1. PRODUCT IDENTIFICATION

PRODUCT NAME .................. Foursome Plus
PRODUCT CODE NUMBER . 55007E040L016
CHEMICAL FAMILY .......... ORGANIC PIGMENT
T.S.C.A. STATUS ................. COMPLIANCE
RECOMMENDED PRODUCT USE ....... TEXTILE MANUFACTURING
RESTRICTED PRODUCT USE .... FOR INDUSTRIAL USE ONLY
MANUFACTURED BY .......... STANDARD COLORS, INC.
301 BRENTWOOD STREET
HIGH POINT, NC  27260
PHONE: 336-841-5468
EMERGENCY PHONE NUMBER, CHEMTREC: 800/424-9300

2. HAZARDS IDENTIFICATION

2.1.1 GHS Classification
NON-CATEGORIZED

2.2.1 GHS Labeling

Signal Word:  NONE

Hazard Pictogram:  NONE

Hazard Statement:  NONE

Precautionary Statements:

P264:  Wash face, hands, and any exposed skin thoroughly after handling.
P280:  Wear protective gloves/ protective clothing/ eye protection/ face protection
P270:  Do not eat, drink, or smoke when using this product.
P260:  Do not breath dust/ fume/ gas/ mist/ vapors/ spray
P501:  Dispose of contents/container in accordance with local/ regional/ international regulations.
P305 + P351 + P338      IF IN EYES: Rinse cautiously with water for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P302 + P352      IF ON SKIN:  Wash with plenty of soap and water for 15 minutes.
P301 + P330 + P331      IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P304 + P340      IF INHALED: Remove victim to fresh air and keep at rest in a comfortable position for breathing.
3. COMPOSITION/INFORMATIONS ON INGREDIENTS

NO HAZARDOUS MATERIALS ARE CONTAINED IN THIS PRODUCT

The exact ingredient percentages and composition of the components have been withheld as a trade secret.

4. FIRST-AID MEASURES

GENERAL INFORMATION: IMMEDIATELY REMOVE ALL CONTAMINATED CLOTHING

EYE CONTACT ............ Wash immediately with large amounts of water for 15 minutes, lifting the upper and lower lids until no evidence of product remain. Get medical attention immediately. Do not wear contact lenses while handling.

SKIN CONTACT .......... Remove all contaminated clothing immediately. Wash immediately with soap and plenty of water. If a temporary skin reaction occurs, it should be treated as allergic contact dermatitis. Launder contaminated clothing before reuse.

INGESTION .................. Dilute with water and induce vomiting. Get medical attention. Never give fluids or induce vomiting if patient is unconscious or has convulsions.

INHALATION ............... If inhaled, remove to fresh air. If not breathing, give artificial respiration, preferably mouth to mouth. If breathing is difficult, give oxygen. Call a physician.

MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED
The most significant symptoms and effects are described in the labelling (see section 2) and/or in section 11

INDICATION OF ANY SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED
No data available

5. FIREFIGHTING MEASURES

FLASH POINT .......................... > 100 deg C
EXTINGUISHING MEDIA ............ CO2 Dry Chemical Foam Water Fog
SPECIAL FIREFIGHTING PROCEDURES/UNUSUAL FIRE OR EXPLOSION HAZARDS:
Firefighters should be equipped with protective clothing & self-contained breathing apparatus to protect against potentially toxic & irritating fumes. In case of fire or explosion, keep unnecessary people away. Isolate hazard area & any entry. Stay upwind, out of low areas, and ventilate closed spaces before entering.

6. ACCIDENTAL RELEASE MEASURES

IN CASE MATERIAL IS RELEASED/SPILLED:
Do not empty into drains or waters. Do not touch or walk through the spilled material: stop leak if you can do it without risk. Take up with sand or other non-combustible absorbent material or suitable vacuum and place into labeled sealable containers. For further disposal measures see section 13.
7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING
In accord with good industrial practice. Handle with care and avoid personal contact.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES
Keep container protected from direct sunlight in a dry, cool and in a well-ventilated area.
Keep the container tightly sealed and away from any incompatible materials (see Section 10).

8. EXPOSURE CONTROLS/PERSOAL PROTECTION

APPROPRIATE ENGINEERING CONTROLS:
Handle with good industrial practices and industrial hygiene. Wash hands after use.
GENERAL PROTECTIVE MEASURES:
Do not breathe dust. Avoid contact with eyes and skin. Immediately remove all contaminated clothing.

