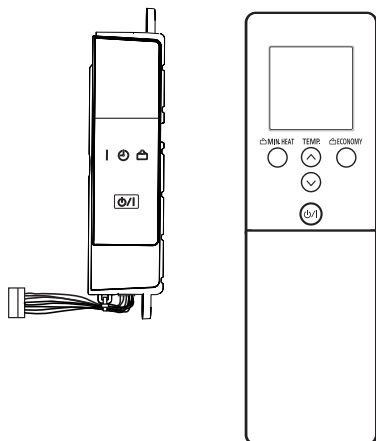


AIR CONDITIONER OPTIONAL PARTS

IR Receiver Kit



Contents

1. SAFETY PRECAUTIONS	1
2. ACCESSORIES	2
3. CONTROL PANEL	2
4. INSTALLING THE IR RECEIVER UNIT	2
4-1 Installing the IR Receiver unit	2
4-2 Wiring	3
5. SELECTING THE INSTALLATION LOCATION	3
6. INSTALLING THE RECEIVER UNIT	3
6-1 Battery (R03/LR03/AAA × 2) loading and remote controller preparation ...	3
6-2 Remote controller holder installation.....	3
7. WIRING	4
7-1 Selecting the Function Number and Setting Value.....	4
7-2 Remote controller custom code	4
7-3 Function Details	4
8. SELECTING THE REMOTE CONTROLLER CUSTOM CODE.....	4
9. TEST RUN	5
10. ERROR CODES	5

INSTALLATION MANUAL



PART No. 9378626157-01

For authorized service personnel only.

1. SAFETY PRECAUTIONS

- Let the customer keep this installation manual because it is needed when the air conditioner or receiver unit is serviced or moved.
- All products are manufactured to metric units and tolerances. United States customary units are provided for reference only. In cases where exact dimensions and tolerances are required, always refer to metric units.
- Be sure to read this manual thoroughly before installation.
- The warnings and precautions indicated in this manual contain important information pertaining to your safety. Be sure to observe them.



WARNING

Indicates a potentially or imminently hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

Indicates a potentially hazardous situation that may result in minor or moderate injury or damage to property.



WARNING

- Never touch electrical components immediately after the power supply has been turned off. Electrical shock may occur. After turning off the power, always wait 5 minutes or more before touching electrical components.
- For the air conditioner to operate satisfactorily, install it as outlined in this installation manual.
- Installation work must be performed in accordance with national wiring standards by authorized personnel only.
- Do not cut, shorten, or extend the cable in the standard parts.
- Do not turn on the power until all installation work is complete.



CAUTION

- Do not wire the receiver unit wire together with or parallel to the connection cables, transmission cables, remote controller cables, bus cable and power supply cables of the indoor and outdoor units. It may cause erroneous operation.
- Do not install the receiver unit cable near a source of electromagnetic waves.
- Do not install where there is the danger of combustible gas leakage.
- Do not install near heat sources, steam.

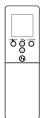
English

Français

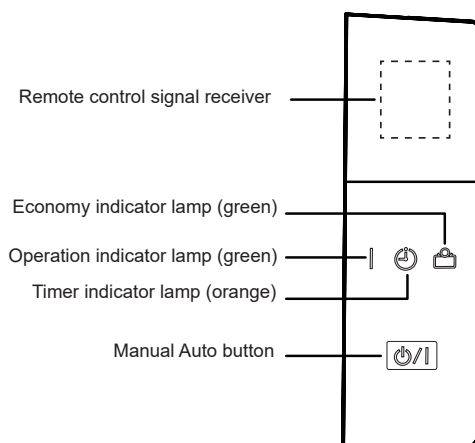
Español

2. ACCESSORIES

The following installation parts are supplied.
Use them as required.

