

ENGINEERING
TOMORROW



North America

Thermostatic Radiator Valve, Electric Zone Valve & Pressure Bypass Valve Catalog

Automatic temperature control for free standing radiators, baseboards, convectors & more.



Thermostatic Operators



Electric Zone Valves

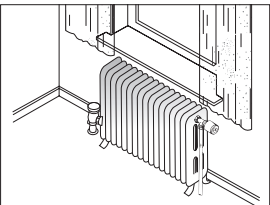
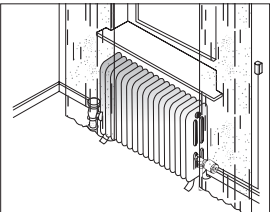
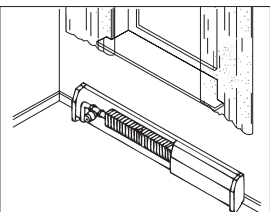
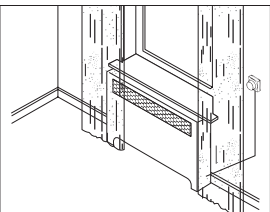
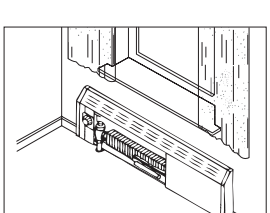
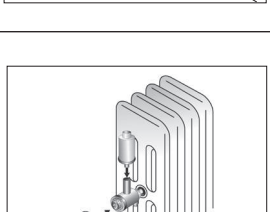
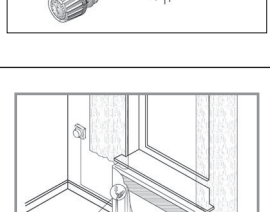


Thermostatic Radiator
Valves



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MODEL SELECTION:

Typical Installation Configuration		=	Operator Type	
	Free-Standing Radiators The freestanding <i>hot water or 2-pipe low pressure steam</i> radiator is located where air circulation is unobstructed and passes freely over the operator.	=		Valve -mounted dial and sensor, standard or tamper resistant models. Always install these operators in a horizontal position.
	Free-Standing Radiators Freestanding <i>hot water or 2-pipe low pressure steam</i> radiator. Air circulation does not pass freely over the operator due to furniture, drapes, coverings, etc.	=		Valve -mounted dial with remote sensor, standard or tamper-resistant models. The sensor can be mounted on a wall up to 6 feet away in a location free of drafts.
	Baseboard/Convectors The <i>hot water or 2-pipe low pressure steam</i> fin-tube baseboard or convector is located where air circulation is unobstructed and passes freely over the operator.	=		Valve -mounted dial and sensor, standard or tamper resistant models. Always install these operators in a horizontal position.
	Baseboard/Convectors <i>Hot water or 2-pipe low pressure steam</i> fin-tube baseboard or convector. Air circulation does not pass freely over the operator due to furniture, drapes, coverings, etc.	=		Combined remote mounted dial and sensor. The dial operators are wall mounted and are available with 6', 16' or 26' long capillary tubes.
	Baseboard/Convectors The <i>hot water or 2-pipe low pressure steam</i> fin-tube baseboard or convector arrangement requires the dial and sensor to be mounted separately, away from the valve.	=		Separate remote mounted dial and sensor. The remote dial mounts on the wall or enclosure (max. 6' away). The sensor is mounted beneath the radiation or on a draft free wall 6' away from the dial.
	Free Standing Radiators The free-standing <i>one-pipe low pressure steam</i> radiator is positioned where air continually passes freely over the operator.	=		Valve -mounted dial and sensor, standard or tamper resistant models. Always install these operators in a horizontal position.
	Convectors The <i>1-pipe low pressure steam</i> convector is inaccessible; room air cannot continually pass freely over the valve.	=		Combined remote mounted dial and sensor. The dial operators are wall mounted and are available with 6', 16' or 26' long capillary tubes.

RA 2000

RA 2000 thermostatic operators provide automatic temperature control for free standing radiators, baseboard or convectors in hot water and low pressure steam systems. Valve bodies sold separately.

