

Trifluence™

99069717

HERBICIDE

For use on herbicide tolerant and conventional field corn and silage corn

| | | | | |
|-------|----|---|---|-----------|
| Group | 15 | 2 | 4 | HERBICIDE |
|-------|----|---|---|-----------|

Active Ingredients:

| | |
|---|---------|
| acetochlor: 2-chloro-2'-methyl-6'-ethyl-N-ethoxymethylacetanilide | 41.67% |
| flumetsulam: N-(2,6-difluorophenyl)-5-methyl-1,2,4-triazolo-[1,5a]-pyrimidine-2-sulfonamide | 1.3% |
| clopyralid: 3,6-dichloro-2-pyridinecarboxylic acid, monoethanolamine salt | 4.27% |
| Other Ingredients:..... | 52.76% |
| Total..... | 100.00% |

Acid equivalent: clopyralid: 3,6-dichloro-2-pyridinecarboxylic acid – 3.24% (0.29 lb/gal)

Contains 3.75 lb acetochlor, 0.38 lb clopyralid monoethanolamine salt, and 0.12 lb flumetsulam active ingredient per gallon

Not for Sale, Sale Into, Distribution and/or Use in Nassau and Suffolk Counties of New York State.

Keep Out of Reach of Children **WARNING AVISO**

Si usted no entiende la etiqueta, busque a alguien para que se la explique a usted en detalle. (If you do not understand the label, find someone to explain it to you in detail.)

Agricultural Use Requirements

Use this product only in accordance with its labeling and with the Worker Protection Standard, 40 CFR part 170. Refer to the label booklet under "Agricultural Use Requirements" in the Directions for Use section for information about this standard.

For additional Precautionary Statements, First Aid, Storage and Disposal and other use information see inside this label.

Notice: Read the entire label. Use only according to label directions. **Before using this product, read Warranty Disclaimer, Inherent**

Risks of Use and Limitation of Remedies at end of label booklet. If terms are not acceptable, return at once unopened.

In case of emergency endangering health or the environment involving this product, call 1-800-992-5994.

Agricultural Chemical: Do not ship or store with food, feeds, drugs or clothing.

EPA Reg. No. 62719-679-534 99066317

Trifluence is a Trademark of GROWMARK INC.

**Produced for
GROWMARK INC.
1701 Towanda Ave
Bloomington, IL 61702**

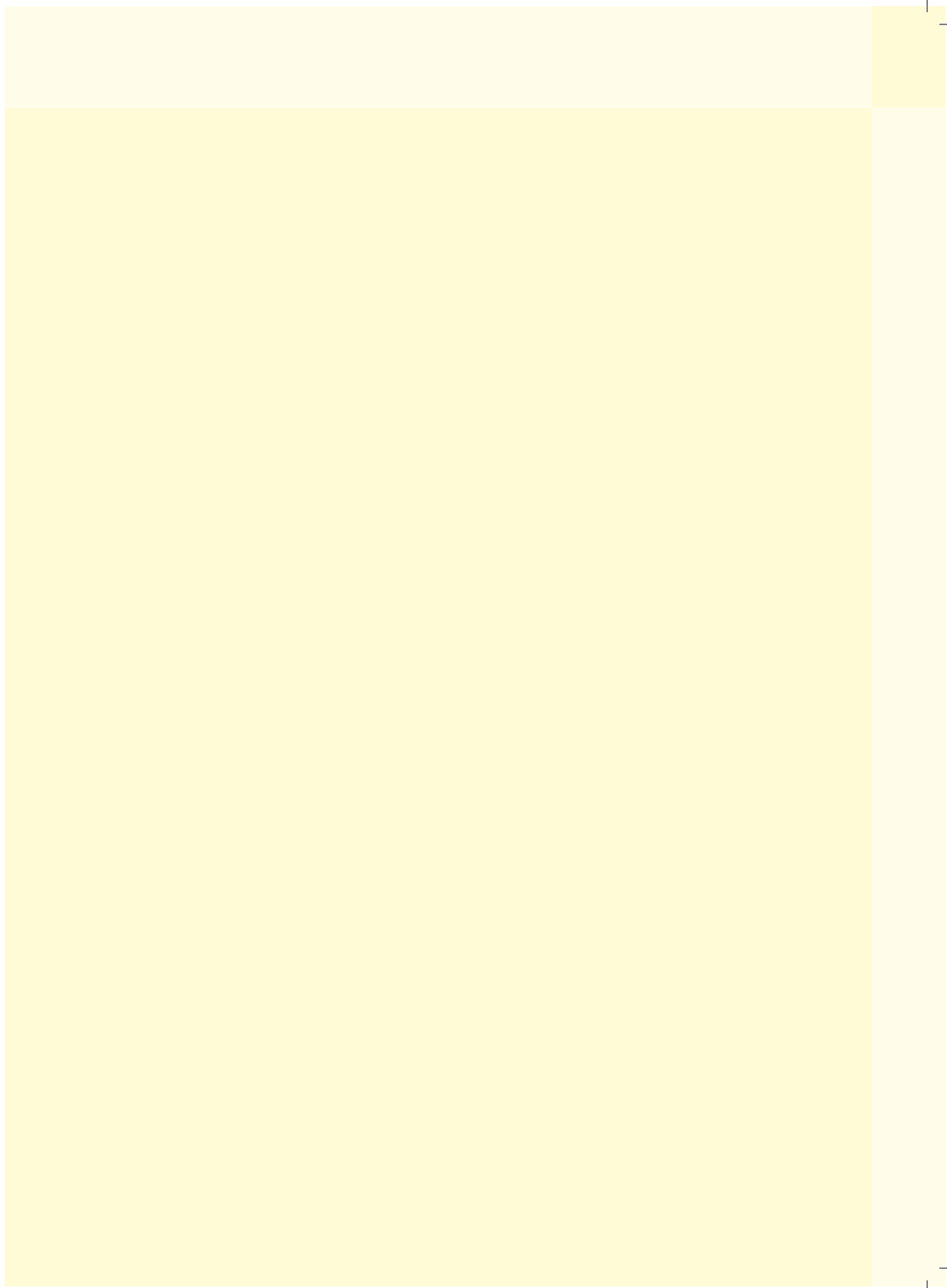
STORAGE TANK

Check box – or –
Write in EPA Est. No. for producing facility.
 EPA Est. No.: 11773-IA-001 Webster City, IA
EPA Est. No.: _____

REFILLABLE CONTAINER

Write in EPA Est. No. of repacking or retailer facility.
EPA Est. No.: _____

NET CONTENTS: _____ GAL.





