9	22 33	22 34
New Mexico	Statewide	Grain sorghum, Proso millet	7.9 or lower	No restrictions	10
		Flax, Safflower, Sunflower	7.9 or lower	No restrictions	22
	Eastern New Mexico	Cotton (dryland only)	7.9 or lower	30	22
North Dakota	W. of Hwy. 1	BOLT™ technology soybeans	7.9 or lower	No restrictions	4
		Grain sorghum, Proso millet, Field corn, Dry beans, Flax, Safflower, Soybean, Sunflower	7.9 or lower	22	22
	E. of Hwy. 1	Grain sorghum, Proso millet, Field corn, Dry beans, Flax, Safflower, Soybean, Sunflower	7.9 or lower	34	34
Oklahoma	Statewide	Grain sorghum, Proso millet	7.9 or lower	No restrictions	10
		Flax, Safflower, Sunflower	7.9 or lower	No restrictions	22
		Field corn	7.9 or lower	15	12
		BOLT™ technology soybeans STS Soybean	7.9 or lower	No restrictions	4
	Panhandle	Cotton (dryland only)	7.9 or lower	30	22
	E. of the Panhandle	Cotton (dryland only)	7.9 or lower	25	14
Oregon	Statewide	Peas Lentils Canola	6.8 or lower	18	10
		Peas	6.9 to 7.9	18	15
		Lentils	6.9 to 7.9	18	34
		Canola	6.9 to 7.9	18	22
		Condiment mustard	7.3 or lower	10	10
		Condiment mustard	7.4 or higher	28	34
		Chickpeas	7.3 or lower	10	10
		Chickpeas	7.4 or higher	28	34

Continued on next page

**Rotation Intervals For Crops in Non-Irrigated Land (continued)
Following Use of DuPont™ ALLY® XP**

Location		Crop	Soil pH	Minimum Cumulative Precipitation (inches)	Minimum Rotation Interval (months)
State	County or Area				
South Dakota	Statewide	BOLT™ technology soybeans	7.9 or lower	No restrictions	4
		Flax, Safflower, Soybean, Sunflower	7.9 or lower	No restrictions	22
	S. of Hwy. 212 & E. of the Missouri River, & S. of Hwy. 34 & W. of Missouri River	Grain sorghum, Proso millet	7.9 or lower	13	12
	Generally E. of Missouri River & S. of Hwy. 14, & W. of Missouri River	Field corn	7.9 or lower	15	12
Texas	Statewide	BOLT™ technology soybeans	7.9 or lower	No restrictions	4
		Grain sorghum, Proso millet	7.9 or lower	No restrictions	10
		Flax, Safflower, Soybean, Sunflower	7.9 or lower	No restrictions	22
	Panhandle	Field corn	7.9 or lower	15	12
		Cotton (dryland only)	7.9 or lower	30	22
	N. Central Texas*	Field corn	7.9 or lower	15	12
		Cotton (dryland only)	7.9 or lower	25	14
	* The counties of N. Central Texas are: Archer, Baylor, Bell, Bosque, Bowie, Callahan, Camp, Cass, Clay, Collin, Cooke, Coryell, Dallas, Delta, Denton, Eastland, Ellis, Falls, Fannin, Foard, Franklin, Grayson, Hardeman, Haskell, Hill, Hood, Hopkins, Hunt, Jack, Johnson, Kaufman, Knox, Lamar, Limestone, McLennan, Milam, Montague, Morris, Nafarro, Palo Pinto, Parker, Rains, Red River, Robertson, Rockwall, Shackelford, Somervell, Stephens, Tarrant, Throckmorton, Titus, Upshur, Van Zandt, Wilbarger, Wichita, Williamson, Wise, Wood, Young.				
Washington	Statewide	Peas Lentils Canola	6.8 or lower	18	10
		Peas	6.9 to 7.9	18	15
		Lentils	6.9 to 7.9	18	34
		Canola	6.9 to 7.9	18	22
		Condiment mustard	7.3 or lower	10	10
		Condiment mustard	7.4 or higher	28	34
		Chickpeas	7.3 or lower	10	10
		Chickpeas	7.4 or higher	28	34
Utah	Statewide	Flax, Safflower, Sunflower	7.9 or lower	No restrictions	22

Continued on next page

Rotation Intervals For Crops in Non-Irrigated Land (continued)