RA 2000 Operators	Code No.	Description		Required Valve Body	Master Carton Qty.	
	013G8250	RA 2000 Valve Mounted Dial and Sensor. Snap action mechanism allows for easy installation and removal without the use of tools.		RA 2000	60 pcs.	
	013G8252	RA 2000 Valve Mounted Dial with Remote Sensor. Snap action mechanism allows for easy installation and removal without the use of tools. 6' Capillary Tube.			45 pcs.	
	013G8240	RA 2000 Tamper Resistant Valve Mounted Dial and Sensor. Set screw mount.			48 pcs.	
	013G2922	RA 2000 Tamper Resistant Valve Mounted Dial with Remote Sensor. Set screw mount. 6' Capillary Tube.			45 pcs.	
	013G8562 *	RA 2000 Wall Mount Operator with combined Remote Mounted Sensor and Dial.	6' (1.8 m) Capillary		24 pcs.	
	013G8565 *		16' (4.9 m) Capillary			
	013G8568 *		26' (7.9 m) Capillary			
	013G8564 *	RA 2000 Operator with Separate Remote Mounted Sensor and Dial. 2 X 6' Capillary Tubes.			20 pcs.	
	013G5002	RA 2000 Manual Adjustment Handle. Allows use as a manual hand valve. For Use on Hot Water Heating Systems Only.			150 pcs.	
	013G1350	Angle Adaptor (Hot Water Use Only)			N/A	
	013G5120	RAS-D Valve Mounted Operator for High Altitude Applications (Hot Water Use Only)			60 pcs.	
	013G5022	RAS-D Valve Mounted Operator with Remote Sensor for High Altitude Applications (Hot Water Use Only)			30 pcs.	
	013X3180	RAVB Replacement Kit	Replaces RAVB Operator with Valve Mounted Sensor and Dial			
	013X3182	RAVB Replacement Kit	Replaces RAVB Operator with Remote 6 ft. (1.8 m) Sensor			

For Spare Parts See Page 8-9. For Additional Technical Information See Page 10-11.

* Includes socket for use on RAV, KOVM and VMT valve bodies.

For more information on TRV's, visit our website: www.radiatorcontrol.com

RA 2000, Valve Insert

RA 2000 valve bodies are designed to meet the demands of the residential, commercial and industrial sectors.

RA 2000	Code No.	Description					Master Carton Qty.
		Connection		Cv	Design	Application	
		Size	Type				
	013G8013	1/2"	FPT x MPT Union Tailpiece	1.6	Side Mount Angle	Water or 2 Pipe Low Pressure Steam	24 pcs.
	013G8018	3/4"		2.1			18 pcs.
	013G8023	1"		2.8			
	013G8030	1-1/4"		2.8			
	013G8015	1/2"	FPT x MPT Union Tailpiece	1.6	Straight	Water or 2 Pipe Low Pressure Steam	24 pcs.
	013G8020	3/4"		2.7			18 pcs.
	013G8025	1"		2.8			
	013G8032	1-1/4"		2.8			
	013G8014	1/2"	FPT x MPT Union Tailpiece	1.6	Angle	Water or 2 Pipe Low Pressure Steam	24 pcs.
	013G8019	3/4"		2.7			18 pcs.
	013G8024	1"		2.8			
	013G8031	1-1/4"		2.8			
	013G8042	1/2"	Solder Union	1.6	Straight	2 Pipe Hot Water	35 pcs.
	013G8044	3/4"		2.7			
	013G0140	1/8"	NPT	NA	1 Pipe Steam with Vacuum Breaker	1 Pipe Steam	30 pcs.
	013L8011	1/8"	NPT	NA	Air Vent for 013G0140	1 Pipe Steam	N/A
	013L8300	1/8" Brass Street Elbow for 1-PS (On Convector - order 2 per valve)				1 Pipe Steam RA 2000 Valves	

For Spare Parts See Page 8-9. For Additional Technical Information See Page 10-11.

Danfoss Radiator Valve Insert for Dunham-Bush SWRF-B 3/4" Valve

The **Danfoss Valve Insert Conversion Kit** is specifically designed for the modification of the Dunham-Bush SWRF-B 3/4" valve body. With this conversion kit, room temperature control through a thermostatic operator can be utilized to bring added comfort and reduced overheating within the room.

