



# TEST REPORT

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**Report Number:** 1757-20028

**Project Number:** 33598

**Report Issued:** June 9<sup>th</sup>, 2020

**Client:** Schier Products  
9500 Woodend Rd.  
Edwardsville, KS 66111

**Contact:** Charlie Ismert

**Source of Samples:** Samples were manufactured at the client's facility in Edwardsville, KS. The sample was video witnessed tested by Dale E. Holloway of IAPMO R&T Lab. Samples are manufactured in good condition.

**Date of Testing:** June 8<sup>th</sup>, 2020 through June 9<sup>th</sup>, 2020.

**Sample Description:** HDPE Grease Interceptor.

Model: **GB-50 (50 gpm)**

Refer to the manufacturer's drawings and installation instructions for more detailed measurements and information.

**Scope of Testing:** The above grease interceptor was witnessed tested to meet the requirements of ASME A112.14.3-2018 "Hydromechanical Grease Interceptors", and CSA B481.0 and B481.1-12 "Grease Interceptors".

**Conclusion:** The **GB-50 gpm Grease Interceptor DID COMPLY** with the requirements of ASME A112.14.3-2018 "Hydromechanical Grease Interceptors" and CSA B481.0 and B481.1-12 "Grease Interceptors".

By the signature below, I certify that all the testing and preparation for this report was performed under direct supervision of IAPMO R&T Lab, unless otherwise stated.

Witness tested and reported by,

Dale E. Holloway, Regional Technical Manager  
IAPMO R&T Lab

## **Primary Standards: ASME A112.14.3-2018**

- |                                       |   |
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Test Results: All test and evaluations were conducted per the written procedures in the specific standards.

## **CSA B481.0 and B481.1-12**

See IAPMO R&T Lab Test Report Number: 1757-18021-002

Test Results: All test and evaluations were conducted per the written procedures in the specific standards.

## **ASME A112.14.3-2018**

### **2 General Requirements:**

#### **2.1 Rating: COMPLIES**

The flow rate and grease retention capacity of each grease interceptor was determined by application of the parameter of this Standard.

The unit tested was a "Type D" - Units without an external flow control, indirectly connected.

#### **2.2 Inlet and Outlet Connections: COMPLIES**

Inlet and Outlet connections - Hubless coupling is compliant with ASTM A888

#### **2.3 Flow Controls and/or Vents: NOT APPLICABLE**

##### **2.3.1 Flow control and Vents or air intakes were not used.**

##### **2.3.2 When a flow control and/or vent is used during testing for rating a grease interceptor, the rating of the unit did not exceed the maximum flow through the flow control.**

The manufacturer's literature reflected that the rating was achieved with the flow control and vent attached, and that the flow control and vent was installed with the unit.

## Testing

### 3.1 Construction of Test Equipment:

#### 3.1.1 Test Sink: **COMPLIES**

Length - 8' (8 ft)  
Width - 2' (2 ft)  
Depth - 12.5" (12.5 inches)

Corrosion Resistant Material - stainless steel (yes)

Number of compartments - 2 (2)

Structurally reinforced - yes (yes)  
Supported on legs - yes (yes)  
Rim height with legs - 3' (3 ft)  
Legs structurally supported - yes (yes)

##### 3.1.1.1 Sink Waste Connections: **COMPLIES**

Each sink compartment was fitted with a 1-½" (up to 50 gpm) or 2" (greater than 50 gpm) standard sink waste connection with flange, crossbars, slip joint tailpiece, and locknut.

The waste connections were located on opposite sides of the center partition in the corner formed by the side of the sink and the center partition.

##### 3.1.1.2 Water Level Gauges: **COMPLIES**

Each compartment was equipped with a gauge connection and a water level gauge with gauge glass.

Each gauge connection was fitted into the bottom of a sink compartment and in close proximity to the waste outlet.

Each gauge was mounted on the outside of the sink, adjacent to its respective gauge connection, and extended diagonally upward from the bottom center to the top outside corners.

The gauges were calibrated to read directly the number of inches of water in the sink compartments above the sink waste flange.