Following Use of DuPont™ ALLY® XP

Location		Crop	Soil pH	Minimum Cumulative Precipitation (inches)	Minimum Rotation Interval (months)
State	County or Area				
Wyoming	Statewide	Flax, Safflower, Sunflower	7.9 or lower	No restrictions	22
	Southern Wyoming	Grain sorghum, Proso millet	7.9 or lower	No restrictions	10
	Southern Wyoming (Goshen, Laramie, and Platte counties only)	Field corn	7.9 or lower	15	12
	Northern Wyoming	Grain sorghum, Proso millet, Field corn	7.9 or lower	22	22

Rotation Intervals not covered above - The minimum rotation interval is 34 months with at least 28" of cumulative precipitation during the period :

- to any major field crop not listed (See the Rotation Intervals table)
- if the soil pH is not in the specified range
- or if the minimum cumulative precipitation has not occurred since application.

To rotate to a major field crop at an interval shorter than specified, a field bioassay must be successfully completed to that crop. A field bioassay must be successfully completed before rotation to any minor crops (as determined by the USDA criteria). See section on Field Bioassay for further information.

RECROPPING INTERVALS FOR GRASSES ON CONSERVATION RESERVE PROGRAM (CRP)

Whenever ALLY® XP has previously been used in wheat, barley, triticale or fallow, the following grasses may be planted after the intervals specified in the tables below. The planting of grass and legume mixtures is not recommended as injury to the legume may occur.

- Bentgrasses
- Blue grama
- Bluestems - Big, Little, Plains, Sand, WW Spar
- Buffalograss
- Galleta
- Green needlegrass
- Green sprangletop
- Indian ricegrass
- Lovegrasses - Sand, Weeping
- Orchardgrass (excluding Paiute)
- Prairie sandreed
- Sand dropseed
- Sheep fescue
- Sideoats grama
- Switchgrass
- Wild-ryegrasses - Beardless, Russian
- Wheatgrasses - Crested, Intermediate, Pubescent, Slender, Streambank, Tall, Thickspike, Western

ROTATION INTERVALS

MN, MT, ND, SD, and Northern WY:

Soil pH	Use Rate (ounces/acre)	Minimum Interval for Planting Grasses
7.5 or lower	0.1	4 months (all grasses)
7.6 to 7.9	0.1	4 months (Wheatgrasses only)

AR, CO, ID, KS, LA, NE, NM, OK, OR, TX, UT, WA, Southern WY:

Soil pH	Use Rate (ounces/acre)	Minimum Interval for Planting Grasses
7.9 or lower	0.1	2 months (all grasses)

GRAZING/HAYING

There are no grazing restrictions on DuPont™ ALLY® XP.

Treated vegetation may be cut for forage or hay. Coveralls, shoes plus socks must be worn if cutting within 4 hours of treatment.

MIXING INSTRUCTIONS

1. Fill the tank 0.25 to 0.33 full of water (If using liquid nitrogen fertilizer solution in place of water, see Tank Mixtures sections for additional details).
2. While agitating, add the required amount of ALLY® XP.
3. Continue agitation until the ALLY® XP is fully dispersed, at least 5 minutes.
4. Once the ALLY® XP is fully dispersed, maintain agitation and continue filling tank with water. ALLY® XP should be thoroughly mixed with water before adding any other material.
5. As the tank is filling, add tank mix partners (if desired) then add the necessary volume of nonionic surfactant. Always add surfactant last.
6. If the mixture is not continuously agitated, settling will occur. If settling occurs, thoroughly re-agitate before using.
7. Apply ALLY® XP spray mixture within 24 hours of mixing to avoid product degradation.
8. If ALLY® XP and a tank mix partner are to be applied in multiple loads, pre-slurry the ALLY® XP in clean water prior to adding to the tank. This will prevent the tank mix partner from interfering with the dissolution of the ALLY® XP.

Do not use ALLY® XP with spray additives that reduce the pH of the spray solution to below 3.0.

SPRAY EQUIPMENT

For specific application equipment, refer to the manufacturer's recommendations for additional information on GPA, pressure, speed, nozzle types and arrangements, nozzle heights above the target canopy, etc.

Be sure to calibrate air or ground equipment properly before application. Select a spray volume and delivery system that will ensure thorough coverage and a uniform spray pattern with minimum drift. Use higher spray volumes to obtain better coverage when the crop canopy is dense. Avoid swath overlapping, and shut off spray booms while starting, turning, slowing, or stopping to avoid crop injury.

