



A Family and Employee Owned Company

Installation Manual

7212000J

Automatic Drain Pumps

Models

404

Residential

1/3 hp

115V

405

Commercial High Temp

1/2 hp

115V



Model 404



Model 405



All Units Contain
Certified Pump



Meets UPC
404CV Models Only

ASME A112.3.4
CSA B45.9



IMPORTANT: All Liberty Pumps systems are supplied with their own separate Installation/Operation/Maintenance manuals. Ensure receipt of these manuals, and that they are read and understood prior to installation. For questions, call Liberty Pumps customer service at 1-800-543-2550.

NOTICE

Installer: Manual must remain with owner or system operator/maintainer.

Record information:

System: _____

Model(s): _____

Serial(s): _____

Date Code: _____

Install Date: _____

7000 Apple Tree Avenue
Bergen, NY 14416
ph: 1-800-543-2550
fax: 1-585-494-1839
www.LibertyPumps.com

Keep this manual handy for future reference.
For replacement manual, visit LibertyPumps.com,
or contact Liberty Pumps.
Retain dated sales receipt for warranty.

Contents

Safety Precautions.....	2 EN
Model Specifications.....	3 EN
System Design.....	4 EN
Application.....	4 EN
Installation.....	5 EN
Operation.....	6 EN
Maintenance and Troubleshooting.....	6 EN
Warranty.....	8 EN

Safety Guidelines

	This safety alert symbol is used in the manual and on the pump to alert of potential risk for serious injury or death.
	This safety alert symbol identifies risk of electric shock . It is accompanied with an instruction intended to minimize potential risk of electric shock.
	This safety alert symbol identifies risk of fire . It is accompanied with an instruction intended to minimize potential risk of fire.
	This safety alert symbol identifies risk of serious injury or death . It is accompanied with an instruction intended to minimize potential risk of injury or death.
	This safety alert symbol identifies battery hazards. It is accompanied with an instruction intended to minimize potential risk from the battery.
⚠ DANGER	Warns of hazards which if not avoided will result in serious injury or death.
⚠ WARNING	Warns of hazards which if not avoided could result in serious injury or death.
⚠ CAUTION	Warns of hazards which if not avoided could result in minor or moderate injury.
NOTICE	Signals an important instruction related to the pump. Failure to follow these instructions could result in pump failure or property damage.
⚠ WARNING	Read every supplied manual before using this product. Specifications are subject to change without notice. Follow all the safety instructions in manual(s) and on the pump. Failure to do so could result in serious injury or death.

Safety Precautions

⚠ WARNING **RISK OF ELECTRIC SHOCK**

- Accidental contact with electrically live parts, items, fluid, or water can cause serious injury or death.
- Always disconnect the pump(s) from power source(s) before handling or making any adjustments to either the pump(s), the pump system, or the control panel.
- All installation and maintenance of pumps, controls, protection devices, and general wiring shall be done by qualified personnel.
- All electrical and safety practices shall be in accordance with the National Electrical Code® (NEC), the Occupational Safety and Health Administration (OSHA), or applicable local codes and ordinances.
- The pump shall be properly grounded using its supplied grounding conductor. Do not bypass grounding wires or remove ground prong from attachment plugs. Failure to properly ground the pump system can cause all metal portions of the pump and its surroundings to become energized.
- Do not handle or unplug the pump with wet hands, when standing on a damp surface, or in water unless wearing Personal Protective Equipment (PPE).
- Always wear dielectric rubber boots and other applicable Personal Protective Equipment (PPE) when water is on the floor and an energized pump system must be serviced, as submerged electrical connections can energize the water. Do not enter the water if the water level is higher than the PPE protection or if the PPE is not watertight.
- Do not lift or carry a pump or a float assembly by its power cord. This will damage the power cord and could expose the electrically live wires inside the power cord.
- The electrical power supply shall be located within the length limitations of the pump power cord, and for below grade installations, it shall be at least 4 ft (1.22 m) above floor level.
- Do not use this product in applications where human contact with the pumped fluid is common, such as in swimming pools, fountains, marine areas, etc.
- Protect the power and control cords from the environment. Unprotected power and control (switch) cords can allow water to wick through the ends into the pump or switch housings and cause surroundings to become energized.
- This pump is supplied with a grounding conductor and grounding-type attachment plug. To reduce the risk of electric shock, be certain that it is connected to a Ground Fault Circuit Interrupter (GFCI) receptacle that meets the latest requirements per UL 943 including Auto-Monitoring or Self-Test Function and Reverse Line-load Miswire Function – Repeated.
- This product is not intended to be used with garbage disposals.

