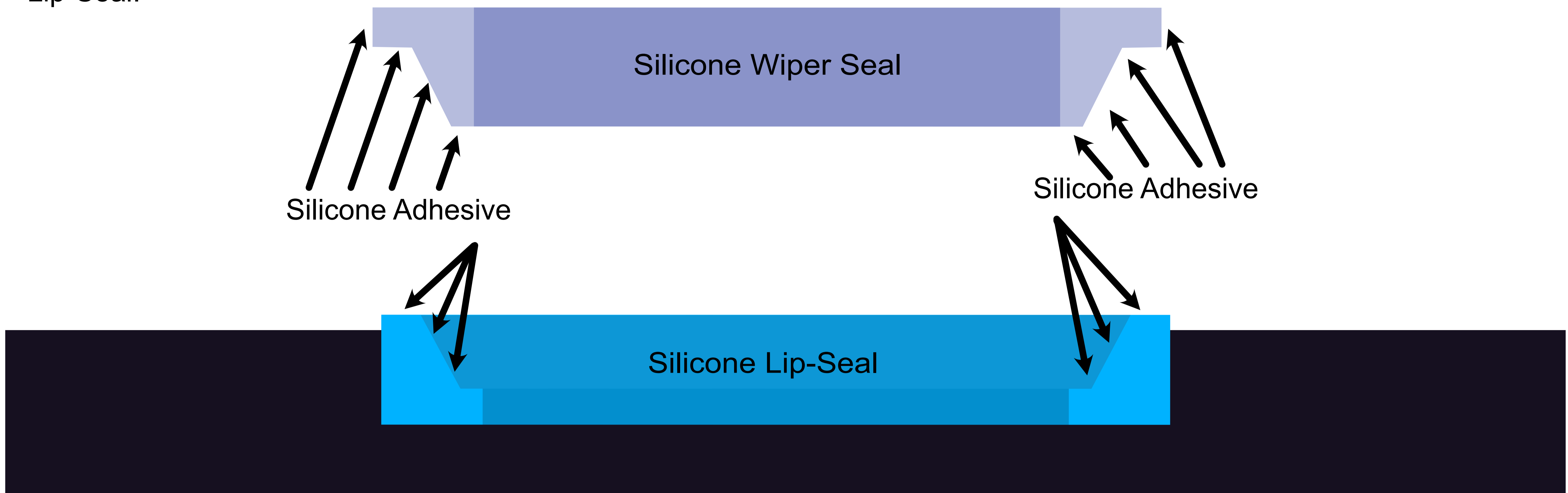


New Two Piece Bow Thruster Vertical Seal Replacement

4. Spread a layer of Silicon Adhesive on the inside of the New Silicone Lip-Seal and on the top of the New Silicone Lip-Seal. Also spread a layer of Silicone Adhesive on the New Silicone Wiper Seal which will mate with the New Silicone Lip-Seal.



5. Press the Silicone Wiper Seal into the Silicone Lip-Seal.

