

POTASSIUM PHOSPHITE	GROUP	33	FUNGICIDE
TEBUCONAZOLE	GROUP	3	FUNGICIDE
AZOXYSTROBIN	GROUP	11	FUNGICIDE



ODYSSEY™

A systemic fungicide for the control of corn, soybean, and wheat diseases

ACTIVE INGREDIENTS:

Potassium Phosphite¹42.45%
 Tebuconazole: α -[2-(4-chlorophenyl)ethyl]- α -(1,1-dimethylethyl)-1H-1,2,4-triazole-1-ethanol²2.90%
 Azoxystrobin: methyl (E)-2-[2-[6-(2-cyanophenoxy) pyrimidin-4-yloxy]phenyl]-3-methoxyacrylate³ 2.61%

OTHER INGREDIENTS:52.04%

TOTAL:100.00%

¹ 3.338 pounds/gal phosphorous acid equivalent

² 0.334 pound/gal tebuconazole

³ 0.300 pound/gal azoxystrobin

**KEEP OUT OF REACH OF CHILDREN
CAUTION**

EPA Reg. No.: 42519-40-5905

EPA Est. No.: 42519-ISR-002

NET CONTENTS: 2.5 Gallons



Manufactured For
HELENA AGRI-ENTERPRISES, LLC
 225 SCHILLING BOULEVARD, SUITE 300
 COLLIERVILLE, TENNESSEE 38017 U.S.A. • (901) 761-0050

PEEL BACK BOOK HERE AND RESEAL AFTER OPENING

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 AD 072420HAE

PRECAUTIONARY STATEMENTS

Hazards to Humans and Domestic Animals

CAUTION. Harmful if swallowed or if absorbed through skin. Causes moderate eye irritation. Avoid contact with skin, eyes or clothing. Wash thoroughly with soap and water after handling and before eating, drinking, chewing gum, or using tobacco.

PERSONAL PROTECTIVE EQUIPMENT (PPE): Natural rubber and polyvinyl chloride are chemical-resistant to this product.

Applicators and other handlers must wear:

- long-sleeved shirt and long pants
- chemical-resistant gloves (nitrile, butyl, neoprene, and/or barrier laminate)
- shoes plus socks

Follow manufacturer's instructions for cleaning/maintaining PPE. If no such instructions for washables exist, use detergent and hot water. Keep and wash PPE separately from other laundry.

User Safety Recommendations:

Users should:

- Wash hands before eating, drinking, chewing gum, using tobacco, or using the toilet.
- Remove clothing/PPE immediately if pesticide gets inside, then wash thoroughly and put on clean clothing.
- Remove PPE immediately after handling this product. Wash the outside of gloves before removing. As soon as possible, wash thoroughly and change into clean clothing.

Environmental Hazards: Tebuconazole and Azoxystrobin are toxic to mammals, estuarine/marine fish and aquatic invertebrates. Do not apply directly to water, or to areas where surface water is present, or to intertidal areas below the mean highwater mark. Drift and runoff may be hazardous to aquatic organisms in neighboring areas. Do not contaminate water when disposing of equipment wash water or rinsate.

Ground Water Advisory: Tebuconazole, Azoxystrobin, and a degradate of Azoxystrobin are known to leach through soil into groundwater under certain conditions as a result of label use. Azoxystrobin can be persistent for several months or longer. Use of this chemical in areas where soils are permeable, particularly where the water table is shallow, may result in groundwater contamination.

Surface Water Advisory: This product may contaminate water through drift of spray in wind or runoff of rain water. It has a high potential for runoff for several months or more after application. Poorly draining soils and soils with shallow water tables are more prone to runoff that contains this product. A level, well-maintained vegetative buffer strip between areas to which this product is applied and surface water features such as ponds, streams, and springs will reduce the potential for contamination of water from rainfall-runoff and sediment. Runoff of this product will be reduced by avoiding applications when rainfall is forecasted within 48 hours.

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DIRECTIONS FOR USE

It is a violation of Federal law to use this product in a manner inconsistent with its labeling. For any requirements specific to your State or Tribe, consult the State or tribal agency responsible for pesticide regulation. Do not apply this product in a way that will contact workers or other persons, either directly or through drift. Only protected handlers may be in the area during application.