⚠ WARNING**RISK OF FIRE**

- Do not use an extension cord to power the product. Extension cords can overload the product and extension cord supply wires. Overloaded wires will get very hot and can catch on fire.
- This product requires a separate, properly fused, and grounded branch circuit, sized for the voltage and amperage requirements of the pump, as noted on the nameplate. Overloaded branch circuit wires will get very hot and can catch on fire. When used, electrical outlets shall be simplex of the appropriate rating.
- Explosion hazard during installation. PVC cleaners, primers, and cements can release explosive vapors. These heavier-than-air vapors can accumulate in the tank. The heat of soldering or sweating copper or other metal pipe can ignite these vapors causing a violent explosion. If the unit is to be connected to copper discharge or vent piping, all solvent-welded PVC joints must be allowed to cure a **minimum** of 24 hours. The access cover must be removed to allow the tank to be thoroughly ventilated prior to sweating the copper pipe near the unit.
- For ordinary location pump cord replacement: power cord must be of the same length and type as originally installed on the Liberty Pumps product. Use of incorrect cord may lead to exceeding the electrical rating of the cord and could result in death, serious injury, or other significant failure.
- Do not use this product with or near flammable or explosive fluids such as gasoline, fuel oil, kerosene, etc. If rotating elements inside pump strike any foreign object, sparks may occur. Sparks could ignite flammable liquids.
- Do not install ordinary location pumps in locations classified as hazardous in accordance with the National Electric Code® (NEC) ANSI/NFPA 70.

⚠ WARNING**RISK OF SERIOUS INJURY OR DEATH**

- Do not modify the pump/pump system in any way. Modifications can affect seals, change the electrical loading of the pump, or damage the pump and its components.
- All pump/pump system installations shall be in compliance with all applicable federal, state, and local codes and ordinances.
- Do not allow children to play with the pump system.
- Do not allow any unqualified person to have contact with this system. Any person who is unaware of the dangers or has not read this manual can easily be injured by inappropriate use of the system.
- Do not remove any tags or labels from the pump or its cord.
- Keep clear of suction and discharge openings. To prevent injury, never insert fingers into the pump while it is connected to a power source.
- Do not use this ordinary location product with flammable, explosive, or corrosive fluids. Do not use in a flammable and/or explosive atmosphere as serious injury or death could result.
- This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. See www.p65warnings.ca.gov.

NOTICE

- ◆ **Model 404:** Do not use pumps with fluid over 140°F (60°C). Operating the pump in fluid above this temperature can overheat the pump, resulting in pump failure.
- ◆ **Model 405:** Do not use pumps with fluid over 180°F (82°C). Operating the pump in fluid above this temperature can overheat the pump, resulting in pump failure.
- ◆ Do not dispose of materials such as paint thinner or other chemicals down drains. Doing so could chemically attack and damage pump system components and cause product malfunction or failure.
- ◆ Do not use pump system with mud, sand, cement, hydrocarbons, grease, or chemicals. Pump and system components can be damaged from these items causing product malfunction or failure. Additionally, flooding can occur if these items jam the impeller or piping.
- ◆ Do not run dry.
- ◆ Do not use an air admittance valve or a mechanical spring-loaded venting device, as these devices are one-way valves. The air pressure in and outside the pump unit must be equal and a "cheater" vent will obstruct the airflow in one direction and prevent proper function.

Model Specifications

For a complete listing of models and their specifications, refer to www.LibertyPumps.com/About/Engineering-Specs. The pump nameplate provides a record of specific pump information.

The model naming conventions may include letter(s) to identify additional components or pump features. Table 1 defines the model naming conventions.

