

Seismic Bracing

Fig. 77 - TOLCO™ System Piping Attachment for Restraint (Sway Brace) Assembly



Size Range: 3/8" and 1/2" all threaded rod (ATR)

Material: Steel

Function: System attachment for restraint (Sway Brace) Assembly

Features: The Fig. 77 is UL Listed to be used with both (IPS) steel and CPVC fire sprinkler pipe, in 1" through 2" diameters. It fits multiple rod diameters allowing for field adjustment if longer brace material is needed. Its sturdy break-off bolt will not strip and verifies proper installation. Its snap on design has many advantages. It can be installed with one-hand, can easily position the brace all thread rod over the top of the pipe being braced or underneath the pipe being braced to accommodate the desired brace angle. It can be fixed in place or moved to a new location by sliding along the pipe or snapping on or off and relocating. An entire prefabricated assembly (Fig. 76 & 77 joined with ATR) can be pre-assembled to save time and labor and later be field installed and adjusted to fit.

Installation Instructions: Install TOLCO™ Fig. 77 System Attachment to sprinkler pipe branch line to be restrained. You can position with the rod engagement either above or below the sprinkler pipe. Rod must extend a min. of 1" (25.4) past the edge of the Fig. 77. The attachment can be slid along the pipe to position close to where the Fig. 76 structural attachment will be fastened to the structure. The snap on design allows maximum adjustability during this stage of the installation process. Engage ATR (previously attached to the Fig. 76 Structural Attachment to the rod engagement portion of the Fig. 77 System Attachment. Tighten set bolt on Fig. 77 System Attachment until head breaks off verifying proper installation torque. For more information visit our website for the most up to date instructions sheets.

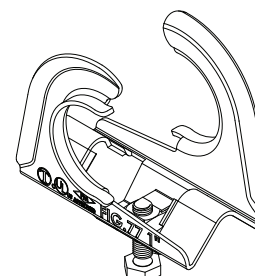
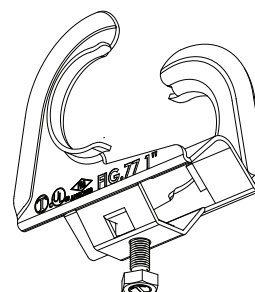
Approvals: UL Listed. FM Global Approved <FM> refer to page 55d.

Finish: Pre-Galvanized.

Order By: Figure number and pipe size.



Structural Attachment for Restraint (Sway Brace)
Patent Pending



Part No.	in.	Max.Design Loads (UL Listed)	
		3/8" Rod lbs.	1/2" Rod lbs.
Fig. 77	1	300	300
Fig. 77	1 1/4		
Fig. 77	1 1/2		
Fig. 77	2		

* These loads apply to IPS steel, Sch.10, Sch. 40, engineered lightwall piping, such as Allied Dynaflo™s, and CPVC plastic pipe. Loads shown are axial ASD loads.

§ All other trademarks are property of their respective owners.

All Thread Rod Maximum Restraint Lengths

Rod Size (in)	Root Dia. (in)	Least Radius of Gyration r (in)	Maximum Unbraced Length L - (in.)				Max. Horizontal Load @ 45° (lbs.)**			
			I/r=100	I/r=200	I/r=300	I/r=400†	I/r=100	I/r=200	I/r=300	I/r=400†
3/8	0.300	0.075	7	14	22	30	300	186	82	44
1/2	0.404	0.101	10	20	30	40	300‡	300‡	152	85

† I/r = 400 NFPA 13 2010, Sec 9.3.6.1 (5) † I/r = 400 NFPA 13 2013, Sec 9.3.6.1 (5)

**Per NFPA 13 (2013) Table 9.3.5.11.8 (a)(b)(c), consult for maximum allowable load information on ATR.

‡Max load governed by Fig. 76/77 Max horizontal load.

Eaton's TOLCO seismic bracing components are designed to be compatible only with other B-Line series bracing components, resulting in a listed seismic bracing assembly. Our warranty for seismic bracing components will be the warranty provided in Eaton's B-Line Division standard terms and conditions of sale made available by us, except that, in addition to the other exclusions from Eaton's B-Line Division warranty, we make no warranty relating to Eaton's TOLCO seismic bracing components that are combined with products not provided by Eaton's B-Line Division.