



OVERVIEW

A-1104 Butyl Gasket is a gray permanently soft sealing compound used on transverse joints in HVAC ductwork. It contains a high percentage of virgin butyl rubber to enhance its sealing properties and aging characteristics. It is formulated to retain low temperature handling properties at elevated temperatures. It will adhere to most clean, dry surfaces such as steel, galvanized metal, aluminum, plastic materials, wood and concrete.

FEATURES AND BENEFITS

- Exceptionally strong seal
- FDA Approved to be used in areas of packaging and transporting food
- USDA Approved to be used in meat and poultry processing areas
- Non-Corrosive
- Non-Irritant: No limitation to eyes or skin
- Chemical Resistance: Excellent resistance to alcohols, mild acids and bases
- Water resistant
- Stays Flexible

PART NUMBER

Part Number	304271
Product Description	1 Case w/ (20) 5/8" x 3/16" x 25' Rolls
Thickness	3/16"
Length	25'
Quantity	20/case

TECHNICAL DATA

Property	Method	Value
Weight/Gallon	ASTM D71-72	12.7 lbs/gallon (approximate)
Appearance	N/A	Gray
Cone Penetration	ASTM D217-52T	Modified to total moving load of 300 gm, 5 sec @ 77 °F; 80-90 mm/10
Web Elongation	N/A	600% - 700%
Adhesive Tensile Strength	N/A	10 PSI to 12 PSI
Temperature Tolerance Range	N/A	40°F to 249°F (-40°C to 120.6°C) Will not slump at >280°F (137.8°C)
Temperature Usage Range	N/A	Recommended 0°F to >100°F (-17.8°C to >37.8°C)
Shelf Life	N/A	>1 Year

