SAFETY DATA SHEET

Invade HC

1.  PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Invade HC
CHEMICAL FAMILY: Adjuvant

DISTRIBUTOR
Invictis Crop Care, LLC
1880 Fall River Drive
Suite 100
Loveland, CO 80538

24 HR. EMERGENCY TELEPHONE NUMBERS
24-Hour Emergency Assistance Call: 1-800-222-1222
Chemical Emergency Call CHEMTREC: 1-800-424-9300

2.  HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS
Health:
- Acute Toxicity (Dermal), Category 5
- Acute Toxicity (Inhalation), Category 5
- Skin Irritation, Category 3
- Eye Irritation, Category 2B

GHS LABEL
SIGNAL WORD: WARNING
HAZARD STATEMENTS
- H313: May be harmful in contact with skin.
- H316: Causes mild skin irritation.
- H320: Causes eye irritation.
- H333: May be harmful if inhaled.

PRECAUTIONARY STATEMENTS
General:
- P101: If medical advice is needed, have product container or label at hand.
- P102: Keep out of reach of children.
- P103: Read label before use.

Prevention:
- P264: Wash hands, face and other affected areas thoroughly after handling.

Response:
- P312: Call a POISON CENTER or doctor/physician if you feel unwell.
- P304+P312: IF INHALED: Call a POISON CENTER or doctor/physician if you feel unwell.
- P332+P313: If skin irritation occurs: Get medical advice/attention.
- P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P337+P313: If eye irritation persists: Get medical advice/attention.

CANCER STATEMENT: Not Listed
SENSITIZATION: Not a skin sensitizer.
COMMENTS HEALTH: Read all precautions of products being handled and follow the most restrictive language for all products to provide the safest work environment.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Wt.%</th>
<th>CAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methylated Vegetable Oil</td>
<td>60</td>
<td>Mixture</td>
</tr>
<tr>
<td>Surfactant Blend</td>
<td>40</td>
<td>Mixture</td>
</tr>
</tbody>
</table>

### 4. FIRST AID MEASURES

**EYES:** Hold eyes open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after the first 5 minutes then continue rinsing eyes. Call a poison control center or doctor for treatment advice.

**SKIN:** Take off contaminated clothing. Rinse skin immediately with plenty of water for 15-20 minutes. Call a poison control center or doctor for treatment advice.

**INGESTION:** Immediately call a poison control center or doctor. Do not induce vomiting unless told to do so by a poison control center or doctor. Have person sip a glass of water if able to swallow. Do not give anything by mouth to an unconscious person.

**INHALATION:** Move person to fresh air. If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably by mouth-to-mouth if possible. Call a poison control center or doctor for further treatment advice.

**NOTES TO PHYSICIAN:** All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.

**ADDITIONAL INFORMATION:** Have the product container or label with you when calling a poison control center or doctor, or going in for treatment. For emergency medical assistance call NPCC 1-800-222-1222 or call CHEMTREC 1-800-424-9300.

### 5. FIRE FIGHTING MEASURES

**GENERAL HAZARD:** Toxic fumes may be emitted in a fire situation.

**EXTINGUISHING MEDIA:** Foam, dry chemical, carbon dioxide, water spray or fog.

**HAZARDOUS COMBUSTION PRODUCTS:** Normal combustion forms carbon dioxide, water vapor and may produce oxides of carbon, nitrogen and phosphorous.

**EXPLOSION HAZARDS:** No specific explosion hazards are identified or expected. Always fight fire with the implication that other volatile substances may be present.

**FIRE FIGHTING PROCEDURES:** Evacuate area and fight fire upwind a safe distance to avoid hazardous vapors and decomposition products. Fire exposed containers can build up pressure and should be kept cool with water spray if possible. Explosive vapor could form from ruptured containers. Dike and collect water used to fight fire to prevent environmental damage due to runoff. Foam or dry chemical fire extinguishing systems are preferred to prevent environmental damage from excessive water runoff.

**FIRE FIGHTING EQUIPMENT:** As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

### 6. ACCIDENTAL RELEASE MEASURES

**SMALL SPILL:** Pick up spilled liquid with absorbent material and sweep up for disposal. Place it and damaged unusable containers in a landfill appropriate for non hazardous chemical waste. Check local, state, and federal regulations for proper disposal.

**LARGE SPILL:** Dike around the spill area to prevent spreading. Pick up spilled material with suitable absorbent material and place in appropriate container for disposal. Place it and unusable containers in a landfill appropriate for non hazardous chemical waste. Check local, state, and federal regulations for proper disposal.

**ENVIRONMENTAL PRECAUTIONS**

**WATER SPILL:** Do not contaminate any body of water.

**LAND SPILL:** Avoid runoff onto any adjacent land.

**SPECIAL PROTECTIVE EQUIPMENT:** Always wear proper protective equipment when handling this product.

### 7. HANDLING AND STORAGE
HANDLING: Wash hands after handling, before eating, drinking, chewing gum, using tobacco, or using the toilet. Remove clothing immediately if pesticide gets inside. Then wash thoroughly and put on clean clothing. Remove PPE immediately after handling this product. Wash the outside of gloves before removing. As soon as possible, wash thoroughly and change into clean clothing.