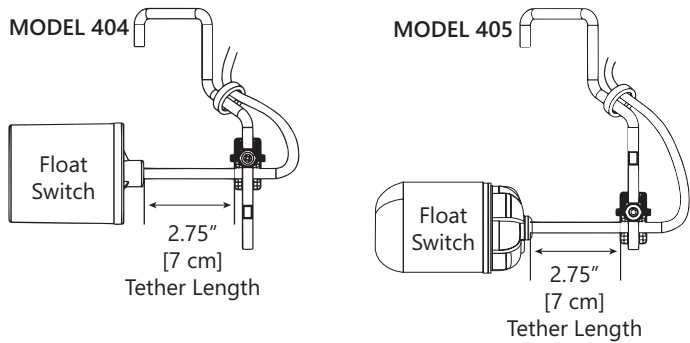
Table 1. Model Naming Conventions

Model Name	Definition
### (model number only)	No additional components
###CV	Includes check valve
###/A	Includes standard alarm
###/A-EYE	Includes NightEye® alarm
###CV/A-EYE	Includes check valve and NightEye® alarm
###L	Model discharge is 2' (standard discharge for the 404-Series is 1 1/2") Note: Model ###L is only available in the 404-Series.
###HV	High-voltage model (230 volts) Note: Model ###HV is only available in the 405-Series.

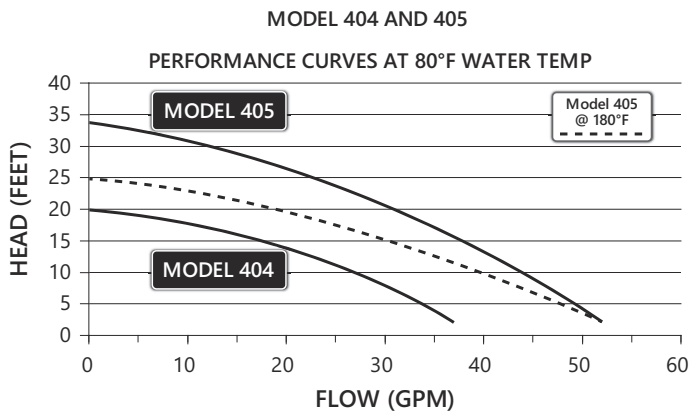
System Design

Pump Float Switch and Tether Length

A float switch, mounted in the tank, automatically turns the pump on and off.



Performance Curves



Dimensions

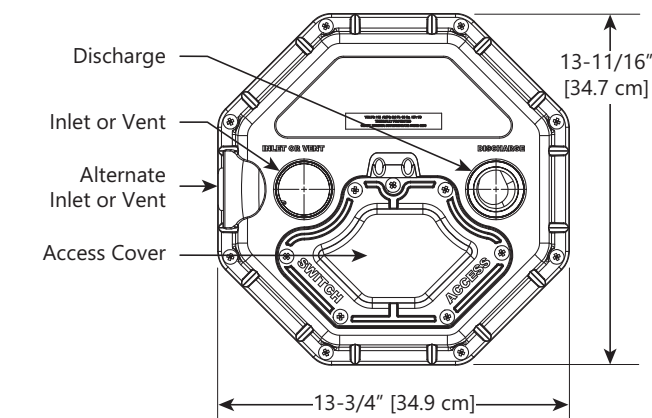


Figure 1. Model 404 and 405 Cover Dimensions

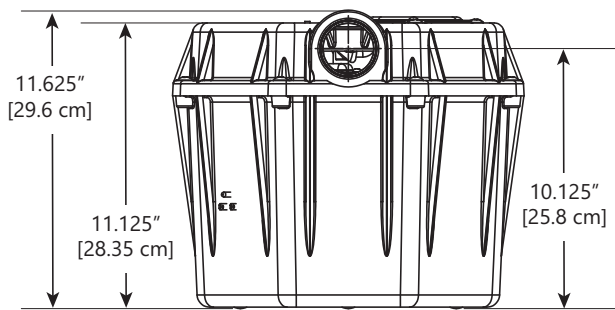


Figure 2. Model 404 Basin Dimensions

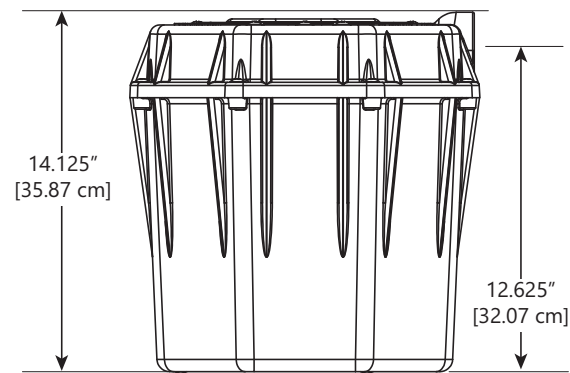


Figure 3. Model 405 Basin Dimensions

Application

The Model 404 and 405-Series drain pumps are designed for use in gray wastewater applications. They will handle small debris and solids, such as laundry lint (up to 3/8"), associated with normal gray wastewater drainage from a sink. Keep larger solids out of the pump system. The 404-Series is designed for residential applications and the 405-Series is designed for commercial applications that use higher temperature drain water (up to 180°F).