##### 3.1.1.3 Movable Sink Partitions: **COMPLIES**

Each compartment of the sink was fitted with a movable partition, making it possible to regulate the size of the compartment to any desired capacity.

3.1.2 Skimming Tank: **COMPLIES**

The skimming tank was rectangular in shape and open at the top.

Tank Length - 12'

Tank Width - 36"

Tank Depth - 28"

Tank was made of corrosion resistant material - yes (yes)

Tank was structurally reinforced - yes (yes)

Waste outlet diameter - 4" (4 inches)

The waste outlet was connected to the bottom of the tank at one end and trapped to retain approximately 18 inches of water in the tank.

The tank provided a stationary baffle located approximately 4 ft. from the end of the tank receiving the discharge from the interceptor. This baffle extended the width of the tank and to within 4" of the bottom of the tank.

3.2 Installation of Testing Equipment:

3.2.1 Direct Connection Test Types A, B, and C: **NOT APPLICABLE**

3.2.2 Indirect Connection Test Type D:

Findings- The "GB-50" was a Type D unit.

3.2.2.1 Sink and Interceptor Locations: **COMPLIES**

The sink was located on the floor with the sink rim 3 ft above the floor level and 13 feet above the outside bottom of the grease interceptor being tested.

3.2.2.2 Floor Sink and Location: **COMPLIED**

A 6 in. deep floor sink to receive the indirect waste discharge from the test sink shall be located in the floor supporting the test sink. The rim of the floor sink shall be located at floor level. The outlet of the floor sink shall be sized to handle the test flow rate, and shall not be less than 3 in.

3.2.2.3 Skimming Tank Location: **COMPLIES**

The skimming tank was located low enough, with respect to the interceptor, for the discharge piping from the interceptor to clear the tank rim by not less than 3 inches.

3.2.2.4 Installation of Waste Piping: **COMPLIES**

- (a) *Sink Connections*- The sink outlet waste connection from each sink compartment was 1-½ inches in size and fitted with a quarter-turn ball quick-opening valve.
- (b) *Combined Horizontal Waste Piping*- The combined horizontal waste piping into which the sink outlets connect shall be 3", installed with the center line 11 inches below the bottom of the sink and properly hung and braced from the sink reinforcement and supports. The waste pipe shall connect to a single 3" valve that shall serve to regulate the total discharge flow rate. The pipe connected to the valve outlet shall turn downward 90 deg and shall terminate 1" above the rim and at the centerline of the floor sink.
- (c) *Floor Sink to Interceptor Piping*- A trap fitting shall be connected to the outlet of the floor sink, of a size appropriate for the flow rate tested, but not less than 3". Horizontal piping of the same size and 3 ft in length with a vent shall be connected between the floor sink elbow and the vertical waste riser, which shall extend downward to connect to the grease interceptor inlet by means of an elbow and a short horizontal nipple.

- (d) *Interceptor Discharge*- The discharge pipe from the grease interceptor outlet to the skimming tank shall be the same size as the inlet pipe. It shall have a minimum pitch of 1/8"/ft and shall be provided with a 2" vent properly located to prevent siphoning of the interceptor.
- (e) *Interceptor Inlet Connection*- If the inlet and or outlet connections of the interceptor are larger than the inlet pipe necessary to provide the required flow rate, reducing couplings shall be permitted to be used.

### 3.3 Preliminary Test Procedure:

#### 3.3.1 Media Analysis: **COMPLIES**

pH of water - 6.4 (6.0 to 8.0)

Specific Gravity of Lard - 0.875 at 150°F (0.875 ± 0.005 at 150°F)

Viscosity in Seconds Saybolt Universal @ 150°F

#### 3.3.2 Establishing Sink Compartment Capacity: **COMPLIES**

Capacity of compartment 1- 60 gallons (1.2 x flow rate of interceptor)

Capacity of compartment 2- 60 gallons (1.2 x flow rate of interceptor)

#### 3.3.3 Establishing Vol. of Incremental Discharge: (based on 10" water above sink outlet): **COMPLIES**

Compartment 1 Discharge - 50 gallons (equal to flow rate of interceptor)

Compartment 2 Discharge - 50 gallons (equal to flow rate of interceptor)

#### 3.3.4 Computation of Flow Rate: **FOLLOWED**

The flow rate from the sink was computed by timing the rate of drainage of the first 9 1/2" of water from the sink compartment, measured from the 10" mark to the datum line 1/2" above the sink outlet flange.