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Precautionary Statements

Hazards to Humans and Domestic Animals

WARNING

Causes Substantial But Temporary Eye Injury • Harmful if Absorbed Through Skin • Harmful if Swallowed • Prolonged or Frequently Repeated Skin Contact May Cause Allergic Reactions in Some Individuals

Do not get in eyes or on clothing. Wear protective eyewear (goggles, face shield, or safety glasses). Wash thoroughly with soap and water after handling and before eating, drinking, chewing gum, using tobacco or using the toilet. Remove and wash contaminated clothing before reuse. Avoid contact with skin.

Personal Protective Equipment (PPE)

Some of the materials that are chemical-resistant to this product are listed below. If you want more options, follow the instructions for category F or G on an EPA chemical-resistance category selection chart.

Applicators and other handlers must wear:

- Long-sleeved shirt and long pants
- Chemical-resistant gloves such as Barrier Laminate, Butyl Rubber, Nitrile Rubber, Viton, Barrier Laminate
- Shoes plus socks
- Protective eyewear (goggles, face shield, or safety glasses)

Discard clothing and other absorbent materials that have been drenched or heavily contaminated with this product's concentrate. Do not reuse them. Follow manufacturer's instructions for cleaning/maintaining PPE. If no such instructions for washables exist, use detergent and hot water. Keep and wash PPE separately from other laundry.

Engineering Controls: When handlers use closed systems or enclosed cabs in a manner that meets the requirements listed in the Worker Protection Standard (WPS) for agricultural pesticides [40 CFR 170.240(d)(5)], the handler PPE requirements may be reduced or modified as specified in the WPS.

User Safety Recommendations

Users should:

- Wash hands before eating, drinking, chewing gum, using tobacco or using the toilet.
- Remove clothing immediately if pesticide gets inside. Then wash thoroughly and put on clean clothing.
- Remove PPE immediately after handling this product. Wash the outside of gloves before removing. As soon as possible, wash thoroughly and change into clean clothing.

First Aid

If in eyes: Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. Call a poison control center or doctor for treatment advice.

If on skin or clothing: Take off contaminated clothing. Rinse skin immediately with plenty of water for 15-20 minutes. Call a poison control center or doctor for treatment advice.

If swallowed: Call a poison control center or doctor immediately for treatment advice. Have person sip a glass of water if able to swallow. Do not induce vomiting unless told to do so by a poison control center or doctor. Do not give anything by mouth to a unconscious person.

Have the product container or label with you when calling a poison control center or doctor, or going for treatment. You may also contact 1-800-992-5994 day or night, for emergency medical treatment information.

Note to Physician: Probable mucosal damage may contraindicate the use of gastric lavage.

Environmental Hazards

This product is toxic to fish. Do not apply directly to water, or to areas where surface water is present or to intertidal areas below the mean high water mark. Do not contaminate water when disposing of equipment washwaters.

Acetochlor demonstrates the properties and characteristics associated with chemicals detected in groundwater. The use of this chemical in areas where soils are permeable, particularly where the groundwater is shallow, may result in groundwater contamination.

Flumetsulam and clopyralid are known to leach through soil into ground water under certain conditions as a result of agricultural use. Use of this product where soils are permeable, particularly where the water table is shallow, may result in leaching to ground water.

Caution should be exercised when handling this product at mixing and loading sites to prevent contamination of groundwater supplies. Use of closed systems for mixing or transferring this pesticide will reduce the probability of spills. Placement of the mixing/loading equipment on an impervious pad to contain spills will help prevent groundwater contamination.

Acetochlor has properties that may result in surface water contamination via dissolved runoff and runoff erosion. Practices should be followed to minimize the potential for dissolved runoff and/or runoff erosion.

Directions for Use

It is a violation of Federal law to use this product in a manner inconsistent with its labeling.

Read all Directions for Use carefully before applying.

Do not apply this product in a way that will contact workers or other persons, either directly or through drift. Only protected handlers may be in the area during application. For any requirements specific to your State or Tribe, consult the agency responsible for pesticide regulation.

Agricultural Use Requirements

Use this product only in accordance with its labeling and with the Worker Protection Standard, 40 CFR part 170. This Standard contains requirements for the protection of agricultural workers on farms, forests, nurseries, and greenhouses, and handlers of agricultural pesticides. It contains requirements for training, decontamination, notification, and emergency assistance. It also contains specific instructions and exceptions pertaining to the statements on this label about personal protective equipment (PPE), and restricted-entry interval. The requirements in this box only apply to uses of this product that are covered by the Worker Protection Standard.

Do not enter or allow worker entry into treated areas during the restricted entry interval (REI) of 12 hours. **Exception:** If the product is soil-injected or soil-incorporated, the Worker Protection Standard, under certain circumstances, allows workers to enter the treated area if there will be no contact with anything that has been treated.

PPE required for early entry to treated areas that is permitted under the Worker Protection Standard and that involves contact with anything that has been treated, such as plants, soil, or water, is:

- Coveralls
- Chemical-resistant gloves made of barrier laminate
- Chemical-resistant footwear plus socks
- Protective eyewear

Storage and Disposal

Do not contaminate water, food, or feed by storage or disposal.

Pesticide Storage: Store in original container only. Keep container closed when not in use. Do not store near food or feed. In case of spill or leak on floor or paved surfaces, soak up with vermiculite, earth, or synthetic absorbent.

Pesticide Disposal: Pesticide wastes are toxic. Improper disposal of excess pesticide, spray mixture, or rinsate is a violation of Federal law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or Environmental Control Agency or the Hazardous Waste Representative at the nearest EPA Regional Office for guidance.

Container Handling: Refillable container. Refill this container with pesticide only. Do not reuse this container for any other purpose. Cleaning the container before final disposal is the responsibility of the person disposing of the container. Cleaning before refilling is the responsibility of the refiller. To clean the container before final disposal, empty the remaining contents from this container into application equipment or mix tank. Fill the container about 10% full with water. Agitate vigorously or recirculate water with the pump for two minutes. Pour or pump rinsate into application equipment or rinsate collection system. Repeat this rinsing procedure two more times.

