	Page 1			
1	UNITED STATES PATENT AND TRADEMARK OFFICE			
2				
	BEFORE THE PATENT TRIAL AND APPEAL BOARD			
3				
4	3M Company, Merck & Co., Inc. and			
5	Merck Sharp & Dohme Corp.,			
6	Petitioners,			
7				
	V.			
8				
9	AptarFrance S.A.S.,			
10	Patent Owner.			
11				
	Case IPR2018-01055			
12	Patent No. 9,370,631 B2			
13	&			
14	Case IPR2018-01054			
	Patent No. 8,936,177 B2			
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17	ORAL DEPOSITION OF			
18	CHARLES E. CLEMENS			
19	APRIL 24, 2019			
20				
21				
22				
23	EGG TOD NUMBER 150576			
	TSG JOB NUMBER: 158576			
25	COURT REPORTER: Julie Brandt, CSR, RMR, CRR			

	Page 2		Page 3
1	ORAL DEPOSITION OF CHARLES E. CLEMENS, produced as	1	APPEARANCES
2	a witness at the instance of 3M and Merck, and duly	2	
3	sworn, was taken in the above-styled and numbered cause	3	FOR APTAR:
4	on the 24th day of April, 2019, from 9:01 a.m. to 6:15	4	Ryan Hargrave, Esq.
5	p.m., before Julie C. Brandt, RMR, CRR, and CSR in and	5	McKOOL SMITH 300 Crescent Court
6	for the State of Texas, reported by machine shorthand,		Dallas, Texas 75201
7	at the offices of McKool Smith, 300 Crescent Court,	6	Ballas, Tokas 75201
8		7	
9	Suite 1500, Dallas, Texas.	8	FOR 3M AND MERCK:
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13		12	
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17			155 North Wacker Drive
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20		18 19	
21		20	ALSO PRESENT:
22		21	Emily Sauter
23		22	MERCK IN-HOUSE ATTORNEY
24		23	
25		24 25	
		25	
	Page 4		Page 5
1	INDEX	1	CHARLES E. CLEMENS
2	PAGE	2	PROCEEDINGS
	Appearances 3	3	CHARLES E. CLEMENS,
3 4	Proceedings 5 CHARLES E. CLEMENS	4	having been first duly sworn, testified as follows:
	Examination by MR. WEIL 5	5	EXAMINATION
5	Examination by MS. HARGRAVE	6	BY MR. WEIL:
6	Further Examination by MR. WEIL 252	7	Q. Good morning, Mr. Clemens.
7	Signature and Changes	8	A. Good morning.
8	Reporter's Certificate	9	Q. Would you please state your name for the
		I	
_	DEPOSITION EXHIBITS IDENTIFIED	10	record.
9		10 11	record. A. Charles E. Clemens.
10	Exhibit 1052 Deposition Notice for Case IPR2018-01054 7		A. Charles E. Clemens.
	Exhibit 1052 Deposition Notice for Case IPR2018-01054	11	A. Charles E. Clemens.Q. And Mr. Clemens, you've been deposed before?
10	Exhibit 1052 Deposition Notice for Case IPR2018-01054 7	11 12	A. Charles E. Clemens.Q. And Mr. Clemens, you've been deposed before?A. I have.
10 11 12	Exhibit 1052 Deposition Notice for Case IPR2018-01054	11 12 13	A. Charles E. Clemens.Q. And Mr. Clemens, you've been deposed before?A. I have.Q. So you probably know how this goes, but I'll
10 11	Exhibit 1052 Deposition Notice for Case IPR2018-01054	11 12 13 14	 A. Charles E. Clemens. Q. And Mr. Clemens, you've been deposed before? A. I have. Q. So you probably know how this goes, but I'll run through some of the ground rules first.
10 11 12 13	Exhibit 1052 Deposition Notice for Case IPR2018-01054	11 12 13 14 15	 A. Charles E. Clemens. Q. And Mr. Clemens, you've been deposed before? A. I have. Q. So you probably know how this goes, but I'll run through some of the ground rules first. A. Sure.
10 11 12	Exhibit 1052 Deposition Notice for Case IPR2018-01054	11 12 13 14 15 16 17	 A. Charles E. Clemens. Q. And Mr. Clemens, you've been deposed before? A. I have. Q. So you probably know how this goes, but I'll run through some of the ground rules first. A. Sure. Q. How many times have you been deposed? Do you
10 11 12 13	Exhibit 1052 Deposition Notice for Case IPR2018-01054	11 12 13 14 15 16 17	 A. Charles E. Clemens. Q. And Mr. Clemens, you've been deposed before? A. I have. Q. So you probably know how this goes, but I'll run through some of the ground rules first. A. Sure. Q. How many times have you been deposed? Do you know?
10 11 12 13 14 15	Exhibit 1052 Deposition Notice for Case IPR2018-01054	11 12 13 14 15 16 17 18	 A. Charles E. Clemens. Q. And Mr. Clemens, you've been deposed before? A. I have. Q. So you probably know how this goes, but I'll run through some of the ground rules first. A. Sure. Q. How many times have you been deposed? Do you know? A. Maybe ten, 12 times.
10 11 12 13 14 15 16 17	Exhibit 1052 Deposition Notice for Case IPR2018-01054	11 12 13 14 15 16 17 18 19 20	 A. Charles E. Clemens. Q. And Mr. Clemens, you've been deposed before? A. I have. Q. So you probably know how this goes, but I'll run through some of the ground rules first. A. Sure. Q. How many times have you been deposed? Do you know? A. Maybe ten, 12 times. Q. And you understand today you're under oath?
10 11 12 13 14 15 16 17 18 19	Exhibit 1052 Deposition Notice for Case IPR2018-01054	11 12 13 14 15 16 17 18 19 20 21	 A. Charles E. Clemens. Q. And Mr. Clemens, you've been deposed before? A. I have. Q. So you probably know how this goes, but I'll run through some of the ground rules first. A. Sure. Q. How many times have you been deposed? Do you know? A. Maybe ten, 12 times. Q. And you understand today you're under oath? A. Yes, sir, I do.
10 11 12 13 14 15 16 17	Exhibit 1052 Deposition Notice for Case IPR2018-01054	11 12 13 14 15 16 17 18 19 20 21 22	 A. Charles E. Clemens. Q. And Mr. Clemens, you've been deposed before? A. I have. Q. So you probably know how this goes, but I'll run through some of the ground rules first. A. Sure. Q. How many times have you been deposed? Do you know? A. Maybe ten, 12 times. Q. And you understand today you're under oath? A. Yes, sir, I do. Q. And you see there's a court reporter here who
10 11 12 13 14 15 16 17 18 19 20 21 22	Exhibit 1052 Deposition Notice for Case IPR2018-01054	11 12 13 14 15 16 17 18 19 20 21 22 23	 A. Charles E. Clemens. Q. And Mr. Clemens, you've been deposed before? A. I have. Q. So you probably know how this goes, but I'll run through some of the ground rules first. A. Sure. Q. How many times have you been deposed? Do you know? A. Maybe ten, 12 times. Q. And you understand today you're under oath? A. Yes, sir, I do. Q. And you see there's a court reporter here who will be typing down everything. So it's important we
10 11 12 13 14 15 16 17 18 19 20 21	Exhibit 1052 Deposition Notice for Case IPR2018-01054	11 12 13 14 15 16 17 18 19 20 21 22	 A. Charles E. Clemens. Q. And Mr. Clemens, you've been deposed before? A. I have. Q. So you probably know how this goes, but I'll run through some of the ground rules first. A. Sure. Q. How many times have you been deposed? Do you know? A. Maybe ten, 12 times. Q. And you understand today you're under oath? A. Yes, sir, I do. Q. And you see there's a court reporter here who

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Page 6 Page 7 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 that you let me finish my question before answering. A. No, there is not. 3 Okay? Q. And you're providing opinions in two IPRs 4 4 A. I'll do my best. today. Correct? 5 5 Q. We will try to take breaks every hour or so. A. That is correct. 6 6 If you need one earlier than that, just let me know. Q. And I guess just for the record, we'll mark --7 The only thing I ask is we don't take a break if there's I'll hand you the notice of deposition. 8 a pending question, but if you need one, just let me 8 (Exhibit 1052 marked.) 9 9 Q. (BY MR. WEIL) So I handed Exhibit 1052 and know. 10 10 that is the notice for deposition in IPR 2018-01054, and A. Okay. 11 11 that relates to US Patent No. '177. Is that correct? Q. Throughout the day, your attorney may object 12 to questions. You still have to answer the question 12 A. Yes, that's what it appears to be. 13 13 unless she instructs you not to answer. Do you Q. And if I refer to the US Patent 8,936,177 14 understand that? 14 patent as the '177 Patent, you'll know what I mean? 15 15 A. Yes, I do. 16 16 Q. And if I refer to this IPR as the '177 Patent Q. And you understand you can't discuss the 17 17 IPR, you'll know what I mean? substance of your testimony with anyone during the 18 18 breaks today. Right? A. Yes, sure. 19 19 A. Yes, I understand that. (Exhibit 1053 marked.) 20 Q. And if I ask you a question and you answer, 20 Q. (BY MR. WEIL) And I'll hand you what's been 21 21 marked Exhibit 1053, and that document is a notice of I'll assume that you understood the question. But if 22 you need clarification, you'll ask me for it, correct? 22 deposition in IPR2018-01055. Correct? 23 23 A. Yes, I will. A. Yes, that is correct. 24 O. And that IPR relates to Patent No. 9,370,631. 24 Q. And is there any reason you cannot provide 25 25 full and accurate testimony today? Correct? Page 8 Page 9 1 CHARLES E. CLEMENS 1 CHARLES E. CLEMENS 2 2 A. Yes. declaration related to US Patent No. '177? 3 Q. And you'll understand if I refer to that 3 A. Yes, that's correct. 4 Q. I am going to hand you what's been marked patent as the '631 Patent. Right? 4 5 5 A. Yes. Exhibit 2021 in IPR2018-01055. 6 O. And we can refer to this IPR as the '631 IPR. 6 (Reporter clarification.) 7 7 patent IPR? Q. (BY MR. WEIL) And do you recognize that 8 A. Sure. 8 document, Mr. Clemens? 9 9 Q. And you understand that those two patents are A. Yes. 10 Q. And is that your declaration relating to the 10 related to each other. Is that right? 11 11 A. In -- yes, I suppose, sure. '631 Patent? 12 12 A. That is correct, it is the second declaration. Q. I know parts of your two declarations are 13 13 identical, background, analogous art, things like that. Q. Right. 14 Is it okay if I just ask you those questions once and 14 A. Yes. 15 15 you'll understand that they apply equally to the Q. If you could turn to the last page, we will 16 16 use the declaration from the '177 Patent. And is that testimony as the same in each IPR? 17 17 your signature on the last page of the '177 Patent A. Sure. 18 18 Q. Before we go any farther, I am just going to declaration? 19 19 hand you your declarations. So I hand you what's A. Yes, it is. 20 previously been marked Exhibit 2021 in IPR 2018-01054. 2.0 Q. And you signed that on February 13, 2019? 21 21 A. Correct. And Mr. Clemens, let me know if you recognize 22 22 Q. Is February 13, 2019 the day you completed that document. 23 23 your declaration? A. Yes. This appears to be my second 2.4 24 A. That's when I finally signed it off, correct. declaration. 25 25 Q. When you say "second declaration," is it the Q. And did you draft the declarations yourself?

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Page 10 Page 11 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 A. I would characterize it as a collaborative A. No, I do not believe I have. 3 effect, you know, between the attorneys and myself. I Q. I am going to hand you what has been marked as 4 4 generated the bulk of the inputs to it, and then it was Exhibit 2006 in IPR201801054. And Mr. Clemens, do you 5 5 formalized and then we, you know, hashed it out recognize that document? 6 6 clarified it, but everything that's contained in these A. This is a copy of my CV. 7 reports are 100 percent my opinions. Q. And to the best of your knowledge, is this an 8 Q. And do you recall when you first started 8 up-to-date copy of your CV? 9 9 working on these two IPRs? A. It appears to be one of the updated ones. 10 A. I do not recall the dates. 10 Q. Okay. So let's look at page 1, and on page 1 11 Q. Do you recall roughly when you were contacted 11 you identify Clemens Consulting Company. 12 about working on the IPRs? 12 Do you see that? 13 13 A. Last year. A. Yes. 14 Q. Do you recall who first contacted you about 14 Q. What is Clemens Consulting Company? 15 15 working on these IPRs? A. This was a company that I formed back in 1995 16 16 A. I believe it was a placement company, a after I left a company called IVAC Corporation. And I 17 17 company that -- you know, that hires experts for cases. started my own consulting company, which I maintain and 18 Q. And you are being compensated for your work on 18 operate today, so --19 this case. Correct? 19 Q. Do you have any employees that work for you at 20 A. That is correct. 20 Clemens Consulting Company? 21 Q. Have you ever done any work for Aptar before 21 A. Not per se. I have associates that I use on 22 22 this? different projects from time to time. 23 23 A. I have not. Q. And you've been in charge of running Clemens 24 Q. And have you ever worked with the folks at 24 Consulting Company from 1995 to present? 25 McKool Smith before these cases? 2.5 A. That is correct. Page 12 Page 13 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 Q. And under professional on page 1 of your CV, 2 time at Clemens Consulting Company? 3 3 there's three different items listed. Are those A. Correct. It's another client of mine who, you 4 4 know, they're in San Diego, and they're also specialists specific engagements you had through Clemens Consulting 5 Company? in in vitro diagnostic systems. They also do medical 6 6 A. Which ones in particular or any of them? 7 Q. Sure. So let's take them one by one. Q. And when you say "in vitro diagnostic 8 So under professional, the first one says 8 systems," what do you mean? Can you give me an example 9 9 of one? senior consultant project manager the IT group. What 10 10 was the nature of that engagement? A. Sure. 11 11 A. Sure. That was a client, BIT-Group is a In vitro diagnostic systems can range from 12 12 client of mine and they specialize in in vitro very simplistic or very complex. So very simple in 13 13 diagnostic systems, and I ran a large program for them vitro diagnostic would be a pregnancy test, and then a 14 for a period of time. 14 more sophisticated one is when you go into the doctor 15 15 Q. So they approached you for work in your role and you have a blood test and they need to look at 16 16 at Clemens Consulting Company? whatever, 30 different blood markers. There are systems 17 17 that take your blood and process it and test for all A. Yes, that's correct. I do everything, you 18 18 know, soup to nuts, either design or I'll manage these various things. They're usually medium size, 19 19 projects. I've done, you know, pretty much the whole durable equipment, highly processed in terms of 20 20 automation in what they do. Lots of different parts, thing. 21 21 Q. And you have experience getting those projects lots of, you know, moving parts and what have you. 22 22 through FDA approval? Q. Okay. And the third entry also for Invetech 23 23 A. I do. is that the same nature, the same type of work, in vitro 24 24 Q. And I guess next, the next item on that list, diagnostic systems? 25 Invetech USA, is that another engagement you had in your 25 A. That is correct. I actually in that instance

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took on employment with them for a period of time to run a large project. And so even though I was still doing a little bit of work in the consulting company, I was an employee with them.

- Q. And are the in vitro diagnostics you described, is that the bulk of the work you've been doing between 2010 and 2017?
- A. I would say maybe 50 to 60 percent of the time.
- Q. And do you consider those in vitro diagnostic systems you described to be medical devices?
 - A. Yes, they are.

- Q. And the other 40 to 50 percent of the time, how would you characterize the nature of your work?
- A. Some of it was on medical device product development, various medical device projects that I work on, either through myself or another company called Fallbrook Engineering, which is also included in here, and also have been involved in product liability and patent expert work.
- Q. And near the bottom of the page, there's a heading "Products and Areas of Expertise." What is that section conveying?
 - A. So this is just a section to kind of highlight

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the various areas that I've specialized in.

- Q. I see on there you list liquid drug inhalers. Can you tell me a little bit specifically what you mean about liquid drug inhalers?
 - A. Sure.

So I kind of highlighted some of that in my report just so that it would be easy to pull out and for everybody to see. But so I've had various experiences working in respiratory care and, like I said, I highlighted some of them in here.

One of them was when I left IVAC Corporation, I took on a project, which was about a three-year project, for full and partial liquid ventilation. And that's where they fill your drugs up with a drug and you are respirated on top of that drug. Of course, you're unconscious when this is happening. You have all this drug. And as you breathe, you evaporate the drug. And I designed a system which captured the breath as it came out and pulled the drug out of the breath, reconstituted it and delivered it back into the patient. And at the same time, the patient would be breathing through a vaporizer, a custom vaporizer which I designed. And it was custom because it had quite interesting properties rather than what water would have. And so it had to all

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be custom -- custom designed. That is one example of a respiratory care product that I worked on. That went into clinical trials, and we actually saved a number of infants from death.

Another example would be around year 2000, I went to work for Aerogen to develop a highly optimized aerosol generator which was insert injection molded, and so I developed and qualified that system. There's plenty to talk about there if you want to talk about

And then, you know, just over time -- and I highlighted a few more in here. I worked with Dura for a short period of time, helping them out. K-O-S, "KOS," was developing a breath actuated inhaler that I worked on for them and -- I think it was General Pharma. It's a holding company, General Pharma something. It's in my report. And they wanted to develop a powdered drug inhaler. So I was -- my involvement in that project was setting up the requirements and the early documentation that you need to have for their investors.

- Q. Okay. You also identified drug injector pens. What are those devices?
- A. So injection pens, a very common one that everybody knows about is the EpiPen. So that's a single

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dose automatic injection pen. I also have looked at many and -- many insulin injectors. So they're just small mechanical devices which can either be a single dose, you know, one shot type of injector or multiple dose over periods of time with an actual drug vial that's inside and then you have disposable needles.

- Q. And do you recall any of the specific drug injectors that you've looked at besides the EpiPen?
- A. I would say the various companies that, you know, I've looked at of the actual pens, I would say Novo, Teva, Sanofi, Twinject. Twinject was a specific project I worked on which was a two-shot EpiPen. There are lots and lots more. I don't recall off the top of my head.
- Q. Those ones that you mentioned, were you analyzing them within the context of your work with Clemens Consulting Company?
- A. Yes. All this work is pretty much in the context of Clemens Consulting.
- Q. You mentioned Novo. Do you remember what their product was called?
- A. Well, they have a number of products. You know, I don't recall any particular names, brand names off the top of my head, but they have a number of

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Page 18 Page 19 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 products. inside the chip. And so the print head is the -- is 3 3 Q. These products we're talking about, these are where all this -- it's a chip. It's where all the ink 4 4 drug injector pens? is fed to through a reservoir, and then it's digitally 5 5 A. They're primarily insulin injection pens, fired. So you can literally create -- well, obviously 6 6 in printers you can create just about anything, you yeah. 7 7 Q. Okay. And you mentioned Sanofi. Do you know, any kind of a picture, but the company I worked 8 remember what their injector pen was? 8 for recognized that it could be used to actually deliver 9 9 A. SoloSTAR was one. Again, these companies have drugs. 10 10 a number of models. And EpiPen was another one. Q. Okay. Gotcha. 11 11 Twinject was another pen I worked on. Also I just I guess the last thing I want to ask about on 12 12 recalled, I forgot to mention -- I think it's in here -your CV, you see on the last page you list a number of 13 13 just skipping back real quick on inhalers, I worked on a patents. Is that right? 14 project. This is a very interesting project, where I 14 A. That's correct. 15 incorporated HP print head technology into an inhaler 15 Q. Patents and applications, I should say. 16 and the print head was designed -- I worked with HP to 16 A. Uh-huh. 17 17 design the print head to create respirable sized drug Q. And are any of these related specifically to 18 droplets. That was another project that I optimized the 18 inhaler technology? 19 19 air stream and the fluid dynamics. A. They are not. 20 Sorry. I diverted from the inject or pens. 20 Q. I know you mentioned some of this stuff is 21 21 Q. The print head that you just mentioned, what's discussed in more detail in your report. So why don't 22 22 that mean? What's the print head in? we turn to in the '177 Patent declaration. We could 23 23 A. In your HP printer, you have a specific print just start at paragraph 4. You mentioned you have over 24 24 head, which is several hundred little tiny ejectors of 38 years of experience as an engineer. Right? 25 25 liquid, and they literally boil the liquid, the ink A. Hard to admit, but it's actually more. Page 20 Page 21 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 O. Okay. 2 don't believe I worked on any -- anything that had 3 3 anything to do with MDIs there. A. Probably more like 40. 4 4 Q. Okay. So I was going to ask. Is that Q. But you were working on things that were fluid 5 38 years counted from the start of your work at IVAC, or dispensers? 6 did you start it somewhere else? A. A lot of pumps and controllers. Liquid drug 7 A. I would say that's counted from after I delivery. Vital signs monitoring, blood pressure, 8 graduated. 8 temperature. But, yeah, I mean, they're primarily a 9 9 Q. Okay. fluid drug delivery system company. 10 10 A. Yeah. Q. Okay. But in the context of that work, you 11 11 did work with -- I am looking maybe two-thirds of the Q. And you graduated in '79? 12 12 A. In '79. At the very end of '79. So '80 was way down to paragraph 6, durable and disposable products 13 13 really the start, but I was doing, you know, work -- I utilizing small mechanisms, plastic injection molded 14 was developing a pyrolytic coating laboratory prior to 14 parts, produced in quantities of millions. Right? 15 15 that. A. Yes, sir. 16 16 Q. Okay. So is it safe to say 40 years about? Q. And it's your position that your work, 17 17 A. Yeah. That's close enough. including the work at IVAC that contributes to your 18 18 Q. Okay. Paragraph 6, I think you're talking qualifications and experience to give the opinion in 19 19 about the work you did at IVAC Corp. We've already these IPRs? 20 talked about some of this. Correct? 20 A. Absolutely. 21 21 A. (Witness nods head.) MS. HARGRAVE: Let me just object to the 22 22 Q. And was any of the work you did at IVAC Corp previous question, mischaracterizes the witness's 23 23 related to MDIs? testimony. 24 24 A. No. I hesitate a little there because they Q. (BY MR. WEIL) Well, let me just ask. Is it 25 did try to get into some other kind of products, but I 25 your position that your work at IVAC contributes to your

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qualifications to give expert testimony in these IPRs?

- A. I believe all of my experience in its entirety is in some way related and contributes to the totality of my expertise in these matters.
- Q. And one more question about paragraph 6. I think it's the last sentence. You talk about establishing and managing training for DFMA. Can you just tell me a little bit more about what you meant, what your role was and what you were describing in that sentence?