Failure to follow the USE DIRECTIONS, RESTRICTIONS, and PRECAUTIONS on this label may result in crop injury or poor disease control and/or illegal residues.

Agricultural Use Requirements

Use this product only in accordance with its labeling and with the Worker Protection Standard, 40 CFR Part 170. This Standard contains requirements for the protection of agricultural workers on farms, forests, nurseries and greenhouses, and handlers of agricultural pesticides. It contains requirements for training, decontamination, notification, and emergency assistance. It also contains specific instructions and exceptions pertaining to the statements on this label about personal protective equipment (PPE), and restricted entry intervals (REI). The requirements in this box only apply to uses of this product that are covered by the Worker Protection Standard.

Do not enter or allow worker entry into treated areas during the restricted entry interval (REI) of 12 hours for all crops.

PPE requirement for early entry to treated areas that is permitted under the Worker Protection Standard and that involves contact with anything that has been treated, such as plants, soil or water, is:

- coveralls
- chemical-resistant gloves (nitrile, butyl, neoprene, natural rubber, and/or barrier laminate)
- shoes plus socks

Chemigation: Do not apply this product through any type of irrigation system.

Requirements for ground applications:

For ground applications, adjust nozzle height and droplet size with wind speed according to the following table:

Wind speed	Nozzle height	Droplet size for standard nozzles (ASAE standard 572)
Less than 10 mph	Up to 2 feet	medium or coarser
	2-4 feet	coarse or coarser
	4-6 feet	very coarse or coarser

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10 to 15 mph	0-2 feet	coarse or
		coarser
	2-4 feet	very coarse or
		coarser
	4-6 feet	extremely coarse

RESTRICTIONS: Do not apply when the wind speed exceeds 15 mph. Do not apply at a nozzle height of greater than 6 feet above the ground or crop canopy. Apply as a medium or coarser spray (ASAE standard 572).

Requirements for aerial applications:

For aerial applications, apply only when the wind speed is less than or equal to 15 mph using a release height of no more than 10 feet above the ground or crop canopy. If the wind speed is less than 10 mph, apply as a medium or coarser spray (ASAE standard 572). If the wind speed is between 10 mph and 15 mph, apply as a coarse or coarser spray (ASAE standard 572). The boom length must not exceed 75% of the wingspan or 90% of the rotor blade diameter. When aerial applications are made with a cross-wind, the swath will be displaced downwind. The applicator must compensate for this displacement at the downwind edge of the application area by adjusting the path of the aircraft upwind. No aerial application in New York State.

RESTRICTIONS: Do not make aerial applications into temperature inversions.

Make applications by air in a minimum of 2 gallons of water per acre. Approved adjuvants and other additives may be added to the spray solution to improve spray coverage. **ODYSSEY™** can be tank-mixed with most recommended fungicides, insecticides, herbicides, liquid fertilizers, biological control products, adjuvants and other additives. Under some conditions, the use of additives or adjuvants may improve the performance of **ODYSSEY™**. However, all varieties and cultivars have not been tested with all possible tank-mix combinations. Physical incompatibility, reduced disease control, or crop injury may result from mixing **ODYSSEY™** with other products. Therefore, before using any tank-mix, test the combination on a small portion of the crop to ensure that a phytotoxic response will not occur as a result of the tank-mix application.

Spray Drift Management:

Aerial applications: Mount the spray boom on the aircraft so as to minimize drift caused by wing tip vortices. Use the minimum practical boom length, which must not exceed 75 percent of the wingspan or rotor diameter. Use the largest droplet size consistent with pest control. Formation of very small droplets may be minimized by appropriate nozzle selection, by orienting nozzles away from the air stream as much as possible and by avoiding excessive spray boom pressure. Apply in a minimum of 2 gallons of spray solution per acre by aircraft spray equipment. Release spray at the lowest possible height consistent with good pest control and flight safety. **RESTRICTION:** Do not apply more than 10 feet above the crop canopy. Make aerial and ground applications when wind velocity favors on-target product deposition (approximately 3 to 10 mph). **RESTRICTION:** Do not apply when wind velocity exceeds 15 mph (miles per hour). Avoid applications when wind gusts approach 15 mph. Risk of exposure to sensitive aquatic areas can be reduced by avoiding applications when wind direction is toward the aquatic area. Low humidity and high temperatures increase the evaporation rate of spray droplets and therefore the likelihood of spray drift to aquatic areas.