	Code No.	Description
	013G8074	Danfoss valve insert conversion specifically for Dunham-Bush SWRF-B, 3/4" valve body

RA 2000, Conversion Valve, Tailpieces

RA 2000 1-Pipe Steam Radiator to Hot Water Conversion Valve is a special conversion valve that allows a single connection point to serve as both the supply and return for a hot water based system. One such application of the conversion valve is the transition of a cast iron 1-pipe steam radiator to hot water. With the conversion valve the system piping can be transformed to a conventional one pipe hot water (diverter) or two pipe hot water system. Tailpieces and unions or compression fittings are required when installing.

Conversion Valve	Code No.**	Size	Description			
			Connection		Cv	Design
			System	Radiator		
	013G3270	1/2"	Rp 1/2 int. thread	R 1/2	2.34*	RA15/6T with internal bypass
	013G3268		G 3/4 ext. thread			
	013G3215		Rp 1/2 int. thread		1.17	RA15/6TB without internal bypass

*C_v = C_v bypass + C_v radiator. Max flow through radiator, approx. 35%.

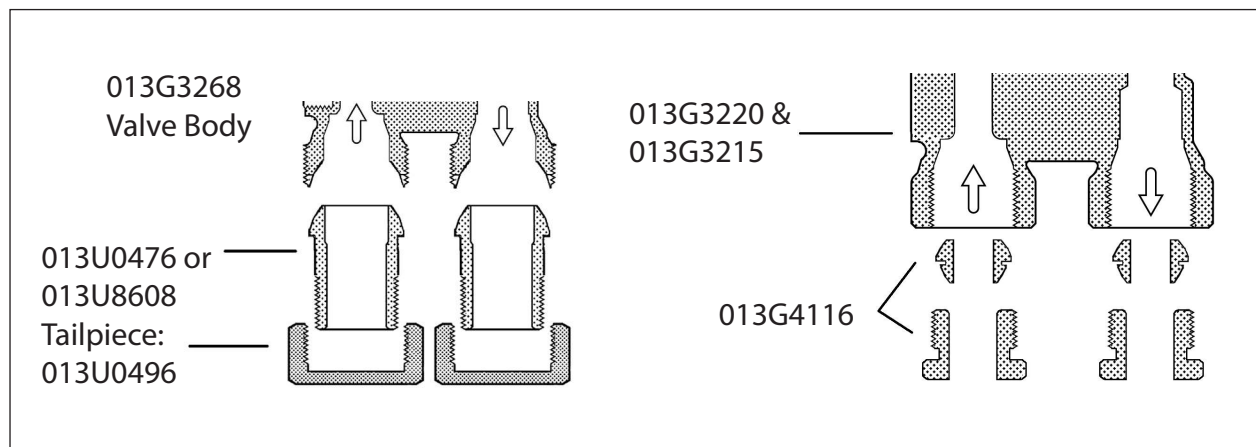
** Required Tailpieces ordered Separately

Required Tailpieces for Conversion Valve

Required Fitting	Code No.	Description
	013G4116	1/2" Copper compression fitting for RA15/6T & TB, 2 pcs required, use with 013G3215 & 013G3270 only
	013U0476	1/2" M. NPT tailpiece for RA15/6TB, 2 pcs required, use with 013G3268 only
	013U8608	1/2" F. solder tailpiece for RA15/6TB, 2 pcs required, use with 013G3268 only
	013U0496	1/2" Union nut for RA15/6TB, 2 pcs required, use with 013G3268 only

For appropriate tailpiece assemblies, reference the image below.

Tailpiece Selections



ELECTRIC ZONE VALVE ACTUATORS & PACKS (TWA-A, ABRA, ABNM)

TWA actuators are used to electrically activate valves on hot water heating systems, where slow opening and closing is desirable to eliminate water hammer associated with quick acting valves.