Product Information

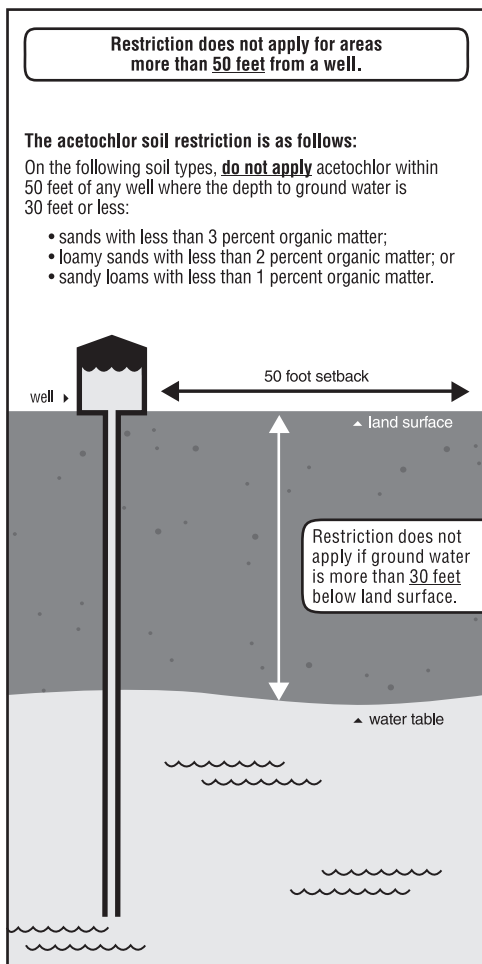
Trifluren herbicide is designed for use on herbicide tolerant (such as Roundup Ready® or Liberty Link®) and conventional field corn and silage corn. It may be used in preplant, preemergence, or early postemergence applications. It is designed to provide early season

control of grasses and broadleaf weeds to allow for optimal timing of in-crop applications of sequential postemergence herbicides in conventional corn or glyphosate or glufosinate in herbicide tolerant corn.

Triflucen is a unique combination of the herbicides acetochlor, flumetsulam, and clopyralid that controls weeds by interfering with normal germination and seedling development. It may be applied to the soil surface or incorporated into the top 1-2 inches of soil. It is specified for use alone or in tank mix combinations for control or partial control of weeds, as indicated in Table 3 of the Use Rates section of this label. Triflucen may provide postemergence activity on susceptible broadleaf weeds up to 2 inches tall that are present at application but will not provide postemergence activity on emerged grass weeds. If grass and broadleaf weeds are present at the time of application, best results will be achieved by tank mixing a herbicide such as glyphosate (Durango® DMA), glufosinate (Liberty®), paraquat (Gramoxone), and/or 2,4-D with Triflucen.

Use Precautions and Restrictions

- **Not for Sale, Sale Into, Distribution and/or Use in Nassau and Suffolk Counties of New York State.**
- On the following soil types, do not apply this product within 50 feet of any well where the depth to groundwater is 30 feet or less: sands with less than 3% organic matter; loamy sands with less than 2% organic matter; or sandy loams with less than 1 percent organic matter. See the figure for additional clarification.



- **Chemigation:** Do not apply this product through any type of irrigation system.
- Do not use flood irrigation to apply or incorporate this product.
- **Do not apply this product using aerial application equipment.**
- This product may not be mixed or loaded within 50 feet of any wells including abandoned wells and drainage wells, sink holes, perennial or intermittent streams and rivers, and natural or impounded lakes and reservoirs. This setback does not apply to properly capped or plugged abandoned wells and does not apply to impervious pad or properly diked mixing/loading areas.
- Operations that involve mixing, loading, rinsing, or washing of this product into or from pesticide handling or application equipment or containers within 50 feet of any well are prohibited unless conducted on an impervious pad constructed to withstand the weight of the heaviest load that may be positioned on or moved across the pad. Such a pad shall be designed and maintained to contain any product spills or equipment leaks, container or equipment rinse or washwater, and rainwater that may fall on the pad. Surface water shall not be allowed to either flow over or from the pad, which means the pad must be self-contained. The pad shall be sloped to facilitate material removal. An unroofed pad shall be of sufficient capacity to contain at a minimum 110% of the capacity of the largest pesticide container or application equipment on the pad. A pad that is covered by a roof of sufficient size to completely exclude precipitation from contact with the pad shall have a minimum containment capacity of 100% of the capacity of the largest pesticide container or application equipment on the pad. Containment capacities as described above shall be maintained at all times. The above specified minimum containment capacities do not apply to vehicles when delivering pesticide shipments to the mixing/loading site. States may have in effect additional requirements regarding wellhead setbacks and operational containment.
- Product must be used in a manner that will prevent back siphoning in wells, spills or improper disposal of excess pesticide, spray mixtures or rinsates.
- **Read and follow these Advisories to minimize drift to non-target areas.**
- Minimize drift by using sufficient spray volume to ensure adequate coverage with large-droplet size sprays.
 - Use low pressure application equipment capable of producing a large-droplet spray. Do not use nozzles that produce a fine-droplet spray. Droplet size has been shown to be the single most important factor affecting drift from ground applications.
 - While increasing droplet size does reduce the potential for spray drift, larger droplets do not eliminate drift if environmental or application conditions are inappropriate for application.
 - Use larger capacity nozzles to increase flow rate rather than increasing spray pressure.
 - Keep height of ground-driven spray booms as low as possible above the target to minimize exposure to evaporation and wind while still providing good coverage. Applications made late in the growing season with excessive boom heights drastically increase the potential for spray drift.
 - Make application when the wind velocity favors on-target product deposition (approximately 3 to 10 mph).
- Do not apply when wind is gusting or wind speed exceeds 15 mph as uneven spray coverage and drift may result. Avoid application to border rows adjacent to susceptible crops such as soybeans, field peas, or sunflowers under windy conditions unless one of the following drift management steps is taken:
 - application is made only when the wind direction is such that the susceptible crop is up-wind from the treatment area (wind blowing from the susceptible crop toward the treated crop); or
 - the applicator leaves an adequate buffer zone between the treated crop and the susceptible crop and coarse or low drift nozzle configurations are used.
 - A drift control or deposition agent may be used with this product to aid in reducing spray drift due to wind when making applications adjacent to susceptible crops, but may not be effective after prolonged pumping of the spray mix.
 - On calm days with little or no wind, check for temperature inversions before making herbicide applications. Temperature inversions occur under calm conditions with little or no wind and air temperature increases with increasing height above the ground. Inversion conditions may be indicated by a layer of fog or mist near the ground and, under clear conditions, may be detected by use of a smoke column. A temperature inversion is indicated when smoke does not rise in a column, but layers at some level above the ground. Do not apply herbicides if temperature inversion conditions exist in the treatment area.

- Do not apply under conditions that favor runoff or wind erosion of soil containing this product to non-target areas. To prevent off-site movement due to runoff or wind erosion:
 - Avoid treating powdery dry or light sandy soils when conditions are favorable for wind erosion. Under these conditions, the soil surface must first be settled by rainfall or irrigation.
 - Do not apply to impervious substrates such as paved or highly compacted surfaces or frozen or snow covered soils.
 - Do not use tailwater from the first flood or furrow irrigation of treated fields to treat non-target crops unless at least 1/2 inch of rainfall has occurred between application and the first irrigation.