RESTRICTION: Do not spray during conditions of low humidity and/or high temperature.

RESTRICTION: Do not make aerial or ground applications during temperature inversions. Inversions are characterized by stable air and increasing temperatures with height above the

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ground. Mist or fog may indicate the presence of an inversion in humid areas. The applicator may detect the presence of an inversion by producing smoke and observing a smoke layer near the ground surface.

OBSERVE THE FOLLOWING RESTRICTIONS WHEN SPRAYING IN THE VICINITY OF AQUATIC AREAS SUCH AS LAKES, RESERVOIRS, RIVERS, PERMANENT STREAMS, MARSHES OR NATURAL PONDS, AND ESTUARIES.

Apply only during alternate years in fields adjacent to aquatic areas listed above.

Do not apply by ground or air within 100 feet of aquatic areas listed above.

Do not cultivate within 10 feet of an aquatic area to allow growth of a vegetative filter strip.

Rotational Crop Restrictions:

Treated areas may be replanted with any crop specified on this label as soon as practical after last application. Any other crop approved for use on tebuconazole, azoxystrobin and potassium phosphite, except buckwheat and millet, may be planted into treated areas 120 days after last application. Buckwheat and millet may be planted 365 days after last application.

Product Information:

ODYSSEY™ is a systemic product. When used in conjunction with good cultural management practices and as part of a complete disease control program, **ODYSSEY™** will control/suppress specified diseases associated with corn, soybeans, and wheat. In order to achieve maximum results in controlling/suppressing the diseases, carry out spraying before the appearance of the diseases or when diseases are first observed. Initiate applications when environmental conditions are favorable for disease development. **Not approved for use on corn and soybeans in New York State.**

Resistance Management:

For resistance management, please note that **ODYSSEY™** contains: Potassium Phosphite, a Group 33 fungicide, Azoxystrobin, a Group 11 fungicide, and Tebuconazole a Group 3 fungicide. A gradual or total loss of pest control may occur over time if these fungicides are used repeatedly in the same fields. Appropriate resistance-management strategies should be followed.

To delay fungicide resistance, take one or more of the following steps:

- Rotate the use of **ODYSSEY™** or other Group 33, 11, and 3 fungicides within a growing season sequence with different groups that control the same pathogens.
- Use tank mixtures with fungicides from different groups that are equally effective on the target pest when such use is permitted. Use at least the minimum application rate as labeled by the manufacturer.
- Adopt an integrated disease management program for fungicide use that includes scouting, uses historical information related to pesticide use, and crop rotation, and which considers host plant resistance, impact of environmental conditions on disease development, disease thresholds, as well as cultural, biological and other chemical control practices.
- Where possible, make use of predictive disease models to effectively time fungicide applications. Note that using predictive models alone is not sufficient to manage resistance.

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- Monitor treated fungal populations for resistance development.
- Contact your local extension specialist or certified crop advisor for any additional pesticide resistance-management and/or IPM recommendations for specific crops and pathogens.
- For further information or to report resistance contact Helena Agri-Enterprises, LLC at Website: www.helenaagri.com. You can also contact your pesticide distributor or university extension specialist to report resistance.

MIXING AND APPLICATION INSTRUCTIONS

Apply **ODYSSEY™** in a minimum of 10 gallons of water per acre by ground sprayer or in a minimum of 2 gallons of spray solution per acre by aircraft.

Check equipment calibration frequently. Complete coverage and uniform application are essential for the most effective results, especially when lower spray volumes are applied. If necessary, increase the volume of water in the spray tank for complete crop coverage.

RESTRICTION: Do not exceed specified application rates. Fill spray tank halfway with clean water. Add the required amount of **ODYSSEY™** to the tank, as indicated in the application instructions. While agitating, add the remaining amount of water. Apply solution directly to the foliage. For optimum control, thorough coverage is required. **ODYSSEY™** spray must have a minimum of 2 hours of drying time on plant foliage for the active ingredients to move into the plant tissue before rain or irrigation occurs.