A. Certainly.

At the time I -- in the company at IVAC, I was leading pretty much all their mechanical engineering in the company. They had different groups like instruments and disposable type groups and what have you, but I was in charge of the all the mechanical engineering which encompassed all of that. There was a great deal of design work going on in these instruments which they all contain lots of parts. There were just countless plastic disposable administration sets. All these were made in the millions in quantities because they were all disposable. So you can imagine from a mechanical engineering standpoint, there was a lot of overhead and

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back in those days in the '80s and early '90s, there wasn't a whole lot of thought being put into optimizing the design. It was more about getting the design together and getting it out to the field. And I recognized an opportunity because I started my career in sustaining engineering, which was cleaning up the mess that development created for me in production, and I recognized an opportunity for the company to get better at design, because that was kind of my -- that was my role there. And so I learned about Boothroyd Dewhurst, who invented the concept of design for manufacturability. They put out their own software and their own system. And it kind of was rejected at first by traditional engineering, and then it began to expand and become more popular. I adopted it right away, and I hired a company and took all the mechanical engineers in the company and had all them trained in this thought process of engineering, which is an up-front engineering process for not only achieving your results, your functional results and your requirements, but also it met requirements of lower part cost, cheaper processing, lower -- essentially lower overhead for your designs. And it took on -- it was a little hard at first to get everybody on board with it, but once I was able to do

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a lot of cost that was associated with all this. And

that, the company was very excited. I actually used one of the main products, new products to kind of show off the ability of the DFMA process, and it was so successful that they created a department that was dedicated to design for manufacturability. So --

- Q. Okay.
- A. -- that's what that's all about.
- Q. Okay. And I guess you mentioned at first it was hard to get everyone on board, but the goal was to, you said, lower part cost, cheaper processing, essentially lower the overhead for these products you're manufacturing. Correct?
 - A. That is correct.
- Q. So the DFMA design process taught the designers to design devices with as few components as possible to make the embodiment easier to manufacture once it was commercialized. Is that correct?

MS. HARGRAVE: Objection, mischaracterizes the witness's testimony.

A. It started off as -- it started off as a program, a software program that basically forced an engineer to ask questions about their design, and you would have to go through and answer these questions truthfully. And, again, it was a little hard to adopt

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because, you know, traditional engineers thought their designs were just fine the way they were, but it forced them to make decisions and change their design based on the answers to those decisions.

Q. (BY MR. WEIL) Okay.

A. So that's -- it's literally a process, a thought process of going through your design. Essentially, you establish a concept and then you start applying all these questions.

Q. Okay. So aside from the explanation you've given, would you agree with me that DFMA taught designers to design designs with as few components as possible to make the embodiment easier to manufacture once it was commercialized?

A. So the result of fewer parts was possibly one of the outcomes. There were other outcomes. For instance, you may want to, you know, not do a machine process but you would want to, rather, do a forming process. You know, so there were various things that DFMA could give you.

Q. So you do agree, though, that fewer parts was one of the possible outcomes of the DFMA process. Right?

MS. HARGRAVE: Objection,

7 (Pages 22 to 25)

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Page 26 Page 27 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 mischaracterizes the witness's testimony. A. That may have been an outcome of it, yes, I do 3 3 A. So, again, it wouldn't necessarily be one of agree with that. 4 4 the answers. It could have been one of the answers, but Q. Okay. Let's jump ahead to paragraph 8. I 5 5 think this is where you were discussing -- I think it's -- I would say that the process forces the engineer 6 6 to consider many possibilities for reducing the overhead you've already told me about some of the specific 7 of the design. projects you worked on at Clemens Consulting Company. 8 Q. (BY MR. WEIL) So I think we might be saying A. Yes. 9 9 the same thing, so let me just ask that exact question Q. And before, you had mentioned a three-year 10 10 project. Is that the one that starts out between 1995 again. 11 11 and 1998? So you do agree, though, that fewer parts was 12 12 one of the possible outcomes of the DFMA process. A. Yes, sir. 13 13 Right? Q. And then about halfway down you say "Between 14 14 MS. HARGRAVE: Again, objection, 1999 and 2000, I developed a patented low cost injection 15 15 molded high performance aerosol generator for use in mischaracterizes the witness's testimony. 16 16 inhaler projects for Aerogen Incorporated." Right? A. It wouldn't necessarily be that result. And 17 17 A. That is correct. through the processing, the processing method, you might 18 18 be able to incorporate multiple features of a single Q. Is that one of the patents listed on your CV? 19 19 part together and, you know, using another process. And A. No, unfortunately, it is not. The manager I 20 sometimes one of the results would be, you know, you 20 was working for felt that he conceptualized it, even 21 21 though I did all the work on it, and my name did not could reduce the parts. So that it was, you know, one 22 22 of many possible outcomes. find its way on that patent. 23 23 Q. (BY MR. WEIL) So would you agree with the Q. Is it your opinion that you're the one that 24 24 statement that DFMA taught designers to design designs conceptualized that project? 25 25 with as few components as possible or not? A. I believe I was one of the patent inventors. Page 29 Page 28 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. Okay. Then at the bottom of this paragraph, their clinical trials with their powdered insulin 3 3 you talk about the inhaler product design projects that inhaler, and so I was helping to put together a 4 you worked on for several companies between 2004 -verification testing to validate or verify the design 5 5 A. Yes. changes that they were having. 6 6 Q. -- and 2012. Right? Q. You said the inhaler was already in clinical 7 Starting first with the Dura Pharmaceuticals. trials? 8 2004, is that when you began working on that project? 8 A. Yes, sir. 9 9 A. Did you want to ask a question about inject Q. And did that inhaler have a dose counter on 10 10 digital aerosols which happened prior to that? Just 11 11 checking to see. That was the HP printer head and A. It did, but it's a little bit different than 12 12 nicotine delivery system. what's involved in this case because they had cartridges 13 13 Q. Gotcha. with specific powdered containers. So it's a little bit 14 A. At first, it was not projected as a nicotine 14 different. 15 15 delivery system, and then HP found out about it and then Q. So is that the type of device where you would 16 16 they shut the project down. look at the number of cartridges remaining to know how 17 17 Q. Gotcha. Okay. We've got enough about the -many doses were left? 18 18 A. Yeah. A. Yes. And there were some mechanical means for 19 Q. -- nicotine project. Let's talk about the 19 detecting when a blister was used. 20 inhalers. So Dura Pharmaceuticals, that project, is 20 Q. Then you had a project with Kos 21 21 2004 the year that you began that project? Pharmaceuticals in 2006. Is that right? 22 22 A. That is correct. It was -- I would say maybe A. That is correct. 23 23 about a three to six-month task. Q. And what type of device did that project 24 24 O. And what was the task? entail?

A. They were -- they were having difficulties in

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A. That entailed helping to optimize a design

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Page 30 Page 31 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 that was conceptualized, put into CAD, and the company company first conceptualized that design? 3 3 did not have any of the design documentation related to A. I do not. I cannot say. I don't have that 4 4 it. So I helped to create a lot of the design information on the top of my head. 5 5 documentation around it, held a couple of design reviews Q. But your work was in 2006? 6 6 to force a brainstorming of changes to the design and, A. Yes. 7 you know, we captured these design changes. This was Q. And it was conceptualized, but you were 8 kind of unique breath actuated inhaler, and so it had 8 optimizing the design? some new and unique aspects to the device. A. Correct. We were trying to move it along, you 10 Q. Did that inhaler have a dose counter on it? 10 know, to, you know, closer to a production stage. 11 11 A. I believe it did, but I believe it was Q. And then the last one you list is General 12 12 electronic. Pharma Partners that you worked with in 2012. Is that 13 13 Q. And you said that project was -- it sounds right? 14 like it was pretty early on in the project you were 14 A. Yes. 15 optimizing a design that was conceptualized? 15 Q. And what was that device? 16 16 A. The company had a design and they needed A. That was a powdered -- powder inhaler, and I 17 17 additional resources. They had too many projects going believe it was powder -- I am sorry, I can't remember 18 18 on, several other inhalers going on, and so they the drug. I think it was a powdered albuterol. I don't 19 hired -- now this particular one, I was hired not 19 know for sure. But anyway, it was a powdered inhaler, 20 specifically as Clemens Consulting but as an associate 20 and that was another one that was very early in the 21 of Fallbrook Engineering. I still worked as Clemens 21 project date. This is a holding company. They bring 22 22 Consulting, but I just get hired through them sometimes. together funding partners, and then they -- what we were 23 So yeah. 23 doing, I was involved in creating the early 24 Q. Do you know -- like I said, it sounds like it 24 documentation, the requirements, and breaking those down 25 was pretty early in the project. Do you know when the 25 into the various design requirements, and we started to Page 32 Page 33 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 do hazard analysis, faultry. So it's the early part of digital aerosol, and that was a hand-held inhaler. So I 3 3 would say maybe since '99. the design. 4 4 Q. And did that inhaler have a dose counter on Q. In those two examples, the Aerogen project, 5 did that one have a dose counter? Did that inhaler have it? 6 6 A. Yes, it did. Again, it was similar to the a dose counter on it? 7 Dura example, because they had blister --A. They were contemplating -- they wanted one. 8 Q. Okay. 8 They did not have one. They were contemplating an 9 A. -- blister pack drug. 9 electronic dose counter. 10 10 Q. And the Kos Pharmaceuticals project in 2006, I Q. And for the Injet digital aerosols project in 11 11 2003, did that product have a dose counter? can't remember if you said, was that a powdered inhaler? 12 12 A. No. A. It did not. 13 13 Q. No. Q. Back to talking about some of your expert 14 A. That was liquid, and they used an electronic 14 witness work that you mentioned earlier, you worked as 15 15 an expert witness in IPRs before. Right? counter -- dose counter, EDC. 16 16 Q. And prior to -- had you worked on any inhaler A. Yes, I have. 17 17 projects prior to 2004 -- sorry. Inhaler projects may Q. Do you know about how many IPRs you've been an

9 (Pages 30 to 33)

A. Not as many as the other kind. Maybe -- off

Q. Okay. Do you recall who any of the parties

A. One was related to hemodialysis, and that

was -- I might have it on my resumé. Is it okay if I

the top of my head, I don't recall, but maybe two or

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be a little broad.

to 2004?

Let me ask -- well, you referred to these

three as various inhaler product design projects. Had

A. Well, the Aerogen project, so '99 to 2000.

That was a -- you know, essentially a metered-dose

inhaler. And then after that was the digital -- Injet

you worked on any inhaler product design projects prior

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expert in?

were in those IPRs?

Page 34 Page 35 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 take a look at that -those cases? 3 3 Q. Sure. A. Several are patent related cases in injector 4 4 A. -- to refresh my memory? It might be in here. pens, both single dose and multi dose. One was a 5 5 I'm sorry. I don't recall. connector. A mini med connector related patent case. 6 6 Q. Okay. Do you remember any others other than I've been involved in company protected information. 7 7 that hemodialysis IPR? What do they call that when somebody is accused of 8 A. Yeah, what was the other one? There was a 8 stealing trade secrets? I've done I think one or two of 9 9 drug injector, an injector pen IPR. I'm drawing a those. Several in product liability in terms of pump 10 10 failures, insulin pump failures or IV fluid delivery blank. I'm sorry. 11 11 Q. That's okay. pump failures. There was one on disinfecting caps. 12 12 But you've never worked on an IPR related to That was a patent case. 13 13 an MDI. Correct? Q. So you mentioned some injector pens. Do you 14 MS. HARGRAVE: Objection, 14 recall who the parties inspector those cases? 15 mischaracterizes the witness's testimony. 15 A. Sanofi, Novo, Teva. Pretty much the names I 16 16 A. I don't recall. gave you before. Those are the ones that kind of come 17 17 Q. (BY MR. WEIL) When I asked you about IPRs, to my mind. 18 18 you said not as many as the other one. Is the other Q. So those names you gave me before, had your 19 19 one, did you mean expert testimony in district court work with those products -- let me start that over. 20 cases? 20 Those names you gave me before, were you 21 21 familiar with those products based on your expert A. Yes. 22 22 Q. And do you recall how many times you've been witness work? 23 23 an expert witness in a district court case? A. The ones that I mentioned, yes. In terms of 24 24 A. Let's say maybe a dozen. injector pens, specifically I've worked on the EpiPen, 25 25 Q. And do you recall the subject matter of any of Twinject. So I mean, there are other pens that I've Page 36 Page 37 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 actually studied and optimized and redesigned. 2 the inventions in the challenged claims? 3 3 MS. HARGRAVE: And I object to the form A. I do not know of anything that Fabien thought. 4 4 of the previous question as vague. Q. Okay. If you turn to paragraphs 14 and 15, 5 5 Q. (BY MR. WEIL) All right. Let's turn to this is where you're discussing a person of ordinary 6 6 paragraph 12 in your report where you list the materials skill in the art. Correct? 7 considered, and is that a full list of the materials you A. Yes. 8 considered to come to your opinions in the IPRs? Sorry, 8 Q. And in paragraph 14, you recite petitioner's 9 9 in this IPR? proposed definition of the person of ordinary skill in 10 10 A. I believe it is. the art. Correct? 11 11 Q. Have you ever spoken with Fabien Poulard? A. That is correct. 12 12 A. I have not spoken to him. Q. And do you agree with that definition? 13 Q. Do you know who that is? 13 A. Well, I don't have an opinion on it in my A. Yes. 14 14 report here. 15 15 Q. Who is it? Q. So you neither agree nor disagree? 16 16 A. It is the inventor. A. Well, I understand that the parties dispute 17 17 Q. Do you know whether Fabien Poulard ever looked what that is, and I just simply don't have an opinion on 18 18 to the mechanism of a mechanical pen when designing the 19 dose counter in the patents at issue? 19 Q. But you do understand you're giving your 20 A. If I understand your question correctly, I 20 opinions in -- from the perspective of the person of 21 21 don't really know what he ever thought. ordinary skill in the art. Correct? 22 22 Q. Let me just try to rephrase it. I think the A. That is correct. 23 23 answer is the same. Q. And you don't have an opinion on who that 24 24 Do you have any personal knowledge whether or person is? 25 not he ever looked to a mechanical pen when designing 25 A. Well, I --

Page 38 Page 39 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 MS. HARGRAVE: Objection, vague. level of ordinary skill of art is in these cases. 3 3 Correct? THE WITNESS: Sorry. 4 4 MS. HARGRAVE: Sorry. I didn't mean to A. I'm sorry. That mischaracterizes what I said. interrupt you. 5 5 O. Okay. 6 6 THE WITNESS: That's okay. A. I believe what I said was that in my report I 7 7 A. I certainly meet the definition of a person of have not rendered an opinion. I certainly meet the 8 8 skill in the art in the eyes of the petitioners, and definition that has been laid out here by the 9 9 judging by my background, I probably fit a lot of petitioners at least. I qualify at least for that, but 10 10 definitions. in my analyses and in my opinions, forming my opinions 11 11 in the report, I have done so through the perspective of Q. (BY MR. WEIL) And your opinions are then 12 12 given from your perspective. Is that correct? a person skilled in the art at the time of the 13 A. They're --13 invention. 14 MS. HARGRAVE: Objection, 14 Q. And that person that you're referring to, the 15 15 mischaracterizes the witness's testimony. person skilled in the art at the time of the invention, 16 16 A. My opinions are and analyses are based of a is a person pursuant to petitioner's definition here in 17 17 person of skill in the art at the time of the paragraph 14. Isn't that correct? 18 18 MS. HARGRAVE: Objection, vague. 19 19 Q. (BY MR. WEIL) And a person of skill in the A. Again, I do understand the parties have not 20 art has 38 or 40 years of engineering experience. Is 20 agreed on what exactly that definition is. I personally 21 21 that right? meet the -- at least the description that petitioners 22 22 A. That is not an opinion that I've rendered have proposed. And, again, you know, my opinions are 23 23 based on -- you know, the opinions formed are based on anywhere. 24 24 Q. So let me just make sure I understand this how a person of skill in the art at the time of the 25 testimony now. You have no opinion yourself on what the invention would view these. Page 40 Page 41 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. (BY MR. WEIL) Okay. So in your previous view of the references in the patents during that time, 3 3 testimony, I am just going to read it so there's no and that's how I can consider myself at that -- you 4 4 mischaracterization. But in my analyses and in my know, in view of that information, taking that into 5 5 consideration in analyzing the information I would be opinions, to form my opinions in the report, I have done 6 6 so through the perspective of a person skilled in the taking the position of a person of skill in the art. 7 art at the time of the invention. That was your Q. And just so we're crystal clear, you cannot 8 testimony. Correct? 8 tell me in a sentence the qualifications of that person. 9 9 A. I haven't seen it, but it sounds pretty close. Correct? 10 10 Q. My question is this person of skill in the art MS. HARGRAVE: Objection, asked and 11 11 whose eyes you're looking through, what is the answered. 12 12 definition of that person? Can you give me one? A. I have not formally defined what that is in my 13 13 A. I have not formed an opinion on that in my 14 report, and I do understand that the parties dispute it. 14 Q. (BY MR. WEIL) Did you formally use anything 15 15 when you were coming up with your opinions in That will be determined, I imagine, at some point. 16 16 Q. So you have not formed an opinion in your obviousness? 17 17 A. I -report and you understand the parties dispute it and it 18 18 will be determined at some point. So for your analysis, MS. HARGRAVE: Objection, vague. 19 how did you apply what the level of skill in the art 19 A. Yeah, I am not sure I have anything to add to 20 20 was? what I've said. 21 21 Q. (BY MR. WEIL) Okay. We'll just go through a A. Again, I didn't formally outline and specify a 22 particular definition of that in my report, but taking 22 few more questions on the obviousness analysis and then 23 23 the petitioner's position and knowing that I have more we can take a break. Okay? 24 24 A. Okay. I would point out in my report, you than enough qualification for a person skilled in the 25 art, I can take that information and form opinions in 25 know, in line 15 I do point out that in the eyes of the

Page 42 Page 43 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 petitioners, I am a person of skill of the art. design, they have to have a complete understanding of it 3 3 Q. Right, and that's why I was asking if this in their own mind and to be able to describe it. 4 4 person whose eyes you've giving it through has 38 years Without adequate information to describe a design, it 5 5 of experience. makes me question whether there is a design in the mind 6 6 A. Oh, yeah, no, that would be something else. of the person who is proposing it. 7 7 That's my total experience. Q. (BY MR. WEIL) And that's your understanding 8 8 Q. Okay. So in your obviousness analysis, is it of what's required by the obviousness analysis? 9 9 your understanding that petitioners were required to MS. HARGRAVE: Objection, vague. 10 10 provide drawings of the combined references to show how A. My understanding is that -- my understanding 11 11 is that the petitioners have the burden to describe the claims would have been obvious? 12 12 their combinations in enough detail so that it can be A. It's my opinion that enough -- there needs to 13 13 be more information, more detailed explanation of what a understood. 14 combined design or invention would be so that it can be 14 Q. (BY MR. WEIL) So it gets back to my first 15 15 question. Does that require including pictures of the understood and that others can believe that it's 16 16 understood in the mind of the proposer. There was very, proposed combination? 17 17 very little information provided for an analyses. I did MS. HARGRAVE: Objection, asked and 18 18 the best I could, but it's quite limited. answered. 19 19 Q. You said there needs to be more detailed A. That would be very helpful. That would be at 20 explanation so it could be understood and others can 20 least -- at least something more than was provided. 21 believe it's understood in the mind of the proposer. 21 Q. (BY MR. WEIL) But your position is it's not 22 22 necessary to include such photos. Correct? What did you mean by that? 23 23 MS. HARGRAVE: Objection, MS. HARGRAVE: Objection, 24 24 mischaracterizes the witness's testimony. mischaracterizes the witness's testimony. 25 25 A. For somebody to be able to explain their A. I believe my position is well laid out in my Page 44 Page 45 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 report, and I would rely on what's in my report. And is combination, the new design is. There's such a lack of 3 3 there a specific area of the report that you would like information that it isn't clear as to what exactly the 4 4 to see clarified? design is. 5 5 Q. (BY MR. WEIL) Sure. Maybe I'm not being Q. (BY MR. WEIL) Was it your understanding that 6 6 clear about my questions. My questions are about the the petitioners need to describe routine modifications 7 7 analysis you performed. Is there a section in your that a person of ordinary skill in the art would be able 8 report where you lay out the obviousness analysis? 8 to make? 9 9 A. Well, obviously it depends on what it is, what A. No, there is not. 10 10 Q. So my questions are about the analysis you it is about the design and whether a person of skill in 11 11 performed to determine these claims are obvious in your the art would have done so. So that's a particular 12 12 opinion. analysis. 13 13 MS. HARGRAVE: Object to the form of the Q. So if it is a routine modification that one 14 question. It doesn't look like a question. 14 skilled in the art could have done, there's no need for 15 15 MR. WEIL: I'm still -the petitioner to describe that. Is that right? 16 16 Q. (BY MR. WEIL) So is it -- so you had A. Again, it would depend on what that is and in 17 17 mentioned -- and I'll try to get your testimony exactly the context of the design and, you know, what the person 18 18 correct. It is necessary for the proposer to have a of skill in the art. 19 complete understanding in their own mind of the combined 19 Q. And we'll get to specific, you know, 20 device. Is that your understanding of what is required 20 paragraphs later, but you probably remember there are 21 21 by the obviousness analysis? some opinions you have that one of skill in the art 22 22 MS. HARGRAVE: Objection, vague. would not be able to put numerals on the cam body. Do 23 23 A. My opinion is or my comments in that regard you recall that opinion? 24 24 are related to whether or not there's enough information A. Would you -- would you mind pointing it out 25 that has been conveyed to understand what the 25 specifically --

