

## New Two Piece Bow Thruster Vertical Seal Replacement

6. Place a pieces of Wax Paper on top of the assembly and then place a 10 pound or 5Kg weight on top you New BT Seal Assembly.

7. Now go out and enjoy a few sundowners with great joy in knowing that if you did these steps correctly you will not have to do this again for 4, or more, years. BUT, if you try to insert your Thruster Shaft before the Silicone Sealant has completely cured, you run the risk of doing this job for a sloppy second time! Wait at least 24 hours before attempting shaft insertion. Also make sure that the shaft has been liberally lubricated, because a virgin Silicone Lip-Seal will have a very tight grip on your Thruster Shaft, and premature shaft insertion may cause the lip seals to detach and move abruptly.