Compatibility:

Conduct a tank spray compatibility test when you plan to mix this product with other products. To determine the physical compatibility of this product with other products, use a jar test. Using a quart jar, add the proportionate amounts of the products to approximately one quart of water with agitation. Add dry formulations first, then flowables, and then emulsifiable concentrates last. After thorough mixing, allow this mixture to stand for 5 minutes. If the combination remains mixed or can be readily remixed, it is physically compatible. Once compatibility has been proven, use the same procedure for adding products to the spray tank. Follow the more restrictive labeling requirements of any tank mix partner. **RESTRICTION:** Do not tank mix with products whose label prohibits tank mixing. It is the pesticide user's responsibility to ensure that all products are registered for the intended use. Read and follow the applicable restrictions and limitations and directions for use on all product labels involved in tank mixing. Users must follow the most restrictive directions for use and precautionary statements of each product in the tank mixture.

Phytotoxicity indications:

The components of this product have been evaluated for phytotoxicity on a large variety of crops under various normal field conditions. However, testing all plant varieties, in all mixtures and combinations is not feasible. Test a small portion of the area to be treated for phytotoxicity, before treating the entire area. Test tank-mix combinations on a small number of plants before treating large areas, as crop sensitivity to these mixtures may vary. Do not apply to plants under stress. This product is extremely phytotoxic to certain apple varieties. AVOID SPRAY DRIFT. Extreme care must be used to prevent injury to apple trees (and apple fruit). DO NOT spray this product where spray drift may reach apple trees.

DISEASE CONTROL AND APPLICATION INSTRUCTIONS

ODYSSEY™ is for use on the following crops, all of which have an REI of 12 hours.

DIRECTIONS FOR USE

It is a violation of Federal law to use this product in a manner inconsistent with its labeling.

DISEASE CONTROL AND APPLICATION INSTRUCTIONS

<u>CROP</u>	<u>DISEASE</u>	<u>RATE</u>	<u>INSTRUCTIONS</u>
CORN* Field corn	Rust (<i>Puccinia</i> spp.)	2-3 pints/acre	Apply the higher specified rate (3 pts/acre) when conditions favor severe disease development.
	Northern leaf blight (<i>Exserohilum turcicum</i>) Southern leaf blight (<i>Bipolaris maydis</i>) Northern leaf Spot (<i>Bipolaris zeicola</i>) Gray leaf spot (<i>Cercospora zea-maydis</i>)	2.5-3 pints/acre	Apply preventatively when weather favors disease development. Repeat on a 7-14 day interval.

Specific Use Restrictions:

- 1) Do not make more than 2 applications per year.
- 2) Do not apply more than 0.45 pounds of ai tebuconazole-containing products/A/year.
- 3) Do not apply more than 2.0 pounds of ai azoxystrobin-containing products/A/year
- 4) Do not apply more than 6 pints per acre of product per year.
- 5) Do not apply within 7 days of harvest (PHI=7 days).

* Not for use in California, New York, and Washington.

<u>CROP</u>	<u>DISEASE</u>	<u>RATE</u>	<u>INSTRUCTIONS</u>
SOYBEAN*	Soybean rust (<i>Phakopsora pachyrizi</i>)	2 pints/acre	For rust, apply preventively when weather conditions favor disease development. Repeat applications on a 7-14 day interval.
	Downy mildew (<i>Peronospora manshurica</i>), Powdery mildew (<i>Microsphaera</i>)	2.5 pints/acre	Apply the higher specified rate (2.5 pts/acre) when conditions favor severe disease development

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	<i>diffusa</i>), Frogeye leafspot (<i>Cercospora</i> <i>sojina</i>), Aerial blight (<i>Rhizoctonia</i> <i>solani</i>), Brown Leaf spot (<i>Septoria</i> <i>glycines</i>)		<p>Make applications between R1 and R5 (flowering through visible seed in the pod in the upper 4 nodes of the plant). Make a second application 21 days later if necessary.</p> <p>Use spray volumes of 2 gallons or more by air, and 10 gallons or more by ground.</p> <p>To prevent mixing issues, add recommended surfactant. Keep under constant agitation during spraying. Use adjuvants at their lowest labeled rate.</p>
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Specific Use Restrictions:

- 1) Do not make more than 2 applications per year.
- 2) Do not apply more than 0.225 pounds of tebuconazole-containing products/A/year.
- 3) Do not apply more than 1.5 pounds of ai azoxystrobin-containing products/A/year.
- 4) Do not apply more than 4 pints per acre of product per year.
- 5) Do not apply within 21 days of harvest (PHI=21 days).