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Page 46 Page 47 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. When we get to that part. We'll put that on A. Well, not necessarily. 3 ice for now. It will be easier to do it in order. Q. Sure. I understand --4 4 I guess back to your understanding of what has MS. HARGRAVE: You're okay. 5 5 to be shown in the combination, is it your understanding Q. (BY MR. WEIL) -- there may be some instances 6 6 that the test for obviousness requires the features of where that's not the case, but then there would be some 7 7 one reference to be bodily incorporated into another instances where that is the case. Right? 8 8 reference? A. It's a hypothetical. I -- you know, it's 9 9 difficult to answer, you know, the hypothetical because A. I'm not sure I understand your question. 10 10 Q. Is it your understanding -- all these obvious I think it depends on the particular situation, and you 11 11 combinations have two references. Right? Is it your have to consider many aspects of, you know, what it is 12 understanding that the components of one reference have 12 that you're talking about. It's an analysis process. 13 13 to be cut and pasted into the other references? So you've got to look at the details. 14 A. Well, that -- you're describing a particular 14 Q. I guess what I'm getting at is you didn't come 15 15 to the conclusion that petitioners failed to show these technique. That is helpful, but there are many ways 16 16 that you can convey, you know, your concepts. claims are obviousness because of any specific failing 17 17 Q. And one of ordinary skill in the art could of not using pictures or --18 18 modify those components as necessary to make them fit MS. HARGRAVE: Objection, vague. 19 19 together in a combination. Right? Objection, mischaracterizes the witness's testimony. 20 A. Well, again, that depends. Depends on what 20 A. Again, there are many ways of conveying the 21 21 the design is, what the -- you know, what particular idea in, your ideas of a design, a definition of things. 22 22 aspect you're talking about. You know, it depends on And that could take the shape of pictures. It could 23 23 the specific analysis that you're looking at. take the shape of, you know, sketches. It could take 24 24 Q. And when you say "it depends," that means that the shape of many things. Could be many things. How 25 that could be allowed. Right? about a whole lot more description, you know, verbal Page 48 Page 49 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 description? You know, all of that contributes to A. Yes, that's exactly right. 3 3 conveying a complete understanding and a complete Q. And I want to talk about some of the 4 4 references that are asserted in this IPR. So I am going knowledge of a design that you're trying to present. 5 5 MR. WEIL: All right, guys. Do you want to hand you what has been marked as Exhibit 1006 from 6 6 to take a break? the '177 IPR. This is the Elliott reference. 7 MS. HARGRAVE: Sure. MS. HARGRAVE: Can you remind me which 8 (Break from 10:13 a.m. to 10:29 a.m.) 8 exhibit number this is? 9 9 Q. (BY MR. WEIL) So I am going to hand you what MR. WEIL: 1006. 10 10 has been marked Exhibit 1001, and this is in the '177 MS. HARGRAVE: Oh, there it is. I'm 11 11 Patent IPR. And Mr. Clemens, do you recognize that sorry. 12 12 document? MR. WEIL: No problem. 13 13 A. Yes, I do. Q. (BY MR. WEIL) Mr. Clemens, do you recognize 14 Q. What is that document? 14 Exhibit 1006 from the '177 Patent IPR? 15 15 A. It's the -- what we're referring to as the A. Yes, I do. 16 16 '177 Patent. Q. And you understand that is the Elliott 17 17 Q. And you understand the challenge claims in the reference that is one of the references involved in the 18 18 IPR are claims 1, 2, 3, 9 and 21. Correct? 19 A. That's correct. 19 A. Yes, sir, I do. 20 Q. And those claims all cover a fluid dispenser. 20 Q. And you discuss the Elliott references in 21 21 paragraph 16 and 17 of your declaration. Correct? Right? 22 22 A. Yes. A. Covers a fluid product dispenser. 23 23 Q. So if we look at the claims, starting in O. And Elliott discloses a metered-dose inhaler. 24 24 column 9, claim 1, the first words are "fluid dispenser Right? 25 comprising." Right? 25 A. Elliott is describing what they call a

Page 50 Page 51 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 mechanical impulse counter. A. Well, the canister is mounted in the valve 3 Q. And is it your understanding that that counter block, which is down at the bottom there. And then the 4 4 can be used in a metered-dose inhaler? counter and the canister interact. 5 5 A. Yes, that is correct. Q. And when assembled, that counting mechanism 6 6 Q. And maybe if we just look at the picture you that you show in the red box has an opening through the 7 7 have in your declaration at the top of page 8, in that center. Correct? 8 8 picture the -- I'll wait until you're there. In that A. Yes, it has an opening in the center, right. 9 picture, the canister sits on top of the counter. 9 Uh-huh. 10 1 0 Q. And in this Elliott device, the stem of the Correct? 11 11 A. The canister is -- it's completely, I guess, canister passes through that opening into the stem --12 12 the valve block. Correct? inside the actuator there. 13 13 Q. Right. A. It moves -- yes, it is mounted -- the canister 14 A. In the picture there. 14 literally sits on the, let's see, item 17 there, and the 15 15 valve portion of the canister fits firmly into the valve Q. Yeah. 16 16 And what you've shown in the red box that you block, which is mounted below at the bottom of the 17 17 have drawn there, that's the counting mechanism. actuator. 18 18 O. And the stem passes through the center of the Correct? 19 19 A. That is correct. counting mechanism to do that. Correct? 20 Q. And that counting mechanism is near the bottom 20 A. The stem passes through the center, that is 21 21 of the actuator. Right? correct. 22 22 A. It's near the bottom of the actuator, correct, Q. I am going to hand you now what has been 23 23 marked Exhibit 1007 in the '177 IPR. And Mr. Clemens, near the mouthpiece there, yeah. 24 24 Q. And the canister sits on top of that counting do you recognize that exhibit? 25 25 A. Yes, I do. mechanism. Correct? Page 52 Page 53 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 O. What is that exhibit? 2 touch cam body 20? 3 3 A. This is the Rhoades patent. A. Yes, it does. 34 -- just trying to be a 4 Q. And you discuss the Rhoades patent in 4 little precise here, because everything is numbered and 5 5 paragraphs 18 and 19 of your declaration. Is that all these different features, but do you mean that the 6 6 correct? fingers 44 and 45 that extend from the part that is 7 7 A. Yes, that is correct. pointed to as 34 as being the same part? Or how is your 8 Q. Near the bottom of page 9, you state that, The 8 question formed so I can understand? 9 9 plunger 34 and push button 35 interact with the cam body Q. I guess I'm really asking what you meant in 10 10 20 and are biased upward by a return spring 38. Right? this sentence. It says the plunger 34 and push button 11 11 35 interact with the cam body 20. And -- let me just (Reporter clarification.) 12 12 MR. WEIL: Let me just say it again. make the question more clear. 13 Q. (BY MR. WEIL) The plunger 34 and push button 13 Is it your understanding that fingers 43 and 14 35 interact with the cam body 20 and are biased upward 14 44 are integral with plunger 34? 15 15 by return spring 38. MS. HARGRAVE: Objection, vague. 16 16 Do you see that? A. I believe in the patent referred to the 17 17 A. In my report -plunger as sort of the part that's below where the 18 18 Q. Yeah. spring is mounted so that --19 A. -- I do see that, yes. 19 Q. (BY MR. WEIL) I guess you can look above the 20 Q. Does component 34 directly interact with cam 20 figures. You have just above that paragraph figure 2, 21 21 body 20? you can see component 34 and that's the plunger. 22 22 MS. HARGRAVE: Objection, vague. Correct? 23 23 A. Okay. 34. And can you give me a little more A. Yes, that is the plunger, right. 24 24 detail what you mean by interact directly? Q. And coming off of that, you can see finger 44. 25 Q. (BY MR. WEIL) Does a piece of plunger 34 25 Correct?

Page 54 Page 55 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 A. Correct. A. Agreed, yes. 3 Q. And the fingers are directly connected, the Q. And the plunger at 34 with teeth 43 and 44 is 4 4 same piece as plunger 34. Correct? colored in green. Right? 5 5 A. Yes, that's what it looks like. A. Yes, that's green. 6 6 Q. Okay. So now let's look at figures 8 through Q. Then as the push button 35 and plunger 34 are 7 11 of Rhoades, in the Rhoades patent. I am also going depressed, fingers 43 and 44 push the cam body downwards 8 to hand you the petition from the '177 Patent IPR, and 8 until the stop members come out of those deep grooves. 9 9 in the petition, you'll see that those same figures are Right? 10 included on pages 25, 27 but with certain components 10 A. That's correct. 11 11 colored. So in case it's easier to use the colored Q. And once the stop members come out of those 12 ones, we have the petition there as well. Okay? 12 grooves, the cam body is free to begin rotating. Right? 13 13 A. Okay. A. That is correct. 14 Q. So I just want to be sure that we're on the 14 Q. And that's what's pictured in figure 9, the 15 15 same page in the mechanism of Rhoades. If you look at cam body has started to rotate. Is that right? 16 16 figure 8 of Rhoades, and it's on page 25 of the A. Yes, that's correct. I believe Rhoades states 17 17 petition, that figure depicts the pen in its retracted that as soon as the stop members pass over the tip of 18 state with stop members 45 and 46 at the bottom of the 18 that cam feature there, when it's fully depressed, that 19 deep grooves. Right? 19 steps that cam -- the tips of those two cams pass each 20 A. I believe that's correct. 20 other and then it rotates. 21 21 Q. I guess just to go through the colors in the Q. So it's your understanding that Rhoades says 22 22 petition. The stop members are -- you understand are that happens when it's fully depressed? 23 the ones colored in red. Correct? 23 A. That's exactly what Rhoades says. 24 A. Yes, that's correct. 24 Q. Well, look at figure 9. You just said that it 25 Q. And the yellow is the cam body 20. Correct? 25 starts to rotate as soon as the tip of the stop member Page 56 Page 57 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 leaves that groove. Correct? 2 that to better explain what I mean by colinear, if you 3 3 look at figure 11 --A. That's correct. 4 Q. You can see in figure 9 that the cam body is A. Okav. 5 pushed down farther than the stop member having just Q. -- do you see the bottom sloped face at the 6 6 left the groove. Right? stop member and the bottom sloped face of finger 43, 7 A. No, it is not. they're along the same line. Correct? 8 O. It's not? A. Okay. I see that. 9 9 Q. If you look at figure 9, they are not along A. No, sir. 10 10 Q. So if we look in figure 9, finger 43 and stop the same line. Correct? 11 11 MS. HARGRAVE: Objection, vague. member 45, are those two pieces colinear with each 12 12 other? A. They are -- you're referring to fingers 43 and 13 MS. HARGRAVE: Objection, vague. 13 stop members 45. 14 Q. (BY MR. WEIL) Let me ask. Do you understand 14 Q. (BY MR. WEIL) Correct. 15 15 what I mean by colinear? A. They are colinear but their cam surfaces are 16 16 A. I'm not sure. offset. 17 17 Q. What do you mean by cam surfaces are offset? Q. So colinear, along the same straight line. 18 18 A. Which line are you referring to? A. The cam surfaces, the surfaces that are making 19 Q. If we look at the bottom sloped face of finger 19 contact with the cam, cam surfaces. However, that is 20 43 and the bottom sloped face of stop member 45, those 20 not -- that really has nothing to do with what a fully 21 21 are not along the same line. Correct? depressed -- the conversation that we're having. 22 22 A. Can we use one of your pictures to see --As soon as the tip of that stop member 45 and 23 23 O. Sure. 46, the tip of that cam passes over the tip of surface 24 24 A. -- what you're pointing at? 50 and surface -- well, it's not -- yeah, 52, the cam 25 Q. Okay. Look at figure 9. And before we do 25 moves. That's -- if I had a pen, I could show you maybe

Page 58 Page 59 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 in a little more --Q. (BY MR. WEIL) The blue line that you draw --3 3 Q. Sure. Why don't you go ahead. that you drew, is it at the very top of the deep groove. 4 4 A. Is it okay? Right? 5 5 Q. Sure. And I'll tell you what, we'll mark this A. Right. 6 6 as an exhibit number. Q. And if I'm understanding you correctly, as 7 MS. HARGRAVE: Okay. soon as the red stop member has passed that point --8 8 Q. (BY MR. WEIL) Let me mark the '177 petition A. That tip. 9 9 that Mr. Clemens is going to annotate as Exhibit No. Q. That tip, it starts to rotate? 10 10 1054. A. Correct. 11 11 (Exhibit 1054 marked.) Q. So it starts to rotate when that tip of the 12 12 A. This right here, when the stop member cam red stop member is touching the yellow. Correct? 13 13 surface, the tip of that cam surface, passes the tip of A. No. 14 this opening in the cam -- do you see the tip of this 14 MS. HARGRAVE: Objection. 15 cam and the cam feature and the tip of that cam? As 15 Q. (BY MR. WEIL) It doesn't rotate then? 16 16 soon as it passes that, it rotates. That is a full A. It's still touching. 17 17 Q. Right. Okay. So it has just cleared and it depression. 18 18 starts to rotate? Q. (BY MR. WEIL) Okay. So you've drawn a blue 19 19 line, and that's the point at which -- That's correct. 20 MS. HARGRAVE: Did you draw anything on 20 Q. You do see a gap between the yellow cam body 21 21 there? and the red stop member. Correct? 22 22 A. In the motion of the cam follower and the cam, THE WITNESS: Yeah. 23 23 A. I'm sorry. This line -- you can see that the the stop member, there is no distance between the two of 24 24 cam is rotating and the stop member has just reached the them, none. It's just as soon as it comes out of the 25 25 tip of that and goes no further. It just rotates. cavity, the opening, the cam body rotates and Rhoades Page 60 Page 61 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 characterizes that as a full depression. MS. HARGRAVE: You can just read it. 3 3 Q. Can you point to me in Rhoades where he says THE WITNESS: Is that okay? 4 4 MS. HARGRAVE: I would just read it into that? 5 MS. HARGRAVE: You can sit. And you can the record so it's clear. 6 take as much time as you need to review it. THE WITNESS: All right. 7 7 A. This is when computers are really helpful. A. So there's at least three places where this is 8 Q. (BY MR. WEIL) Yeah. And I don't know if it 8 described that I can remember, and I am going to see if 9 9 helps, but did you explain that anywhere in your I can find them. But one place is near the bottom of 10 10 declaration that might point you to some place in column 5. It's line 72. As push button 35 is fully 11 11 depressed, the fingers 43 and 44 are displaced further Rhoades? 12 12 MS. HARGRAVE: If you want to answer that forwardly and will carry them -- with them the cam body 13 13 question, you can feel free to review the entirety of 20 until the stop surface is blah, blah, blah. 14 your declaration. 14 You have to read this in context and look at 15 15 Q. (BY MR. WEIL) Feel free to review. the figure to see what I'm talking about, but that --16 16 MS. HARGRAVE: But, Counsel, please keep they use the term "fully depressed" there. 17 17 In column 1, line -- it's the third object. your objections to form pursuant to the PTAB Rules. 18 18 A. I was just going to say, I would have to Maybe it's the second object. Maybe line 18 there. 19 19 review that just to, you know, refresh my memory, but I Another object of the invention is to provide a 20 want -- I have to go through this here. 20 ballpoint writing pen instrument, having an improved 21 21 Q. (BY MR. WEIL) And Mr. Clemens, to the extent push button operating projecting and retracting 22 22 it helps, on page 22 of your declaration you have a mechanism which operates upon successive full 23 23 couple of citations to Rhoades. Sorry. Strike that. depressions of the push button to propel the writing 24 24 A. I am just going to use a pen to underline some point into an exposed and projected from the barrel. So 25 words --25 it actuates on a full depression.

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Page 62 Page 63 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Column 5, line 22, successive full depressions Q. (BY MR. WEIL) Let me rephrase it. 3 of the push button 35 will, through corresponding A. Sure. 4 4 movements of actuating fingers 43 and 44, successfully Q. Those passages indicate that upon full 5 5 depress and rotate the cam body 20 so as to cause depressions rotate the cam body. Correct? 6 6 alternate pairs of cam surfaces 50, 52 and bottom MS. HARGRAVE: Objection, vague. 7 surfaces 51, 53 to be engaged by the stationery stop A. So my read of what these passages in the 8 members 45 and 46. This, in turn, will cause the point 8 patent say from a person of skill in the art at the time 9 in cartridge unit 7 to assume alternatively an extended 9 of the invention, what they're describing is a full 10 writing position and a retracted nonwriting position. 10 depression or an actuation of the pen causes the 11 11 This manner in which this is accomplished is then movement to occur. And the way that the cam and the cam 12 12 described. There's at least three places in this fingers are set up -- as we can see in figure 9, as soon 13 13 patent. There may be more. as the stop member is just outside of the relief in the 14 Q. (BY MR. WEIL) And so the record is clear, the 14 cam, the cam body rotates, and that is what Rhoades 15 15 three places that you pointed to are column 1, lines 18 refers to as a full depression. 16 through 25; column 5, lines 22 through 32; column 5, 16 Q. (BY MR. WEIL) Back to the passages about the 17 17 lines 72 through 75. Is that right? full depression. I don't think there's any question 18 18 A. Well, again, it's describing a process. So, that once the device has been fully pressed down, the 19 you know, there may be more lines in order to capture --19 cam body has rotated. Right? 20 you know, before and after to capture the notion. 20 A. The cam body rotates upon a full depression 21 21 Q. Okay. So those passages indicate when the when the stop members are brought out of the cam feature 22 22 plunger is fully depressed, this motion will happen. which prevents it from rotating, but as soon as it 23 Correct? 23 leaves, the cam body rotates, and that's a full 24 MS. HARGRAVE: Objection, vague. 24 depression. 25 A. What --25 Q. To get back to the specific passages you Page 64 Page 65 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 pointed to, they don't say anything whether it could pushed the cam body down below the stop member. 3 start rotating before the full depression has been Correct? 4 A. What you see is you are looking at a full completed. Correct? 5 MS. HARGRAVE: Objection, vague. depression and it's the point at which the cam body has 6 6 A. I don't -- just sitting here right now -- I been pushed far enough to allow the stop members to 7 7 would have to read this patent and see what you're leave the opening, the cam opening there in the cam 8 talking about, but --8 body. So here is the stop member. And as soon as --9 9 Q. (BY MR. WEIL) I am just saying that -- sorry. well, that's not even going to show it. It's just that 10 10 A. I was just going to say that Rhoades uses the as soon as the stop member -- because the cam body is 11 11 preventing it from -- the cam body will not rotate term "fully depressed" and that's when the cam moves. I 12 12 mean, the description is very clear in here how it's because the -- it's pressing against the stop member. 13 13 described. So as the stop member comes out of the opening, the cam 14 Q. So maybe a simpler question. 14 opening, it rotates and Rhoades describes that as a full 15 15 Is it your understanding that the plunger can depression. 16 16 be depressed farther in the device after the cam body Q. I understand your understanding, but looking 17 17 at figure 9, you do agree with me that there is space begins to rotate? 18 18 A. That is not what Rhoades describes here. between the bottom of stop member 45 and cam body 20. 19 19 Q. And if we look at figure 9, you understand Correct? 20 that the stop members 45 and 46 don't move. Correct? 20 MS. HARGRAVE: Objection,

17 (Pages 62 to 65)

mischaracterizes the witness's testimony.

A. That does not relate actually, you know, to

spring force. And a full depression is when the cam

what I believe you're asking and that is, you know, when

the cam body -- the moment the cam body moves under this

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Right?

A. That's correct.

A. Correct.

Q. The fingers push the cam body downwards.

Q. In figure 9, you can see that the fingers have

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Page 66 Page 67 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 body has been pushed past the stop member. So -- and between the bottom of stop member 45 and cam body 20? 3 3 you can see it can only go to the tip. It can't go any MS. HARGRAVE: Objection, asked and 4 4 further because that's a full depression, and the cam answered. 5 5 body moves. A. The question --6 6 Q. (BY MR. WEIL) So my question was a lot Q. (BY MR. WEIL) The question is yes or no. 7 7 simpler. A. Well, what I would say is to try to describe 8 8 Do you or do you not see space in between the to you that the full depression could be defined as the 9 9 bottom angled surface of 45 and the cam body 20? space between the tips of those two cam surfaces. 10 10 MS. HARGRAVE: Objection, asked and Essentially the line that I drew, you notice that it is 11 11 answered. essentially a line. There is no gap. 12 12 A. I think you're confusing the -- you're Q. So the line that you drew on what we marked as 13 13 confusing how the mechanism works, because at this point 1054, it's your position that is the full depression? 14 14 where the fingers have pushed the cam, as soon as the A. That's the full depression, and that would 15 15 be -- that's how Rhoades has described it. You would tips of those cam surfaces pass each other, it rotates. 16 16 It doesn't depress any further. So this space I think see an immediate movement of the cam which is described 17 17 that you're referring to is not related to the distance as a full depression. 18 18 that it's being pressed, because as soon as the stop Q. Have you ever used a mechanical pen before, 19 19 members leave the opening, it rotates, and that's Mr. Clemens? 20 visually what's described here. If you were depressing 20 A. Lots and lots, yes, I have. 21 21 Q. And is it your understanding when you depress it even further, you would see cam -- you would see stop 22 22 the plunger and hear the click, you can push the plunger members 45, 46 even higher. 23 23 Q. (BY MR. WEIL) So you said, So this space I a little farther? 24 24 A. Well, you're describing pens -- many, many think that you're referring to. That was a quote of 25 25 what you just testified. You do see a space there pens, mechanical or otherwise in your question, which Page 68 Page 69 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 is -- obviously, it doesn't relate to what the Rhoades 2 guess, would show them being colinear, I think you 3 3 is describing and that that's relevant to our referred to it as. But so what you're visually seeing 4 conversation, but I'll give you that there are many here in figure 9 is the point of which the stop member 5 comes out of that relief or that opening, and, you know, kinds of designs out there that are not Rhoades. 6 6 Q. Okay. And let me ask it more gently. when they were -- when they were at the point -- well, 7 7 Have you ever used a pen that you could ask your question again, because I want to make sure 8 depress and after you heard the click depress the 8 that I'm understanding exactly what you're --9 9 Q. I think you were about to get it. When they plunger further? 10 10 A. I don't think I've ever really you thought were at the point when it started to rotate --11 11 A. No, no. I was -about it, but, you know, with the millions of pens out 12 12 there, I'm sure there's all kinds. MS. HARGRAVE: Could you read him the 13 13 Q. So you don't know if you've ever used one like question again? 14 that? 14 MR. WEIL: Sure. 15 15 A. I don't think I have ever really thought about A. Just ask the question again to make sure 16 16 it --I'm --17 17 Q. (BY MR. WEIL) When the stop member passes the Q. Okay. 18 18 A. -- until I started studying this patent. So, line you drew on Exhibit 1054 --19 19 but yeah, the -- you know, the Rhoades is very specific A. Stop member, yeah. 20 20 Q. And that's, I understand, when the cam body with their design. 21 21 Q. So Mr. Clemens, when that stop member passes will start to rotate. Correct? 22 that line that you drew in Exhibit 1054, the cam 22 A. Okay. So it's actually this picture. 23 23 surfaces of the fingers and the stop members are not Q. Well, this picture in figure 9 it has already 24 24 started to rotate. Right? offset. Correct? 25 A. That's not depicted here. Obviously 11, I 25 A. Yes, but it doesn't matter because it's spring

