

The change from Miller to Southern leases were to occur between the second and third year of the lease. At the end of the lessee "substitution" all of the cars would be leased by Southern and Miller "shall have no obligations under Lease." Leases on the final 30 cars were transferred to the Southern in December, 1978. Although Miller Brewing was no longer listed as a lessee, to guarantee the Southern's costs they agreed that any other cars would be released from their service before this group.

When first built, the fact that the cars were painted and stenciled for the Southern but leased by the Milwaukee caused the cars to be listed as "Southern" in the *Railway Equipment Register* and in UMLER. Southern collected all time and mileage payments for the Milwaukee. (This included time and mileage for the cars when they were on the Southern.) The cars "will be excluded from all other reports" so information on the entire series of 250 cars does not appear in some Southern freight car lists.

250 of these cars were leased to the Milwaukee Road on May 15, 1977 for sub-lease by Miller Brewing Company. By June 13, 1978, 73 cars had been taken off the lease. A memo on that date lists 33 cars that "Southern Assumes Lease Obligation". Although the memo is not clear on the point, it appears to be referring to the fact that the Southern continued to lease the cars to Miller Brewing, not that the cars were leased from P-S or a bank.

Cars documented as coming off the Milw lease were random numbers from 651 to 893. Cars listed as coming off the Milw lease during May and June, 1987 included: 651, 659, 678, 690, 696, 699, 701, 702, 712, 720, 724, 731, 733, 739, 771, 779, 794, 800, 801, 816, 831, 834, 835, 844, 846, 848, 851, 852, 857, 875, 881, 885 and 893.

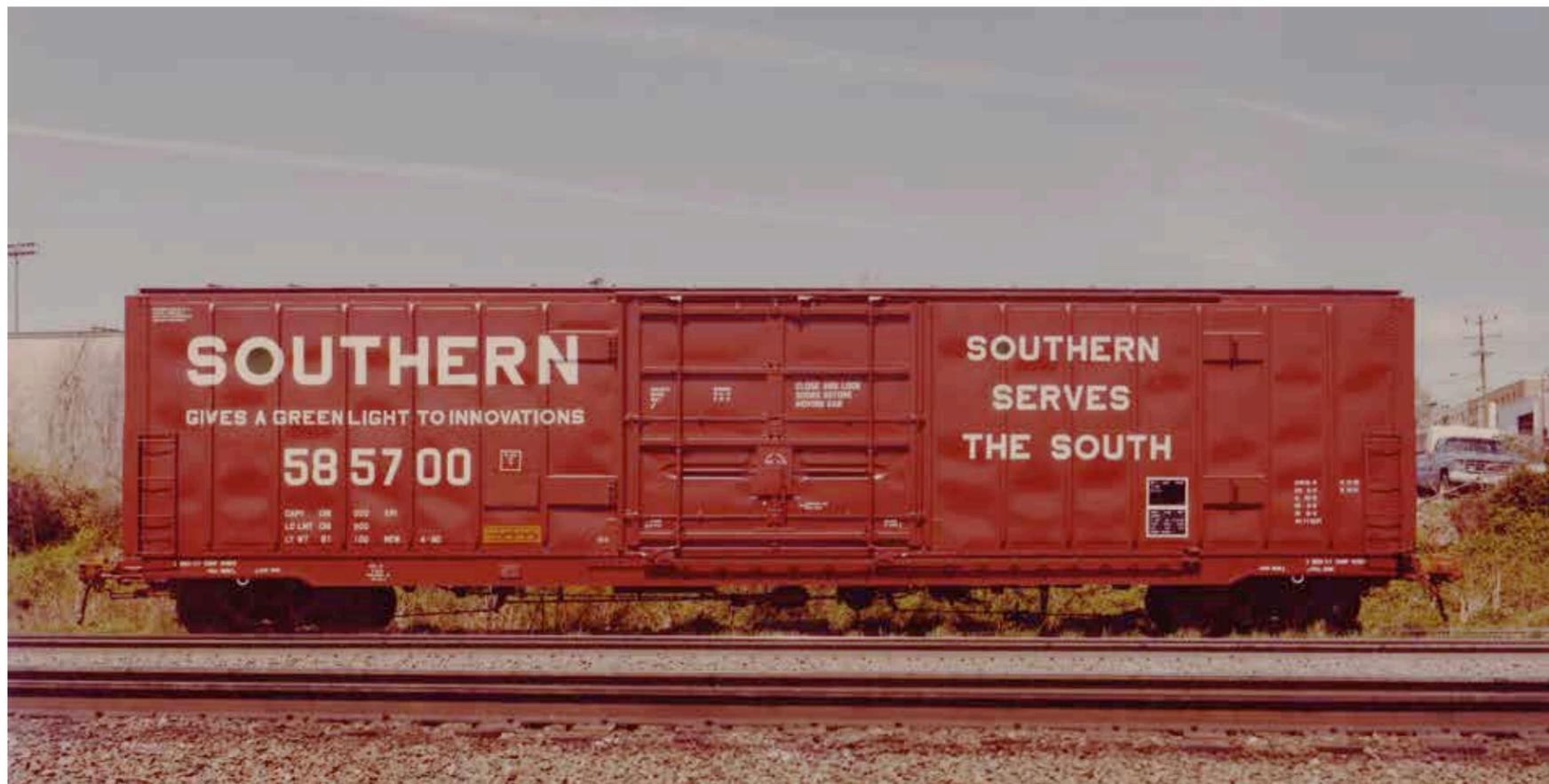
NCP-188-SCUF Insulated Box Cars 201-299 and 585000-585199