Do not make applications using equipment and/or spray volumes or under weather conditions that might cause spray to drift onto nontarget sites. For additional information on spray drift, refer to the **Spray Drift Management** section of the label.

Continuous agitation is required to keep ALLY® XP in suspension.

SPRAYER CLEANUP

Spray equipment must be cleaned before ALLY® XP is sprayed. Follow the cleanup procedures specified on the labels of previously applied products. If no directions are provided, follow the six steps outlined in **After Spraying ALLY® XP** section of this label.

At the End of the Day

When multiple loads of ALLY® XP herbicide are applied, it is recommended that at the end of each day of spraying, the interior of the tank be rinsed with fresh water and then partially filled, and the boom and hoses flushed. This will prevent the buildup of dried pesticide deposits that can accumulate in the application equipment.

After Spraying ALLY® XP and Before Spraying Crops Other Than Wheat, Barley, Triticale, Grain Sorghum or Fallow

To avoid subsequent injury to desirable crops, thoroughly clean all mixing and spray equipment immediately following applications of ALLY® XP as follows:

1. Drain tank; thoroughly rinse spray tanks, boom, and hoses with clean water. Loosen and physically remove any visible deposits.
2. Fill the tank with clean water and 1 gal of household ammonia* (contains 3% active) for every 100 gal of water. Flush the hoses, boom, and nozzles with the cleaning solution. Then add more water to completely fill the tank. Circulate the cleaning solution through the tank and hoses for at least 15 min. Flush the hoses, boom, and nozzles again with the cleaning solution, and then drain the tank.
3. Remove the nozzles and screens and clean separately in a bucket containing cleaning agent and water.
4. Repeat step 2.

5. Rinse the tank, boom, and hoses with clean water.
6. If only Ammonia is used as a cleaner, the rinsate solution may be applied back to the crop(s) specified on this label. Do not exceed the maximum labeled use rate. If other cleaners are used, consult the cleaner label for rinsate disposal instructions. If no instructions are given, dispose of the rinsate on site or at an approved waste disposal facility.
 - * Equivalent amounts of an alternate-strength ammonia solution or a DuPont-approved cleaner can be used in the cleanout procedure. Carefully read and follow the individual cleaner instructions. Consult your agricultural dealer, applicator, or DuPont representative for a listing of approved cleaners.

Notes:

1. **Attention:** Do not use chlorine bleach with ammonia, as dangerous gases will form. Do not clean equipment in an enclosed area.
2. Steam-cleaning aerial spray tanks is recommended prior to performing the above cleanout procedure to facilitate the removal of any caked deposits.
3. When DuPont™ ALLY® XP is tank mixed with other pesticides, all required cleanout procedures should be examined and the most rigorous procedure should be followed.
4. In addition to this cleanout procedure, all precleanout guidelines on subsequently applied products should be followed as per the individual labels.
5. Where routine spraying practices include shared equipment frequently being switched between applications of ALLY® XP and applications of other pesticides to ALLY® XP-sensitive crops during the same spray season, it is recommended that a sprayer be dedicated to ALLY® XP to further reduce the chance of crop injury.

SPRAY DRIFT MANAGEMENT

The interaction of many equipment- and weather-related factors determines the potential for spray drift. The applicator is responsible for considering all these factors when making application decisions. Avoiding spray drift is the responsibility of the applicator.

IMPORTANCE OF DROPLET SIZE

The most effective drift management strategy is to apply the largest droplets which are consistent with pest control objectives. The presence of sensitive species nearby, the environmental conditions, and pest pressure may affect how an applicator balances drift control and coverage. Applying larger droplets reduces drift potential, but will not prevent drift if applications are made improperly or under unfavorable environmental conditions.

A droplet size classification system describes the range of droplet sizes produced by spray nozzles. The American Society of Agricultural and Biological Engineers (ASABE) provide a Standard that describes droplet size spectrum categories defined by a number of reference nozzles (fine, coarse, etc.). Droplet spectra resulting from the use of a specific nozzle may also be described in terms of volume mean diameter (VMD). Coarser droplet size spectra have larger VMD's and lower drift potential.