Page 70 Page 71 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 loaded. As soon as it passes, it rotates. you're going to see an offset at that position. So 3 3 this -- what you're seeing in figure 9 is the figure Q. Right. 4 4 A. So -- so ask the question. that you're looking for. 5 Q. So Mr. Clemens, can you please turn to page 22 O. Sure. 6 6 of your report? A. Let's get to it. 7 Q. So when the stop member passes that line that MS. HARGRAVE: Which report? 8 you drew in Exhibit 1054, the cam -- the bottom cam 8 MR. WEIL: '177. 9 9 A. Okay. I'm sorry. What page? surface of the fingers and the bottom cam surface of the 10 10 Q. (BY MR. WEIL) Page 22. And you show a figure stop members are not offset, correct, at that exact 11 11 point? at the top of that page. Right? 12 12 A. That is not correct. It's what you're seeing A. That is correct, yeah. 13 13 here in picture 9 is when it -- is when it's rotating. Q. And you added in green into that figure the 14 14 That's a full depression. words "complete stroke." Right? 15 15 Q. So it's your understanding --A. That is correct. 16 16 Q. And you labeled that figure pen at full A. It can't rotate until it's passed -- you know, 17 17 depression, full press. Right? until the stop members get out of that -- that space. 18 18 Q. But we just talked about picture 9. That A. Correct. 19 19 already shows rotation happening. Correct? Q. And is the bottom face of the blue stop member 20 A. Again, a full depression is described in this 20 and the bottom face of the white finger in your picture, 21 21 patent as when the stop members are brought out of the are they offset? 22 22 relief, the opening in the cam follower -- and I mean A. Well, you know, this is pretty, you know, kind 23 23 of fuzzy and vague, but what is important to note here you can see that when the stop members are still in this 24 24 relief and the edges are contacting and it can't move, is the tip of the stop member. The blue part is right 25 25 the fingers are going to be -- well, so it can't -at the tip of the cam body. So that's the point at Page 72 Page 73 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 which it's going to rotate. So that's a complete 2 rotation. So --3 3 Q. (BY MR. WEIL) And when you said these two 4 4 Q. And at that point the bottom cam surface of depictions, these two approaches, you were pointing at 5 the fingers and the bottom cam surface of the stop figures 8 through 11 of Rhoades? 6 6 member are colinear. Right? A. Rhoades and the picture in my report, yes. 7 7 MS. HARGRAVE: Objection, vague. Q. And in the picture in your report, do you see 8 A. This -- I am going to say that it could 8 at the very top of the blue stop member there's 9 9 possibly be, you know, but it's -- but, again, what additional space in that groove? Do you see space 10 10 is -- this picture here is not a direct -- is not taken there? 11 11 directly from Rhoades. So, you know, Rhoades could have A. Yeah, I see a relief. 12 12 many different embodiments, but what Rhoades is Q. Do you think that the plunger could be pushed 13 13 describing here and what's happening here is that as down further forcing the stop member into that space? 14 soon as the stop member passes the relief, then cam body 14 A. I don't know because I haven't physically seen 15 15 will rotate. this particular pen which, you know, appears to be a CAD 16 16 Q. (BY MR. WEIL) So you said that this picture model. So --17 17 is not actually describing what is described in Rhoades? Q. So does it necessarily describe the Rhoades 18 18 MS. HARGRAVE: Objection, reference? 19 19 mischaracterizes the witness's testimony. MS. HARGRAVE: Objection, 20 A. It is an embodiment of Rhoades, according to 20 mischaracterizes the witness testimony. 21 21 the video, but I don't think there's anything that A. That's what it is presented as in the video. 22 22 states that these two depictions, these two approaches Q. (BY MR. WEIL) And you don't know whether the 23 23 are the same, are one and the same, but conceptually plunger can be pushed further forcing the blue stop 24 24 they are because in both instances, as soon as the stop member higher into the plunger group? 25 members leave their respective positions, there is a 25 A. I haven't done an analysis. I don't have a

Page 74 Page 75 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 pen. I don't have any drawings, any descriptions of it. Q. (BY MR. WEIL) The one -- the opinions that 3 So to me it's, yes, there's a relief there; but what we you have included in your declaration that we're looking 4 4 see here is that, the same as Rhoades, as soon as the 5 5 stop member passes that cam feature, the tips there, is A. Well, I've been able to analyze the invention, 6 6 the patent, which fully describes through the eyes of a 7 7 person of skill in the art. So there's quite a bit of Q. But you would agree with me that if you push 8 8 the plunger further and force the stop member into that information given to me here. 9 9 relief, if that's possible, the fingers and cam body Q. All right. I think just to wrap this up a 10 10 would be pushed down further and the bottom surfaces of little bit, you as an engineer with 38 plus years of 11 11 the fingers would be offset from the surface of the stop experience, sitting here today you can't tell me whether 12 12 member. Right? pushing that plunger down a little bit further forcing 13 MS. HARGRAVE: Objection, calls for 13 the blue stop member higher into the relief would cause 14 speculation. 14 the bottom surface of the fingers and the stop members 15 15 to be offset? A. Yeah, I mean, it's a complete hypothetical. I 16 16 can't say because I haven't seen this pen. I don't --MS. HARGRAVE: Objection, asked and 17 17 you know, it's -- you know, sitting here right now, I answered and calls for speculation. 18 18 won't be able to have a fully considered opinion of A. No, I cannot. There is not enough information 19 19 something that I can't actually see, touch, you know, there for me. 20 analyze, do something with, but --20 Q. (BY MR. WEIL) And looking at figure 9 from 21 21 Q. (BY MR. WEIL) Were you able to see, touch, the actual Rhoades reference, it's your position that 22 22 there is not a gap between the bottom of the stop member analyze and fully do something with the pen when you 23 23 came up with your opinion? and cam body 20. Is that right? 24 24 MS. HARGRAVE: Objection, vague. A. There is a gap. I thought we agreed on that a 25 25 A. Which opinion? little earlier. Page 77 Page 76 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. Okay. moved the stop member out of the relief? 3 3 A. But this is the -- this is the -- there has A. You're still --4 4 been no change in the relative position between the MS. HARGRAVE: Objection. Objection, 5 5 finger 43 and 44 and stop member 45 and 46 since the mischaracterizes the witness's testimony. 6 6 point of release of full depression that allows a cam to A. The best way that I can describe this is the 7 7 move. That is the position at which rotation can occur figure that you're looking at in figure 9 is the 8 and full depression has occurred. 8 point -- is the relative positions between stop members 9 9 and cam followers -- fingers when rotation occurs, and Q. So are you saying that rotation only begins 10 10 when these two surfaces, bottom of finger 43 and bottom you can see that because the tips of the stop members, 11 11 of cam 45 -- sorry -- stop member 45, are offset? they're colinear. They're exactly at the same point. 12 12 A. That's correct. When -- what you're seeing That's the only time when you can get the cam follower 13 right here in figure 9 is what the relative positions of 13 to move. 14 these two -- of the stop members 45 and 46 and fingers 14 MR. WEIL: Ryan, do you know if lunch is 15 15 43 and 44 have started rotation. here yet? We may stop for a bit? 16 16 Q. And could the cam body start rotating when MS. HARGRAVE: Let me go check, yes. 17 17 stop members and the bottom of the stop members and the MR. WEIL: It is. All right. Do you 18 18 bottom of the fingers were colinear? want to take a lunch break?

20 (Pages 74 to 77)

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A. They would not move.

A. Because you have not moved the stop members

Q. When the bottom of the -- so it's your

position that when the bottom of the finger and the

bottom of the stop member is colinear, you have not yet

Q. Why not?

out of the relief in the cam.

MS. HARGRAVE: Yeah.

A. Thanks.

(Break from 11:29 a.m. to 12:19 p.m.)

Q. I do want to do a little more about Rhoades.

First, I would like to show you the video Exhibit 2020

that you submitted with your declaration, and I am going

Q. (BY MR. WEIL) Welcome back, Mr. Clemens.

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Page 78 Page 79 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 to start it at what I think is the relevant part. If I'll play it a little bit further. 3 you want to see the whole thing you can. (Video being played.) 4 4 Q. (BY MR. WEIL) So when the -- when we passed A. Sure. 5 5 Q. So I'll start the video at minute 1:52. that point we were just talking about when it can begin 6 6 to rotate the rotation, the cam body rotates but it's (Video played.) 7 7 Q. (BY MR. WEIL) Okay. Let me just rewind it a also forced upwards. Correct? 8 little bit. There at 1 minute 59 seconds, is that the MS. HARGRAVE: Objection, vague. 9 9 A. Well, the cam body is going to be -- is going line that you were drawing on Exhibit -- is that 10 10 to be -- it's spring loaded, obviously, so it's going to horizontal line in the video the line you were drawing 11 11 be -- it's going to maintain contact, you know, with on Exhibit 1054 we were talking about earlier? 12 12 A. With the proviso that these are two different, the -- depends on what situation you're in, but the 13 13 you know, designs being shown here, but it does appear fingers obviously are making contact with the cam, and 14 to be the point where those cam tips are meeting. 14 so, you know, they would have to maintain that contact. 15 15 Q. And your understanding is that point at minute Q. (BY MR. WEIL) And as that contact is 16 16 1:59 in the video is when the cam body can begin to maintained and it's rotated, the cam body physically 17 17 rotate. Correct? moves upwards. Correct? 18 18 A. Well, in the figure 9, it's actually moving MS. HARGRAVE: Objection, 19 19 mischaracterizes the witness's testimony. down. The cam body is moving down. 20 A. Yeah, as soon as the stop member clears the --20 Q. So you understand there's a spring biasing the 21 21 well, actually, let me look at this here. Yeah, if it cam body upwards. Correct? 22 22 A. There is -- the cam body is literally spring reaches that point, it will rotate exactly. If we 23 23 loaded both directions. advance it a little bit more, we should see it rotate. 24 24 Q. (BY MR. WEIL) Right. And that was at -- that Q. So your understanding of figure 9 is that once 25 25 picture we were looking at was at 1:59 of the video, and the stop member clears the tip of the cam body that Page 80 Page 81 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 we're talking about, the cam body is forced downwards? 2 it was also forced upwards. Correct? 3 3 MS. HARGRAVE: Can I just object to Is that what you're saying? 4 4 vague. You're pointing to the video, and it's --A. No. I'm saying that the -- in this picture, 5 MR. WEIL: We can close the video. the cam body is just -- is turning, is rotating, but it 6 6 has -- obviously to get to that position, it was being MS. HARGRAVE: Okay. 7 pressed down by the fingers, yes. A. Counselor, were you referring to the figure? 8 Q. And in figure 9 that we're looking at, we may Q. (BY MR. WEIL) Yeah. Figure 9 of Rhoades. 9 have already talked about this, but the cam body has A. Yes. 10 10 begun to rotate already. Correct? So the cam body just maintains, you know, 11 11 MS. HARGRAVE: Objection, asked and contact with that cam surface of the finger itself. 12 12 answered O. And --13 13 A. Yeah, it's kind of a, you know, instantaneous A. So, again, it's literally rotating. The cam 14 thing. And, you know, it happens fairly quickly. 14 surfaces are rubbing, but it's rotating. 15 15 Q. (BY MR. WEIL) But the figure shows the tooth Q. Well, just to be crystal clear on the 16 16 in the middle of the sloped face 50. Right? mechanism of what's happening, in figure 9 as the cam 17 17 A. Sort of at the beginning, but yeah, it's body 20 is rotating, is it your understanding that the 18 18 passed that. You know, it has moved past that point. cam body also moves actually in either direction? 19 Q. So it has started --19 A. Well, my understanding and my read of Rhoades, 20 A. Where the tips -- where the tips passed. 20 that's the -- literally, it's the point where it's fully 21 21 Q. It has started at least some amount of depressed. So at this point, it's just -- you know, 22 22 rotation? it's just rotating. It's rotated past that point where 23 23 A. Rotation. it's been released, and then it will -- then the button 24 24 Q. And as it rotated to the right -- let me be will be released and it pops up to this other position 25 more precise. As the cam body was rotated to the right, 25 55 in figure 10.

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CHARLES E. CLEMENS

Q. Okay. Can you look in the Rhoades patent itself, column 5, starting at line 51? And I am looking at the part that says when the cam body 20 has been depressed to an extent sufficient to permit the rearward edges of stop surfaces 56 and 58 to clear the forward edges of stop members 45 and 46, figure 9, the cam body 20 is free to rotate in the direction indicated by the arrow under the influence of the return spring 16, figure 1, which applies a constant rearward force to the cam body.

So is your understanding of rearward force to be forcing the cam body back towards the plunger in the

- A. Just to be accurate, I want to read this again --
 - Q. Sure.

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- A. -- just to make sure. Of course, I have an instantaneous answer, but let me just --
 - O. Feel free to read.
- A. Okay. I have oriented myself. So yes, so Rhoades is describing that there's a spring force which is maintaining the contact between the cam body and the finger 43s and 44. So it's rotating. It's rotating.
 - And yes, there is a bias of the cam body, but it's just

2 biassing it against that cam surface, of which it is now 3 sliding, and it literally slams into the wall 59 and 57. 4 So it snaps like that. So --

CHARLES E. CLEMENS

- Q. And to slide against the cam surface of the fingers and the stop members as it's rotating, it has to be moving upwards or else it would separate from them as it rotates. Right? "It" being the cam body.
- A. Well, I think since it's a click instantaneous, so what happens is that the fingers slam up against the wall, and then -- I've got to remember where I am, orient myself again.

Yeah, so you fully depress and you achieve figure 9. And then, of course, you know, the natural thing is to release your finger. So what happens is you end up in figure 10. So your finger comes off the button, and the bias spring does, in fact, move the cam up into the stop members 45 and 46. And, you know, of course, stop members 45 and 46 get -- get, you know, positioned in how you view figure 10. That's the writing position.

Q. Got it. Okay.

THE WITNESS: Can I get some water? MS. HARGRAVE: Do you need a break? THE WITNESS: Just water is good.

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CHARLES E. CLEMENS

- Q. (BY MR. WEIL) So if we go back to -- are you ready?
 - A. Yes, sir.
- Q. Page 22 of your declaration in the "177 Patent IPR. We were talking earlier -- I was asking about whether the bottom surface of the fingers and the stop member are colinear. Do you remember that?
 - A. Yes, you asked that earlier.
- Q. Uh-huh. And is it your understanding that this point in this picture at the top of page 22 is when the cam body can begin to rotate?
- MS. HARGRAVE: Objection, asked and answered.
- A. I believe that that is true. I mean, you know, as I pointed out before, these appear to be two different approaches or the -- you know, to the same concept of Rhoades. This cam body is not configured the same as this cam -- Rhoades's cam body. So I mean, you know, I don't have, you know, the same kind of information that I have for Rhoades. But that point there, it does appear, since that is a stop member, since the cam body is past -- just past it and those little surfaces are no longer -- well, I would say that the stop member can no longer stop it, it will turn.

CHARLES E. CLEMENS

Q. (BY MR. WEIL) Okay. So it will begin to turn. And would you agree with me that in this picture at this point, the bottom surface of the fingers and the bottom surface of the stop member are colinear?

MS. HARGRAVE: Objection, asked and answered.

- A. Like I said, the picture is a little fuzzy, but it appears that they could be colinear.
- Q. (BY MR. WEIL) If we go back to figure 9 in Rhoades. Ready?
 - A. Yes, sir.
- Q. Figure 9 in Rhoades. We talked before about the small gap that's visible below stop member 45 and above cam body 20. Do you remember me asking you questions about that?
 - A. Yes.
- Q. And please correct me if I'm wrong, but you said that is the point at which it begins to rotate. Is that right?
- A. I believe my answer is -- to that is that the view, the picture that we're seeing in figure 9, is the -- is the same. I mean, the relative positioning of things is the same as soon as that point of rotation occurs. So the stop members are preventing rotation

22 (Pages 82 to 85)

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Page 86 Page 87 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 until the tips just pass each other, and then, bang, it one of the clicks you hear. 3 can move. And so --MS. HARGRAVE: I'm going to also add an 4 4 Q. And -- and I think you said the reason why objection to the form of the previous question in that 5 5 that is the point you've been describing is because the it was previously asked and answered. 6 6 bottom tip, the tip part of stop member 45 and the top MR. WEIL: Counsel, could you please keep 7 your objections to just form? The PTAB Rules are very tip part of cam body right next to the number 54, to the 8 left of 54, those are in the same line? 8 clear on this. 9 9 A. They would be in the same line or same -- they Q. (BY MR. WEIL) And in this Rhoades mechanism 10 10 would be coplanar. that we're looking at here in figures 8 through 11, as 11 11 O. Gotcha. soon as the bottom surface of the finger 43 and the 12 MS. HARGRAVE: Let me object to the form 12 bottom surface of stop member 45 are colinear, it will 13 13 of the previous question in that it mischaracterizes begin to rotate, correct, cam body will begin to rotate? 14 witness's testimony. 14 A. No. 15 Q. (BY MR. WEIL) But we already talked about in 15 Q. No? 16 figure 9 the cam body has started to rotate at least 16 A. No, sir. 17 17 some amount. Right? Q. Why not? 18 18 MS. HARGRAVE: Again, objection, A. So figure 9, all these relative parts we'll 19 mischaracterizes the witness's testimony. 19 call them, you know, the stop members, 45, 46, fingers 20 A. Yeah, so my response to that is as soon as the 20 43, 44, and the cam body, the view you see right now is 21 21 stop member stops preventing the cam from moving, it the same view when the stop members release the cam body 22 22 will move. And so this is -- you know, obviously it to rotate. So what you're seeing here is sort of a 23 23 happens instantaneously but the cam body maintains its midstream snap, if you will. And, you know, you can see 24 position relative to the finger and just rotates until 24 as this thing continues to rotate, it clicks right into 25 it slams into that corner, and that's the click. That's 25 those fingers. Page 88 Page 89 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. And that midstream snap, the cam body has understanding of what's happening in Rhoades? 3 3 moved upwards to some extent, right, to maintain contact A. So, again, let's kind of go through it because 4 4 with the bottom of finger 43? it might make more sense. 5 5 A. Well, I don't think that's necessarily Q. Sure. 6 described anywhere. If I could point to that -- is that 6 A. So in figure 8, you're retracted, right. 7 in Rhoades? Q. Yeah. 8 Q. Well, my question is more just from an 8 A. We press on the button and the fingers 43 and 9 9 engineering perspective. You're looking at a sloped 44 push the cam body against spring bias. Right? And 10 10 face of the cam body. as soon as the -- we reach this point that we've 11 11 A. Yes. discussed many times where the tips just pass, then you 12 12 Q. You're looking at the sloped face of the release your finger. So when you release your finger, 13 finger. The cam body is being biased upwards by a 13 you end up into position 10. So during that process of 14 spring. As soon as the stop member prevents it from 14 releasing your finger, then now you're floating again. 15 15 rotating, the upward force causes it to rotate to the And, indeed, the cam body will move away from the 16 16 right because of these sloped faces. Correct? writing tip and then stabilize into figure 10 where you 17 17 A. Yeah. I mean, you know, in view -- or figure can write. 18 18 9 as the spring force, the bias force is pressing the Q. And as the cam body moves away from the 19 cam up against these fingers, yes, it would necessarily 19 writing tip, the little -- the tip of the cam body that 20 maintain its contact and start sliding down. 20 we've been discussing -- it's immediately to the left of 21 21 Q. When you say "sliding down," what is sliding 54 in figure 9 -- that will be higher than it was at the 22 22 start of figure 8. Correct? down?

23 (Pages 86 to 89)

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A. The slope of 50 and 52.

Q. To be clear, the cam body -- for that to

occur, the cam body is moving upwards. Is that your

A. No. Actually, it's lower.

Q. If the cam body moves --

A. Well, so this could be very confusing. We

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Page 90 Page 91 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 didn't make reference to what. So the stop members will is some sort of, you know, interim view. 3 3 be the same. We agree on that. Q. And in this interim view where rotation has 4 4 Q. Correct. begun, wouldn't you expect the tip of the cam body next 5 5 A. So -- but the cam will move away from the to number 54 in figure 9 to have moved upwards as we 6 6 writing tip in such a way that you'll reach that figure were just discussing? 7 7 10. So the tip of the stop members obviously stay the MS. HARGRAVE: Objection, asked and 8 8 same. answered. 9 9 A. No. Again, I have to disagree with your Q. Right. The tip of the stop members stays in 10 10 the same place and the tip of the cam body has moved description. The view that we're seeing in figure 9 is 11 11 upwards. Correct? the view that exists when rotation is actuated. That's 12 12 A. To reach figure 10, that is -- that is just the way Rhoades is designed. 13 13 Q. (BY MR. WEIL) All right. Mr. Clemens, figure correct. 14 14 Q. So back to figure 9, figure 9 shows the two 9 of Rhoades, I think you just described to me this is 15 tips we just talked about, the tip of the stop member, 15 the point at which the cam body begins to rotate? 16 16 the tip of the cam body coplanar. Right? MS. HARGRAVE: Objection, 17 17 A. Yes. mischaracterization of testimony. 18 18 Q. (BY MR. WEIL) Let me ask that differently. Q. And we agree that some amount of rotation has 19 19 already begun to occur because we can see figure 43 has A. Sure. 20 started to slide down face 50. Right? 20 Q. Is it your opinion that figure 9 shows the 21 21 orientation of the cam surfaces of the fingers and the A. Like I said, it's -- you know, I think this 22 22 stop members at the point when Rhoades begins to rotate? view is attempting to show, you know, kind of an interim 23 23 position, but what happens, according to Rhoades, is, A. Yes. I believe that this is a very rapid 24 24 you know, you fully depress, it releases and then goes event and you'll hear a click, and then the second click 25 into this position. So, you know, I would say that this you hear is the -- is figure 10. Page 92 Page 93 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. In looking at figure 9, you do agree there is Q. Just to be clear, what you're saying there, 3 some gap between bottom of stop member 45 and the top of 3 the offset difference between the bottom of the stop 4 4 member and the bottom of the finger would be the same? cam body 20. Right? 5 5 MS. HARGRAVE: Objection, asked and MS. HARGRAVE: Objection, 6 6 answered, mischaracterization of testimony. mischaracterization of testimony. 7 7 A. So there is no gap between the tip of the stop A. Well, again, I mean, these are, you know, 8 member and the tip of face 56 and 58 when this rotation 8 schematics, but, you know, from what I can see, you 9 9 occurs, but I see there is a gap below the stop member know, the line thicknesses and everything, hopefully 10 10 and the surface 50 and surface 52. we're not splitting hairs here, but it appears that 11 11 Q. (BY MR. WEIL) All right. So for the purposes figure 9 and from the description of Rhoades, you know, 12 12 of our discussion, let's say that gap is X millimeters. you fully depress, and then the stop member releases the 13 13 Okay? cam body and allows it to rotate. And so that's -- you 14 At the point when that gap is .5X millimeters, 14 know, that's what that's showing. 15 15 will the cam body have begun to rotate? Q. (BY MR. WEIL) When exactly does the stop 16 16 MS. HARGRAVE: Objection, calls for member release the cam body? 17 17 speculation. A. The stop member, as we previously discussed 18 18 Q. (BY MR. WEIL) I will strike that question, many times, the tip of 45 and 46 -- I am not sure how 19 ask it differently. 19 Rhoades characterizes it as leading or trailing --20 20 passes -- so the bottom tip obviously passes the upper A. Thank you. 21 21 Q. Is it your position that if we looked at the tip of face -- came face 56 and 58. 22 22 mechanism of Rhoades immediately before what's shown in Q. And that point that you just described, the 23 23

24 (Pages 90 to 93)

bottom surface of the finger and the bottom surface of

MS. HARGRAVE: Objection,

the stop member would be colinear. Right?

figure 9, that gap would still be present?