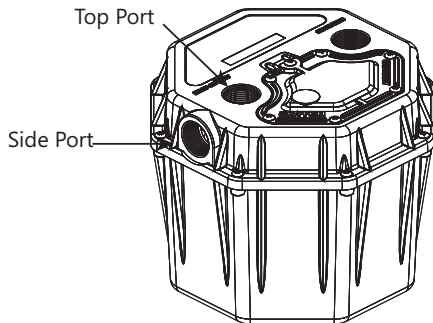
Installation

NOTICE

- ◆ Hand-tighten only.
- ◆ Do not cross thread.

Inlet

The drain pump has two available ports: one on the top, the other on the side:



Either port can be used as a vent or inlet.

Use the appropriate piping (1-1/2" on 404 and 404CV models and 2" on 404L and all 405 models) to connect the fixture (i.e., laundry tub, basement sink, washing machine*) to the pump. Use a trap between the fixture and pump; a flange type is recommended. Hand-tighten the trap to the pump.

Refer to Figure 4 for a typical installation.

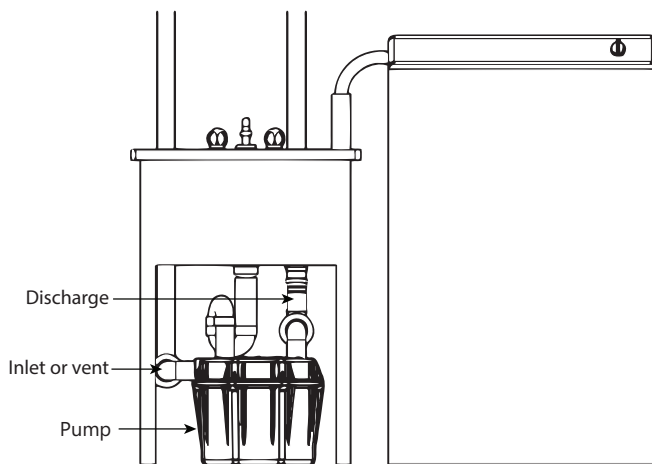


Figure 4. Typical Residential Installation

Note: *If using a washing machine, drain the washing machine into a laundry tray sink—not directly into the drain pump.

Discharge

NOTICE

- ◆ Hand-tighten only.
- ◆ Use appropriate thread sealing tape.
- ◆ Do not cross thread.

Install a union just above the pump to facilitate removal, if necessary, for cleaning or service. Install a check valve* just above the union and as close to the pump as possible to prevent the backflow of water after each pump cycle.

Note: *Check valves are only included with the CV models, which are listed in the **Check Valve for CV Models** section.

Check Valve for CV Models

Models 404/CV, 404CV/A, and 404CV/A-EYE come with a check valve that meet the ASME A112.3.4/CSA B45.9 standards. Thread this check valve into the discharge port of the 404 cover.

Vent

NOTICE

- ◆ Hand-tighten only.
- ◆ Do not cap-off vent.
- ◆ Do not use an air admittance valve or a mechanical spring-loaded venting device.

Provision is made for a vent stack to allow extra volume for high suds conditions, and to ensure proper drainage of the fixture. The vent pipe should have a union to facilitate removal, if required, and must be connected directly to a building or house vent.

Inlet Air Hole (Alarm Units Only)

If the top port (hole) is used for the vent, an air pocket may form that would prevent the alarm float from activating. To allow air to escape and reduce the potential of an air pocket, drill a 1/8" hole through both the unit and vent pipe after the vent pipe is installed. Refer to Figure 5.

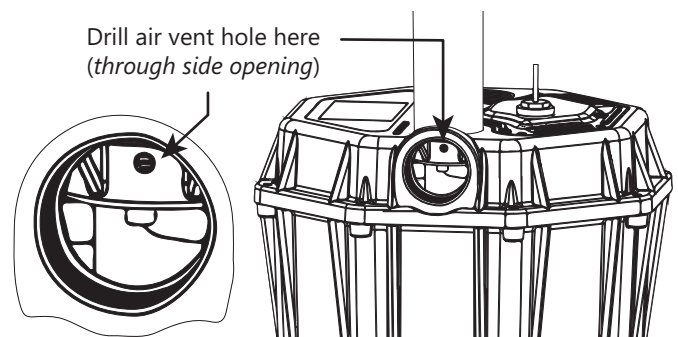


Figure 5. Air Vent Hole Location (Alarm units only)

Power Cord

The pump power cord is equipped with a grounding-type 3-prong plug. Connect the pump power cord to a separately fused, grounded, 3-wire grounding-type receptacle of 15-amp capacity with the proper pump voltage*. Refer to the pump nameplate to verify electrical specifications.