Application Restrictions

- Do not use liquid fertilizers as the carrier for applications of Triflucence after the crop has emerged or crop injury may occur.
- Uneven application or uneven incorporation of Triflucence can result in erratic weed control or crop injury. Over application may result in crop injury or rotational crop damage from soil residue.
- Maximum Application Rates:** The total cumulative maximum application amount of Triflucence on corn is 3.5 pints per acre per year.
- Do not exceed 3.0 pints per acre in a single application.

Restrictions And Precautions For Soil Application (Not Applicable To Postemergence Application)

- Corn Planting Depth:** Plant at a minimum depth of at least 1 1/2 inches.
- Do not apply to areas where the soil pH is greater than 7.8 as this may result in increased crop injury.
- Do not apply to a soil containing greater than 5% organic matter if the soil pH is below 5.9, as reduced weed control will result.
- Use of Triflucence in soil-applied treatments on soils with less than 1.5% organic matter (O.M.) may result in crop injury. Apply as a soil-treatment to fields which have less than 1.5% O.M. only if the risk of crop injury is acceptable.
- If any herbicide with ALS (acetolactate synthase) inhibition mode of action, such as Canopy, Classic, Pursuit, Scepter, Squadron, etc., was applied the previous year, apply Triflucence to corn only if the rotational restrictions applicable to corn for the preceding product have been met.

Adverse Weather Conditions

- Extended cold, wet conditions (soil temperatures below 50°F and excessive rainfall with wet soil conditions), following application of Triflucence to herbicide tolerant corn, which persist during germination and/or early crop development may result in crop injury. Injury symptoms, which include yellowing of leaves and/or crop stunting, are usually temporary and affected corn plants usually recover without affecting yield.
- Dry weather following preplant surface or preemergence applications of Triflucence may reduce effectiveness. If sufficient activating rainfall or overhead irrigation does not occur within 7 to 10 days of application, rotary hoe, harrow, or shallowly cultivate to incorporate the herbicide lightly into the soil. Use a preplant incorporated application when a period of dry weather is predicted after application.
- Low humidity and high temperatures increase the likelihood of spray drift to sensitive areas. Avoid spraying during conditions of low humidity and/or high temperatures. Do not apply during air temperature inversion conditions.

Soil Insecticide Advisories for Soil Applications of Triflucence

- Soil-applied organophosphate insecticides (except terbufos or phorate, see below) must be applied in a T-band or a band and not in-furrow to avoid potential crop injury.
- Do not use terbufos (Counter) or phorate (Thimet) insecticides.
- Soil insecticides from other classes of chemistry may be applied in-furrow, T-banded, or banded.

Soil Insecticide Advisories for Postemergence Applications of Triflucence

- Do not apply Triflucence postemergence if corn was previously treated with terbufos (Counter) or phorate (Thimet) insecticides, as severe crop injury may result.
- Postemergence applications of Triflucence to corn previously treated with T-band, band, or in-furrow applications of other organophosphate insecticides, such as Lorsban®, Aztec, or Fortress insecticides, may cause temporary crop injury.

Foliar Insecticide Advisories for Postemergence Applications of Triflucence

- Do not tank mix Triflucence with foliar postemergence organophosphate insecticides as severe crop injury may result. To avoid crop injury, apply the foliar organophosphate insecticide treatment at least 10 days before or 10 days after the application of Triflucence.
- Triflucence may be tank mixed with non-organophosphate foliar insecticides, provided they are labeled for use with postemergence corn herbicides.

Other Precautions and Restrictions

- Do not apply Triflucence to sweet corn or popcorn.
- Hybrid Seed Production:** Corn inbred lines grown for hybrid seed production may be injured by Triflucence. Not all seed corn inbred lines have been tested, nor does GROWMARK INC have access to all seed company data. Inbred lines should be thoroughly tested for crop tolerance before treating large acreage. While growers are not prohibited from using Triflucence on seed corn, it is not recommended.
- Preharvest interval:** An interval of at least 85 days is required between application of Triflucence and field corn harvested for grain.
- Avoid all direct or indirect contact with non-target plants.** Do not apply near desirable vegetation. Allow adequate distance between target area and desirable plants under conditions of application to minimize potential exposure.
- Crop Residues from Treated Areas:** Crop residues from treated areas cannot be used for composting or mulching on ground where susceptible crops may be grown the following season. To promote herbicide decomposition, plant material should be evenly incorporated or burned. Adequate moisture is also required to promote breakdown of plant residues, which contain clopyralid.
- Do not move treated soil.** Avoid situations where soil particles may blow into areas where susceptible crops are grown. The hazard of movement of this product on dust is reduced if treated fields are irrigated or if rain occurs shortly after application.
- Do not apply under conditions that favor runoff or wind erosion of soil containing Triflucence to non-target areas. To prevent off-site movement due to runoff or wind erosion:**
 - Avoid treating powdery dry or light sandy soils when conditions are favorable for wind erosion. Under these conditions, the soil surface should first be wetted by rainfall or irrigation.
 - Do not apply to impervious substrates such as paved or highly compacted surfaces or frozen or snow covered ground.
 - Do not apply to soils when saturated with water.
 - Do not apply when weather conditions favor drift to non-target sites.** Spray drift of Triflucence to emerged soybeans or other sensitive crops or soil to which soybeans or other sensitive crops will be planted during the same growing season may cause crop injury.

Sprayer Cleanup

To avoid injury to or exposure of non-target crops, thoroughly clean and drain spray equipment used to apply Triflucence after use. Cleaning should occur as soon as possible after application of Triflucence. Spray equipment should be cleaned after use with Triflucence by the following procedure:

- Drain any remaining Triflucence from the spray tank and dispose of according to label disposal instructions.
- Hose down the interior surfaces of the tank. Flush tank, hoses, boom, and nozzles with clean water for 10 minutes. Fill the tank with water and recirculate for 15 minutes. Spray part of the mixture through the hoses, boom, and nozzles and drain the tank. All rinse water must be disposed of in compliance with local, state, and federal guidelines.
- Fill the tank with water and recirculate for 15 minutes. For optimum cleaning, a tank cleaner such as liquid ammonia (1 gallon per 100 gallons of water) or other commercial tank cleaner is recommended in the second rinse if the spray equipment will be used on crops other than field corn. Spray part of the mixture through the hoses, boom, and nozzles and drain the tank. All rinse water must be disposed of in compliance with local, state, and federal guidelines.
- Remove the nozzles and screens and clean separately.
- If the spray equipment will be used on crops other than field corn, repeat steps 1 and 2 again and thoroughly wash the spray mixture from the outside of spray tank and the boom.