A. The differences in cam surfaces would be the

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same.

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Page 94 Page 95 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 mischaracterization of testimony. A. That is the moment of full depression. 3 A. Well, let's put it all together. Q. And at that point, the bottom of finger 43 and 4 4 Q. (BY MR. WEIL) Okay. the bottom of finger 45 are colinear. Right? 5 5 A. Give me the whole question. A. Say that again. 45 --6 6 Q. At the point that we just described, the 7 7 A. So I make sure I'm connecting the dots the bottom of finger 43 and the bottom of finger 45 form a 8 same way you are. 8 straight line that's colinear, right, like we saw in the 9 Q. Okay. Let me just try to talk it through and video? 10 1.0 you tell me when I'm wrong. A. No, that -- I believe I've answered that 11 11 Figure 8 shows the pen in the retracted state. particular question several times. That is not correct. 12 12 I disagree with that. Correct? 13 13 A. Correct. Q. Okay. And at the point when the bottom 14 Q. User begins to push down on the plunger, 14 surface of the stop member 45 is colinear with the 15 forces fingers 43 and 44 downwards. Right? 15 bottom surface of finger 43, what is holding the cam 16 16 body 20 in place? 17 17 Q. And that forces the cam body downwards? A. The stop members. 18 18 A. Yes. Q. When the stop members are colinear with the 19 19 Q. And the cam body cannot yet rotate because the tooth, aren't they completely removed from the recess? 20 stop members are in those deep grooves? 20 A. That is --21 21 A. Yes. MS. HARGRAVE: Objection, vague. 22 22 Q. You continue to push down the plunger which THE WITNESS: Sorry. 23 23 pushes the fingers down which pushes the cam body down MS. HARGRAVE: It's okay. 24 until the moment when the stop member exits the deep 24 A. That is not how Rhoades is describing. 25 grooves. Correct? Q. (BY MR. WEIL) But setting aside Rhoades, as Page 96 Page 97 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 soon as those two surfaces are colinear, wouldn't a cam 2 "paragraph"? 3 3 Q. (BY MR. WEIL) Paragraph 25 of the Patent '177 body be able to rotate? 4 4 IPR, and in paragraph 25 you say that petitioners do not MS. HARGRAVE: Objection, vague, calls 5 explain how the cam body could be mounted to the inhaler for speculation. 6 6 A. You know, now you're going off into a or how the cam body could be modified to include 7 7 different design, and what we're focusing on right now, numerals. Do you see that? 8 my understanding is what we're focusing on is the 8 In paragraph 25 you say that petitioners do 9 9 Rhoades patent and how he's described the invention. not indicate how the cam body could be mounted to the 10 10 Q. (BY MR. WEIL) All right. We won't set aside inhaler or modified to include numerals. Do you see 11 11 Rhoades. We'll stick with Rhoades. 12 12 When the bottom surface of figure 43 and the A. I do see it. 13 13 bottom surface of the stop member are colinear, does Q. And we just spent a lot of time talking about 14 Rhoades identify anything that is still in that groove 14 figures 8 through 11 of Rhoades. Correct? 15 15 that's holding the cam body from rotating? A. Oh, yes. 16 16 A. I would have to read through Rhoades to see if Q. And those same figures are in the petition at 17 17 that particular positioning is described or, I mean, if pages 25 to 27, the colored drawings we looked at. Is 18 18 you can point to it, I am happy to read through it. that right? Exhibit 1053. 19 19 Q. But just sitting here without reading through A. What did I do with it? 20 20 O. I think it's -it, you're not aware of it? 21 21 A. No. No, sir. A. This one. 22 22 Q. This one, sorry. It's Exhibit 1054. Q. All right. Let's turn to paragraph 25 of your 23 23 report. Could you move on from Rhoades? A. And, yes, I see that these are the colored 24 24 A. All right. version. Okay. 25 MS. HARGRAVE: Did you say "page" or 25 Q. And in paragraph 24 of your report, you

Page 98 Page 99 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 explain the combination, as you understand it, as a that states during the operation of the combination 3 simple substitution of the Rhoades mechanism into the 3 device that we're talking about, that the cam body stop 4 4 Elliott inhaler, on the third line. members or the fingers would interact in any way 5 5 Do you see that? differently than they do in Rhoades, is there? 6 6 A. Let me just read through this again real quick MS. HARGRAVE: Objection, 7 7 mischaracterization of the testimony. just to make sure I form my answer correctly. 8 A. We're in paragraph 24? 8 Q. Sure. 9 9 Q. (BY MR. WEIL) Correct. A. Okay. Yes. Yes, I agree that it would be the 10 10 A. I see the second sentence that states that the substitution of the cam body. 11 11 Q. The cam body -combination is a simple substitution. Is that the 12 12 A. And the stop members. sentence? 13 13 Q. Sure. Q. And the fingers? 14 A. Okay. I do see that sentence, and it's 14 A. It would be on an analogous component having 15 referring to the description that the petitioners 15 fingers, yes. I see that. 16 16 Q. And you understand that cam body 20 is a small advanced. 17 17 Q. And there's nothing in the petition that says plastic component. Right? 18 18 that during operation of a combined device, the cam body MS. HARGRAVE: Objection, vague. 19 19 stop members or fingers would interact in some way other A. Well, it's small relative to a pen. Is that 20 than what was described in Rhoades, is there? 20 what I presume what your question is directed at? 21 21 A. I'm going to ask you to repeat that, if you Q. (BY MR. WEIL) Earlier in your background 22 22 could. section you talked about working with small plastic 23 23 Q. Sure. components. Would you characterize a cam body as a 24 24 A. Or read it or whatever. small plastic component? 25 25 Q. So I'll say there is nothing in the petition MS. HARGRAVE: Objection, vague. Page 100 Page 101 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 A. So "small" obviously is a relative term. I general statement, but it does not actually describe how 3 3 mean, this is still small. So -- but it's, you know, a that would be done or accomplished. And petitioners and 4 4 vague term. Could be a small part relative to a part even expert Piper have offered no details whatsoever how 5 this size, for instance. I am pointing to my glass that would be accomplished. And so without me having 6 6 some information, I don't have an opinion on that. I 7 7 Q. (BY MR. WEIL) And your glass's case would not don't have an opinion on how the petitioners or the 8 be placed inside of a pen, though. Correct? expert Piper would accomplish that. That is information 9 A. That is correct. that I need. 10 10 Q. So maybe to your question, yes, would you Q. You need information on how petitioners or 11 11 characterize the cam body as a small plastic component expert Piper would accomplish that to determine whether 12 12 with respect to the size of a pen? the claims are obvious? 13 13 MS. HARGRAVE: Objection, vague. MS. HARGRAVE: Objection, vague. 14 A. It is -- the cam body would be considered 14 A. That is correct. 15 smaller. 15 Q. (BY MR. WEIL) You can't tell me from the 16 16 Q. (BY MR. WEIL) And it would be made of person of ordinary skill in the art that you've used if 17 17 that person would be able to modify a component to add plastic? 18 18 A. It certainly could be. numbers to a small plastic piece? 19 Q. It would be well within the knowledge of one 19 MS. HARGRAVE: Objection, asked and 20 skilled in the art at the time of the invention to add 20 answered. 21 21 numbers to a small plastic component like that, wouldn't A. Like I said, these are custom parts. They're 22 22 all unique. The numbering of -- you know, counting it? 23 23 A. So my response to that is that I'm not really doses isn't necessarily a simplified thing. And every 24 24 sure how -- all these devices are very custom. They're proposed design would have its unique application of, 25 very unique. So adding numbers to a part is a good 25 you know, indicating the doses. So I think it's 26 (Pages 98 to 101)

Page 102 Page 103 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 incumbent on the petitioners and expert Piper to Q. (BY MR. WEIL) So a couple of things in your 3 describe exactly what -- how they would accomplish that. 3 answer there. It's your understanding that the "177 4 4 Q. (BY MR. WEIL) Does the specification of the Patent -- I'll use your exact words -- shows how 5 5 "177 Patent describe how the numerals are included on everything functions and interacts and interrelates with 6 6 the counter element in the claimed invention? one another. Is that right? 7 7 A. I do not believe so. I could review it --A. That's correct. 8 Q. You can look if you want. 8 Q. And you said that the "177 Patent was written 9 9 A. -- and see, but--. in a broad sense. So you don't think that they had to 10 10 Q. I will just represent to you that it doesn't, disclose how you would put numbers on to a counter? 11 11 is my understanding. MS. HARGRAVE: Objection, 12 12 A. Okay. I am not recalling it. mischaracterizes the witness's testimony. 13 13 Q. So how would someone know how to include the A. I'm saying that the inventor did not want to 14 numbers on the counter in the "177 Patent? 14 narrow his -- I believe my read of the patent, the 15 MS. HARGRAVE: Objection, calls for 15 inventor did not want to narrow his options in terms of 16 16 how that would be done. speculation. 17 17 A. The -- so the "177 Patent schematically shows Q. (BY MR. WEIL) So is it your understanding of 18 18 how everything functions and interacts and interrelates the obviousness analysis that petitioners have to 19 19 with one another. That helps to understand the explain more than what the patent explains? 20 functionality of it. And it is written in a broad sense 20 A. No, that is not what I'm saying. What I am 21 21 so that it can be -- the invention can be generally saying is petitioners have identified specific examples 22 understood. And from that information, that invention 22 of inventions and designs that they are now modifying 23 23 information, multiple approaches could be taken. And and trying to put together. And each of these designs 24 24 I'm sure they did not want to necessarily narrow it down is unique on its own and has its own descriptions and 25 to one particular way. limitations in it. And what has been advanced by Page 104 Page 105 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 petitioners and Mr. Piper is so vague that it's -- that would modify the cam body to include numerals. Right? 3 3 it is not possible to understand how they can -- how That's your position today? 4 4 A. They do not indicate how the cam body could be their modified new device would actually operate. 5 5 Q. My questions here are specific to putting mounted to the inhaler or modified to include those 6 6 numbers on a small piece, not the device in total. So numbers, correct, yes. 7 7 let me just make sure I understand this. Correct me if Q. And we've already discussed the "177 Patent 8 I'm wrong. 8 does not tell you how to put numerals on to a counter. 9 9 Correct? You've concluded that the petitioners have not 10 10 shown that the claims are obvious, and one reason is MS. HARGRAVE: Objection, 11 11 petitioners have not explained how you would put numbers mischaracterization of testimony. 12 12 on to a cam body. Correct? A. I believe what I said was is that the claims 13 13 MS. HARGRAVE: Objection, have been broadly written so as to not limit their --14 mischaracterization of testimony. 14 the ways in which that might be achieved, but I believe 15 15 A. Ask your question again. I am not sure I you and I agreed earlier that in looking through the 16 16 actually heard -patent, specific words to how numbers would be applied 17 17 (BY MR. WEIL) Let me just ask. are not in that patent. 18 18 Paragraph 25, you say "Petitioners do not Q. (BY MR. WEIL) I guess what I'm struggling 19 19 indicate how the cam body could be mounted to the with is it sounds like you're requiring petitioners to 20 inhaler or modified to include numerals." Right? 20 explain how numbers would be included, but we're 21 21 MS. HARGRAVE: Objection, agreeing that that's not disclosed in the specification. 22 22 mischaracterization of his testimony. Right? 23 23 A. But those words are in my report, correct. A. Yeah, my response to that is pretty much the 24 24 Q. (BY MR. WEIL) And you're telling me today same as what I've been saying, and that is the 25 that you don't think petitioners have explained how one 25 petitioners are taking specific designs and then they're

Page 106 Page 107 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 modifying them and integrating them to perform the same these features which are blocking. 3 3 functionality and requirements. And, you know, these Q. (BY MR. WEIL) But you would agree that the 4 4 are very unique designs. They have their own inhaler body with the teeth molded into the surface 5 5 limitations, their own descriptions, their own would be a stationary body including at least one 6 6 idiosyncrasies. And when you combine them, that creates stationary gear. Right? 7 7 a whole set of questions that you need to answer in MS. HARGRAVE: Objection, 8 order for that to happen. So it's quite a different 8 mischaracterization of testimony. 9 9 situation between the "177 Patent and what petitioners A. I am not sure I have a written opinion about 10 1.0 and the expert are trying to accomplish. More that in my report. Can you point to it for me? 11 11 information is needed to understand what that is, what Q. (BY MR. WEIL) Oh, so you don't have an 12 12 that modification -- all those modifications are. Could opinion on whether or not --13 13 be quite complicated. A. I don't have a written opinion --14 Q. Okay. Can we turn to paragraphs 29 and 30 of 14 O. Okay. 15 your declaration "177 Patent IPR? If I understand your 15 A. -- in my report that I can remember, unless 16 argument correctly, it is that if stop members were 16 I'm missing something. 17 17 incorporated directly onto the inhaler body, it would be Q. Okay. But the argument here is that it would 18 18 impossible to further assemble the device. Is that be impossible to insert the components past the molded 19 19 right? stop members. Right? 20 MS. HARGRAVE: Objection, vague. 20 MS. HARGRAVE: Objection, vague. 21 21 A. You know, once the stop members are shown, A. I believe --22 22 which are shown in blue, are molded into the body and THE WITNESS: Sorry. 23 23 protrude into the cavity of the inhaler body, there MS. HARGRAVE: It's okay. 24 24 could be no further assembly of the device, and this is A. I believe that because of the interaction, the 25 25 because the cam body would have to somehow get past design interaction and the intent of these parts -- and Page 108 Page 109 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 if petitioners intend to create features on the inside device? 3 diameter, that the assembly is not doable. 3 MS. HARGRAVE: Objection, asked answered. 4 4 Q. (BY MR. WEIL) And the plastic used in devices A. Assembly is a problem. And if you wanted to 5 like Elliott is resilient. Right? mold -- even mold those parts on the inside diameter, 6 6 MS. HARGRAVE: Objection, vague. that's a problem. There are multiple problems with 7 A. Plastic -- plastic parts can be resilient, this, as I pointed out in my report. 8 that is correct. 8 Q. (BY MR. WEIL) We'll talk about the molding in 9 9 Q. (BY MR. WEIL) Would you be able to come up a second. But specifically this -- in paragraphs 29 and 10 10 with some way of getting the components into the inhaler 30, this problem with assembly that you allege, you've 11 11 done your analysis from, you said, the eyes of one body past the teeth? 12 12 MS. HARGRAVE: Objection, calls for skilled in the art. Correct? 13 13 speculation. A. And at the time of the invention, correct. 14 A. Again, I'm not really -- my purpose isn't to 14 Q. So my question is would one skilled in the art 15 15 sit and analyze and figure out for the petitioners how know how to assemble this device? 16 16 this might be accomplished. And so, you know, from a A. Again, it's not for me to speculate, you know, 17 17 perspective of a person skilled in the art and reading what could be in the minds of a lot of other people, 18 18 what the petitioners have proposed, I believe that this 19 19 perspective is valid. Q. So now I'm asking you. Could you do it? 20 MS. HARGRAVE: What was the last phrase? 20 MS. HARGRAVE: Objection, asked and

28 (Pages 106 to 109)

A. I haven't done it. I have not been asked to

with any -- any accuracy. But my opinion, as written in

here, it would be a problem. It would be a big problem,

do it, and so, therefore, I can't answer that question

THE WITNESS: Valid. In the eyes of a

person skilled in the art could not -- you know, could

Q. (BY MR. WEIL) You think that a person of

skill in the art would not be able to assemble this

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not assemble.

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answered.

Page 110 Page 111 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 assembly is not possible. MS. HARGRAVE: Objection, vague, calls 3 Q. (BY MR. WEIL) Assembly is not possible to one 3 for speculation. 4 4 skilled in the art. Correct? A. It's an incomplete hypothetical. There are --5 5 A. Well -every bit of the design details that you're describing 6 6 MS. HARGRAVE: Objection, asked and in a very general, vague way are unknown. That is not 7 answered. something that I would, you know, try to speculate on at 8 8 A. -- the report is written from the position of this point. I really know knowing about a general 9 9 one skilled in the art at the time of the invention. situation that you're describing. 10 10 Q. (BY MR. WEIL) So is it your understanding Q. (BY MR. WEIL) But you would agree with me 11 11 that petitioners had to address every technical that the obviousness analysis just requires petitioners 12 12 challenge, like assembly of a device, to show the claims to show how the teachings of one reference would be 13 13 would have been obvious? combined with the teachings of another reference. 14 A. I think it's -- I think the petitioners at 14 Right? 15 15 least have the duty to show how a new custom combined A. I don't believe they've done that. 16 16 modified design is capable of achieving what they claim Q. And the reason you don't think they've done 17 17 it's achieving; and in order to make it an obvious that is because they did not include detailed diagrams 18 18 combination, I believe that a person of skill in the art of how these components would be assembled? 19 19 would presume that it would have to be assembleable, MS. HARGRAVE: Objection, 20 so --20 mischaracterization of testimony. 21 21 Q. Now set aside what petitioners told you about A. I believe I've captured in my report, you 22 the combination. If a client comes to you and says "I 22 know, all the particular nuances of what information has 23 23 would like to make this device with the stop members on been lacking in the -- you know, from the petitioners. 24 24 the inside. I've got to get this cam body past." Would But, you know, whenever you're creating a new custom 25 25 you tell them "Sorry, people can't do that"? combination of something, obviously there are the Page 112 Page 113 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 modifications, the customizations that need to occur, A. It does. 3 3 and those -- all those things need to be described so Q. And in this picture on the left you see where 4 4 the mold movement and it shows that the mold pulls apart they could be understood, because the rest of it is 5 vertically? Am I understanding that correctly? already described but there are modifications and 6 6 changes that need description. A. To the left there? 7 Q. (BY MR. WEIL) Okay. Let's look at paragraph Q. Correct. 8 31 of your declaration. 8 A. Yes, I see that. 9 9 Q. And I'm right that the way this works is the A. Certainly. 10 10 Q. And I think you started to get into this a mold pulls apart in the directions of those two arrows? 11 11 little bit about the practical tooling design to create A. Correct. 12 12 the features we were talking about. Right? O. So if we look kind of like on the back wall of 13 13 A. Correct. that picture, there's some molded slots and a molded 14 Q. I am going to hand you what's marked as 14 hole. 15 15 Exhibit 2018. Do you recognize Exhibit 2018, Do you see those? 16 16 Mr. Clemens? A. I do. 17 17 A. Yes. Q. And the molded slots, they don't require any 18 18 O. What is that exhibit? special side action or difficult engineering, do they? 19 19 A. It's a reference to plastic part design A. It says here molded hole requires a side 20 20 injection molding by Malloy. 21 21 Q. Okay. Turn to page number 99, if you look at Q. I am talking about the two slots next to the 22 22 the page numbers at the top of the book. hole molded slots. 23 23 A. Okay. I've got it. A. Oh, okay. 24 24 Q. So the picture on this page shows a few Q. So the slots don't require --25 possible undercuts and holes. Right? 25 A. Slots? Right. There's no undercut.

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Page 114 Page 115 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. And that's because you could just pull the you just pull it apart? 3 mold apart, and it would just come out of those slots? A. Yes, sir. Yes, sir. 4 4 Q. And the size of that slot is the size of the A. Slots. 5 5 undercut. Is that right? Q. And then the hole, which does require a side 6 6 action, you can't just pull the mold apart. Correct? A. The size of the slot will be what it will be. 7 A. In what sense? It's -- you know, from a tooling standpoint, it would 8 8 Q. Without some sort of side action to get the depend on the design of the part and where in the part 9 9 piece out? the -- you know, this particular blade would have to be. 10 10 A. Yes, that is how the side action works. So it's -- it could be anything, you know, depending 11 11 Q. And if we look at the two internal cantilever upon the part. 12 12 snaps, it says the one to the left requires side action Q. If it was a simple design where you just put 13 13 to remove from the mold. Right? Correct? two undercuts into a tube and you just had to pull the 14 A. That is correct. 14 piece off of the cavity through the slots, then the 15 15 slots would be the same size as the undercut. Correct? Q. And then the internal cantilever snap to the 16 16 MS. HARGRAVE: Objection, calls for right does not require any special side action. 17 17 Correct? speculation. 18 18 A. Internal cantilever snap, no special mold A. So I think you're mixing metaphors. You're 19 19 action required when the slot is added. You add that using the term "undercut," but in the case of the 20 slot, and then it can be accomplished. 20 cantilever snap -- which this is what we're talking 21 21 about, right? Q. And is that because a piece of the cavity 22 22 comes through that slot and then when you pull them Q. (BY MR. WEIL) Yeah. 23 23 apart, it just pulls out through that slot? A. If this particular design of a cantilever snap 24 24 A. A piece of the tool. is accomplished like this, we would not consider that an 25 25 Q. A piece of the tool comes up there and then undercut. Okay. This is just a snap. And with respect Page 116 Page 117 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 to your question on the tool and the slot, you know, 2 bottom surface on the inside diameter of the inhaler 3 3 obviously, the tool is going to be designed for the slot body and above the valve block mounting (shown in green) 4 4 opening, and the tool, rigid part of the tool is what so as not to interfere with the inhalation flow path." 5 Right? forms the slot. So, yeah, I mean, the slot would match 6 6 the tool. A. I believe you read that correctly. 7 Q. If we look at your declaration, paragraph 31. Q. What do you mean not interfere with the 8 A. I note that in that paragraph it says ideally 8 inhalation flow path? 9 9 a plastic part should be designed so it could be ejected A. Well, as was alluded to in this reference and 10 10 from the mold without any special mold actions. a person who is skilled in the art and is already 11 11 Q. Let's stay on that page for a second. working with plastic injection molding and knows 12 12 And if you designed a part like the internal tooling, some of these features -- and I even note in my 13 13 cantilever snap to the right, that part could be ejected report here to the extent that petitioners argue that 14 from the mold without any special moldings. Right? 14 you could put in some complex tooling, there may be a 15 MS. HARGRAVE: Objection, calls for 15 way of achieving some of these features, notwithstanding 16 16 speculation. the assembling issues that would ensue upon doing that, 17 17 A. If you molded an internal cantilever snap such but what would happen is you would -- these special side 18 as is shown in this diagram, it would eject from the 18 action slides, or whatever it could be. I don't know 19 19 tool. what it could be without disturbing this design, but 20 Q. (BY MR. WEIL) Without any special action? 20 because we're talking about the inside -- it's an inside 21 A. Without -- well, that's correct. 21 corner of the inhaler actuator. And so you already 22 Q. If we turn back to paragraph 31 of your 22 have, essentially, a core that's coming out of the 23 23 declaration, you say "Additionally, there is no mouthpiece and a core that's coming out of the top of 24 practical tooling design that could create molded 24 the actuator. These two cores have to come down and 25

30 (Pages 114 to 117)

create the valve block down below.