AFE 78-0017 was approved in December, 1977 to fund new car program NCP-188 to purchase 200 52 ft. 6 in. 70-ton cushioned underframe (CUF) insulated box cars, 585000-585199, for service from Miller Brewing Company's plant at Eden, NC that was expected to begin production in 1978.

The final group of Fruit Growers cars were 585700-585923 delivered under NCP-211-A in 1980.

NCP-201-SCUF Insulated Box Cars 585200-585699

The NCP-201 Specification called for "70-ton, 52'-6" RBL Box Cars with 12'-0" Plug Doors". The cars were to have bulkhead floor and ceiling tracks installed by the carbuilder for possible "future application" of bulkheads. The cars were to be painted Southern Specification 137-D Freight Car Brown over Specification 128-B chromate primer. All stenciling was to be spray painted. The interiors were to be left unpainted but floors, sides, ends and ceilings were to be sealed. A May 30, 1978 memo simply states "the cars should be the same as the 200 cars now being purchased from FGE".



 AUTHORITY FOR EXPENDITURE Company Southern Railway		Original <input checked="" type="checkbox"/> Revision <input type="checkbox"/>	AFE NUMBER 78-0008
PROJECT REFERENCE Marketing and Planning		PROGRAM NUMBER 11-9.1.9(78)	
PROJECT TITLE & LOCATION Purchase 50 52'6", 70 Ton, Box Cars		EST. CLOSING DATE April 30, 1978	
COMPREHENSIVE DESCRIPTION OF PROJECT AND PURPOSE WITH RESUME OF EXPECTED BENEFITS			
Proposal to purchase new 50 box cars, 52'6", 70 ton, end-of-car cushioning, 16' Double doors, two standard adjustable bulkheads, and lading strap anchors. AAR Mechanical Designation to be XL - A230, to insure control of equipment and require return by foreign roads in accordance with Car Service Orders.			
Proposal to acquire additional cars of this type for shipments of selected commodities that require the features contained in this equipment for protection of lading in order that we will remain competitive with other carriers and modes of transportation. The 52'6" inside length is highly desirable in order to obtain additional lading per carload and derive greater revenue for Southern per carload.			
ESTIMATED DATE FOR STARTING PROJECT?		July 1, 1978	
ESTIMATED DATE FOR PROJECT COMPLETION?		September 30, 1978	
CASH OUTLAY		ADDITIONS - FORM 1703 OR 1704	
Purchases Material \$2,055,000		RETIREMENTS - FORM 1703 OR 1705 CREDIT	

AFE 79-0008 describes the specific purpose these insulated box cars were intended to carry, beer shipments from the Pabst in Eden, NC and other breweries. Inbound raw materials, canstock and outbound beer were all important business for the Southern.