Rotational Crop Restrictions:

When tank mixing with other herbicides, follow the most restrictive crop rotation guidelines on the label of each product used. The following rotational crops may be planted as indicated:

| Rotational Crop (1) | Timing or Interval |
|--|--------------------------------------|
| corn | Anytime - 0 months after application |
| wheat | 4 months after application |
| alfalfa (2), barley, clover (2), dry beans (2, 3), lespedeza (2), oats, pea (4), popcorn, rye, soybean (2), vetch (2), wild rice | Spring Following Application |
| sorghum | 12 months |
| potatoes, sunflower, sweet corn (5), tobacco | 18 months |
| canola, sugar Beets, and all other crops | 26 months (6) |

Numbers within parentheses (-) in the table refer to Specific Rotational Crop Requirements below:

- (1) If crop treated with Triflurufen is lost, corn may be replanted immediately. Do not make a second application of Triflurufen.
- (2) When annual rainfall and/or irrigation is less than 15 inches on soils with less than 2% organic matter, this crop should not be planted until 18 months after treatment.
- (3) Dry beans include: adzuki, kidney, lima (dry), navy, and pinto.
- (4) Pea includes: blackeyed, chick, cow, Crowder, field, pigeon, and Southern.
- (5) Certain sweet corn varieties may be planted 10.5 months following application. Please refer to the separate Triflurufen product bulletin for a list of these varieties.
- (6) Rotation to canola, sugar Beets, and all other crops requires a 26-month rotation interval and a successful field bioassay.

Field Bioassay Instructions: In fields previously treated with this product, plant short test rows of the intended rotational crop across the original direction of application in a manner to sample field conditions such as soil texture, soil pH, drainage, and any other variable that could affect the seed bed of the new crop. Field bioassay at any time between harvest of the treated crop and the planting of the rotational crop. Observe the test crop for herbicidal activity, such as poor stand (effect on seed germination) chlorosis (yellowing), and necrosis (dead leaves or shoots), or stunting (reduced growth). If herbicidal symptoms do not occur, the test crop can be grown. If there is apparent herbicidal activity, do not plant the field to the test rotational crop; plant only a labeled crop or crop listed in the table above for which the rotational interval has clearly been met.

Weed Resistance Management Guidelines

This product contains acetochlor, a Group 15 herbicide, flumetsulam, a Group 2 herbicide, and clopyralid, a Group 4 herbicide. Any weed population can contain plants naturally resistant to Groups 15, 2, or 4 herbicides but may be effectively managed utilizing another herbicide from a different Group and/or by using cultural or mechanical practices. However, any herbicide mode of action classification by itself may not adequately address specific weeds that are resistant to specific herbicides. Consult your GROWMARK INC representative, state cooperative extension service, professional consultants, or other qualified authorities to determine appropriate actions for treating specific resistant weeds.

Best Management Practices

Proactively implementing diversified weed control strategies to minimize selection for weed populations resistant to one or more herbicides is recommended. A diversified weed management program may include the use of multiple herbicides with different modes of action and overlapping weed spectrum with or without tillage operations and/or other cultural practices. Research has demonstrated that using full labeled rates and following directions for use is important to delay the selection for resistance. Scouting after a herbicide application is important because it can facilitate the early identification of weed shifts and/or weed resistance and thus provide direction on future weed management practices. One of the best ways to contain resistant populations is to implement measures to avoid allowing weeds to reproduce by seed or to proliferate vegetatively. Cleaning equipment between sites and avoiding movement of plant material between sites will greatly aid in retarding the spread of resistant weed seed.

General principles of herbicide resistance management

1. Apply integrated weed management practices. Use multiple herbicide modes-of-action with overlapping weed spectrums in rotation, sequences, or mixtures.
2. Use the full specified herbicide rate and proper application timing for the hardest to control weed species present in the field.

3. Scout fields after herbicide application to ensure control has been achieved. Avoid allowing weeds to reproduce by seed or to proliferate vegetatively.
4. Monitor site and clean equipment between sites.

For annual cropping situations also consider the following:

- Start with a clean field and control weeds early by using a burndown treatment or tillage in combination with a preemergence residual herbicide as appropriate.
- Use cultural practices such as cultivation and crop rotation, where appropriate.
- Use good agronomic principles that enhance crop competitiveness
- Use new commercial seed that is as free of weed seed as possible.

Report any incidence of repeated non-performance of this product on a particular weed to your GROWMARK INC representative, local retailer, or county extension agent.

Application Directions - Corn

Carriers and Spray Volume

Liquids: Either water or liquid fertilizers such as solutions, slurries, or suspensions may be used as liquid carriers. Do not use liquid fertilizers as the carrier for applications of Triflurufen after the crop has emerged or crop injury may occur. If liquid fertilizers are used, a physical compatibility with these must be done **before combining** in the spray tank. See Appendix I for details of the compatibility testing procedure. Even if Triflurufen is physically compatible with a fluid fertilizer, constant agitation is necessary to maintain a uniform mixture during application.

Apply in a minimum broadcast spray volume of 10 gallons per acre using boom equipment for ground applications. Use low pressure nozzles designed for application of herbicides. Use sufficient operating pressure to produce the desired spray pattern for the nozzle (15 to 40 psi) and follow manufacturer's instructions for nozzle spacing and operating height to ensure uniform spray distribution at the soil surface. Use 50-mesh or coarser screens, if needed.

Dry Bulk Fertilizer: Triflurufen may be impregnated on dry bulk fertilizer and applied as the fertilizer is spread. Use at least 200 lb of dry bulk fertilizer per acre. See Appendix II for more details including which fertilizers are compatible.

Adding to Spray Tank

The spray tank must be clean, thoroughly rinsed, and decontaminated before adding either Triflurufen alone or in tank mix combinations. If water is used as the carrier, use clean water. All return lines to the spray tank must discharge below the liquid level.

Used Alone: If Triflurufen is used alone, add the specified amount to the spray tank before the tank is half filled, then add the rest of the water or fluid fertilizer. Provide sufficient agitation to ensure thorough mixing and to maintain a uniform spray mixture during application.

Tank Mixed: If a tank mixture is used, it is recommended that a small-scale test of compatibility be done before actual tank mixing. See Appendix I for details on the procedure for such a test.