Note: *All models are 115V, except 405HV, which is 230V.

Alarm

Model names for the 404- and 405-Series that end in /A or /A-EYE come with a Liberty Pumps alarm. For instructions on using the alarm, refer to the included alarm manual.

Operation

The Model 404 and 405-Series pumps come factory-equipped with a float switch mounted in the tank. There are two cords: one cord goes to the float switch and the other cord goes to the pump motor. The float switch cord has a series or **piggyback** plug, which enables the pump motor cord to be plugged into the back of the pump. See Figure 6. The purpose of this design is to allow temporary manual operation of the pump.

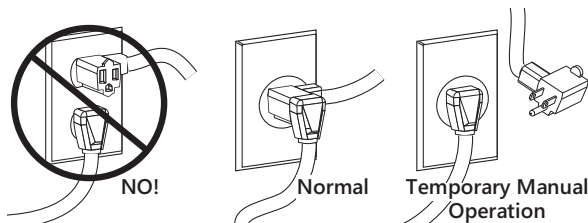


Figure 6. Piggyback Plug Installation

For automatic operation using a Liberty Pumps switch, connect the two cords and plug them into a separately fused, grounded outlet.

For manual operation or if the float switch fails, separate the pump cord and plug it directly into the electrical outlet to bypass the switch.

Note: To operate Model 405HV without the float switch, use the circuit breaker or panel disconnect.

Maintenance and Troubleshooting

⚠ WARNING



RISK OF ELECTRIC SHOCK

- Accidental contact with electrically live parts, items, fluid, or water can cause serious injury or death.
- Always disconnect the pump(s) from power source(s) before handling or making any adjustments to either the pump(s), the pump system, or the control panel.

Maintenance

Each unit is factory-tested to ensure proper adjustment and operation. If the unit fails to operate properly, re-read the instructions to verify they have been followed correctly.

To keep the pump/pump system operating smoothly, perform the following routine checks:

Monthly

1. Remove lint and foreign objects from the trap.

Quarterly

1. Check for free and unobstructed float switch operation and float switch in good condition.
2. Inspect for proper check valve operation.

Annually

1. Inspect and clean basin. Replace any defective components.

Service

Pumps must be serviced at a qualified repair facility approved by Liberty Pumps. No repair work shall be carried out during the warranty period without prior factory approval. Any unauthorized field repairs void warranty.

Liberty Pumps, Inc. assumes no responsibility for damage or injury due to disassembly in the field. Disassembly, other than at an authorized motor enclosure repair facility approved by Liberty Pumps or its authorized service centers, automatically voids warranty.

If the unit requires service, the float switch can be easily removed and checked for operation by removing the access cover on top of the unit. After the access cover is removed, lift the rubber plug to free up the float switch cord. The float switch is mounted to a rod that can be removed by lifting or pulling upward.

IMPORTANT: Do not adjust the tether length. Tether length is the distance of cord measured between the clamp and top of float switch). If replacing the switch, make sure to maintain the correct tether length. Refer to **Pump Float Switch and Tether Length** on page 4.

Troubleshooting

Refer to Table 2 for troubleshooting guidance.