Name and Shape	Q'ty	Application
Installation manual 	1	This manual
Operating manual 	1	Instruction book for operation
IR receiver unit 	1	For receiving the signal from the remote controller
Cable 	1	For connecting to IR receiver unit
Remote controller 	1	For air conditioner operation
Battery (R03/LR03) 	2	For remote controller
Remote controller holder 	1	Use as remote controller holder
Self-tapping screw 	2	For installing remote controller holder to wall
Cable tie 	1	For connection IR receiver cable fixing

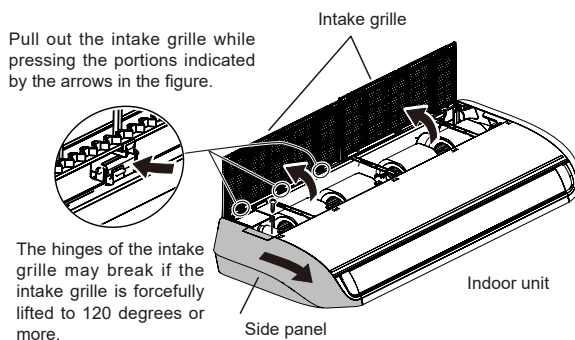
3. CONTROL PANEL



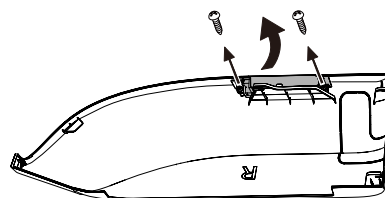
4. INSTALLING THE IR RECEIVER UNIT

4-1 Installing the IR Receiver unit

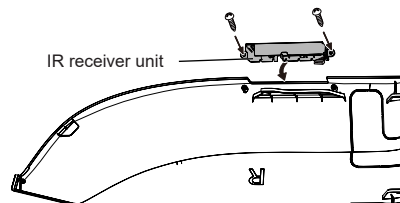
(1) As shown in the picture, open the intake grille and remove one screw. Then, remove the side panel.



(2) Remove two screws from the side panel, and take off the part.

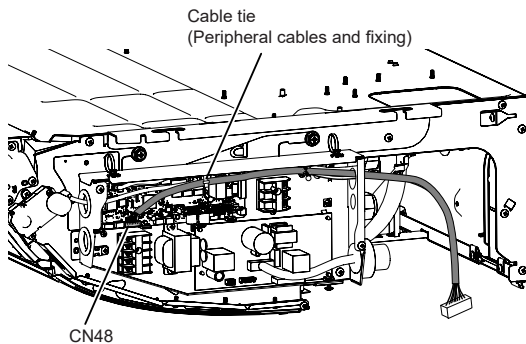


(3) Attach the IR receiver unit and fix it with two screws.

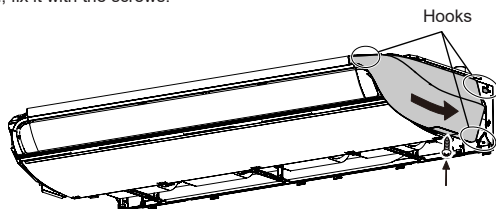


4-2 Wiring

(1) As shown in the picture, connect the cable (accessory) to the CN48 on the circuit board.



(2) Attach the side panel by hooking it on three hooks of the indoor unit. Then, fix it with the screws.



(3) Connecting cables

Connect the cable connected to the IR receiver unit to the cable that you connected to CN48 in the previous step.

(4) Fix the intake grille.

For detailed procedure, refer to the installation manual.

5. TURNING ON THE BREAKER

(1) Turn on the breaker.

(2) Make sure that the Operation indicator lamp and Timer indicator lamp are slowly flashing alternately.

- If the Auto restart function has been set, the air conditioner will operate with the settings immediately before the power supply was turned off.
- If an error has occurred, the lamps on the IR receiver unit will flash quickly to indicate the error code. (See "10. ERROR CODES")

6. REMOTE CONTROLLER SETTING

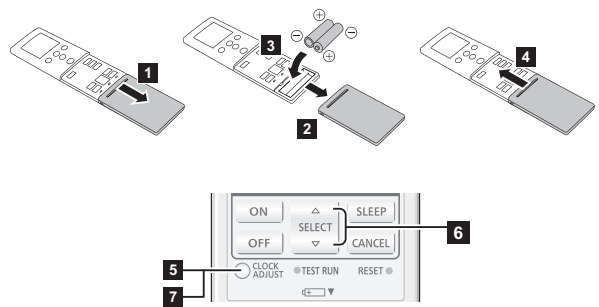
⚠ WARNING

- Take care to prevent infants and young children from accidentally swallowing the batteries.