Water Carrier

Allow time for complete dispersion/mixing before adding another product to the spray mixture. Add products to the tank mixture in the following order:

- Compatibility agent if needed
- To start, add one-half of the required amount of water to the spray tank. Begin agitation.
- Products in water soluble packaging. Important: Allow time for complete dispersion.
- Wettable powders or dry flowables (slurry if specified by tank mix product label)
- Liquid flowables
- Triflurufen or other emulsifiable concentrates
- Suspension concentrates
- Urea ammonium nitrate (UAN) or ammonium sulphate (AMS), if required
- Soluble liquids such as glyphosate, paraquat, 2,4-D amine
- Crop oil concentrate (COC) or nonionic surfactant (NIS), if required
- Finish filling spray tank to required spray volume

Liquid Fertilizer Carrier

Allow time for complete dispersion/mixing before adding another product to the spray mixture. Add products to the tank mixture in the following order:

- To start, add one-half of the required amount of liquid fertilizer to the spray tank. Begin agitation.
- Compatibility agent if needed

- Products in water soluble packaging. Important: Products in water soluble packaging must be premixed with water (slurried) prior to addition to the spray tank.
- Wettable powders or dry flowables (slurry if specified by tank mix product label)
- Liquid flowables
- Triflucence or other emulsifiable concentrates
- Suspension concentrates
- Ammonium sulphate (AMS), if tank mixing with glyphosate.
- Soluble liquids such as glyphosate, paraquat, 2,4-D amine
- Crop oil concentrate (COC) or nonionic surfactant (NIS), if required
- Finish filling spray tank to required spray volume.

Note: For all tank mixtures, maintain agitation during mixing and throughout application to ensure spray mixture remains uniformly suspended.

Application Timing and Methods

For the optimum period of effective weed control during the time most critical to corn production, preplant and preemergence applications of Triflucence herbicide should occur as close as possible to planting and prior to weed emergence. Postemergence applications may be made from prior to weed emergence up to 1 to 2 inch weeds. If weeds are emerged, apply in tank mix combination with a glyphosate product, such as Durango DMA, or a glufosinate product, such as Liberty, to control emerged weeds in herbicide tolerant corn.

Fall and Spring Early Preplant Applications: Triflucence herbicide may be applied in the fall or early spring at 2.0-3.0 pints per acre, as follows:

- **Fall Applications:** Following soybean harvest, apply to soybean stubble after October 15, when the sustained soil temperature at 4-inch depth is less than 50 degrees F, but before ground freezes. Use on medium and fine textured soils with greater than 2.5% organic matter. Only corn may be planted the following spring. Ground may be tilled before or after application. Do not exceed 2-inch incorporation depth if tilled after application. If a spring application is also made, the total rate of the fall plus spring applications must not exceed 3.5 pints per acre.
- **Spring Early Preplant Applications:** On medium and fine textured soils, Triflucence may be applied 21 or more days prior to planting. If the application is made less than 21 days prior to planting, please refer to the use rate table below for specific product rates.

Preplant Incorporation: Triflucence and certain tank mixes may be mechanically incorporated into the top 2 inches of the soil by mechanical means such as field cultivators, discs, or spring tooth harrows any time up to 14 days before planting. Improper incorporation, excessive crop residues, or poor soil tillage may result in erratic, streaked, or otherwise unsatisfactory weed control. Do not mix Triflucence deeper than 2 inches into the soil and avoid moving or shaping soil after incorporation.

Preemergence Surface: Triflucence and certain tank mixes may be applied to the soil surface as a broadcast or banded application. Precipitation or sprinkler irrigation of at least 0.25 inch is required to bring Triflucence into contact with germinating seeds. If rain or sprinkler irrigation does not occur within 7 days after application, weed control may be improved by using a rotary hoe or similar equipment to incorporate the herbicide. Incorporation equipment should be run at a shallow depth to avoid disturbance of germinating corn seed. Erratic weed control resulting from exposure of untreated soil may occur if surface soil is moved or reshaped after incorporation.

Postplant-Preemergence: Triflucence may be applied after planting but prior to corn emergence. If rain or sprinkler irrigation does not occur within 7 days after application, weed control may be improved by using a rotary hoe or similar equipment to shallowly incorporate the herbicide. Incorporation equipment should be run at a shallow depth to prevent disturbance of the germinating corn. Erratic weed control resulting from exposure of untreated soil may occur if surface soil is moved or reshaped during incorporation.

Early Postemergence: Triflucence may be applied early postemergence to corn up to 11 inches tall. Applications may be made prior to or after weed emergence but if weeds are emerged, apply in tank mix combination with a glyphosate product, such as Durango DMA, or a glufosinate product, such as Liberty, to control emerged weeds in herbicide tolerant corn. Read and follow restrictions and directions on tank mix product labels. Triflucence will provide limited activity on emerged susceptible broadleaf weeds up to 2 inches tall but will not control emerged grass weeds present at application listed in the Target

Weeds Controlled or Partially Controlled section of this label. If grass and broadleaf weeds have emerged, best results will be achieved by tank mixing a glyphosate product, such as Durango DMA, or a glufosinate product, such as Liberty, with Triflucence. Triflucence will provide soil residual control of the grass and broadleaf weeds listed in the Target Weeds Controlled or Partially Controlled section of this label. **Note: Postemergence applications of Triflucence tank mixed with glyphosate may be applied only on corn varieties designated as containing the glyphosate tolerant gene. Postemergence applications of Triflucence tank mixed with glufosinate may be applied only on corn varieties designated as containing the glufosinate tolerant gene.**

Sprinkler Irrigation: Do not apply Triflucence by sprinkler irrigation. Use a sprinkler system only to incorporate Triflucence after application. After Triflucence has been applied, a sprinkler irrigation system set to deliver 0.25 to 0.75 inch of water per acre may be used to incorporate the product. Using more than 0.75 inch of water could result in reduced performance. On sandy soil low in organic matter, use no more than 0.5 inch of water. Do not use flood irrigation to apply or incorporate Triflucence.

Cultivation

Cultivation should be delayed as long as possible. If weeds develop, a shallow cultivation or rotary hoeing will generally result in improved weed control. If Triflucence was incorporated, cultivate to a depth of less than half the depth of incorporation.

If cultivation is necessary due to soil crusting or compaction, adjust equipment to run shallow and minimize soil movement. This will decrease the possibility of diluting or moving the herbicide from the weed control zone.

Soil Texture and Organic Matter

The use rate of Triflucence is determined by a combination of two soil properties, textural class and organic matter content, which must be determined prior to application. Different soil types are grouped into three textural classes (coarse, medium, and fine), as outlined in Table 1. Soil texture and organic matter content may be determined from soil survey information and/or by laboratory analyses and must be known in order to select the appropriate Triflucence rate from Table 2.