CONTROLLING DROPLET SIZE - GROUND APPLICATION

- **Nozzle Type** - Select a nozzle type that is designed for the intended application. With most nozzle types, narrower spray angles produce larger droplets. The use of low-drift nozzles will reduce drift potential.
- **Pressure** - The lowest spray pressures recommended for the nozzle produce the largest droplets. Higher pressure reduces droplet size and does not improve canopy penetration. When higher flow rates are needed, using a higher-capacity nozzle instead of increasing pressure results in the coarsest droplet spectrum.
- **Flow Rate/Orifice Size** - Using the highest flow rate nozzles (largest orifice) that are consistent with pest control objectives reduces the potential for spray drift. Nozzles with higher rated flows produce coarser droplet spectra.

CONTROLLING DROPLET SIZE - AIRCRAFT

- **Nozzle Type** - Solid stream, or other low drift nozzles produce the coarsest droplet spectra.
- **Number of Nozzles** - Using the minimum number of nozzles with the highest flow rate that provide uniform coverage will produce a coarser droplet spectrum
- **Nozzle Orientation** - Orienting nozzles in a manner that minimizes the effects of air shear will produce the coarsest droplet spectra. For some nozzles such as solid stream, pointing the nozzles straight back parallel to the airstream will produce a coarser droplet spectrum than other orientations.
- **Pressure** – Selecting the pressure that produces the coarsest droplet spectrum for a particular nozzle and airspeed reduces spray drift potential. For some nozzle types such as solid streams, lower pressures can produce finer droplet spectra and increase drift potential.

BOOM LENGTH (AIRCRAFT), AND APPLICATION HEIGHT

- **Boom Length (aircraft)** - Using shorter booms decreases drift potential. Boom lengths are expressed as a percentage of an aircraft's wingspan or a helicopter's rotor blade diameter. Shorter boom length and proper positioning can minimize drift caused by wingtip or rotor vortices.

- **Application Height (aircraft)** - Applications made at the lowest height that are consistent with pest control objectives and the safe operation of the aircraft will reduce the potential for spray drift.
- **Application Height (ground)** - Applications made at the lowest height consistent with pest control objectives, and that allow the applicator to keep the boom level with the application site and minimize bounce, will reduce the exposure of spray droplets to evaporation and wind, and reduce spray drift potential.

WIND

Drift potential is lowest when applications are made in light to gentle sustained winds (2-10 mph), which are blowing in a constant direction. Many factors, including droplet size and equipment type also determine drift potential at any given wind speed. AVOID GUSTY OR WINDLESS CONDITIONS.

Local terrain can also influence wind patterns. Every applicator is expected to be familiar with local wind patterns and how they affect spray drift.

TEMPERATURE AND HUMIDITY

Setting up equipment to produce larger droplets to compensate for droplet evaporation can reduce spray drift potential. Droplet evaporation is most severe when conditions are both hot and dry.

SURFACE TEMPERATURE INVERSIONS

Drift potential is high during a surface temperature inversion. Surface inversions restrict vertical air mixing, which may cause small suspended droplets to remain close to the ground and move laterally in a concentrated cloud. Surface inversions are characterized by increasing temperature with altitude and are common on nights with limited cloud cover and light to no wind. They begin to form as the sun sets and often continue into the morning. Mist or fog may indicate the presence of an inversion in humid areas. Inversions may also be identified by producing smoke and observing its behavior. Smoke that remains close to the ground, or moves laterally in a concentrated cloud under low wind conditions indicates a surface inversion. Smoke that moves upward and rapidly dissipates indicates good vertical air mixing.

SHIELDED SPRAYERS

Shielding the boom or individual nozzles can reduce the effects of wind. However, it is the responsibility of the applicator to verify that the shields are minimizing drift potential, and not interfering with uniform deposition of the product.

AIR ASSISTED (AIR BLAST) FIELD CROP SPRAYERS

Air assisted field crop sprayers carry droplets to the target via a downward directed air stream. Some may reduce the potential for drift, but if a sprayer is unsuitable for the application and/or set up improperly, high drift potential can result. It is the responsibility of the applicator to determine that a sprayer is suitable for the intended application, that it is configured properly, and that drift potential has been minimized.

Note: Air assisted field sprayers can affect product performance by affecting spray coverage and canopy penetration. Read the specific crop use and application equipment instructions to determine if an air assisted field crop sprayer can be used.

SENSITIVE AREAS

Making applications when there is a sustained wind moving away from adjacent sensitive areas (e.g., residential areas, bodies of water, known habitat for threatened or endangered species, non-target crops) is an effective way to minimize the effect of spray drift.