⚠ CAUTION

- Do not attempt to recharge dry batteries.
- Do not use dry batteries that has been recharged.
- When not using the remote controller for an extended period, remove the batteries to avoid possible leakage and damage to the unit.
- If leaking battery fluid comes in contact with your skin, eyes, or mouth, immediately wash with copious amounts of water, and consult your physician.
- Exhausted batteries should be removed immediately and disposed of properly, either in a battery collection receptacle or to the appropriate authority.

6-1 Battery (R03/LR03/AAA × 2) loading and remote controller preparation



5 Press "CLOCK ADJUST" button to start clock setting.

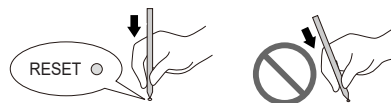
6 Set the time by pressing "SELECT (Δ▽)" button. (By pressing the "TEMP. (Δ▽)" buttons, the time indicator can be changed from a 24-hour to a 12-hour clock.)

Pressing Δ or ▽ changes the value by the minute. Pressing down on Δ or ▽ changes the value by 10 minutes.

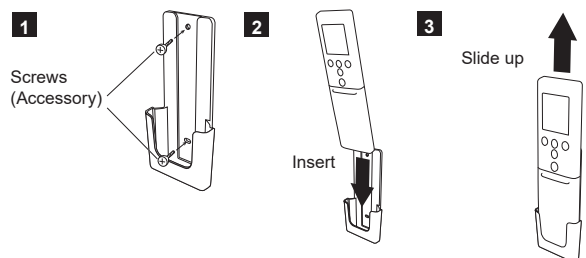
7 To complete, press the "CLOCK ADJUST" button again.

NOTE:

- Use specified type of batteries only.
- Do not mix different types or new and used batteries together.
- Batteries can be used about 1 year in ordinary use.
- If the remote control range noticeably shortens, or the display is pale or difficult to see, replace the batteries, and press the "RESET" button as shown in the figure.



6-2 Remote controller holder installation



7. FUNCTION SETTING

Perform the "FUNCTION SETTING" according to the installation conditions using the remote controller.



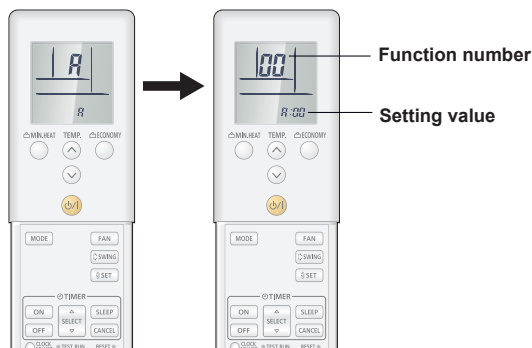
CAUTION

- Confirm whether the wiring work for outdoor unit has been finished.
- Confirm that the cover for the electrical enclosure on the outdoor unit is in place.

- This procedure changes to the function settings used to control the indoor unit according to the installation conditions. Incorrect settings can cause the indoor unit to malfunction.
- After the power is turned on, perform the "FUNCTION SETTING" according to the installation conditions using the remote controller.
- The settings may be selected between the following two: Function Number or Setting Value.
- Settings will not be changed if invalid numbers or setting values are selected.
- Refer to the installation manual enclosed with the remote controller when the wired remote controller (option) is used.