* Not for use in California, New York, and Washington.

CROP	DISEASE	RATE	INSTRUCTIONS
WHEAT	<p>Rusts, leaf, stem, and stripe (<i>Puccinia</i> spp.)</p> <p>Head blight or scab (<i>Fusarium</i> spp.) suppression</p> <p>Septoria Glume Blotch (<i>Stagonospora nodorum</i>)</p> <p>Powdery mildew (<i>Erysiphe graminis</i>/Blumeri a <i>graminis</i>)</p> <p>Tan spot (<i>Pyrenophora tritici-repentis</i>)</p> <p>Septoria Leaf Spot (Septoria complex)</p>	2 pints/acre	<p>Scout fields for symptoms. Apply preventively at earliest sign of disease. For head blight, application is typically best made at growth stage 10.5.</p> <p>Rusts, leaf, stem, and stripe: Apply at first sign of pustules. Use the higher specified rate under heavy disease pressure or if conditions are conducive for disease.</p> <p>Head blight (suppression): Apply at beginning of flowering (Feekes 10.51).</p> <p>Septoria Glume Blotch: Apply when 50% of the heads on the main stem are in flower.</p> <p>Powdery mildew: Apply at the onset of disease.</p> <p>Tan spot and Septoria Leaf Spot: Apply at flag leaf emergence, or at the first sign of disease until end of flowering.</p> <p>Monitor fields carefully for disease, especially during times of weather conducive for disease. Apply a surfactant at the lowest label rate to optimize control.</p>
<p>Specific Use Restrictions:</p> <ol style="list-style-type: none"> 1) Do not make more than 1 application per year. 2) Do not apply more than 2.5 pints per acre of ODYSSEY™ per year. 3) Do not apply more than 0.1125 pounds of the active ingredient tebuconazole/A/year. 4) Do not apply more than 0.4 pound ai of azoxystrobin-containing products/A/year. 5) Do not apply within 30 days of harvest (PHI=30 days). Straw may be used for bedding. 6) Grazing or feeding forage to livestock is permitted 14 days after the last application. 7) Do not apply after feekes stage 10.54. <p>* Not for use in California for stem rust, head blight or scab, Septoria glume blotch, powdery mildew, tan spot, or Septoria leaf spot.</p>			

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Rate Conversion Table

Crop	Rate	Equivalent Lbs. Azoxystrobin/A	Equivalent Lbs. Potassium Phosphite/A	Equivalent Lbs. Tebuconazole/A
Corn	2.0 pints per acre	0.075	0.83	0.084
	2.5 pints per acre	0.0937	1.037	0.105
	3.0 pints per acre	0.112	1.25	0.126
Soybean	2.0 pints per acre	0.075	0.83	0.084
	2.5 pints per acre	0.0937	1.037	0.105
Wheat	2.0 pints per acre	0.075	0.83	0.084

STORAGE AND DISPOSAL

Do not contaminate water, food or feed by storage or disposal.

Pesticide Storage: Store in a dry, secure, cool place.

Pesticide Disposal: Wastes resulting from the use of this product may be disposed of on site or at an approved waste disposal facility.

Container Handling: Nonrefillable container. Do not reuse or refill this container. Triple rinse container (or equivalent) promptly after emptying.

Container sizes of 5 gallons or less: Triple rinse as follows: Empty the remaining contents into the application equipment or a mix tank and drain for 10 seconds after the flow begins to drip. Fill the container $\frac{1}{4}$ full with water and recap. Shake for 10 seconds. Pour rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Drain for 10 seconds after the flow begins to drip. Repeat this procedure two more times.

Container sizes of greater than 5 gallons: Triple rinse as follows: Empty the remaining contents into the application equipment or a mix tank. Fill the container $\frac{1}{4}$ full with water. Replace and tighten closures. Tip container on its side and roll it back and forth, ensuring at least one complete revolution, for 30 seconds. Stand the container on its end and tip it back and forth several times. Turn the container over onto its other end and tip it back and forth several times. Empty the rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Repeat this procedure two more times.