TWA-A	Code No.	Description			Master Carton Qty.
		Type	Model	Required Valve Body	
	088H3110	ON/OFF (NC)	TWA-A Actuator 24VAC, 2.0 VA c/w valve position indicator	RA 2000	60 pcs.
	088H3111	ON/OFF (NO)			
	088H3114	ON/OFF (NC)	TWA-A Actuator 24VAC, 2.0 VA c/w valve position indicator, 4 wire w/ end-switch		

ABRA actuators are used to electrically activate valves on hot water heating, where slow opening and closing is desirable to eliminate water hammer associated with quick acting valves.

ABRA	Code No.	Description			Master Carton Qty.
		Type	Model	Required Valve Body	
	082F1110	ON/OFF (NC)	ABRA Actuator 24VAC, 2.0 VA 4 wire w/ end-switch	RA 2000	10 pcs.

ABNM modulating valve actuators are used in direct digital controlled (DDC) systems with 0-10 V DC control voltage. The ABNM design offers precision regulation, long life, silent operation and full valve modulation. Utilized on hot water systems.

ABNM	Code No.	Description			Master Carton Qty.
		Type	Model	Required Valve Body	
	082F1111	Proportional (Modulating, NC)	ABNM Actuator (requires 0 -10 VDC signal) 24VAC, 1.5 VA 3-wire	RA 2000	60 pcs.

ADAPTOR RINGS

ABRA/ABNM ADAPTOR RINGS

These assemblies can be used as replacements to older Danfoss OEM ABNA thermo actuators or as a replacement to other manufacturers' manifold or valves.

Code No.	Description
VA33	Uponor manifold
VA50H	Honeywell Braukmann (except V110)
VA54H	MMA, Macon
VA64	RTI (Pettinaroli) manifold
VA78	Danfoss RA2000
VA80H	Heimeier, Overtrop (since 1997), TACO (Alpha actuator, since 2005), Embassy manifold

ZONE VALVE PACKS

Zone Valve Packs are a cost effective and convenient way to meet your zone valve requirements. Basic and Deluxe Packs include both actuator and valve body in one package. Deluxe Packs also include RET2000B thermostat.

TWA Basic	Code No.	Connection			Description
		Size	Type	Cv	
	TWA4200	1/2"	Solder	1.6	088H3114 24V actuator with end switch. 013G8042 -1/2" solder union valve.
	TWA4400	3/4"		2.7	088H3114 24V actuator with end switch. 013G8044 -3/4" solder union valve.

TWA Deluxe	Code No.	Connection			Description
		Size	Type	Cv	
	TWA42RET2	1/2"	Solder	1.6	088H3114 24V actuator with end switch. 013G8042 -1/2" solder union valve. 087N6441NA RET2000B thermostat.
	TWA44RET2	3/4"		2.7	088H3114 24V actuator with end switch. 013G8044 -3/4" solder union valve. 087N6441NA RET2000B thermostat.

ABRA Basic	Code No.	Connection			Description
		Size	Type	Cv	
	ABRA54200	1/2"	Solder	1.6	082F1110 24V actuator with end switch. 013G8042 -1/2" solder union valve.
	ABRA54400	3/4"		2.7	082F1110 24V actuator with end switch. 013G8044 -3/4" solder union valve.

ABRA Deluxe	Code No.	Connection			Description
		Size	Type	Cv	
	ABRA542RET2	1/2"	Solder	1.6	082F1110 24V actuator with end switch. 013G8042 -1/2" solder union valve. 087N6441NA RET2000B thermostat.
	ABRA544RET2	3/4"		2.7	082F1110 24V actuator with end switch. 013G8044 -3/4" solder union valve. 087N6441NA RET2000B thermostat.

AVDO PRESSURE BYPASS VALVES

AVDO is a self-acting automatic by-pass control primarily used either to maintain minimum flow rates or to control the differential pressure in a heating system. AVDO opens on rising differential pressure.