7-1 Selecting the Function Number and Setting Value

- (1) While pressing the [ECONOMY] button and [TEMP. (Λ)] button simultaneously, press the [RESET] button to enter the function setting mode.
- (2) Press the [MIN. HEAT] button



- (3) Press the [TEMP. (Λ / V)] buttons to select the function number. (Press the [MIN. HEAT] button to switch between the left and right digits.)
- (4) Press the [ECONOMY] button to proceed to setting value. (Press the [ECONOMY] button again to return to the function number selection.)
- (5) Press the [TEMP. (Λ / V)] buttons to select the setting value. (Press the [MIN. HEAT] button to switch between the left and right digits.)
- (6) Press the [MODE] button once to send the function setting information. Please confirm the beeping sound.
- (7) Next, please press [Start/Stop (ϕ/I)] button once to fix the function setting. Please confirm the beeping sound.
- (8) Press the [RESET] button to cancel the function setting mode.
- (9) After completing the FUNCTION SETTING, be sure to turn off the power and turn it on again.



CAUTION

- After turning off the power, wait 30 seconds or more before turning on it again. The function setting does not become active unless the power is turned off then on again.

7-2 Remote controller custom code

(Only for wireless remote controller)

The indoor unit custom code can be changed. Select the appropriate custom code.

(♦... Factory setting)

Setting Description	Function Number	Setting Value
♦ A	44	00
B		01
C		02
D		03

7-3 Function Details

To change the function settings, refer to the installation manual of the indoor unit.

8. SELECTING THE REMOTE CONTROLLER CUSTOM CODE

When two or more air conditioners are installed in a room and the remote controller is operating an air conditioner other than the one you wish to set, change the custom code of the remote controller to operate only the air conditioner you wish to set (4 selections possible).

When two or more air conditioners are installed in a room, please contact your retailer to set the individual air conditioner custom codes.

Selecting the Remote Controller Custom Code

Use the following steps to select the custom code of the remote controller. (Note that the air conditioner cannot receive a signal if the air conditioner has not been set for the matching custom code.)

- (1) Press the [Start/Stop (ϕ/I)] button until only the clock is displayed on the remote controller display.
- (2) Press the [MODE] button for at least 5 seconds to display the current custom code (initially set to A).
- (3) Press the [TEMP. (Λ / V)] buttons to change the custom code between A→B→C→D. Match the code on the display to the air conditioner custom code.
- (4) Press the [MODE] button again to return to the clock display. The custom code will be changed.



- If no buttons are pressed within 30 seconds after the custom code is displayed, the system returns to the original clock display.
- The air conditioner custom code is set to A prior to shipment.

9. TEST RUN

Check items

- (1) Is operation of each button on the remote control unit normal?
 - (2) Does each lamp light normally?
 - (3) Is the drain normal?
 - (4) Do not have an abnormal noise and vibration during operation?
- Do not operate the air conditioner in test run for a long time.

[Operation method]

- For the operation method, refer to the operating manual.
- The outdoor unit, may not operate, depending on the room temperature. In this case, keep on pressing the [MANUAL AUTO] button of the indoor unit for more than 10 seconds. The OPERATION indicator lamp and TIMER indicator lamp will begin to flash simultaneously during cooling test run. Then, heating test run will begin in about 3 minutes when HEAT is selected by the remote controller operation [reverse cycle model only]. (Please follow the operating manual for remote controller operation.)
- To end test operation, press the remote controller [Start/Stop(●/I)] button. (When the air conditioner is running by pressing the [TEST RUN] button, the OPERATION Lamp and TIMER Lamp will simultaneously flash slowly.)

10. ERROR CODES

If you use a wired type remote controller, error codes will appear on the remote controller display. If you use a wireless remote controller, the lamps on the IR receiver unit will output error codes by way of blinking patterns. See the lamp blinking patterns and error codes in the table below. An error display is displayed only during operation. For more details, refer to the installation manual of the remote controller. The error code table contains errors irrelevant to this product as well.