25

undercut features with the required functional angled

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Everything has been designed specifically so that when the drug is atomized into its droplets and then starts going through the flow path, which is essentially from the orifice through the mouthpiece and then into, you know, the person, has been very carefully designed and optimized. And I'm telling you they've been modeled and studied unbelievably amount of time.

answered.

So coming in and creating side pulls, which would create draft holes within the side of the body -- in most instances, it cannot be done. You cannot match up the cores in such a manner that you could create features that project inside the diameter which are now right around the block -- the valve block or above the valve block because you would create undercuts, and undercuts are features that are molded plastic that are stuck in the tool that can't be removed. So you would literally be stripping them out or the parts just simply wouldn't come off the tool.

So modifications that -- you know, it may be possible to throw a bunch of expensive tooling and complicated tooling at this and create the features. In doing so, it's likely you would disturb the design of the flow path and so that's what I'm talking about, is the highly optimized, highly designed computational

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fluid dynamically analyzed flow path with other features or holes, you know, draft holes or things like that that would completely disturb the -- how the drug droplets are formed and how much composition of drug they have within them, et cetera.

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Q. And the inhalation flow path that you're referring to, that's from the stem block out the mouthpiece?

A. So it's created -- literally it's created by the canister being in the way, whatever else, you know, parts of the design, your counter. All that stuff interferes with the flow path that's coming in and out, and it needs -- if you change it, it needs to be reverified, reanalyzed, because it's quite likely that that flow path has been disturbed, and now it changes the drug amount that is being inhaled. So these are very complicated little devices. They've been around forever and they look very simple, but trust me, there's been a lot of engineering that's gone into them.

Q. So just so I understand, the flow path is from the top of the canister where air can enter the inhaler body, and it comes all the way down out the mouthpiece. That's what you were referring to?

A. Yes, sir.

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Q. And you talked about if you added extra little holes or extra little features, you would have to -- I forget the word you used, but you would have to reverify that the drug all works directly. What if you were making a new MDI and you wanted to add a dose counter and put this type of thing in, you still have to go through all of that verification process in the new product. Right?

MS. HARGRAVE: Objection, calls for speculation.

A. You know, the petitioners are advancing that, hey, if you just take these two ideas and put them together, it's a simple substitution. And, you know, it would be very simple to -- it would be an obvious change that wouldn't take, you know, any testing to accomplish. You know, this is just not the case.

Q. (BY MR. WEIL) If you're designing a new MDI to go to market, you would be testing it anyway. Right?

MS. HARGRAVE: Objection, asked and

A. We're not talking about a brand new MDI from scratch. We're talking about a proposal that has been advanced that you could blend two designs together simply, easily and obviously and it would work, it would

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simply work, and that's just not the case.

Q. (BY MR. WEIL) Okay. So if we go to page 15 of the declaration, just above paragraph 32.

A. I'm sorry. My brain is starting to click differently. Okay.

Q. Page 15, you see just above paragraph 32 there's a long element that begins "a dose indicator device"?

A. Yes.

Q. Well, let me just read this. This section relates to the element "A dose indicator device including a counter element 20 that is displaceable axially and in rotation relative to said body 1 for indicating the number of doses of fluid that have been dispensed or that remain to be dispensed from said reservoir." Right?

A. Correct.

Q. And paragraph 34 starts off "Second, petitioners point to the Rhoades cam body." Right?

A. Yes, that's what it says.

Q. So that paragraph you're addressing petitioners's argument that the Rhoades cam body meets this limitation. Right?

A. It's saying that the petitioners are pointing

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Page 122 Page 123 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 to the Rhoades cam body stating that it would have been canister down and it shoots out medicine and then the 3 3 obvious for a person of ordinary skill in the art to canister goes back up? 4 4 incorporate the Rhoades mechanism of converting axial A. Right. 5 5 motion to rotational motion into the Elliott inhaler. Q. Okay. Like valves, canisters and how those 6 6 Q. And in this paragraph specifically is in components functioned was well-known to one of skill in 7 7 relation to the Elliott in view of Rhoades combination. the art at the time of the invention. Right? 8 8 Correct? MS. HARGRAVE: Objection, vague. 9 A. I believe that's true. A. So I would just characterize it as there were 10 10 Q. You can find it at page 11, if it helps. hundreds of canisters and valves of different designs, 11 11 A. Let me just see if that's where it began. obviously, different companies, what have you. So quite 12 12 a bit of drug canister and integrated valves have been Yes. Thank you. 13 13 Q. In paragraph 36, you indicate that the around for a while. proposed combination does not explain where the springs 14 14 Q. (BY MR. WEIL) And a person skilled in the art 15 15 would understand how valves and canisters and those would be located. Right? 16 16 A. Yes, and how they would interact with the components worked. Right? 17 17 inhaler, in other words, how they would -- you know, A. So, again, I would characterize that as a 18 18 just basically operate the cam mechanism. person of skill in the art would have a general idea of 19 19 Q. So the canister in the metered-dose inhaler how they work, you know, conceptually they would 20 generally has a spring inside of it to return the 20 understand. But pretty much all this stuff is custom. 21 21 canister to its position after a depression. Right? So each and every canister would be unique unto itself 22 MS. HARGRAVE: Objection, vague. 22 and would have to be studied and characterized and 23 23 A. There is a spring in the canister that's been designed with. 24 24 designed and optimized for the valve action. Q. But you would agree that one of skill in the 25 Q. (BY MR. WEIL) So that's when you push the art at the time of the invention would be able to use a Page 124 Page 125 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 canister that moves axially within the housing. Right? 2 Q. (BY MR. WEIL) -- various techniques? 3 3 A. At the time of the invention, they would have MS. HARGRAVE: Sorry. 4 4 had probably multiple kinds of canister, drug canisters A. So in a general sense, not specifically 5 5 of that kind. related to any particular design, the basic 6 6 Q. When you say they would have had them, one of configuration of an MDI was well-known at the time of 7 skill in the art would understand how those things the art. 8 worked. Right? 8 Q. And in the Rhoades reference the lower spring 9 9 A. Again, they would have a general 16 is biased against the writing unit. Correct? 10 10 understanding, but they would have to literally A. Are you referring to something in my report or 11 11 characterize something that they intended to design Rhoades? 12 12 with. Q. Rhoades, but I think you have the pictures in 13 Q. And there were various known techniques that 13 your report, whatever you want to look at. 14 could be used to connect valves, canisters and the 14 A. Yeah, I just want to take a look at what we're 15 15 inhaler body, right, at the time of the invention? talking about again. 16 16 A. The construction -- I'm sorry. Are you asking So could you repeat your question? 17 17 if the construction of the canisters and the valve O. Sure. 18 18 mechanisms themselves are connected, that that would In Rhoades, the lower spring 16 is biased 19 have been well-known? 19 against the writing unit, which is attached to the cam 20 20 Q. No, not exactly. body. Right? 21 21 The components of the inhaler body, the valve, A. I believe Rhoades characterizes it that it's 22 22 the canister, people skilled in the art knew how to floating between the two, the lower and the upper 23 23 connect all those things together by various mechanisms, springs. So there's, you know, a bias -- there's a 24 24 right --multiple bias, and that the reservoir tip, canister 25 MS. HARGRAVE: Objection, vague. 25 tip -- I can't remember how they referred to it -- with

Page 126 Page 127 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 the attached cam body is floating. Q. And that ink reservoir and cam body, the force 3 3 Q. And the upward bias is created by spring 16. that's pushing them rearward comes from spring 16. 4 4 Right? 5 5 A. Let's just say that the ink cartridge and cam A. Yes, there's a bias going, as we have agreed, 6 6 body are supported in both directions via springs in a back towards the reservoir, and then the spring above it 7 7 sense where it happens to be balanced in whichever is pressing the other direction 38, spring 38. 8 particular position it's been placed into. 8 Q. So in the combination of Elliott and Rhoades 9 9 Q. Well, I am not trying to be tricky. If you that we've been describing, if the spring that biases 10 10 look at figure 2 in Rhoades, you see spring 16 near the the cam body upward was placed around the valve stem 11 11 bottom? between the stem block and the cam body, the upward 12 12 A. Yeah. This is when it's fully -force would function the same way as 16 in Rhoades, 13 13 Q. Sure. Spring 16 is always at the bottom of wouldn't it? 14 the pen. Correct? 14 MS. HARGRAVE: Objection, calls for 15 A. 16 is at the tip. 15 speculation. 16 16 A. I believe I've described that configuration in Q. The tip. 17 17 A. Yeah. Thank you. my report, haven't I? Let's just see if we can -- I 18 18 Q. And the writing -- the ink reservoir is can't remember exactly where, but --19 19 rearward of the spring 16. Correct? Away from the tip? Q. (BY MR. WEIL) My guess is you think it's 20 A. The what part? 20 around paragraph 36ish. 21 21 Q. Ink reservoir. A. How about page 18? The image on the left 22 22 A. Ink reservoir is away from it, yes. there, is that what your question is? 23 23 Q. And then the ink reservoir is directly Q. No. I mean, that image doesn't show a cam 24 24 connected to the cam body. Correct? body, does it? 25 A. Correct. A. Oh, yes, that's correct. There's no cam body, Page 128 Page 129 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 but there's a spring that is around the valve body. Is function as spring 16 in Rhoades that creates the upward 3 3 that the description you're giving? force on the ink reservoir connected to the cam body. 4 4 Q. That's what I'm asking you about, but there's Right? 5 5 MS. HARGRAVE: Objection, vague. no spring in your picture. Correct? 6 6 A. Well, that red triangle -- rectangle there. A. So the difficult part of this is that there 7 7 Q. That red rectangle. Is that just blowing up doesn't appear to be any description on how that would 8 the picture to the right? 8 be accomplished in this combination. Obviously, it's 9 9 A. Hold on a second here. Well, I don't see it clear that if you start putting springs around this 10 10 identified on this picture. We can continue to describe area, you're going to start interfering with the 11 11 it verbally if you would like if this picture is inhalation path of the drugs. So yes, there is a spring 12 12 confusing, but I thought it captured the idea you were in the valve area that's already been optimized for the 13 trying to describe to me, placing a spring around the 13 valve action, so you can't mess with that. 14 14 But I understand conceptually, you know, valve body and allowing a force --15 15 Q. You say "valve body." That's the stem, right, you're trying to put a spring bias on the cam body. Yet 16 16 just so I'm clear? I see no details of how to put a cam body in this space 17 17 A. Yes. along with a spring which, you know, is not going to 18 18 Q. Yes, placing a spring around the stem that interfere with the operation of this device. So I am 19 19 would create upward force on the cam body? looking for some detail, some information. You know, 20 20 it's easy to just say -- make a comment and just say A. Right. Right. 21 21 MS. HARGRAVE: Sorry. I just wanted to this is going to happen, but I think for there to be an 22 22 make sure there wasn't a question pending there. understanding, there needs to be more information 23 23 Q. (BY MR. WEIL) So that configuration that provided by the petitioners to reach some sort of 24 24 we've been describing, that spring that creates the obviousness position. 25 upward force on the cam body would have the same 25 Q. (BY MR. WEIL) Well, you understand that in

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Page 130 Page 131 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 this proposed combination, the cam body 20 is how that could be done, but it's difficult. I can't see 3 incorporated below the canister. Correct? Look at 3 it from what's been described. 4 4 paragraph 24. Q. (BY MR. WEIL) So people skilled in the art, 5 5 A. Yeah, I'll get back to it. Yes. they understand how springs work. Right? 6 6 Q. So my question is pretty simple. If that's A. A person of skill in the art during that time 7 7 where the cam body is and there's a spring underneath would know how springs work. 8 8 the cam body, would that create the same upward bias Q. One of skill in the art at that time would 9 9 that we see in Rhoades based on the spring 16 which is know if they put a spring below a component, they could 10 10 below the cam body? bias that component upwards with a spring. Correct? 11 11 MS. HARGRAVE: Objection, calls for A. Again, that is such a vague comment that 12 12 really, I can't comment on it because it does not really speculation. 13 13 A. So paragraph 25, which follows that, fully relate to a very specific instance of combining designs 14 describes the problems that I'm having with this, is 14 in such a manner that, you know, they create this custom 15 that, you know, there's no indication of how the cam 15 modification. That requires customization of 16 16 body would be mounted, modified or -- all the things everything. So this needs to be described. 17 17 that need to be done that we keep talking about in this You can't -- one can't apply a general thought 18 18 combination, this modified new design that they're to -- especially in design. Design, the devil is in the 19 19 coming up with, there's no description on how this could details. You know, this is modified. This is custom. 20 be accomplished without the obvious problems of 20 We need to see -- we need to see more information how 21 21 assembly, of creating the parts themselves, I mean, this is going to be accomplished. 22 fabrication, and then the disturbance of the actual 22 Q. Again, my question is more related to what you 23 23 operation of the inhalation process. All that understand one of skill in the art knows. I asked you 24 24 earlier what the definition is; you didn't have a information is missing. So if that were -- that could 25 25 be improved on, might be able to make a good analysis of specific opinion. I now get that one of skill in the Page 132 Page 133 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 art knows how springs work. We agree on that? looked at, all the prior arts have springs, but there 3 3 were a lot of them. A. We agree. 4 4 Q. And aside from any particular combination, if Q. And if one of skill in the art did incorporate 5 a spring into an MDI, they would understand adjusting you put a component pressing down on a spring below it, 6 6 tolerances so the device would work properly. Correct? that spring will bias that component upwards. Can we 7 agree on that? MS. HARGRAVE: Objection, calls for 8 MS. HARGRAVE: Objection, calls for 8 speculation. 9 9 A. Well, so, again, you know, all these MDIs have speculation. 10 10 A. I agree that springs -- springs do apply springs. All the springs are unique and different, and 11 11 they're specifically designed and tested to deliver a force. You know, as a general matter, that is what a 12 12 spring is designed to do. They have compliance. certain amount of force. So naturally in the process of 13 13

There's billions of them in the world.

Q. (BY MR. WEIL) Just a little bit more, and then we can take a break.

A. Sure, you bet.

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Q. Still talking about the springs, one of skill in the art at the time working with MDI -- let me back up. Let me start again.

All the MDIs that we've looked at about all the prior references, they all require some sort of spring mechanism. Correct?

A. There are many springs. As I sit here, and I don't have the documents in front of me, I don't necessarily recall that each and every thing we've

designing, you know, there would be a lot of back and forth testing and characterizing to achieve its purpose, its design requirements.

Q. (BY MR. WEIL) But one skilled in the art would be able to do that. Correct?

MS. HARGRAVE: Objection, asked and answered.

A. Let me just say that I would characterize that by saying designers all kind of approach their designs in different ways, but I would say, you know, one skilled in the art would have the basic skills, you know, to incorporate a spring, think about its requirements, you know, and make an attempt at a spring.

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Page 134 Page 135 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Obviously, all the testing would occur afterwards to see art, you know, would possess -- some would possess good 3 if everything worked out. gear designing skills. Some would have good spring 4 4 Q. (BY MR. WEIL) And when you mention all the designing skills, you know, various capabilities. And 5 testing, one of skill in the art would understand how to you know, they would be experienced in creating parts 6 adjust other tolerances within the device to make them based on a design and then testing it and trying to 7 work in conjunction with that spring. Correct? modify it in ways that would make it work better. So I 8 8 MS. HARGRAVE: Objection, calls for would say in a general sense that, yes, that they would 9 9 speculation. be able to -- you might have to have a couple guys that 10 10 A. Within reason. Some might do it better than have a couple of expertise, but they would generally 11 11 others, but within reason they would, certainly from a know how to pull that together. 12 12 nominal standpoint, and it really depends on the design Q. And again, I'm asking this because you applied 13 13 itself, how many you're manufacturing, how you're the analysis to the eyes of the person skilled in the 14 14 manufacturing, how the parts are made. There's a lot of art. So just to make sure I understand the answer, 15 variables. 15 those skilled in the art who have knowledge of 16 16 Q. (BY MR. WEIL) But those skilled in the art conventional reservoirs, dispenser members and 17 17 who have the knowledge of conventional reservoirs, structures, they would know how to shape and structure 18 18 dispenser members, indicator devices and know how the gears to interact and create a device that works? 19 19 they're shaped and structured, they would understand how And I'm talking about a person of skill in the art that 20 to shape and structure gears, and the interactions of 20 you used in your analysis. 21 those gears make to create a device that works. 21 MS. HARGRAVE: Objection, asked and 22 22 Correct? answered, calls for speculation. 23 23 MS. HARGRAVE: Objection, calls for A. Well, yes, but it would be able to create a 24 24 speculation. design. Now when we say it works, you know, that's kind 25 25 A. So I would agree that a person of skill in the of a broad term there, but they would be able to create Page 136 Page 137 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 designs which could then be tested against requirements again, go into a custom design, which these are all 3 3 and so works is like a separate issue. custom designs, and they would have to be highly 4 4 Q. (BY MR. WEIL) Gotcha. But this is a designed and characterized and tested and, you know, 5 mechanical technology. It's considered to be altered until they were able to meet their goals. 6 6 predictable art. Correct? So the predictable aspect of it is that, you 7 7 MS. HARGRAVE: Objection, vague. know, I think in a general sense that's true, that it 8 A. What aspect of this are you -- are you 8 would be generally understood. But trying to then make 9 9 characterizing as being predictable? the leap from that to a custom design or a custom 10 10 Q. We're talking about one of skill in this art. modification, that would require -- that requires some 11 11 Right? information, some detail that needs to be expressed. 12 12 A. A person skilled in the art of mechanical MR. WEIL: All right. Are you guys ready 13 13 engineering. for a break? 14 Q. This technology, it's a mechanical technology. 14 THE WITNESS: Yes, I am. 15 15 (Break from 2:02 p.m. to 2:21 p.m.) Correct? 16 16 A. Yeah, the inhaler technology is a mechanical Q. (BY MR. WEIL) Mr. Clemens, can you turn back 17 17 to the "177 Patent? That's Exhibit 1001. Earlier we nature. 18 18 Q. And the dose counter technology? were discussing the inhalation flow path and how 19 A. Some dose counters are mechanical, yes. 19 modifications can affect the inhalation flow path. Does 20 Q. And that type of technology you would consider 20 the "177 Patent describe the effect of these components 21 21 to be a predictable art. Right? on the inhalation flow path? 22 22 MS. HARGRAVE: Objection, vague. A. Again, no, I don't believe -- I believe that 23 23 A. So when we apply -- when you suggest that term the patent is directed towards an invention which has 24 24 to me, it is indicating that conceptually, generally it been broadly -- broadly claimed, and so I believe that

the intent is that you would have a flow path but that

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is known. And you know, that would allow somebody to,

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answered.

the interactions and, you know, the various components and interactions to create these safety systems in terms of counting are covered. So it's a counting -- it's an invention on a counter, so they're not trying to modify a flow path.

Q. So it doesn't disclose anything about the flow path of that device. Is that right?

MS. HARGRAVE: Objection, asked and answered.

- A. It's generally, or I should say broadly, written in terms of its claims relative to the safety features of a counter -- of a counting system. So I believe the intent is that the invention would apply to, you know, all the flow paths that you would design around it.
- Q. (BY MR. WEIL) And it's your understanding that one of skill in the art would understand those flow paths at the time of the invention?
- A. One skilled in the art would certainly be fully aware of the fact that the flow paths are important and very highly designed and that sort of thing.
- Q. And one of skill in the art would know how to make a -- design an inhaler to preserve the necessary

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air flow path. Correct?

MS. HARGRAVE: Objection, calls for speculation.

- A. So we are talking about a very complicated topic of the inhalers, and each inhaler is unique and specific, as I have mentioned in the past. So that's -- you know, when we start proposing designs and simple modifications and that sort of thing for obviousness, I think it has to be shown that your modifications in the combinations are going to meet these necessary requirements for the device. They just can't be glossed over. So that is, you know, my position, my opinion on it.
- Q. (BY MR. WEIL) Do the claims of the "177 Patent say anything about a flow path?
- A. The "177 Patent does not -- is not claiming the combination of existing art in specific designs to create, you know, a design that's very limited. So it's not the same. It's not nearly the same.
- Q. And I just want to make sure I understand your obviousness analysis. At the time of the invention, you're assuming a person of ordinary skill in the art looks at two references and the analysis is whether those references would be combined to teach all elements

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of the claim. Is that your understanding of the analysis?

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A. Well, my analysis is that for an obviousness analysis to be shown, the elements of the combinations are -- they're taught as shown in the patent itself, and those descriptions can be, you know, substituted and combined in such a way that it is, you know, a simple straightforward, completely understandable. You don't have to recharacterize -- it's not going to complicate things. So if the petitioners and expert Piper would have shown some detail or could actually show that that is an actual case, been able to analyze that. But there's so little detail, so little information that -- and much of what they've suggested looks problematic in terms of combining.

Q. And back to my question is about the obviousness analysis, not what petitioners or expert Piper have said about these specific combinations. Is your understanding of the obviousness analysis that at the time of the invention, one of skill in the art needs to fit two references together? I will just stop there.

MS. HARGRAVE: Objection, asked and

A. So what's the question?

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Q. (BY MR. WEIL) Let me ask a different one.

Is your understanding of the obviousness analysis that at the time of the invention, the question is whether one of skill in the art would modify an existing device based on components in another reference?