AVDO	Code No.	Model	Connection		Description
			Size	Type	
	003L602001	AVDO 15	1/2"	Union Solder	Straight Valve Body
	003L602002			Union Male, NPT	
	003L602501	AVDO 20	3/4"	Union Solder	
	003L602502			Union Male, NPT	
	003L603002	AVDO 25	1"	Union Male, NPT	

THERMOSTATIC RADIATOR VALVE & OPERATOR SPARE PARTS

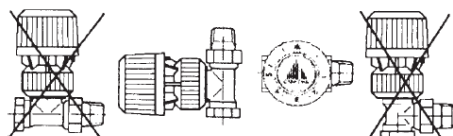
Thermostatic Radiator Valves	Code No.	Description		For Use With
	013G8591	Item # 1 Replacement Socket Body		RA 2000 Wall Mount Operators + RA 2000 Valve Bodies
	013G5503	Item # 2 Bellows Holder (set of 2 pcs)		RA 2000 Wall Mount Operators + RA 2000 Valve Bodies
	013G8593	Item # 1 Replacement Socket Body		RA 2000 Wall Mount Operators + RAV, VMT, and KOVM Valve Bodies
	013G5503	Item # 2 Bellows Holder (set of 2 pcs)		RA 2000 Wall Mount Operators + RAV, VMT, and KOVM Valve Bodies
	013U7175	Spare Vacuum Breaker		RA 2000 1-pipe steam valve, 013G0140
	013G0290	Packing Gland		All RA 2000 Valves
	013U0070	Packing Gland		VMT, KOVM, RAV, FHV-R and RAVL Valves
	013-7045	Gasket		RA Valves
	013G8070	RA to RA 2000 Adapter		Allows RA 2000 Operators to fit RA Valves
	013G8072	RAV to RA 2000 Adapter		Allows RA 2000 Operators to fit RAV Valves
	013G8037	RA 2000 Valve Insert (Suitable for valves mfg. after 1990).	1/2"	Angle & Straight (NPT)
	013G8038			Side mount Angle (NPT)
	013G8039		1/2" (solder), 3/4", 1", 1-1/4"	All RA 2000 Valve Bodies
	003L0213	Assembly Tool for Valve Insert RA 2000, RA-C		

THERMOSTATIC RADIATOR VALVE & OPERATOR SPARE PARTS

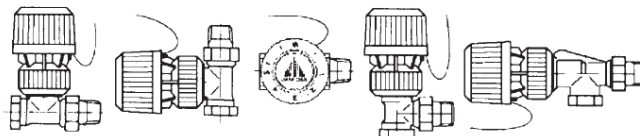
Thermostatic Radiator Valves	Code No.	Description	For Use With	
	013G1236	Tool Set - 2mm Allen Key and Locking Pin Tool	All RA 2000 Operators	
	013G1237	Limitation Pins (30 pcs.)	013G8240 & 013G2922 Operators	
	013G1232	Cover Plugs for locking screws (Priced individually, sold in lots of 50 pcs.)	013G8240 & 013G2922 Operators	
	013G1672	Cover Plate for scale (Price Individually, sold in lots of 20 pcs.)	013G8240 & 013G2922 Operators	
	013G1246	Limitation Pins (10 pcs.)	013G8250 & 013G8252 Operators	
	013G5245	Anti-theft protection clips (Sold in 20 pcs. bag - must order in multiples of 20 pieces)	013G8250 & 013G8252 Operators	
	013U0476	Tailpiece For use only on Hot Water Systems	1/2"	NPT
	013U0479		3/4"	
	013U0489		1"	
	013U0504		1-1/4"	
	013U8608		1/2"	Solder
	013U8609		3/4"	
	013U0496	Union Nut	1/2"	NPT / Solder
	013U0499		3/4"	
	013U0501		1"	
	013U0507		1-1/4"	
	013G6232	Replacement Remote Socket Assembly Kit For use with "discontinued" RA 2000 Remote Mounted Dial Operators (013G8262 & 013G8222).	All RA 2000 Valves	

OPERATOR REQUIRED ORIENTATION

Mounting Operator with Built-in Sensor



Mounting Operator with Remote Sensor



The sensing element must not be in a drafty location or covered. **Do not install the sensing element above a heat source.**

RA2000 TECHNICAL INFORMATION

Comfort Control:

Control of the space temperature at a comfortable level is easily accomplished by adjusting the dial clockwise or counter-clockwise. The dial has a numbered scale of 1 to 5 corresponding to temperatures of approximately 57°F to 79°F (14°C to 26°C).