Table 1. Soil Texture Groupings for Triflucence Use Rate Selection.

| Coarse | Medium | Fine |
|------------|-----------------|-----------------|
| Sand | Loam | Silty Clay Loam |
| Loamy Sand | Silt Loam | Clay Loam |
| Sandy Loam | Silt | Sandy Clay |
| | Sandy Clay Loam | Silty Clay |
| | | Clay |

Use Rates

Triflucence may be used in conventional, reduced and no-till systems. Optimal weed control will be obtained when applications are made as close as possible to planting but before weeds emerge. However, applications may be made from 30 days prior to planting through 11-inch tall corn. In reduced or no-till systems, it is recommended that a burndown herbicide, such as glyphosate (Durango DMA), glufosinate (Liberty), or paraquat (Gramoxone), and/or 2,4-D be tank mixed with Triflucence, if emerged weeds are present at application. Triflucence may be used at rates from 1.5 to 3.0 pints per acre. Use rates in the higher end of the rate range for soil type (Table 2) for longer residual activity. Apply 2.0-3.0 pints per acre in fall or spring early preplant applications.

Table 2. Use Rates for Triflucence by Soil Texture and Organic Matter Content

| Soil Texture | Soil Organic Matter Content | |
|--------------|-----------------------------|---------------|
| | Less Than 3% | 3% or Greater |
| | Pints/Acre | Pints/Acre |
| Coarse | 1.5 – 2.0 | 1.5 – 2.0 |
| Medium | 1.5 – 2.5 | 1.75 – 3.0 |
| Fine | 2.0 – 3.0 | 2.0 – 3.0 |

Table 3. Weeds Controlled or Partially Controlled by Triflucence at Specified Use Rates.

Triflucence will provide activity on the following weeds, including glyphosate-, triazine-, and ALS- resistant biotypes, which will allow for optimal timing of an in-crop postemergence application of glyphosate or glufosinate in herbicide tolerant corn. Partially controlled weeds will exhibit reduced height, vigor, and/or population density.

| Grasses and Sedges | Broadleaves | |
|---------------------------------|-----------------------|-------------------------|
| barnyardgrass | amaranth, Palmer | ragweed, common |
| crabgrass species | beggarweed, Florida | ragweed, giant |
| crowfootgrass | buckwheat, wild | shepherd's purse |
| cupgrass, prairie | carpetweed | sicklepod |
| cupgrass, southwestern | chickweed, common | sida, prickly |
| cupgrass, woolly | clover, red | smartweed, Pennsylvania |
| foxtail, bristly | cocklebur, common | spurge, nodding |
| foxtail, giant | galinsoga | spurge, prostrate |
| foxtail, green | henbit | spurge, spotted |
| foxtail, robust (purple, white) | horseweed (marestail) | sunflower, common |
| foxtail, yellow | jimsonweed | thistle, Canada (1) |
| goosegrass | kochia | velvetleaf |
| johnsongrass, seedling | ladysthumb | waterhemp species |
| millet, foxtail | lambsquarters, common | wormwood, biennial |
| millet, wild proso | mallow, Venice | |
| nutsedge, yellow | morningglory, ivyleaf | |
| panicum, browntop | morningglory, tall | |
| panicum, fall | mustard, wild | |
| panicum, Texas | nightshade species | |
| rice, red | pigweed, redroot | |
| sandbur, field | pigweed, smooth | |
| shattercane | poinsettia, wild | |
| signalgrass, broadleaf | puncturevine | |
| sprangletop, red | purslane, common | |
| witchgrass | pusley, Florida | |

(1) Burndown activity of Canada thistle in minimum and no-till corn only.

Triflucence will provide limited activity on emerged susceptible broadleaf weeds up to 2 inches tall but will not control emerged grass weeds present at application. If grass and broadleaf weeds have emerged, best results will be achieved by tank mixing Triflucence with a glyphosate product, such as Durango DMA, or a glufosinate product, such as Liberty. Triflucence will provide soil residual control or suppression of the grasses and broadleaf weeds listed in Table 3.

Tank Mix Combinations

Additional weeds may be controlled with tank mixtures. Tank mix combinations may be used in conventional, reduced, or no-till systems and may be applied by the same methods and at the same application timing as Triflucence herbicide unless otherwise specified in the tank mix product label.

If emerged grass and broadleaf weeds are present at the time of application, best results will be achieved by tank mixing the appropriate rate of herbicides, such as glyphosate (Durango DMA), paraquat (Gramoxone), and/or 2, 4-D with Triflucence. **Do not** apply Triflucence postemergence in tank mixtures with Basagran, Laddock, or Lightning herbicides, as severe crop injury may result.

Triflucence may be tank mixed with any other herbicide labeled for use on corn provided the compatibility of the tank mix is verified by a jar test and tank mixing with Triflucence is not prohibited by the label of the tank mix product. The compatibility of a tank mixture can be determined by mixing the ingredients of the herbicide mixture in their relative proportions in a glass jar as described for fluid fertilizer mixtures in Appendix I by substituting water for fluid fertilizer. Refer to the label of the tank mix product for applicable use directions, precautions and

limitations, including additional weeds controlled. Do not exceed application rates on the respective product labels. Do not tank mix with another pesticide product that contains the same active ingredient as this product unless the label of either tank mix partner specifies the maximum dosages that may be used.

Use of Spray Adjuvants

Triflucence is a preemergence herbicide for which spray adjuvants have little or no influence on performance. However, several herbicides used in tank mixtures with Triflucence require use of adjuvants to aid in the control of emerged weeds. Use only those adjuvants specified on the label of the tank mix product and approved for use in growing crops. Surfactants and/or low rate liquid fertilizers (28%, 30%, or 32% UAN) or ammonium sulfate (AMS) adjuvants may be used in tank mixtures with Triflucence applied preplant or preemergence to the crop. Do not use liquid fertilizers as the carrier for applications of Triflucence after the crop has emerged or crop injury may occur.

Appendix I

Procedure for Testing the Compatibility of Triflucence and Tank Mixes with Fluid Fertilizers

Since fluid fertilizers vary, the following procedure is suggested for determining whether Triflucence herbicide may be combined with a specific fluid fertilizer for spray tank application.