EYE PROTECTION ............ Employees should wear protective eye-goggles with side protection shield.
SKIN PROTECTION ............ Employees should avoid skin contact by wearing protective clothing. Long sleeve shirts, pants, gloves e.g. of PVC or nitrile rubber, and boots are recommended.
Additional protections such as impervious suits are recommended when the potential for dermal contact is significant. Employees should wash their hands and face before eating and drinking and shower thoroughly before leaving work. Keep away from food and drink stuffs.
RESPIRATORY PROTECTION ............ Inhalation of dust and aerosols must be absolutely prevented by the use of a NIOSH approved dust respirator.
VENTILATION ............... Use local ventilation.
OTHER ....................... Wear overalls, apron or other protective clothing.

9. PHYSICAL DATA

APPEARANCE .................... POWDER
COLOR .......................... GREEN
ODOR .......................... NONE
ODOR THRESHOLD ............ ND
SOLUBILITY IN WATER ...... INSOLUBLE
SPECIFIC GRAVITY ............ 2.10
RELATIVE DENSITY ............ NA
VISCOSITY ........................ ND
pH ................................ 5.5 - 8.0
MELTING POINT/FREEZING POINT .... ND
PARTITION COEFFICIENT: N-OCTANOL/WATER .... 0.0000
BOILING POINT ............... NA
VAPOR PRESSURE ............... ND
VAPOR DENSITY ................ NA
EVAPORATION RATE .......... NA
FLAMMABILITY ............... NA
FLASH POINT ...................... ND
INGNITION TEMP ............... ND
DECOMPOSITION TEMPERATURE .... ND
% VOLATILE: VALUE: ND UNIT: % COMMENT:
10. STABILITY AND REACTIVITY

THERMAL DECOMPOSITION: No thermal decomposition when stored and handled correctly.
POSSIBILITY OF HAZARDOUS REACTIONS: As with most organic dusts, there is an explosion possibility.
CHEMICAL STABILITY: Stable
INCOMPATABLE MATERIALS: None
HAZARDOUS DECOMPOSITION PRODUCTS: SO2 at > 400°C
CONDITIONS TO AVOID: None known
REACTIVITY: Will not occur

11. TOXICOLOGICAL INFORMATION

ANIMAL TOXICITY ORAL - LD50 (INGESTION): > 5,000 mg/l (RAT)
FISH, LC50: 100 - 500 mg/l (96 h Oncorhynchus mykiss)
EYE EFFECTS: NON-IRRITANT
SKIN EFFECTS: NON-IRRITANT
SENSITIZATION: NON-SENSITIZING

PRIMARY ROUTE OF EXPOSURE

| INHALATION: | YES | SKIN ABSORPTION: | NO | INGESTION: | YES |
| SKIN CONTACT: | YES | EYE CONTACT: | YES |

CARCINOGEN STATUS

IARC: NO
NTP: NO
OSHA: NO
ACGIH: NO

HMIS: 1 0 0 E

EFFECTS OF OVEREXPOSURE
None Known

SIGNS AND SYMPTOMS OF OVEREXPOSURE
May be irritating to the eyes, skin, or respiratory tract.

MEDICAL CONDITIONS AGGRAVATED
Persons with any pre-existing skin, eye or respiratory condition may be more susceptible to the effects of this product.

12. ECOLOGICAL INFORMATION

BIODEGRADABILITY: NA
BACTERIA TOXICITY: ND
COD: ND

13. DISPOSAL CONSIDERATIONS

PRODUCT: If utilization or recycling of the product is not possible, it should be disposed of in accordance with existing federal, state and local environmental regulations, e.g. by incineration in a suitable plant.
UNCLEANED PACKAGING: Soiled, empty containers are to be treated in the same way as the contents.
14. SHIPPING DATA

PROPER SHIPPING NAME:  NON-HAZARDOUS INK MATERIAL
D.O.T. HAZARD CLASSIFICATION:  NOT REGULATED
FRT. CLASS PACKAGE:  55

IATA:  NON-REGULATED
IMDG:  NON-REGULATED

15. REGULATORY DATA

US REGULATIONS:
TSCA: The components of this product are listed on the TSCA Inventory
SARA 313: This product is not subject to SARA Title III Section 313 reporting requirements under 40 CFR 372.

SARA 312:
Immediate (acute) health hazard  No
Delayed (chronic) health hazard  No
Fire hazard  No
Sudden Release of Pressure  No
Reactivity  No

CALIFORNIA PROPOSITION 65: This product does not contain any components currently on the California List of Known Carcinogens and reproductive Toxins

This product is not subject to the German Ordinance that bans certain azo dyes or the 19th Amendment of the Council Directive 76/769/EEC.

16. OTHER INFORMATION

Standard Colors, Inc. warrants that this product conforms to the chemical description on the label and is reasonably fit for the specific purposes referred to in its directions for use, subject to the inherent risks referred to in the material safety data sheet for this product. Standard Colors, Inc. makes no other expressed or implied warranty of fitness or merchantability or any other expressed or implied warranty. In no case shall Standard Colors, Inc. be liable for consequential, special, or indirect damages resulting from the use or handling of this product.

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