Should the space be unoccupied for an extended period, the dial can be set to the "*" symbol for freeze protection (50°F or 9°C) to save energy.

Temperature locking or limiting features are included.



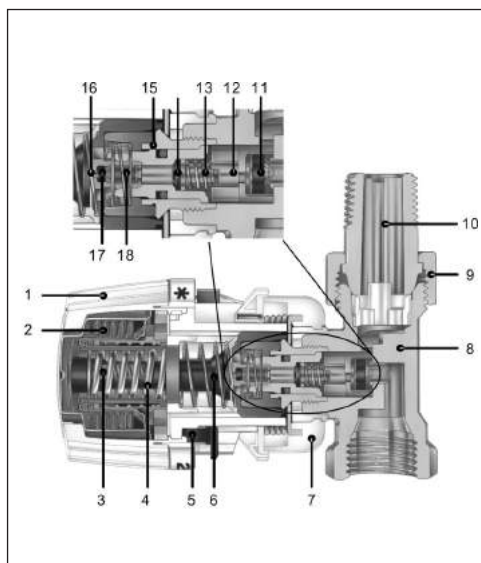
	*	1	2	3	4	5	
45	50	57	63	68	73	79	86°F
7	9	14	17	20	23	26	30°C

Indicated temperatures are approximate.
Adjust the dial to the desired setting.

Design and Function:

The RA 2000 thermostatic operator consists of a saturated vapor charged bellows and a setting dial. The dial is set to the position equal to the desired temperature. When the ambient temperature lowers, the pressure from the bellows will reduce, allowing the valve to open. A rise of temperature increases the pressure in the

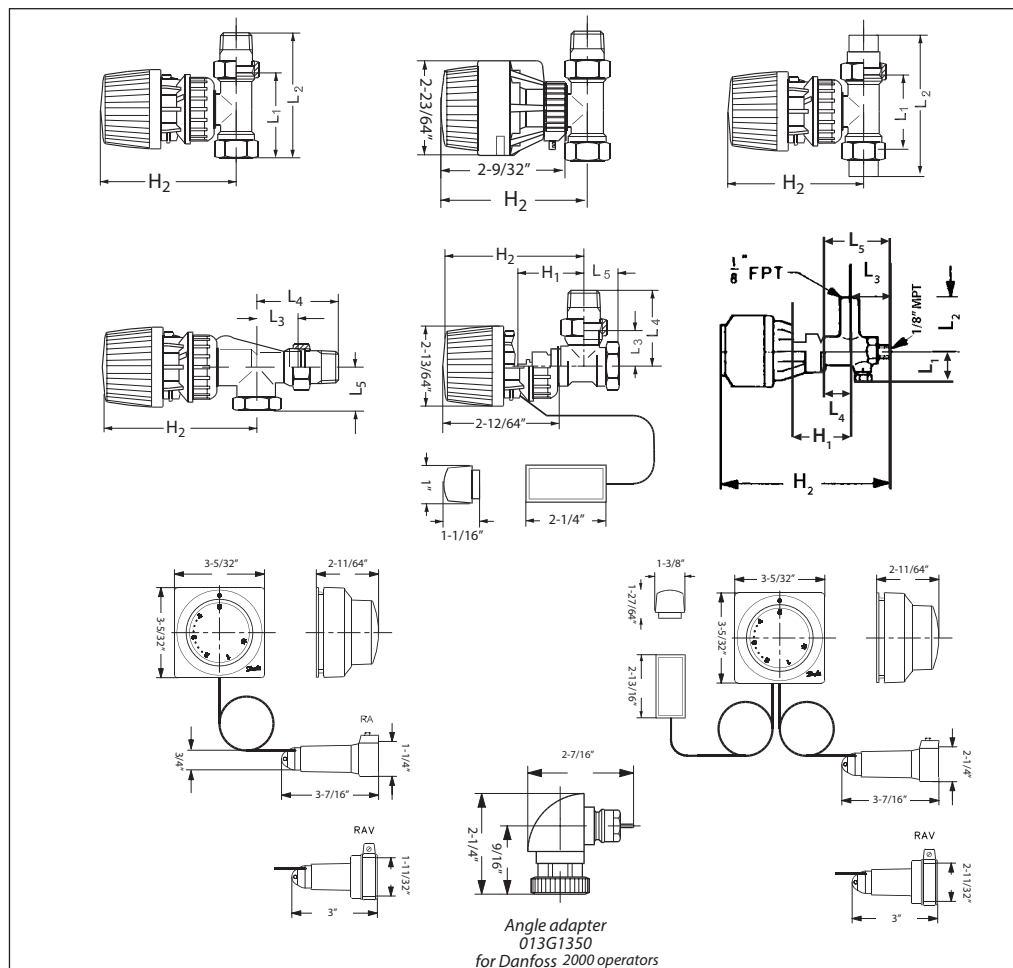
bellows closing the valve. The balanced pressures between the adjustment spring and the bellows ensure a smooth and modulating operation of the valve. Danfoss RA 2000 are manufactured to the highest quality standards in an ISO 9001 factory.