Table 2. Troubleshooting Matrix

Problem	Possible Cause	Correction
Pump will not turn on or shut off.	Tripped circuit breaker, tripped GFCI, blown fuse, or other interruption of power; incorrect voltage.	Reset tripped circuit breaker, reset GFCI, replace blown fuse with properly sized fuse, check that the unit is securely plugged in, investigate power interruption. Check that the pump is plugged in. Have an electrician check that all wires are properly connected and capacity is adequate.
	Plugged vent or quick-vent in use.	Verify that an unrestricted vent at least 1-1/4" in diameter is in use. Quick-vents shall not be used.
	Defective float switch or build-up on tank wall restricting free movement of float switch.	Remove access cover and check that float is free to move. If build-up restricts float, clean and reinstall. If defective, replace switch.
Pump runs or hums but does not pump.	Discharge is blocked or restricted.	Check the discharge line for blockage, including ice if the line passes through or into cold areas.
	Check valve is stuck closed or installed wrong.	Remove and examine for freedom of operation and proper installation.
	Total head has been reached (refer to Performance Curves on page 4)	Try routing pipe to a lower level. If not possible, another pumping station may be required at a level of roughly half the total head (lift).
	Pump impeller is jammed.	Disassemble unit to expose pump impeller. Remove foreign material. Reassemble.
	Trap or inlet piping is clogged.	Check the trap and inlet piping for restrictions.
Pump short-cycles.	Plugged vent, or quick-vent in use.	Verify that an unrestricted vent at least 1-1/4" in diameter is in use. Quick-vents shall not be used.
	Defective float switch.	Remove access cover and check that float is free to move. If build-up restricts float, clean and reinstall. If defective, replace switch.
	Check valve was not installed, is stuck open, or is leaking.	Remove and examine for freedom of operation and proper installation.
Pump runs periodically when fixtures are not in use.	Check valve was not installed, is stuck open, or is leaking.	Remove and examine for freedom of operation and proper installation.
	Faucets are dripping.	Repair faucets to eliminate dripping.
Water or soap suds come out of vent pipe.	Vent pipe is too short or too small in diameter.	Verify that an unrestricted vent at least 1-1/4" in diameter is in use.
	Defective float switch.	Remove tank cover and check that float is free to move. If build-up restricts float, clean and reinstall. If defective, replace switch.
	Rate of inflow exceeds pump output.	Use valve on the inlet to reduce rate of inflow.
Pump operates noisily.	Foreign objects in impeller cavity.	Disassemble unit to expose pump impeller. Remove foreign material. Reassemble.
	Piping to house structure is too rigid.	Replace a portion of the discharge pipe with rubber hose to absorb noise.

Warranty

Liberty Pumps Wholesale/Commercial Series Products Limited Warranty

Liberty Pumps, Inc. warrants that Liberty Pumps wholesale products are free from all factory defects in material and workmanship for a period of three (3) years from the date of purchase (excluding batteries* and **Commercial Series**** models). The date of purchase shall be determined by a dated sales receipt noting the model and serial number of the pump. The dated sales receipt must accompany the returned pump if the date of return is more than three years from the date of manufacture noted on the pump nameplate.

The manufacturer's sole obligation under this Warranty shall be limited to the repair or replacement of any parts found by the manufacturer to be defective, provided the part or assembly is returned freight prepaid to the manufacturer or its authorized service center, and provided that none of the following warranty-voiding characteristics are evident:

The manufacturer shall not be liable under this Warranty if the product has not been properly installed, operated, or maintained per manufacturer instructions; if it has been disassembled, modified, abused, or tampered with; if the electrical cord has been cut, damaged, or spliced; if the pump discharge has been reduced in size; if the pump has been used in water temperatures above the advertised rating; if the pump has been used in water containing sand, lime, cement, gravel, or other abrasives; if the product has been used to pump chemicals, grease, or hydrocarbons; if a non-submersible motor has been subjected to moisture; or if the label bearing the model and serial number has been removed.

Liberty Pumps, Inc. shall not be liable for any loss, damage or expenses resulting from installation or use of its products, or for consequential damages, including field labor costs, travel expenses, rental equipment, costs of removal, reinstallation or transportation to and from the factory or an authorized Liberty Pumps repair facility.

There is no other express warranty. All implied warranties, including those of merchantability and fitness for a particular purpose, are limited to three years from the date of purchase. This Warranty contains the exclusive remedy of the purchaser, and, where permitted, liability for consequential or incidental damages under any and all warranties are excluded.

*Liberty Pumps, Inc. warrants StormCell® batteries for 1 year from date of purchase.

Liberty Pumps, Inc. warrants that pumps of its **Commercial Series are free from all factory defects in material and workmanship for a period of 18 months from the date of installation or 24 months from the date of manufacture, whichever occurs first, and provided that such products are used in compliance with their intended applications as set forth in the **Commercial Series** technical specifications and manuals. The date of installation shall be determined by a completed pump start-up report and warranty registration form. A pump start-up report, filled out by a qualified installer, is required for warranty to take effect. The report must be submitted within 30 days from the installation date and submitted through the Liberty Pumps website.

www.libertypumps.com/wp/dom/Services/Warranty/Commercial-Series-Startup-Form