DRIFT CONTROL ADDITIVES

Using product compatible drift control additives can reduce drift potential. When a drift control additive is used, read and carefully observe cautionary statements and all other information on the additive's label. If using an additive that increases viscosity, ensure that the nozzles and other application equipment will function properly with a viscous spray solution. Preferred drift control additives have been certified by the Chemical Producers and Distributors Association (CPDA).

RESISTANCE

DuPont™ ALLY® XP contains the active ingredient metsulfuron-methyl and is a Group 2 herbicide based on the mode of action classification system of the Weed Science Society of America. When herbicides with mode of action classifications that affect the same biological sites of action are used repeatedly over several years to control the same weed species in the same treatment area, naturally-occurring resistant biotypes may survive a correctly applied herbicide treatment, propagate, and become dominant in that area. Adequate control of these resistant weed biotypes cannot be expected. If weed control is unsatisfactory, it may be necessary to retreat the problem area using a product affecting a different biological site of action. To better manage herbicide resistance through delaying the proliferation and possible dominance of herbicide resistant weed biotypes, it may be necessary to change cultural practices within and between crop seasons such as using a combination of tillage, retreatment, tank-mix partners and/or sequential herbicide applications that affect a different site of action. Weed escapes that are allowed to go to seed, and movement of plant material between treatment areas on equipment will promote the spread of resistant biotypes. It is advisable to keep accurate records of pesticides applied to individual fields to help obtain information on the spread and dispersal of resistant biotypes. Consult your agricultural dealer, consultant, applicator, and/or appropriate state agricultural extension service representative to determine appropriate actions for treating specific resistant weed biotypes in your area.

INTEGRATED PEST MANAGEMENT

This product may be used as part of an Integrated Pest Management (IPM) program that can include biological, cultural, and genetic practices aimed at preventing economic pest damage. IPM principles and practices include field scouting or other detection methods, correct target pest identification, population monitoring, and treating when target pest populations reach locally determined action thresholds. Consult your state cooperative extension service, professional consultants or other qualified authorities to determine appropriate action treatment threshold levels for treating specific pest/crop systems in your area.

STORAGE AND DISPOSAL

Do not contaminate water, food or feed by storage and disposal.

Pesticide Storage: Store product in original container only. Do not contaminate water, other pesticides, fertilizer, food or feed in storage. Store in a cool, dry place.

Pesticide Disposal: Wastes resulting from the use of this product must be disposed of on site or at an approved waste disposal facility.

Container Handling: Refer to the Net Contents section of this product's labeling for the applicable "Nonrefillable Container" or "Refillable Container" designation.

Nonrefillable Plastic and Metal Containers (Capacity Equal to or Less Than 50 Pounds): Nonrefillable container. Do not reuse or refill this container. Triple rinse container (or equivalent) promptly after emptying. Triple rinse as follows: Empty the remaining contents into application equipment or a mix tank. Fill the container 1/4 full with water and recap. Shake for 10 seconds. Pour rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Drain for 10 seconds after the flow begins to drip. Repeat this procedure two more times. Then, for Plastic Containers, offer for recycling if available or puncture and dispose of in a sanitary landfill, or by incineration. Do not burn, unless allowed by state and local ordinances. For Metal Containers, offer for recycling if available or reconditioning if appropriate, or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

Nonrefillable Plastic and Metal Containers (Capacity Greater Than 50 Pounds): Nonrefillable container. Do not reuse or refill this container. Triple rinse container (or equivalent) promptly after emptying. Triple rinse as follows: Empty the remaining contents into application equipment or a mix tank. Fill the container 1/4 full with water. Replace and tighten closures. Tip container on its side and roll it back and forth, ensuring at least one complete revolution, for 30 seconds. Stand the container on its end and tip it back and forth several times. Turn the container over onto its other end and tip it back and forth several times. Empty the rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Repeat this procedure two more times. Then, for Plastic Containers, offer for recycling if available or puncture and dispose of in a sanitary landfill, or by incineration. Do not burn, unless allowed by state and local ordinances. For Metal Containers, offer for recycling if available or reconditioning if appropriate, or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