STORAGE: Store between 40°F and 110°F. Keep container tightly closed. Store in original container. Do not allow water or other chemicals to be introduced into contents of container. Do not use or store near open flame. Do not contaminate water sources with equipment wash water, spray disposal wastes or by cleaning of equipment. Do not store near feed or food products. Do not store near oxidizing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: When handlers use closed systems, enclosed cabs, or aircraft in a manner that meets the requirements listed in the Worker Protection Standard (WPS) for agricultural pesticides [40 CFR 170.240 (d) (4-6)], the handler PPE requirements may be reduced or modified as specified in the WPS.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Wear chemical goggles or shielded safety glasses (ANSI Z87.1 or approved equivalent) when handling and mixing product. Contact lenses should not be worn when working with chemicals.

SKIN: Wear chemical resistant gloves such as Viton or barrier laminate, Coveralls over long-sleeved shirt, long pants and chemical resistant footwear plus socks. Chemical resistant headgear for overhead exposure. When exposed to product concentrate, wear a chemical resistant apron. Always refer to the label of the pesticide(s) in the tank mix and follow the most restrictive requirements.

RESPIRATORY: Work in a well ventilated area. Avoid exposure to airborne contaminants. Wear a NIOSH/MSHA approved dust mask or filter when vapors or dust are generated above the permissible limit.

PROTECTIVE CLOTHING: Eye protection, long sleeved shirt and long pants, shoes plus socks and chemical resistant gloves. Follow manufacturer’s instructions for cleaning/maintaining PPE. If no such instructions for washables exist, use detergent and hot water. Keep and wash PPE separately from other laundry.

OTHER USE PRECAUTIONS: Avoid contact with skin, eyes, and clothing. Avoid breathing vapors. Wash thoroughly after handling product. Eye wash fountains and drench showers should be located within 100 feet or a 10 second walk from the work area per ANSI Z358.1-1990

9. PHYSICAL AND CHEMICAL PROPERTIES

ODOR: Fatty

APPEARANCE: Liquid

COLOR: Colorless to slight yellow

pH: 4 to 6

PERCENT VOLATILE: Not Established

FLASH POINT AND METHOD: > (200°F)

FLAMMABLE LIMITS: Not Established

AUTOIGNITION TEMPERATURE: Not Established

VAPOR PRESSURE: Not Established

VAPOR DENSITY: Not Established

BOILING POINT: Not Established

FREEZING POINT: Not Established

MELTING POINT: Not Established

POUR POINT: Not Established

THERMAL DECOMPOSITION: Not Established

SOLUBILITY IN WATER: Dispersible

EVAPORATION RATE: Not Established

DENSITY: 7.33 - 7.67 lbs/gal.

SPECIFIC GRAVITY: 0.88 to 0.92 g/mL
VISCOSITY: Not Established
MOLECULAR WEIGHT: Not Established

10. STABILITY AND REACTIVITY

STABLE: Yes
HAZARDOUS POLYMERIZATION: No
POLYMERIZATION: Will not occur.
CONDITIONS TO AVOID: None known.
INCOMPATIBLE MATERIALS: Avoid strong oxidizers, acids and bases.

11. TOXICOLOGICAL INFORMATION

ACUTE
  DERMAL LD$_{50}$: > 2000 mg/kg
    Notes: May be harmful in contact with skin.
  ORAL LD$_{50}$: > 5000 mg/kg
  INHALATION LC$_{50}$: Not Established
    Notes: May be harmful if inhaled.

EYE EFFECTS: Causes eye irritation.
SKIN EFFECTS: Causes mild skin irritation.
CARCINOGENICITY
  Notes: Not listed in OSHA, NTP, IARC or ACGIH
SENSITIZATION: Not a contact sensitizer

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA: Ecotoxicity information is not available. This product is not for use in aquatic settings.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Do not reuse product containers. Triple rinse (or equivalent), then offer for recycling at an ACRC site (go to http://www.acrcycle.org/ for locations) or by reconditioning, or puncture and dispose of in a sanitary landfill or by other procedures approved by local, state, and federal regulations.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)
  PROPER SHIPPING NAME: Not regulated by DOT
  PRIMARY HAZARD CLASS/DIVISION: Not regulated by DOT
  UN/NA NUMBER: None
  PACKING GROUP: None
  PLACARDS: None
  LABEL: None

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)
  311/312 HAZARD CATEGORIES: Not Listed
  FIRE: No  PRESSURE GENERATING: No  REACTIVITY: No  ACUTE: Yes  CHRONIC: No
  313 REPORTABLE INGREDIENTS: Not Listed

CERCLA (COMPREHENSIVE RESPONSE, COMPENSATION, AND LIABILITY ACT)
16. OTHER INFORMATION

REASON FOR ISSUE: New Revision

REVISION SUMMARY: This SDS replaces the 4/7/2015 SDS. Revised: Section 1: REASON FOR ISSUE.

GENERAL STATEMENTS: DISCLAIMER AND LIMITATION OF LIABILITY

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