- A. I think the point is that what the petitioners and expert Piper have advanced lacked sufficient information, detail, description to meet the burden that it's an obvious substitution. They simply have failed to do that, in my opinion.
- Q. So I keep asking you questions about how you did your analysis, and you keep saying what petitioners and Mr. Piper said. I'm asking you as an expert. I was trying to figure out when claims are or are not obvious. Your understanding of the analysis you have to do, that's what my question is about.
- A. Well, I'm sure there is a very good and complete legal definition of the obviousness test, but I think the point is is that in my analysis it is my opinion that petitioners have failed to make that burden.
- Q. But you understand my concern is you did the wrong analysis. That's why I'm asking you these

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Page 142 Page 143 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 questions about what is the analysis you did, not what attorneys. 3 3 petitioners have shown. Q. And is that included in your report, is my 4 4 A. Well, I am an expert. I have, as we question? 5 5 A. I thought I answered it. I don't believe that discussed, at least 38 years of experience in the field 6 6 of medical device product development. And I have I formalized that -- that specific procedure. 7 7 reviewed all the information and viewed it through a MS. HARGRAVE: I am just going to object 8 8 person of skill in the art, and my conclusion is that to this line where you're asking him what's in his 9 9 it's -- what they've shown does not make an obvious case report, and he hasn't been given the opportunity to 10 10 for the combination. review his report. 11 11 Q. Are you a lawyer? MR. WEIL: He's got it in front of him. 12 12 He can review it if he likes. And again, Ryan, please A. No, sir, I am not a lawyer. I have relied on 13 13 the attorneys that I am working with to inform me. the PTAB is very clear on objections. It's objection, 14 14 Q. And the -- your understanding of the form; objection, foundation. 15 analysis -- the obviousness analysis, that's included in 15 Q. (BY MR. WEIL) You can review your declaration 16 your declaration. Is that right? 16 if you would like. 17 17 MS. HARGRAVE: Objection, vague. A. Well, there's at least one area where I've put 18 18 Q. (BY MR. WEIL) Let me just ask it a little together a rather brief bit of information which was in 19 19 more clearly. Is your understanding of the obviousness paragraph 46. A little tidbit there of formalized. 20 analysis included in your declaration? 20 There's another little tidbit in paragraph 87 21 21 A. I do not believe I created a specific in terms of the differences between dependent and 22 22 definition of that in my report. independent claims in terms of obviousness. There's 23 23 Q. So there's no way for me to know how you another mention of motivation or encouraged to combine 24 24 carried out this analysis. Is that right? in paragraph 90. 25 25 A. Well, I carried it out as I was informed by Q. And Mr. Clemens, I'm not trying to be tricky. Page 144 Page 145 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 So if you look at paragraph 27, I believe you say dispense medication if the dispenser member is, you 3 3 something about obviousness there. know, up there in the middle? 4 4 A. Probably. Yeah, there's another little bit of A. So obviously, you know, a lot of these patents 5 5 information there. So, you know, within both of these are schematic. They're also two-dimensional. They're 6 6 reports, you know, I have captured snippets, but I planar. So, you know, we really can't see what's 7 believe your question was have I put in my report a happening in-depth, but these are schematics by their 8 complete understanding of obviousness, the test for 8 nature. I believe it's even stated so in the patent 9 9 obviousness, and I do not -- off the top of my head, I itself. So, you know, the combination of being a 10 10 don't think I did. There are bits and pieces here and schematic and the fact that it's not three-dimensional, 11 11 you're going to see some what appears to be anomalous 12 12 Q. Okay. And back to the "177 Patent, does information, you know, to our three-dimensional minds. 13 that -- does the disclosure, the specification, discuss 13 But, you know, a person of skill in the art would be 14 the dimensions of the canister that's used in the 14 looking at the -- you know, the schematic. The 15 15 invention? important thing about this is that each and every 16 16 A. No, I didn't think so. You know, the patent element is described and the interactions are described 17 17 is written -- the claims are written in a very broad and there are diagrams, information showing how the 18 18

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sense. I didn't see any specific canister dimensions

Q. And if we look at the figures in the "177

Patent, if you look at figure 1, do you see the number

3? Is it your understanding that's the dispenser member

Q. I guess my question is how does this device

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outlined.

of the canister?

A. That's correct.

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Strike that question.

interactions work. So this is quite different than

"177 Patent -- oh, we already talked about that.

what's been presented thus far for the obviousness case.

Q. So your position is that the disclosure in the

But even looking at these schematics, if I

would have to use some of your own creativity to

understood what you were saying, one of skill in the art

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Page 146 Page 147 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 understand how this works. Correct? how -- the size of the teeth that are used in these 3 MS. HARGRAVE: Objection, 3 gears? 4 4 mischaracterizes the testimony. A. Let me see if there's a specific requirement. 5 5 A. There is obviously always going to be some No, I did not find a reference or a narrowing 6 6 information -- I mean, this is not a complete CAD of any of the claims specific to a size of a particular 7 drawing and design package. So, you know, by its nature gear and that, I guess, is in line with the fact that 8 8 it lacks certain information, but one of skill in the it's broadly -- the claims are broadly stated. 9 9 art would have a certain amount of knowledge for any Q. You keep saying the claims are broadly stated. 10 10 patent that is going to be required. I'm asking about the disclosure specification. Is that 11 11 what you mean when you're answering these questions? Q. (BY MR. WEIL) And that person of skill in the 12 12 art is the same person who is trying to determine A. I'm sorry. I thought you said in the patent. 13 13 whether this patent -- these claims are obvious in view Q. Yeah. 14 of the references we were discussing. Correct? 14 A. But, yes, so I reviewed the disclosure and the 15 MS. HARGRAVE: Objection, calls for 15 claims. 16 16 Q. Okay. I just want to go back to something you speculation. 17 17 A. Well, both are taken from the perspective of had said earlier. I think you testified a few minutes 18 18 ago that within both of your reports you captured one skilled in the art. 19 19 Q. (BY MR. WEIL) And that's the same person of snippets, but you did not put the complete understanding 20 skill in the art for each analysis. Right? 20 of obviousness into your report. Is that right? 21 MS. HARGRAVE: Objection, asked and 21 A. I did not formalize a complete understanding. 22 22 answered. I believe that was your original question. A complete 23 23 A. Assuming everybody agrees on person of skill understanding of the test for obviousness. 24 24 in the art, but, yes, it's the same person. Q. And you relied on the attorneys to provide the 25 Q. (BY MR. WEIL) Does the "177 Patent describe obviousness analysis for you? Page 148 Page 149 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 MS. HARGRAVE: Objection. A. Not a whole lot. 3 3 Q. Do you know something about him? 4 4 Q. (BY MR. WEIL) Sorry. That's not what I A. Yeah. Just, you know, that what I saw on the 5 5 meant. Strike that question. video and the information, but, you know, he is a person 6 6 A. Okay. Good. who puts on media in various forms to help people 7 7 Q. You relied on the attorneys to provide the understand certain things, a bit of a teacher. 8 legal framework for the obviousness analysis. Is that 8 Q. Do you know whether he has any experience with 9 9 fluid dispensers? correct? 10 10 A. That is correct. A. I do not have a detailed background on him. 11 11 Q. Can you articulate for me on the record today Q. And you've never spoken to him. Correct? 12 12 the obviousness analysis you performed that's not listed A. I have never personally spoke with him. 13 13 in your declaration but that the attorneys informed you Q. Do you know whether he's an expert in 14 of? 14 mechanical pen art? 15 15 A. I actually can't recall. A. I do not know that. 16 16 Q. Okay. I want to ask you a little bit about Q. I think you said he makes -- like a teacher. 17 17 Do you know whether he has produced any other videos? that video we watched earlier. 18 18 A. Okay. A. I don't know the answer to that question. 19 Q. I think it's Exhibit 2020 you submitted with 19 Q. How did you find the video? 20 20 A. Just through an Internet search. your report. Do you know who made that video? 21 21 A. Off the top of my head, I don't recall the Q. So you were not aware of that video before you 22 22 exact author. started working on this case? 23 23 Q. And that author, I'll just tell you, it's in A. It was something that I learned in the process 24 24 the video. His name is Bill Hammack. Do you know of learning about this case. 25 anything about Mr. Hammack? 25 Q. When you decided to rely on that video in your

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Page 150 Page 151 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 declaration, did you do any further investigation into A. They did not. 3 the facts that are presented in the video? Q. Did the petitioners cite that video as prior 4 4 A. Other than the fact that it on its face is art against the '631 Patent? 5 5 a -- it is an expression of the Rhoades patent, and A. No, they did not. 6 6 after viewing it, studying it myself and analyzing what Q. The petitioners specifically relied on the 7 7 I saw in the video versus the patent itself, it to me is Rhoades reference itself. Correct? 8 authentic. 8 A. It's unknown to me what the petitioners 9 Q. Sorry. What do you mean by authentic? considered. 10 A. It is an example of the Rhoades invention. 10 O. But the --11 11 Q. Did you do any further investigation into A. Other than what's been listed on --12 Mr. Hammack? 12 Q. Yeah, sorry, I didn't mean what the 13 13 A. No, I did not. petitioners considered. Petitioners relied on in their 14 O. I think in that video there's a statement that 14 invalidity grounds, petitioners relied on the actual US 15 15 it took 66 people to create the pen. Do you recall patent for the Rhoades reference. Correct? 16 16 A. Yes, I would say I agree to that. 17 17 A. That is correct. Q. All right. Could we turn to paragraph 42 of 18 18 Q. Did you do any investigation into whether that your declaration? 19 19 was the case? A. '177? 20 A. I did not. 20 Q. Yeah. 21 21 Q. Do you know are there 66 inventors on the A. 42, right? 2.2 22 Q. Paragraph 42. I'm really going to talk about Rhoades patent? 23 23 A. There is not. the heading just above it. 24 24 Q. Did the petitioners cite that video as prior A. Oh. 25 25 art against the "177 Patent? Q. I just want to orient us. We're going to talk Page 152 Page 153 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 about claim 2 of the "177 Patent. Okay? speculation. 3 3 A. Okay. A. Yes, that would be the variance, you know, but 4 4 Q. And looking at paragraph 43, do you see in the actual manufacturing process, there's going to be 5 petitioners do not describe how the height of the teeth some variances there. So from part to part -- even of 6 6 could be designed to cause chamber refilling to occur the same brand, it's going to vary. So, yeah, there's 7 after the valve has been sufficiently released, kind of generally a set distance for whatever canister you're 8 in the middle. designing for, but there is going to be some variation 9 Do you see that? 10 10 A. Yes, I do. So I am just trying to orient Q. (BY MR. WEIL) But if it varies outside of 11 11 myself again to where we are. Okay. Okay. that set tolerance, the canister is considered not to 12 12 Q. So my question is about in the canister, be -- to be successfully made. Correct? 13 13 there's a set distance that a depressed canister must A. I would characterize that as something that 14 return before the metering chamber refills. Correct? 14 didn't meet the design specification. 15 15 A. They're all -- they're all different, and in Q. So within the design specification, there's a 16 16 each manufactured canister and valve combination, it point at which the metering chamber would refill. Is 17 17 varies as well. So with the proviso that there's a lot that correct? 18 18 of variables involved, to that extent there is a set A. That's correct. 19 distance, plus a lot of variation. 19 Q. And one of skill in the art who knows what 20 Q. And when you say "each manufactured valve and 20 that point is would be able to design teeth -- let me 21 21 canister, it varies," are you talking about the start that again. 22 22 tolerances of it refills at? For example, A person of ordinary skill in the art who 23 23 fifty-thousandths of an inch, plus or minus knows what that point is would be able to design an MDI 24 24 two-thousandths, and the plus or minus is the variance? that counts again after the chamber has refilled. Is 25 MS. HARGRAVE: Objection, calls for 25 that correct?

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MS. HARGRAVE: Objection, calls for speculation.

A. So conceptually, you know, all us people of skill in the art, we generally know -- conceptually, we know that the design needs to do this. That's a design requirement. Converting that design requirement into an actual hard design requires analysis of all the interacting parts that go into making that happen.

As it is, you know, in these counters, there is a lot of interaction between the counting means and the actuation means, you know, the valving and, you know, where all these interdependencies occur. That is the detail -- you know, conceptually, I know how it's all supposed to work, but unless it's described on how this can occur, in particular when trying to prove something that's obvious, there needs to be a lot more detail on how the interaction and interoperability of all these components occur for that to happen.

Q. (BY MR. WEIL) Yeah, and my question wasn't at all about what's required for obviousness. It's could one of skill in the art at the time of the invention, would that person know how to design an MDI with a dose counter that could count again at that point after the meter chamber has refilled?

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MS. HARGRAVE: Objection, asked and answered, calls for speculation.

A. Well, it depends. It depends on, you know, what your design is. If it were a very -- you know, a two-part system, that would be, you know, a level that would be quite simple. We're talking about here, you know, a unique approach which is decomposing two ideas and synthesizing a third. You know, there's a lot of details here. There are some difficult design requirements. So, you know, it's -- what has been presented here is -- what I am saying is a person of skill in the art couldn't make that -- couldn't make that leap with the lack of information.

Q. (BY MR. WEIL) So we're talking about an MDI with a dose counter where you push down on the canister and linear motion converts to rotational motion of the dose counter. Is that correct?

MS. HARGRAVE: Objection, vague.

A. You know, this is, you know, a very simplistic view of what's going on, but, you know, we've seen several different kinds of inhalers and counters. So I am not sure where to go with that. I mean, my last statement about your other question I think stands as I stated it.

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Q. (BY MR. WEIL) Well, let's talk about a dose counter that you push down a canister axially, which causes a piece to move rotationally. Okay. What's unique about that device that -- let me start again.

Talking about a dose counter where you push down a canister axially, which causes a piece to move rotationally, isn't that just a simple conversion of linear to rotational movement?

- A. But that isn't what we're talking about here.
- Q. That's what I'm talking about from my question.
- A. So you're talking about a completely hypothetical example which has nothing to do with what's in my reports?
- Q. So you think that the conversion of linear to rotational movement has nothing to do with what's in your report?

MS. HARGRAVE: Objection, mischaracterization of testimony.

A. Right, that's not at all what I said. I was asking you if you were attempting to simplify what I am talking about in, let's say, paragraph 43 into, you know, a simplistic statement, and it just can't be done.

Q. (BY MR. WEIL) Would one of skill in the art

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at the time of the invention know different various techniques for converting linear to rotational movement?

A. So yes, earlier we spoke about this a person skilled in the art would have general knowledge, you know, for instance of springs and gears and, you know, components. Conceptually, they would understand that, you know, there are ways to convert linear motion to rotary motion. That's obviously been around for a while. So in general conceptually, absolutely, they would -- they would have that knowledge.

- Q. And the Rhoades patent converts linear to rotational movement. Correct?
 - A. The Rhoades invention, indeed, does do that.
- Q. And back to my question about coordinating dose counting and metering chamber refilling. I am not asking about what's been proposed in the petitions. I am asking your understanding of one of skill in the art at the time of the invention, what their abilities would be in relation to this. Would they be able to coordinate a dose count and metering chamber refilling?
- A. I believe that it depends. It depends on the design.
 - Q. So there's some designs where they could?
 - A. Well, as I stated earlier, there's obviously

40 (Pages 154 to 157)

Page 158 Page 159 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 some very simplistic designs, you know, that have, let's skill in the art would not even ever look at Rhoades, or 3 3 say, two components and you're, you know, trying to is your opinion that one of skill in the art would look 4 4 coordinate them. You know, we're kind of talking in the to these references but then be taught away? 5 5 abstract here, but my point is that it depends on the MS. HARGRAVE: Objection, compound. 6 6 A. Okay. So to the first part, which is --7 Q. (BY MR. WEIL) Do you want to break it down? Q. But with a given design, one of skill in the 8 8 art would have understood how to structure the gears and A. Yeah, let's break it down. So I'm referring 9 9 gear teeth to coordinate chamber refilling. Right? to paragraph 47. Obviously, you know, the statement 10 10 MS. HARGRAVE: Objection, asked and here first, Rhoades is not analogous art, I mean, that's 11 11 answered, calls for speculation. my opinion. It just -- almost all of it is not 12 12 A. It depends on the design in front of a POSITA. applicable, not useful. So I believe it's not analogous 13 13 Q. (BY MR. WEIL) Okay. So in your declaration 14 if we look at paragraph 47, you first state that Rhoades 14 The second part of the question with respect 15 is not analogous art. 15 to patents that teach away, when in reading the 16 16 Do you see that? specification and/or the claims, if a patent indicates 17 17 A. Yes, I do. that the very thing that you believe it's teaching, it's 18 18 Q. And then in paragraph 53 you refer to some actually saying that this would not work, that would be 19 19 references that petitioners cite where you say that they an indication of the specifications teaching away from 20 teach away from this invention. Is that right? 20 what you're trying to say that it's teaching. 21 21 A. Yes, that's correct. Q. And to the first part, you answered about 22 22 paragraph 47, is your understanding that a reference is Q. Just so -- sorry. 23 23 A. I was clearing my throat, sorry. not analogous art if almost all of it is not applicable, 24 24 Q. Okay. And I just want to be sure I understand not useful? 25 25 what your analysis is. Is your opinion that one of MS. HARGRAVE: Objection, Page 160 Page 161 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 mischaracterization of testimony. Q. Okay. Just to make sure we've got the right 3 3 A. So, you know, I tried to lay out a little bit spot. In the "177 Patent, is that -- the quote is 4 4 of, you know, rationale here. It should be from the column 1, lines 47 to 51. Is that right? 5 5 same field of endeavor or at least reasonably pertinent A. Let me just check here. I am sorry. Did you 6 6 to the particular problem that the inventor is trying to say --7 solve. So, you know, and then further on I go on to Q. Column 1, 47 through 51. 8 kind of explain about the different -- the stated 8 A. I believe that is, yeah. 9 9 purposes, the fields of endeavor. You know, they're so Q. And that language which you call the stated 10 10 vastly different. They're solving completely different purpose, that's identified as an object of the present 11 11 problems. Rhoades is completely uninterested in how invention. Correct? 12 12 much fluid is in the reservoir. It counts nothing, A. It is stated as an object, yes. 13 et cetera, et cetera. There's many reasons why there's 13 Q. And there are other objects stated in the 14 just not analogous art. 14 specification. Right? 15 15 Q. (BY MR. WEIL) And in paragraph 48, that's A. Yes. 16 16 where you say the stated purpose of the "177 Patent is Q. If you look at column 1, lines 57 to 59, that 17 17

to provide a fluid dispenser including a dose indicator device that prevents any risk of undercounting, i.e., that guarantees that the indicator device is actuated, counted, each time liquid is dispended by the fluid dispenser. Is that right?

- A. I believe you read that correctly.
- Q. And that looks like that's a quote from something. There's some quotation marks.
 - A. To the patent.

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- A. I do.
- 23 Q. So that's another stated purpose of the

states another object of the present invention is to

inexpensive to manufacture and to assemble and that it

provide such a fluid dispenser that a simple and

24 Rhoades device. Right?

is reliable in use.

A. Indeed, yes.

41 (Pages 158 to 161)

Do you see that?

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Page 162 Page 163 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 MS. HARGRAVE: Objection, vague. I don't Rhoades invention as well? 3 3 think you meant to say "Rhoades." A. There are other objects. 4 4 A. Did you say "Rhoades"? Q. If we look at the 1 -- lines 35 to 41 of 5 5 MS. HARGRAVE: I didn't mean to fix your column 1, it says a further object of the invention is 6 6 to provide a simple and reliable projecting and record for you, but --7 7 MR. WEIL: Thank you. retracting mechanism for a ballpoint writing instrument 8 8 Q. (BY MR. WEIL) That's another stated purpose which mechanism may be readily manufactured and 9 9 of the "177 Patent. Right? assembled which operates positively to project and 10 10 A. Correct. retract the writing point upon successive depressions of 11 11 a push button and which will operate satisfactorily for Q. And if we go to paragraph 49 of your report, 12 12 there you're discussing the Rhoades reference. Right? a long period of time. Do you see that? Sorry, long 13 13 A. Correct. period of use. 14 Q. And there you state that Rhoades's stated 14 A. Yes, I see that in the patent. 15 15 Q. And that's another object of the Rhoades purpose is to, quote, "provide a ballpoint writing 16 16 instrument having an improved push button operated invention. Right? 17 17 projecting and retracting mechanism." Right? A. Yes. Both of these references have multiple 18 18 objects, but the field of endeavor or, you know, the A. Yes, that's what I wrote in my report. 19 19 Q. And just to make sure we have the right spot main purpose and objective of these patents are directed 20 in Rhoades, is that in column 1, lines 15 to 17? 20 to a field of endeavor. And you know, the point --21 21 A. Correct. while there may be a lot of common objectives among 22 22 Q. And that's also listed as an object of the everything -- I mean, nowadays everything has got to be 23 23 cheap, you know, low cost, but -- motherhood and apple present invention? 24 24 A. Yes. pie. But, you know, what they're directed towards is 25 25 Q. And you see there's other objects of the really the point that I'm making here. And you know, Page 164 Page 165 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 the "177 Patent is directed towards, you know, a very axially -- by moving a canister axially to cause liquid 3 3 sophisticated, you know, highly tuned medical device to be dispensed. Correct? 4 4 that, you know, applies, you know, in some cases, you MS. HARGRAVE: Objection, vague. 5 A. I do believe that, you know, in our world know, safety related therapies; and in the other case 6 6 the field of endeavor is, you know, a pen that, you there are those kinds of dispensers. 7 7 know, billions are made and they're -- you know, they Q. (BY MR. WEIL) And that's how an MDI works. 8 really have nothing to do with one or the other. Very, 8 Is that right? 9 9 A. An MDI -very little to do. 10 10 Q. Back to my questions about the express MS. HARGRAVE: Objection, vague. 11 11 A. Well, would you qualify that a little bit? disclosures in the reference. You agree with me that 12 12 Q. (BY MR. WEIL) Sure. another stated purpose of Rhoades is what I read into 13 the record from lines 35 to 41. Correct? 13 We've looked at a number of -- we've looked 14 MS. HARGRAVE: Objection, asked and 14 at, for example, the Elliott reference. 15 15 answered. A. Okay. 16 16 A. I agree that those are expressly stated in the Q. And in there we saw an inhaler body with a 17 17 canister in it. That was an MDI. Correct? patent. 18 18 A. Correct. Q. (BY MR. WEIL) You agree with me that fluid 19 dispensers operate by moving a canister axially to cause 19 Q. And that type of device works by moving the 20 20 canister axially to dispense a dose of fluid. Right? liquid to be dispensed. Right? 21 21 MS. HARGRAVE: Objection, vague. A. Elliott functions in that fashion, correct. 22 22 A. Well, fluid dispensers are a very broad topic. Q. At the time of the invention, there were lots 23 23 Q. (BY MR. WEIL) Let me make it a little of devices that operated in that function. Right? 24 24 different. A. There were many devices that had similar 25 Fluid dispensers can operate by moving 25 operation, yes.

