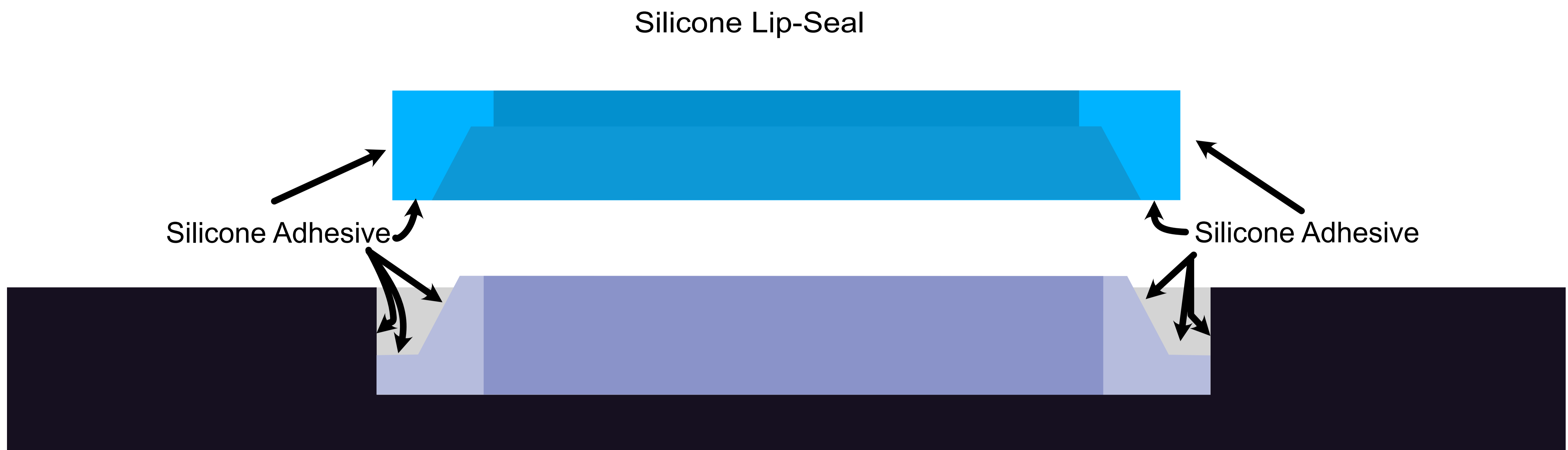


New Two Piece Bow Thruster Vertical Seal Replacement (Option 2)

4. Spread a layer of Silicon Adhesive on the Wiper Seal and on the top of the New Silicone Lip-Seal where both seals touch. Also make sure there is a layer of Silicon Adhesive on the cavity wall and outer edge of the Silicone Lip-Seal.



5. Press the Silicone Lip-Seal onto the Silicone Wiper Seal.