##### 3.3.4.1 Check Flow Rate Tests: **COMPLIES**

Test number	Compartment	Time (sec)	gpm	Based on Time
1	1	78	36.5	-
2	1	78	36.5	-
3	1	78	36.5	-
			<b>Avg: 36.5</b>	
1	2	79	36.1	-
2	2	79	36.1	-
3	2	79	36.1	-
			<b>Avg: 36.1</b>	
1	1 & 2 simultaneous	109	52.3	Compartment 1
2	1 & 2 simultaneous	110	51.8	Compartment 1
3	1 & 2 simultaneous	110	51.8	Compartment 1
			<b>Avg: 52.0</b>	
1	1 & 2 simultaneous	112	50.9	Compartment 2
2	1 & 2 simultaneous	111	51.4	Compartment 2
3	1 & 2 simultaneous	111	51.4	Compartment 2
			<b>Avg: 51.2</b>	

For the above simultaneous flow rates, the time for total discharge shall be between 108.6 seconds and 114 seconds.

3.3.4.2 Calibrated Drainage Flow Rates: **COMPLIES**

Proposed flow rate of Interceptor being tested - 50 gpm.

The average of the above calibrated flow rates for simultaneous discharge was equal and didn't exceed by not more than 5% the proposed flow rated of the interceptor being tested.

Findings - 51.6 gpm average (52.5 gpm max.)

3.4 Rating Test Procedure: **FOLLOWED**

See Table 1 of test report for Rating Testing.

3.4.1 Test Media: **FOLLOWED**

Certification tests were conducted with fresh, unused lard and water as defined and both within a temperature range from 150°F to 160°F.

3.4.2 Ratio of Lard to Water: **FOLLOWED**

The test lard was introduced into one compartment, during each incremental discharge, in the ratio of 1 lb. of lard for each 5 gallons of water in that compartment. Consequently, the proportion of lard to the total amount of water discharged from both sink compartments during each increment was 1 lb. for each 10 gallons respectively. The required amount of test lard, within the above temperature range, was weighed out and poured into the test compartment of the sink.

Findings- 10 lbs per increment used.

3.4.3 Test Increments: **FOLLOWED**

Each test increment consisted of the simultaneous discharge of water from both sink compartments and the lard from the test compartment.

During the first test increment, the lard was poured into compartment 1 while compartment 2 discharged clear water. During the second test increment the lard was poured into compartment 2 while the water in compartment 1 remained clear.

3.4.4 Flow Rates: **FOLLOWED**

The drainage period for each increment was gauged and timed on the basis of the flow from the compartment containing the clear water. The flow rate from the sink was computed and recorded for each increment. (See Table 1 of test report).

3.4.5 Efficiency Determinations (Minimum Grease Capacity): **NOT USED**

At the option of the manufacturer the efficiency determination was conducted at the interceptor's minimum grease capacity per Table 1 or at the interceptor's maximum grease capacity by determining the break down point.

3.4.6 Efficiency Determinations (Maximum Grease Capacity): **FOLLOWED**

The grease was removed from the skimming tank and the efficiency of the interceptor was computed at intervals of five increments or less until the average efficiency reached 93% or less and/or the incremental efficiency reached 85% or less (See Table 1 of test report).

3.4.6.1 Duration of the Test: **FOLLOWED**

The testing was continued until the average efficiency reached 85% or less and/or the incremental efficiency reached 75% or less.

3.4.6.2 Determination of Test Breakdown Grease Capacity: **FOLLOWED**

Maximum grease retention capacity was established at the increment preceding two successive increments in which either the average efficiency is less than 90% or the incremental efficiency is less than 80 %.