No. Description:

- 1- Operator setting dial (ABS)
- 2- Vapor charged bellows
- 3- Safety spring (steel)
- 4- Adjustment spring (steel)
- 5- Locking/limiting pin (steel)
- 6- Pressure spindle (plastic)
- 7- Snap-on mounting ring (plastic)
- 8- Valve body (nickel plated brass)
- 9- Union nut (nickel plated brass)
- 10- Tailpiece (nickel plated brass)
- 11- Valve disc (EPDM)
- 12- Valve spindle (brass)
- 13- Valve spring (stainless steel)
- 14- Back seat washer (EPDM)
- 15- Valve bonnet (brass)
- 16- Pressure pin (stainless steel)
- 17- Packing o-ring (EPDM)
- 18- Packing gland (DRZ brass)

RA2000 DIMENSIONS *For dimensions of other products please visit: www.na.heating.danfoss.com*



Valve Type	Connection Type	L1	L2	L3	L4	L5	H1	H2
Straight	1/2" NPT	2-5/8"	3-3/4"				1-57/64"	3-3/4"
	3/4" NPT	2-29/32"	4-3/16"				2-1/16"	3-15/16"
	1" NPT	3-17/32"	4-31/32"				2-1/16"	3-15/16"
	1-1/4" NPT	4-1/4"	5-29/32"				2-9/64"	4-1/64"
Angle	1/2" NPT			1-3/16"	2-9/32"	1-1/64"	1-57/64"	3-3/4"
	3/4" NPT			1-11/32"	2-5/8"	1-9/64"	2-1/16"	3-15/16"
	1" NPT			1-9/16"	3"	1-11/32"	2-1/16"	3-15/16"
	1-1/4" NPT			1-3/4"	3-3/8"	1-9/16"	2-1/16"	3-15/16"
Side Mount	1/2" NPT			1-1/8"	2-1/4"	1-1/64"	2-3/8"	4-1/4"
	3/4" NPT			1-11/32"	2-5/8"	1-9/64"	2-7/16"	4-5/16"
	1" NPT			1-9/16"	3"	1-11/32"	2-3/8"	4-1/4"
	1-1/4" NPT			1-3/4"	3-3/8"	1-9/16"	2-3/8"	4-1/4"
Double Solder	1/2"	2-5/8"	3-15/16"				1-57/64"	3-3/4"
	3/4"	2-15/16"	4-5/8"				2-1/16"	3-15/16"
One Pipe Steam	1/8" MPT	15/16"	1-21/32"	1-1/4"	5/6"	1-9/16"	1-5/8"	5-3/16"

The **Simple Solution** to **Energy Savings**, Improved Comfort, & Less Complaints!