Then offer for recycling, if available, or puncture or dispose of in a sanitary landfill, or by incineration. Do not burn unless allowed by state and local ordinances. If burned, stay out of smoke.

Warranty Limitations and Disclaimer

To the extent consistent with applicable law, Helena Agri-Enterprises, LLC warrants that at the time of delivery, the product will conform to its chemical description on the label, that it will pass without objection in the trade under the contract description, that seller will convey good title thereto, and that such product will be delivered free from any lawful security interest, lien or encumbrance.

This is the only warranty made on this product. Helena Agri-Enterprises, LLC EXPRESSLY DISCLAIMS ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND, EXCEPT AS SET FORTH IN THE ABOVE PARAGRAPH, ANY OTHER EXPRESS OR IMPLIED WARRANTIES. To the extent consistent with applicable law, buyer assumes all risk of use of this material when such use is contrary to label instructions. Read and follow the label directions carefully.

ODYSSEY™ is a trademark of Helena Holding Company.

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TEBUCONAZOLE	GROUP	3	FUNGICIDE
AZOXYSTROBIN	GROUP	11	FUNGICIDE



ODYSSEY™

A systemic fungicide for the control of corn, soybean, and wheat diseases

ACTIVE INGREDIENTS:

Potassium Phosphite ¹	42.45%
Tebuconazole: α-[2-(4-chlorophenyl)ethyl]-α-[1,1-dimethylethyl]-1H-1,2,4-triazole-1-ethanol ²	2.90%
Azoxystrobin: methyl (E)-2-[2-[6-(2-cyanophenoxy) pyrimidin-4-yloxy]phenyl]-3-methoxyacrylate ³	2.61%
TOTAL:	52.04%
	100.00%

¹ 3,338 pounds/gal phosphorous acid equivalent

² 0,334 pound/gal tebuconazole

³ 0,300 pound/gal azoxystrobin

KEEP OUT OF REACH OF CHILDREN CAUTION

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MADE IN ISRAEL

NET CONTENTS: 2.5 Gallons

PRECAUTIONARY STATEMENTS

HAZARDS TO HUMANS AND DOMESTIC ANIMALS

CAUTION. Harmful if swallowed or if absorbed through skin. Causes moderate eye irritation. Avoid contact with skin, eyes or clothing. Wash thoroughly with soap and water after handling and before eating, drinking, chewing gum, or using tobacco.

USER SAFETY RECOMMENDATIONS:

Users should: Wash hands before eating, drinking, chewing gum, using tobacco, or using the toilet. Remove clothing/PPE immediately if pesticide gets inside, then wash thoroughly and put on clean clothing. Remove PPE immediately after handling this product. Wash the outside of gloves before removing. As soon as possible, wash thoroughly and change into clean clothing.

DIRECTIONS FOR USE

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STORAGE AND DISPOSAL

Do not contaminate water, food or feed by storage or disposal.

PESTICIDE STORAGE: Store in a dry, secure, cool place.

PESTICIDE DISPOSAL: Wastes resulting from the use of this product may be disposed of on site or at an approved waste disposal facility.

CONTAINER HANDLING: Nonrefillable Container: Do not reuse or refill this container. Triple rinse container (or equivalent) promptly after emptying. Container sizes of 5 gallons or less: Triple rinse as follows: Empty the remaining contents into the application equipment or a mix tank and drain for 10 seconds after the flow begins to drip. Fill the container ¼ full with water and recap. Shake for 10 seconds. Pour rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Drain for 10 seconds after the flow begins to drip. Repeat this procedure two more times.

Container sizes of greater than 5 gallons: Triple rinse as follows: Empty the remaining contents into the application equipment or a mix tank. Fill the container ¼ full with water. Replace and tighten closures. Tip container on its side and roll it back and forth, ensuring at least one complete revolution, for 30 seconds. Stand the container on its end and tip it back and forth several times. Turn the container over onto its other end and tip it back and forth several times. Empty the rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Repeat this procedure two more times. Then offer for recycling, if available, or puncture or dispose of in a sanitary landfill, or by incineration. Do not burn unless allowed by state and local ordinances. If burned, stay out of smoke.

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