3.4.7 Efficiency Determinations (Minimum Grease Capacity): **NOT USED**

3.4.8 Performance Requirements for Certification: **COMPLIES**

The interceptor did conform with or exceeded the following requirements at the breakdown point:

(a) Had an average efficiency of 90% or more.

Findings – 93.5 %

(b) Had an incremental efficiency of 80% or more.

Findings – 82.1 %

(c) Had retained not less than 2 lbs of grease for each 1 gpm average flow rate as determined during the testing.

Findings – 439.53 lbs.

3.4.9 Rated Capacities: **COMPLIES**

Standard rating flow rate and grease retention capacities for grease interceptors were tested in accordance with the above test procedure and did conform with the requirement of ASME A112.14.3-2018.

Findings- Flow Rate 50 gpm

Grease Retention Capacity Rating - 100 lbs.

Actual Grease Retention Capacity - 439.53 lbs.

3.5 Skimming Procedure: **FOLLOWED**

The skimming procedure was initiated 5 minutes after the increment to be skimmed has discharged into the tank. The baffles were used alternately until the amounts of grease collected in the procedure are less than 1% by visual observation. Upon completion of the skimming procedure, water shall be drained from the bottom of the pail by means of a spigot. The remainder of the water was collected as describe in the procedure until only a few drops are observed. The lard is then weighed to the nearest ½ gram.

## 4 Labeling, Installation, and Maintenance

4.1 Labeling: **COMPLIES**

Products were labeled with the following information:

(a) Manufacturer's name - Schier Products (yes)

(b) Model number - GB-50 (yes)

(c) Rated flow(s) - yes (yes)

(d) "Inlet" and "Outlet" - yes (yes)

(e) ASME A112.14.3 - yes (yes)

(f) Efficiency at the minimum grease capacity - yes (yes)

(g) If appropriate, flow control model number and or orifice size - NA

4.2 Installation Components: **COMPLIES**

The grease interceptor was provided with complete installation instructions, including but not limited to the following:

- (a) Flow control and/or vent requirements - yes (yes)
- (b) Separate trapping requirements - yes (yes)
- (c) Elevation and accessibility requirements - yes (yes)
- (d) Safety and health-related instructions - yes (yes)
- (e) Cleanout locations - yes (yes)
- (f) Instructions that show the clearances required for maintenance, cleaning, and hazard prevention - yes (yes)
- (g) Cautions against installation in any manner except as tested and rated- yes (yes)
- (h) Where a reducer is required on the outlet, it shall be eccentric with the flat on the bottom- NA

4.3 Maintenance and Cleaning Instructions: **COMPLIES**

Units were provided with complete maintenance instructions including but not limited to the following:

- (a) Maintenance Instructions - yes (yes)
- (b) Safety and health provisions - yes (yes)
- (c) Cleaning instructions - yes (yes)

Each grease interceptor was provided with service instructions and cleaning instructions which included a trouble-shooting guide as well as instructions for performing necessary servicing or for obtaining servicing.