Error display			Wired remote controller Error code	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
●(1)	●(1)	◇	11	Serial communication error
●(1)	●(2)	◇	12	Wired remote controller communication error
●(1)	●(5)	◇	15	Check run unfinished Automatic airflow adjustment error
●(1)	●(6)	◇	16	Peripheral unit transmission PCB connection error
●(1)	●(8)	◇	18	External communication error
●(2)	●(1)	◇	21	Unit number or Refrigerant circuit address setting error simultaneous multi-split type
●(2)	●(2)	◇	22	Indoor unit capacity error
●(2)	●(3)	◇	23	Combination error
●(2)	●(4)	◇	24	• Connection unit number error (indoor secondary unit) simultaneous multi-split type • Connection unit number error (indoor unit or branch unit) flexible multi-split type
●(2)	●(6)	◇	26	Indoor unit address setting error

Error display			Wired remote controller Error code	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
●(2)	●(7)	◇	27	Primary unit, secondary unit setup error simultaneous multi-split type
●(2)	●(9)	◇	29	Connection unit number error in wired remote controller system
●(3)	●(1)	◇	31	Power supply interruption error
●(3)	●(2)	◇	32	Indoor unit PCB model information error
●(3)	●(3)	◇	33	Indoor unit motor electricity consumption detection error
●(3)	●(5)	◇	35	Manual auto switch error
●(3)	●(9)	◇	39	Indoor unit power supply error for fan motor
●(3)	●(10)	◇	3A	Indoor unit communication circuit (wired remote controller) error
●(4)	●(1)	◇	41	Room temp. sensor error
●(4)	●(2)	◇	42	Indoor unit heat ex. middle temp. sensor error
●(4)	●(4)	◇	44	Occupancy sensor error
●(5)	●(1)	◇	51	Indoor unit fan motor error
●(5)	●(3)	◇	53	Drain pump error
●(5)	●(7)	◇	57	Damper error
●(5)	●(15)	◇	5U	Indoor unit error
●(6)	●(1)	◇	61	Outdoor unit reverse/missing phase and wiring error
●(6)	●(2)	◇	62	Outdoor unit main PCB model information error or communication error
●(6)	●(3)	◇	63	Inverter error
●(6)	●(4)	◇	64	Active filter error, PFC circuit error
●(6)	●(5)	◇	65	Trip terminal L error IPM temp. error
●(6)	●(8)	◇	68	Outdoor unit rush current limiting resistor temp. rise error
●(6)	●(10)	◇	6A	Display PCB microcomputers communication error
●(7)	●(1)	◇	71	Discharge temp. sensor error
●(7)	●(2)	◇	72	Compressor temp. sensor error
●(7)	●(3)	◇	73	Outdoor unit Heat Ex. liquid temp. sensor error
●(7)	●(4)	◇	74	Outdoor temp. sensor error
●(7)	●(5)	◇	75	Suction Gas temp. sensor error

Error display			Wired remote controller Error code	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
●(7)	●(6)	◇	76	• 2-way valve temp. sensor error • 3-way valve temp. sensor error
●(7)	●(7)	◇	77	Heat sink temp. sensor error
●(8)	●(2)	◇	82	• Sub-cool Heat Ex. gas inlet temp. sensor error • Sub-cool Heat Ex. gas outlet temp. sensor error
●(8)	●(3)	◇	83	Liquid pipe temp. sensor error
●(8)	●(4)	◇	84	Current sensor error
●(8)	●(6)	◇	86	• Discharge pressure sensor error • Suction pressure sensor error • High pressure switch error
●(9)	●(4)	◇	94	Trip detection
●(9)	●(5)	◇	95	Compressor rotor position detection error (permanent stop)
●(9)	●(7)	◇	97	Outdoor unit fan motor 1 error
●(9)	●(8)	◇	98	Outdoor unit fan motor 2 error
●(9)	●(9)	◇	99	4-way valve error
●(9)	●(10)	◇	9A	Coil (expansion valve) error
●(10)	●(1)	◇	A1	Discharge temp. error
●(10)	●(3)	◇	A3	Compressor temp. error
●(10)	●(4)	◇	A4	High pressure error
●(10)	●(5)	◇	A5	Low pressure error
●(10)	●(11)	◇	AC	Heat sink temp. error
●(13)	●(2)	◇	12	Branch boxes error flexible multi-split type

Display mode ● : 0.5s ON / 0.5s OFF

◇ : 0.1s ON / 0.1s OFF

() : Number of flashing

[IR receiver indicators]