Materials Needed:

1. Triflucence and any tank mix products
2. Fluid fertilizer to be used
3. Adjuvant for fertilizer tank mix: Use any adjuvant cleared for use on growing crops under 40 CFR 180.1001 to improve the compatibility of Triflucence with fluid fertilizers. The adjuvant that provides the best emulsification depends upon the specific fertilizer under consideration.
4. Two 1 quart, wide mouth glass jars with lid or stopper
5. Measuring spoons (a 25 ml pipette or graduated cylinder provides more accurate measurement)
6. Measuring cup, 8 oz (257 ml)

Procedure:

1. Pour a pint (about 473 ml) of the fluid fertilizer into each of the quart jars.
2. Add Triflucence and any tank mix combination to the jars. The order of addition is wettable powders first with mixing, followed by flowables with mixing and the ECs last. The rate of wettable powders and dry flowables is 1 1/2 teaspoon per pound of product per acre to be applied. ECs should be added at the rate of 1/2 teaspoon for each pint per acre to be applied. Premixing the wettable powders in 1 oz of water before adding to the pint of fluid fertilizer will improve the compatibility of the final mixture.
3. Add 1/2 teaspoon (2 ml) adjuvant to one of the jars, label it as "with," and mix. The rate of 1/2 teaspoon per pint is equal to 3 pints of adjuvant per 100 gallons of fluid fertilizer.
4. Close both jars with lids or stoppers and mix the contents by turning the jars upside down 10 times.
5. Inspect the surface and body of the mixtures:
 - a. Immediately after completing the jar inversions
 - b. After allowing the jars to stand undisturbed for 30 minutes
 - c. And then again after turning the jars upside down 10 times after the 30 minute inspection

Evaluation:

If either mixture remains uniform for 30 minutes, the combination may be used. Should either mixture separate after 30 minutes, but readily remix uniformly with 10 jar inversions, the mixture can be used if adequate agitation is maintained in the tank. If the mixture with adjuvant is satisfactory but the one without adjuvant is not, be sure to use the adjuvant in the spray tank. Add the adjuvant first at a rate of 3 pints per 100 gallons of fluid fertilizer. Foaming may be minimized by using moderate agitation. **If non-dispersible oil, sludge, or clumps of solids form in the mixtures, the combination should not be used.**

Appendix II

Dry Bulk Fertilizer Impregnation

All individual state regulations relating to dry bulk fertilizer blending, registration, labeling, and application are the responsibility of the individual and/or company selling Triflucence fertilizer mixtures.

When applying Triflucence alone or in tank mixes with dry bulk fertilizers, follow all directions for use and precautions on the respective tank mix product labels regarding use rates, soil texture, application methods, and rotational restrictions. Use a minimum of 200 lb of dry bulk fertilizer per acre.

Approved Dry Fertilizer Ingredients for Use with Triflucence ¹

| Fertilizer | N | P | K |
|----------------------------|----|----|----|
| Ammonium Phosphate-Sulfate | 16 | 20 | 0 |
| Ammonium Sulfate | 21 | 0 | 0 |
| Diammonium Phosphate | 18 | 46 | 0 |
| Monoammonium Phosphate | 11 | 56 | 0 |
| Potassium Chloride | 0 | 0 | 60 |
| Potassium Sulfate | 0 | 0 | 52 |
| Urea ² | 45 | 0 | 0 |

¹ Do not impregnate on fertilizers containing ammonium nitrate, potassium nitrate, or sodium nitrate.
² Some ureas may be phytotoxic when high rates are applied to corn. Use only urea rates known to be safe for corn application.

For impregnating pesticides on dry fertilizers, use suitable mixers equipped with suitable spraying equipment. The spray nozzles should be positioned inside the mixer to provide uniform spray coverage of the tumbling fertilizer. Triflucence should be sprayed uniformly onto the fertilizer using a fine spray pattern. Tank mix components may be applied as separate ingredients with powders and dry flowables added first or they may be mixed in a slurry in the proper ratio and added jointly. Triflucence may also be impregnated on dry bulk fertilizer in the field while the fertilizer is being spread using a pneumatic applicator equipped to impregnate herbicides.

The following table provides a reference to determine the amount of Triflucence to be mixed per ton of dry bulk fertilizer for a range of herbicide rates.

| Fertilizer Rate (lb/acre) | Acres Covered (per ton) | Triflucence Rate (pints/acre) | | | | | |
|------------------------------|----------------------------|--------------------------------|------|------|------|------|------|
| | | 1.5 | 1.75 | 2.0 | 2.5 | 2.75 | 3.0 |
| | | Pints Herbicide/Ton Fertilizer | | | | | |
| 200 | 10 | 15 | 17.5 | 20 | 25 | 27.5 | 30 |
| 300 | 6.7 | 10 | 11.7 | 13.4 | 16.8 | 18.4 | 20.1 |
| 400 | 5 | 7.5 | 8.8 | 10 | 12.5 | 13.8 | 15 |
| 500 | 4 | 6 | 7 | 8 | 10 | 11 | 12 |
| 600 | 3.3 | 5 | 5.8 | 6.6 | 8.3 | 9.1 | 9.9 |
| 700 | 2.9 | 4.4 | 5.1 | 5.8 | 7.3 | 8 | 8.7 |

To determine the amount of Triflucence needed for other rates of fertilizer, use this formula:

$$\frac{\text{Triflucence (pints/acre)}}{\text{Pounds of fertilizer/acre}} \times 2000 = \text{Pints of Triflucence per ton of fertilizer}$$

If the herbicide/fertilizer mixture is too wet, use of a drying agent is required to provide a dry, free-flowing mixture. For mixtures to be used in spinning-disc applicators, Micro-Cel E calcium silicate powder (Manville, Filtration & Minerals) is recommended for use as a drying agent. Mixtures to be used in pneumatic applicators should use Micro-Cel E or Agsorb 16/30 RVM-MS granular clay (Oil-Dri Corporation). The drying agents should be added separately and uniformly to the prepared pesticide/fertilizer mixture, in a quantity that is sufficient to provide a suitable free-flowing mixture. Generally, less than 2% Micro-Cel E or 5% Agsorb 16/30 RVM-MS by weight is required.

Precaution: To avoid potential for explosion, do not impregnate Triflucence on ammonium sorbate nitrate, potassium nitrate, or sodium nitrate fertilizer or fertilizer blends. Do not impregnate on a single (0-20-0) or triple (0-46-0) super phosphate. Do not attempt to impregnate Triflucence on agricultural limestone as the herbicide will not be adequately absorbed.

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Spec Number: 900-201943

Component MID: 99066317

Product Name: Trifluence

Spec Type: Label booklet combo

Component Size: Bulk

Country: Private Label

Supersedes: None

Reason for Revision: New GMID

Printer: CCL Label

EPA/PMRA Accepted Date: _____

Notification Date: _____

Non-Notification Date: _____

Approvals


Template Master: 900-000364 (CCL4613)

Size: 8-1/2" H x 7-3/8" W

Image Area: 7-3/4" H x 5-5/8"

Base Label

Colors:

 Process: Black

 PMS: 123 C Yellow

 Varnish

 Laminate

DGT: Ramesh

Date: 12/01/16

1st Proof

4th Proof

2nd Proof

5th Proof

3rd Proof

6th Proof


RR DONNELLEY

Size: 8" H x 6" W

Page Count: 8

Booklet

Colors:

 Process: Black

 PMS: 123 C Yellow

Core Size: Individual Sheet

Roll Size: _____

Copy (Fasson) Position: _____

Print