**Picture**



**GB-50 (50 gpm)**



TABLE 1 – Test Results per ASME A112.14.3-2018

“GB-50” (50 gpm) Grease Interceptor					INCREMENTAL				ACCUMULATED			
Test No.	Grease Sink	Water Sink	Drop Time (sec)	Flow Rate (GPM)	Lbs added	Lbs skimmed	Lbs retained	Efficiency (%)	Lbs added	Lbs skimmed	Lbs retained	Efficiency (%)
1	1	2	112	50.9	10	-	-	-	10	-	-	-
2	2	1	113	50.4	10	1.14	18.86	94.3	20	1.14	18.86	94.3
3	1	2	113	50.4	10	-	-	-	30	-	-	-
4	2	1	111	51.4	10	1.38	18.62	93.1	40	2.52	37.48	93.7
5	1	2	113	50.4	10	-	-	-	50	-	-	-
6	2	1	111	51.4	10	1.13	18.87	94.4	60	3.65	56.35	93.9
7	1	2	110	51.8	10	-	-	-	70	-	-	-
8	2	1	111	51.4	10	1.06	18.94	94.7	80	4.71	75.29	94.1
9	1	2	111	51.4	10	-	-	-	90	-	-	-
10	2	1	111	51.4	10	1.29	18.71	93.6	100	6.00	94.00	94.0
11	1	2	112	50.9	10	-	-	-	110	-	-	-
12	2	1	110	51.8	10	1.50	18.50	92.5	120	7.50	112.50	93.8
13	1	2	111	51.4	10	-	-	-	130	-	-	-
14	2	1	112	50.9	10	1.48	18.52	92.6	140	8.98	131.02	93.6
15	1	2	109	52.3	10	-	-	-	150	-	-	-
16	2	1	110	51.8	10	1.28	18.72	93.6	160	10.26	149.74	93.6
17	1	2	110	51.8	10	-	-	-	170	-	-	-
18	2	1	109	52.3	10	1.11	18.89	94.5	180	11.37	168.63	93.7
19	1	2	110	51.8	10	-	-	-	190	-	-	-
20	2	1	111	51.4	10	1.17	18.83	94.2	200	12.54	187.46	93.7
21	1	2	111	51.4	10	-	-	-	210	-	-	-
22	2	1	110	51.8	10	1.21	18.79	94.0	220	13.75	206.25	93.8
23	1	2	110	51.8	10	-	-	-	230	-	-	-
24	2	1	110	51.8	10	1.05	18.95	94.8	240	14.80	225.20	93.8
25	1	2	111	51.4	10	-	-	-	250	-	-	-
26	2	1	111	51.4	10	1.03	18.97	94.9	260	15.83	244.17	93.9
27	1	2	112	50.9	10	-	-	-	270	-	-	-
28	2	1	110	51.8	10	1.08	18.92	94.6	280	16.91	263.09	94.0

Performance Rating

“GB-50” (50 gpm) Grease Interceptor					INCREMENTAL				ACCUMULATED			
Test No.	Grease Sink	Water Sink	Drop Time (sec)	Flow Rate (GPM)	Lbs added	Lbs skimmed	Lbs retained	Efficiency (%)	Lbs added	Lbs skimmed	Lbs retained	Efficiency (%)
29	1	2	111	51.4	10	-	-	-	290	-	-	-
30	2	1	110	51.8	10	1.11	18.89	94.5	300	18.02	281.98	94.0
31	1	2	111	51.4	10	-	-	-	310	-	-	-
32	2	1	110	51.8	10	1.08	18.92	94.6	320	19.10	300.90	94.0
33	1	2	111	51.4	10	-	-	-	330	-	-	-
34	2	1	110	51.8	10	1.11	18.89	94.5	340	20.21	319.79	94.1
35	1	2	111	51.4	10	-	-	-	350	-	-	-
36	2	1	110	51.8	10	0.94	19.06	95.3	360	21.15	338.85	94.1
37	1	2	111	51.4	10	-	-	-	370	-	-	-
38	2	1	110	51.8	10	1.16	18.84	94.2	380	22.31	357.69	94.1
39	1	2	111	51.4	10	0.70	9.30	93.0	390	23.01	366.99	94.1
40	2	1	110	51.8	10	0.51	9.49	94.9	400	23.52	376.48	94.1
41	1	2	111	51.4	10	0.66	9.34	93.4	410	24.18	385.82	94.1
42	2	1	111	51.4	10	0.72	9.28	92.8	420	24.90	395.10	94.1
43	1	2	111	51.4	10	0.85	9.15	91.5	430	25.75	404.25	94.0
44	2	1	111	51.4	10	0.71	9.29	92.9	440	26.46	413.54	94.0
45	1	2	111	51.4	10	0.98	9.02	90.2	450	27.44	422.56	93.9
46	2	1	110	51.8	10	1.24	8.76	87.6	460	28.68	431.32	93.8
47	1	2	111	51.4	10	1.79	8.21	82.1	470	30.47	439.53	93.5
48	2	1	110	51.8	10	2.64	7.36	73.6	480	33.11	446.89	93.1
49	1	2	110	51.8	10	7.00	3.00	30.0	490	40.11	449.89	91.8

Performance Rating