Nonrefillable Plastic and Metal Containers, e.g., Intermediate Bulk Containers [IBC] (Size or Shape Too Large to be Tipped, Rolled or Turned Upside Down): Nonrefillable container. Do not reuse or refill this container. Clean container promptly after emptying the contents from this container into application equipment or mix tank and before final disposal using the following pressure rinsing procedure. Insert a lance fitted with a suitable tank cleaning nozzle into the container and ensure that the water spray thoroughly covers the top, bottom and all sides inside the container. The nozzle manufacturer generally provides instructions for the appropriate spray pressure, spray duration and/or spray volume. If the manufacturer's instructions are not available, pressure rinse the container for at least 60 seconds using a minimum pressure of 30 PSI with a minimum rinse volume of 10% of the container volume. Drain, pour or pump rinsate into application equipment or rinsate collection system. Repeat this pressure rinsing procedure two more times. Then, for Plastic Containers, offer for recycling if available or puncture and dispose of in a sanitary landfill, or by incineration. For Metal Containers, offer for recycling if available or reconditioning if appropriate, or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

Nonrefillable Paper or Plastic Bags, Fiber Sacks including Flexible Intermediate Bulk Containers (FIBC) or Fiber Drums With Liners: Nonrefillable container. Do not reuse or refill this container. Completely empty paper or plastic bag, fiber sack or drum liner by shaking and tapping sides and bottom to loosen clinging particles. Empty residue into application or manufacturing equipment. Then offer for recycling if available or dispose of empty paper or plastic bag, fiber sack or fiber drum and liner in a sanitary landfill, or by incineration. Do not burn, unless allowed by state and local ordinances.

Refillable Fiber Drums With Liners: Refillable container (fiber drum only). *Refilling Fiber Drum:* Refill this fiber drum with DuPont™ ALLY® XP containing metsulfuron methyl only. Do not reuse this fiber drum for any other purpose. Cleaning before refilling is the responsibility of the refiller. Completely empty liner by shaking and tapping sides and bottom to loosen clinging particles. Empty residue into application or manufacturing equipment. *Disposing of Fiber Drum and/or Liner:* Do not reuse this fiber drum for any other purpose other than refilling (see preceding). Cleaning the container (liner and/or fiber drum) before final disposal is the responsibility of the person disposing of the container. Offer the liner for recycling if available or dispose of liner in a sanitary landfill, or by incineration. Do not burn, unless allowed by state and local ordinances. If drum is contaminated and cannot be reused, dispose of it in the manner required for its liner. To clean the fiber drum before final disposal, completely empty the fiber drum by shaking and tapping sides and bottom to loosen clinging particles. Empty residue into application or manufacturing equipment. Then offer the fiber drum for recycling if available or dispose of in a sanitary landfill, or by incineration. Do not burn, unless allowed by state and local ordinances.

All Other Refillable Containers: Refillable container. Refilling Container: Refill this container with DuPont™ ALLY® XP containing metsulfuron methyl only. Do not reuse this container for any other purpose. Cleaning before refilling is the responsibility of the refiller. Prior to refilling, inspect carefully for damage such as cracks, punctures, abrasions, worn out threads and closure devices. If damage is found, do not use the container, contact DuPont at the number below for instructions. Check for leaks after refilling and before transporting. If leaks are found, do not reuse or transport container, contact DuPont at the number below for instructions. Disposing of Container: Do not reuse this container for any other purpose other than refilling (see preceding). Cleaning the container before final disposal is the responsibility of the person disposing of the container. To clean the container before final disposal, use the following pressure rinsing procedure. Insert a lance fitted with a suitable tank cleaning nozzle into the container and ensure that the water spray thoroughly covers the top, bottom and all sides inside the container. The nozzle manufacturer generally provides instructions for the appropriate spray pressure, spray duration and/or spray volume. If the manufacturer's instructions are not available, pressure rinse the container for at least 60 seconds using a minimum pressure of 30 PSI with a minimum rinse volume of 10% of the container volume. Drain, pour or pump rinsate into application equipment or rinsate collection system. Repeat this pressure rinsing procedure two more times. Then, for Plastic Containers, offer for recycling if available or puncture and dispose of in a sanitary landfill, or by incineration. Do not burn, unless allowed by state and local ordinances. For Metal Containers, offer for recycling if available or reconditioning if appropriate, or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

Do not transport if this container is damaged or leaking. If the container is damaged, leaking or obsolete, or in the event of a major spill, fire or other emergency, contact DuPont at 1-800-441-3637, day or night.

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