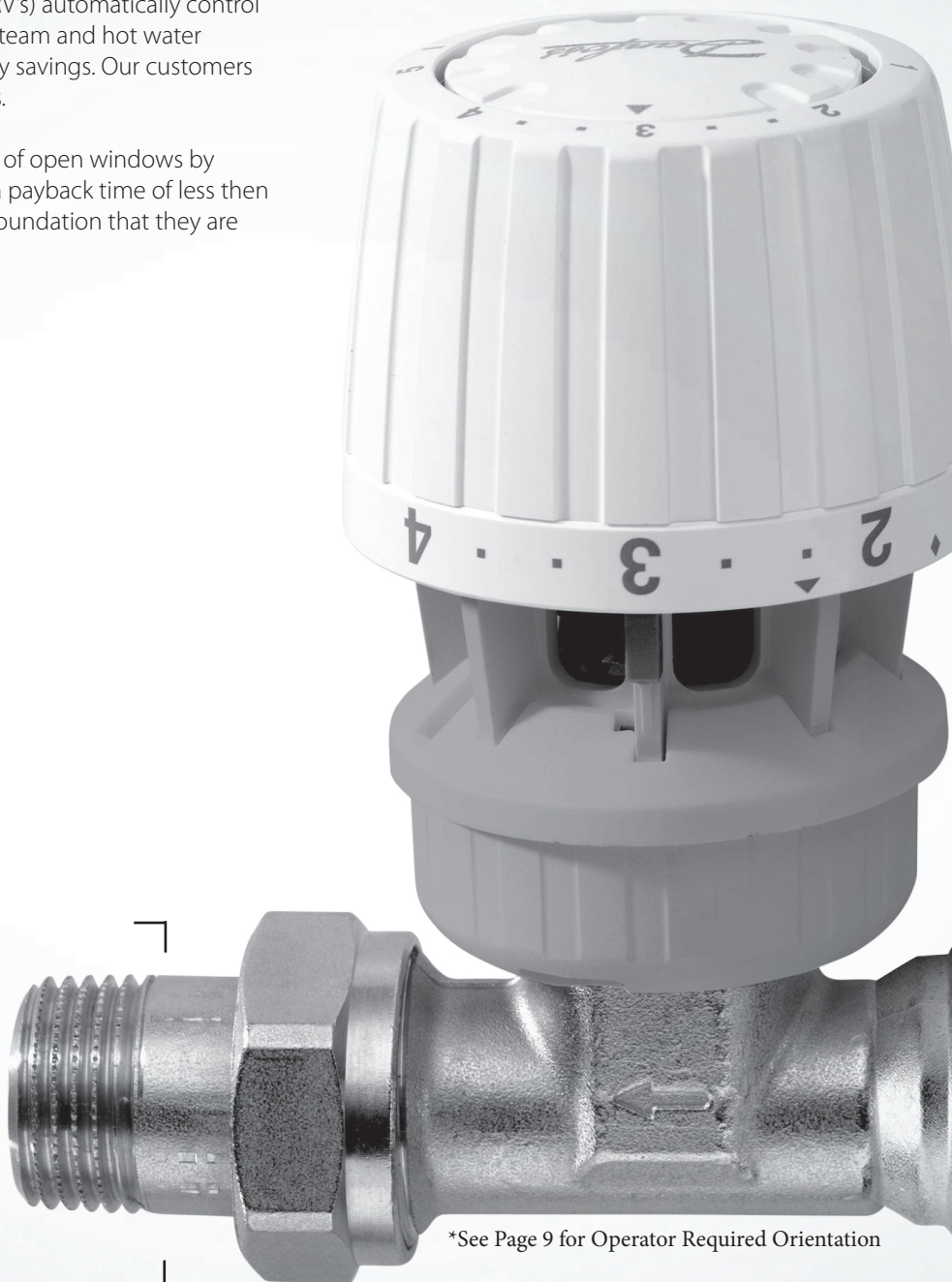
Danfoss brand Thermostatic Radiator Valves (TRV's) automatically control individual room temperatures in low pressure steam and hot water heating systems, and provide substantial energy savings. Our customers have seen over 20% savings in their energy bills.

Avoid overheated rooms and the energy waste of open windows by installing Danfoss Brand TRV's. Our TRV's have a payback time of less than three years and with the strength, quality and foundation that they are built upon they are sure to last far beyond.

20 %

Energy cost savings
when installing
Danfoss brand
Thermostatic Radiator
Valves.

To find out more about
Danfoss TRV's please visit
www.radiatorcontrol.com
or contact your local Danfoss
representative today:



*See Page 9 for Operator Required Orientation

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