Page 166 Page 167 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 Q. You would agree that at the time of the MS. HARGRAVE: Objection, calls for 3 3 invention dose counters that converted linear motion speculation. 4 4 into rotational motion were well-known. Right? A. I guess I don't really have a way of answering 5 that with any -- any ability. MS. HARGRAVE: Objection, vague. 6 6 Q. (BY MR. WEIL) Well, you're a mechanical A. Off the top of my head, I can't remember what 7 7 the specific prior arts were that -- that referenced in engineer and you understand the mechanism of Rhoades. 8 8 the patent, but, you know, there were devices that were Right? 9 9 A. Well, but, you know, we're talking about a making those conversions. 10 10 Q. (BY MR. WEIL) And they would have been known creative moment, you know, an invention. And whether, 11 11 to one of skill in the art? you know, two people could have done it or 20 or 30, you 12 12 know, that's another question. You know, it's -- you A. Certainly the ones that were identified at the 13 13 time of the invention by the inventors, you know, a know, I don't have a crystal ball how that could have 14 14 person of skill in the art would know that. been done, but it's not information that would -- you 15 15 know, that is like just looking it up in a book. It's a Q. Just a few more questions about the video, 16 16 creative moment. Exhibit 2020. We talked a little bit about that before, 17 17 Q. Let's look at paragraph 51 in the '177 and we talked about the video refers to the Rhoades 18 18 declaration, and there you discuss a number of things mechanism requiring 66 people to create. Right? 19 19 A. That's correct. that are important for drug delivery by an MDI. 20 20 Correct? Q. And do you know whether the video was 21 21 A. Yes, I would say that general statement is referring to people who would be qualified as one 22 22 true. skilled in the art? 23 2.3 Q. And you cite to Exhibit 2008. Do you see A. I do not have a way of knowing that. 24 24 Q. Do you think it would have taken over 60 that? 25 A. I do. people to design Rhoades in 2003? Page 168 Page 169 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. I am going to hand you an exhibit that's been Q. But you're pointing to this reference as an 3 3 example of the features that are necessary for marked as Exhibit 2008 in IPR 2018-01054, and I believe 4 4 this is the same as 2008 in the other IPR. And do you accurately dispensing drug. Correct? 5 5 recognize the exhibit I just handed you? A. In my report, I detail out several aspects of 6 6 A. Yes, it looks like the one. design, you know, for these metered-dose inhalers that 7 Q. This is the article you were referring to? all have an effect on creating a respirable dose. And 8 A. I believe so. 8 so -- and the point here is that, you know, here is at 9 Q. Can you go to page 330? least one bit of reference, you know, that confirms that 10 10 A. Oh, yes. Okay. a lot of these, you know, aspects of designing an MDI, 11 11 Q. And you see the picture at the upper they do have an effect on respirable dose, so they have 12 12 right-hand part of that page? to be taken into consideration. So, you know, that's, I 13 A. Yeah, I do. 13 think, the important point here is you don't just slap 14 Q. And does that device have the components that 14 something together and it works. You know, all these 15 15 you were talking about that are important for drug factors and variables enter into a design that will 16 16 delivery? actually deliver drugs. 17 17 A. Yes. You know, it appears to. I am not sure MR. WEIL: All right. Do you guys want 18 18 what it relates to or what particular product it relates to take a break? 19 19 to. It's a schematic. I mean, you know, whether this MS. HARGRAVE: Sure. 20 is an actual produced design that's been optimized for 20 (Break from 3:22 p.m. to 3:31 p.m.) 21 21 Q. (BY MR. WEIL) Okay. Mr. Clemens, so before drug delivery for a particular drug delivery, that is 22 22 something I have no idea about, but it says it's the break we were talking about your opinion that 23 23 schematic. So it could be just a generic drawing, and Rhoades is not analogous art. Right? 24 it could possibly relate to nothing that's on the market 24 A. Right. 25 or, you know, delivering drugs. 25 Q. I believe you testified that two of those

Page 170 Page 171 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 reasons are that Rhoades doesn't count anything and it's A. Well, this is a declaration that I produced in 3 not interested in how much fluid is in the reservoir. a matter between West Pharmaceutical and Sanofi-Aventis, 4 4 Is that right? and I believe it was regarding -- I will have to look at 5 A. I believe it's -- yeah, those were some of it again, but I believe it was -- I believe it's related 6 6 the -- some of the reasons why it's not analogous. Of to safety -- safety devices for needles. 7 course, my report has got --Q. If you look at the last page, page 90 of this 8 Q. Sure. 8 declaration, is that your signature? 9 A. -- more of a complete opinion, but --9 A. Yes, it is. 10 10 Q. But a pen can be an analogous art for a Q. And you signed that on May 9, 2018. Is that 11 medical device. Is that correct? 11 right? 12 12 MS. HARGRAVE: Objection, calls for A. Correct. 13 13 speculation. Q. Were you still working on the West 14 A. So I know that there is -- it's popular to 14 Pharmaceutical's IPR at the time you were retained for 15 make that kind of statement. The reality is that pen 15 this matter? 16 injectors, other than being long, oblong shapes and 16 A. I do not believe so. 17 perhaps having springs, other than that they really have 17 Q. Would you look at paragraph 11. In that 18 almost nothing to do with each other. 18 paragraph you state your specific areas of expertise. 19 Q. (BY MR. WEIL) I will hand you what I have 19 20 marked as Exhibit 1055. 20 A. Oh, yes. As it relates to this matter, yes, 21 21 (Exhibit 1055 marked.) 22 Q. (BY MR. WEIL) Mr. Clemens, do you recognize 22 Q. And you don't mention anything about 23 this document? 23 respiratory devices, though. Right? 24 A. It certainly looks like I authored it. Yes. 24 A. I don't. I don't list all of my background. 25 Q. What is this document? 25 Q. But as we discussed this morning, all that Page 172 Page 173 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 background contributed to your opinions in the IPR. be found in age old mechanisms of a retractable 3 3 Correct? ballpoint pen. Is that right? 4 MS. HARGRAVE: Objection, 4 A. That is correct. 5 5 mischaracterization of testimony. Q. So in this IPR, you refer to the ballpoint pen 6 as something that an engineer would know about at the 6 A. Yes, I mean, the entirety of my career and 7 7 experience is what I possess. Of course, when I do a time of the invention. Right? 8 lot of these analyses, I do them through the eyes of a 8 MS. HARGRAVE: Objection, vague. 9 9 person skilled in the art at the time of the invention; A. There's a significant difference here as 10 10 but in terms of my total background, yes, you know, I opposed to what we're talking -- the matters that we're 11 11 have quite a bit in a wide range of medical devices. talking about there. In these matters, there is a 12 12 Q. (BY MR. WEIL) And in paragraph 12 you talk retracting and projecting mechanism. That's an 13 13 about some of those same specific devices that you objective of Rhoades. 14 mentioned earlier today. I see Twinject, EpiPen. 14 Q. (BY MR. WEIL) Right. So the objective of 15 15 Rhoades is to extend and retract the pen, as you Do you see those? 16 16 A. I do. described it. Correct? 17 17 Q. And those were all types of pen injector A. That's correct. 18 18 devices. Right? Q. And these devices, if I just understood you, 19 A. They're different injector devices, 19 they operate in the same way, extending and retracting a 20 autolinjectors. I mean, they give them a lot of 20 needle. Is that correct? 21 21 different names, EpiPens. But, as we discussed earlier, A. Yes. They all are concerned about the 22 22 I've had a fair amount of experience with some of these. needle -- moving the needle, projecting it into its 23 23 Q. If we look at paragraph 47, in that paragraph injection position and then retracting it into a safe 24 24 you're referring to the safety mechanism claimed by the zone. 25 challenged claims. And you state, Such a mechanism can 25 Q. And we also discussed earlier that Rhoades

Page 174 Page 175 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 mechanism converts axial motion into rotational motion. distinction. So there could be some analogous art that 3 Correct? you can see in the comparison between these two. 4 4 MS. HARGRAVE: Objection, Q. (BY MR. WEIL) So the mechanical engineer 5 5 mischaracterization of testimony. skilled in the art at the time of the invention working 6 6 A. There are several instances in our on this type of medical device wouldn't be aware of how 7 conversation before which talked about the fact that a pen works. Correct? 8 8 Rhoades is a device that converts linear motion to MS. HARGRAVE: Objection, vague. 9 9 rotary motion. So if that's your question, that's A. When you say "this," which one are you 10 10 referring to? correct, yeah. 11 11 Q. (BY MR. WEIL) Thank you. "This" being the Q. (BY MR. WEIL) So am I to understand you 12 correctly that engineers thinking of the linear motion 12 pen type injector that we're discussing in your --13 13 in these pen injectors might look to a mechanical pen, A. The safety pens --14 but it's your position that an engineer looking to solve 14 Q. Correct. 15 the problem of converting axial into rotational motion 15 A. -- or the safety devices? 16 16 would not look to a pen? Q. Yeah. Let me just ask it again so it's clear. 17 17 So the person of ordinary skill in the art at MS. HARGRAVE: Objection, 18 18 the time of the invention working on the safety types of mischaracterization of testimony. 19 19 A. So, again, going back to my report, in looking pens, they would be aware how a mechanical pen works. 20 at the objective of the invention and what it's actually 20 Correct? 21 21 trying to do, in the case of Rhoades, that there is no A. So I would characterize it as obviously pens, you know, are -- there's billions of them. We all use 22 22 objective of Rhoades which is really applying and has 23 23 them. So there's going to be a general understanding of anything to do with the '177 or the '613. So -- whereas 24 24 pens for everybody. So that's true. We're going to be in this case, all of these designs relate to projecting 25 25 and retracting. So that's -- you know, that's a huge aware of that, but the question of whether or not that Page 176 Page 177 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 has any usefulness or analogy to a particular design is A. So I would say, once again, that conceptually 3 3 these things, you know, make sense at a high level. You a totally different question that needs to be asked and 4 4 know, you could say, well, you know, I am going to use answered. 5 Q. Well, would one of skill in the art understand something that converts linear to rotary motion, and 6 6 that a pen converts linear motion into rotational you -- conceptually, you can accept that. I know 7 motion? through many years of experience that all these designs 8 MS. HARGRAVE: Objection, vague. 8 are custom. They're highly optimized for their purpose. 9 9 A. Ask the question again. And, you know, rarely do you get the benefit of 10 Q. (BY MR. WEIL) Sure. 10 something dropping in. Sometimes you might get lucky, 11 11 Would one of skill in the art at the time of but, you know, when you see -- when you look at and 12 12 the invention know that a mechanical pen like Rhoades analyze the combinations that petitioner is suggesting 13 13 converts linear motion into rotational motion? and then you actually look at a pen -- the Rhoades 14 14

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MS. HARGRAVE: Objection, vague.

A. So, you know, a person skilled in the art, you know, would have had access to lots of pens. And so it would be impossible for a person of skill in the art or anybody else, you know, not to, you know, notice, you know, what a pen does.

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Q. (BY MR. WEIL) And you would agree with me that those skilled in the art often apply these simple mechanisms to other projects that they're working on.

MS. HARGRAVE: Objection, calls for speculation and vague.

reference and you try to glean from the Rhoades reference what they could possibly use from it, you could see it's just not analogous. It's not analogous art. The petitioners have proposed some modifications. Perhaps if there was more information, more substance to the combined design that can be analyzed, but from my reading, it isn't.

Q. (BY MR. WEIL) So Mr. Clemens, that was not at all my question. I was not asking about proposed combination. I asked whether engineers skilled in the art, the person who you applied for your analysis, whether they adopt simple mechanisms like converting

45 (Pages 174 to 177)

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Page 178 Page 179 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 linear to rotational motion into other projects beyond MS. HARGRAVE: Objection, 3 the specific one they're looking at? mischaracterization. 4 4 MS. HARGRAVE: Objection, asked and A. I believe we discussed that at length earlier, 5 5 the two of those comments. Lines of questions don't answered. 6 6 Q. (BY MR. WEIL) Is that something that a person make sense to me to connect. 7 of skill in the art can do? Q. (BY MR. WEIL) Let's go back to the first 8 8 MS. HARGRAVE: Objection, asked and line. I am not talking about just dropping a device 9 9 answered, calls for speculation. into another device. I am saying we've agreed that one 10 10 A. Without going through the exercise of of skill in the art would understand that a pen like 11 11 rereading my answer, which I did answer your question, Rhoades converts linear to rotational motion. 12 12 maybe you can be more specific to a particular modality MS. HARGRAVE: Objection, 13 13 of design that was used and dropped into something else. mischaracterization of the testimony. 14 Then I could be more specific with my answer. 14 Q. (BY MR. WEIL) We've also -- my question now 15 Q. (BY MR. WEIL) I guess one thing that's 15 is -- well, let me strike that last part. 16 16 confusing. You keep saying "dropped into something We've talked about how the Rhoades pen works, 17 17 else." What do you mean by that? converts linear to rotational motion. We've talked 18 18 A. So when I hear some of your questions, my about dose counters that convert linear motion of a 19 19 perception is that you're describing something about the canister into rotational motion of a counter. Correct? 20 Rhoades pen or anything -- any design -- I am sorry, not 20 MS. HARGRAVE: Objection, 21 21 just the Rhoades, but any design which can be just mischaracterization of the testimony. 22 22 simply utilized as is in another design, you know, A. So, you know, those -- in a general sense, I 23 23 dropped in without modification. had a very high level, and in the abstract that is true. 24 24 These things appear at the surface to be doing similar Q. And is that your understanding of the 25 25 obviousness analysis? things, but at the design level, at the detail level, Page 180 Page 181 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 you know, they are -- they're accomplished in sometimes Q. (BY MR. WEIL) Let's say Elliott. Do you 3 3 recall Elliott? vastly different ways. So conceptually, you know, from 4 4 an outside viewpoint, they may appear to be doing the A. Sure. And which elements are you speaking to? 5 Q. Well, I am really asking at a higher level. same thing, but on the inside, it's totally different. 6 6 Do you understand both of these types of devices have Q. (BY MR. WEIL) So conceptually at a high level 7 one might understand that they could take the type of gears. Correct? 8 linear to rotational motion in a mechanism like in 8 A. Yes. They do employ a gearing --9 9 Rhoades and use it in a fluid dispenser to effectuate Q. In both the MDIs and the pens have a fluid 10 10 reservoir. Correct? the rotational motion of the counter? 11 11 MS. HARGRAVE: Objection, calls for legal MS. HARGRAVE: Objection, vague, calls 12 12 for speculation. opinion. 13 13 A. So the abstract theoretical question that A. They both have a reservoir of fluid, that's 14 you've posed to me is what it is. It's -- you know, if 14 correct. 15 15 you're a person who believes anything is possible, I Q. (BY MR. WEIL) And we've now discussed several 16 16 suppose you could apply that. But in terms of what I times that they both in their mechanisms can convert the

46 (Pages 178 to 181)

axial motion of the reservoir into rotational motion of

They both can convert -- the mechanical

motion of a piece into rotational motion of another

MS. HARGRAVE: Objection,

A. Yeah. So I mean like we've discussed at a

mischaracterization of the testimony and vague.

mechanism of the MDI and the pen each converts linear

a counter -- sorry. Let me strike that.

piece. Is that correct?

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to try to analyze that.

in an MDI. Correct?

attempted to do in my reporting was to look at specific

Q. (BY MR. WEIL) So in the needle injector

systems we're looking at in Exhibit 1055 --

A. Which MDI are we referring to?

instances of design that were modified and combined and

So there are similar components in Rhoades and

MS. HARGRAVE: Objection, vague.

Page 182 Page 183 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 high level, you know, from a basic mechanics standpoint, behalf of the petitioner. Is that right? 3 3 A. I was -- yes, the petitioner, that's correct. I can say that Rhoades converts a linear motion to a 4 4 Q. It was your opinion that the claims were rotary motion. And, you know, Elliott is performing 5 5 invalid? completely different methodology, components and design. 6 6 A. I know this says 2018, but I've actually got So again -- and this is something I brought up much 7 7 earlier, is that, you know, these characterizations that to go back. I haven't, you know, read this since then, 8 8 you would like to talk about are very -- in a design 9 9 world, those are all very high level requirements. You Q. I guess if it helps, I can direct you to 10 10 know, essentially we have to somehow create a linear page 28. 11 11 A. That's probably going to be helpful. Yes, motion and a rotary motion, but inside there's a whole 12 12 bunch of magic. And, you know, Rhoades, Elliott, all that's correct. 13 13 these designs are highly optimized, and they're unique, Q. I'm going to hand you what we've marked as 14 custom designs. And so when you're trying to make an 14 Exhibit 1056. 15 15 (Exhibit 1056 marked.) analogy from one design to the other or trying to modify 16 16 Q. (BY MR. WEIL) Mr. Clemens, do you recognize them and combine them, there's just a whole lot of 17 17 Exhibit 1056? detail in the design level that needs to happen in order 18 18 A. I believe -- I mean, I remember, you know, the for it to function and achieve that highest level design 19 19 requirement. So unless we can get into more details of timeframe and the -- and vaguely the lawsuit, but yes, 20 20 this was a while ago. what this combination actually is, we can have a 21 21 Q. This is an excerpt of a deposition transcript discussion about the -- you know, how these extremely 22 from the Novo Nordisk versus Sanofi lawsuit. Is that 22 high-level requirements get achieved at the design 23 23 right? 24 24 Q. (BY MR. WEIL) One more question about the A. One of them. One of them, yes. 25 25 Q. And was the product in that case or one of the Exhibit 1055. In that IPR, you were testifying on Page 185 Page 184 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 products the SoloStar injection pen that you mentioned Q. And whatever that connection means is backed 3 3 down into a plunger. earlier? 4 4 A. This is going to be challenging. I don't Do you see that? 5 5 A. I am sorry. I am just taking a moment to read recall. I believe -- well, I guess it's best for me to 6 6 say I'm not entirely sure. 7 7 Q. Do you recall the subject matter of this Q. Go ahead and read it if you would like. 8 8 A. Okay. lawsuit? 9 9 Q. And page 99 part of your answer you say "There A. Well, obviously it had to do with injector 10 10 may be at least a few more approaches that you might pens. 11 11 Q. If we look at page 4 of Exhibit 1054 -- this take to translate, you know, linear to rotational to 12 12 is the one with page 98 of the transcript at the top. linear or rotational to linear motion." Is that right? 13 13 A. That is correct. 14 14 Q. And you say "You can do that through gearing, Q. Do you see the attorney asked you, How else 15 15 would an engineer or one of ordinary skill in the art you could do that through threads, those are basically 16 16 connect the tubular part to the nut, starting at line typically basic machines that mechanical engineers use 17 17 15? Oh, I'm sorry. I think I said the wrong exhibit to do this kind of thing." Right? 18 18 number. Page 4 of Exhibit 1056. Do you see that A. That's what's written in my report, yes. 19 question? 19 Q. And gears are used in the Rhoades whatever. 20 20 A. The question is, How else would an engineer? Correct? 21 21 That one? MS. HARGRAVE: Objection, vague. 22 22 A. You know, we're calling them cams, but gears Q. Yeah. And in your answer, you're discussing 23 23 trying to translate linear motion through a coupling. I essentially, you know, mechanically considered a gear. 24 24 am looking at the top of page 99. Q. (BY MR. WEIL) If we keep reading at the 25 A. 99. 25 bottom of that page?

Page 186 Page 187 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 A. Sure. I was admitting, yes, there are other ways of converting 3 Q. The attorney asks you for any other ways to 3 rotational motion into linear motion. 4 4 convert linear and rotational and vice versa, and you do Q. And the other ways, here you say cams with 5 5 point out cams with springs at line 22. springs is another way? 6 6 Do you see that? A. And then I say you might use cams with 7 MS. HARGRAVE: Objection, springs. 8 8 mischaracterization. Q. And I am looking on page 100. You say there 9 9 are almost always several approaches to convert. Right? A. I am just reading it through. I do see that, 10 1.0 yes. You might use cams with springs. That's what MS. HARGRAVE: Objection, 11 11 you're referring to, that sentence? mischaracterization. 12 Q. (BY MR. WEIL) And you were telling him ways 12 A. So in general, you know, yes, that's -- in 13 13 that you might convert linear to rotational or design, typically, you know, you have to take alternate 14 rotational to linear motion. Is that right? 14 approaches to achieving at the design level, at the 15 MS. HARGRAVE: Objection, 15 detail level to achieve the higher level requirement. I 16 16 mischaracterization. mean, that's what engineers do, is they -- you know, 17 17 Q. (BY MR. WEIL) Let me rephrase that. they try to figure this out and invent something, but --18 1.8 A. I was just trying to read it from context. Q. (BY MR. WEIL) So what you're saying -- I am 19 19 That's all. just going to read from your testimony here, 20 Q. Sure. And take your time to read it if you 20 Engineers -- I am looking at line 10 of page 100. 21 21 need to, but you're explaining to him there are other Engineers take these basic mechanisms and they apply it 22 ways of converting rotational motion into linear motion. 22 to whatever the product or whatever they are trying to 23 23 Is that right? achieve in a product. Right? 24 24 A. In this case there was a reference to a A. Yes, as a general statement, that's true. 25 25 gearbox which one of the designs was utilizing. And so Q. So we talked a lot about the Rhoades Page 188 Page 189 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 mechanism. Right? to do some of these things? Of course it's possible, 3 3 but my point all along has been, so many of these A. We have. 4 Q. And we've discussed its axial and rotational details are missing. Sure, you can just make comments 5 motion. Correct? about, well, we're just going to convert linear to 6 6 A. We have discussed that it's a retractable and rotational, but that's not enough to make an obviousness 7 7 a projecting mechanism, and it does have a cam that analysis and that's the distinction. So --8 8 Q. (BY MR. WEIL) And you again brought it back 9 9 Q. And that cam is rotated after axial depression to the obviousness analysis, and I am talking about --10 10 of a plunger? you've taken the position that Rhoades is not analogous 11 11 art, one of skill would not look to that. But you said A. That's correct. 12 12 Q. So is it your position that one skilled -- an here that at a high level, your words, There are many 13 13 engineer, one skilled in the art at the time of ways of attempting, you know, some high-level design 14 invention would not take that basic mechanism and try to 14 requirements. Could you apply those? Well, most cases 15 15 apply it to other products such as, for example, an you attempt to apply them. 16 16 inhaler? I'm not asking would you take the Rhoades 17 17 MS. HARGRAVE: Objection, calls for mechanism out and plop it in. Would one of skill in the 18 18 speculation. art know about the mechanism of Rhoades, how it converts 19 19 A. So, again, you know, there are many -- as I axial to rotational motion and consider that they might 20 point out in this declaration, of course there are many 20 use that in an inhaler to operate a dose counter? 21 21 ways of attempting, you know, some high-level design MS. HARGRAVE: Objection, calls for 22 22 requirements. Could you apply those? Well, most cases, speculation. 23 23 you attempt to apply them, but, you know, you modify A. Anybody skilled in the art having knowledge of 24 24 them at the detail level to somehow make them work. all of these mechanisms certainly could at a high level 25 So -- and so is it possible to do -- you know, 25 make that -- make that leap, but when you look at the

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Page 190 Page 191 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Rhoades and you see what its objective is and what it's it in case you need it, and this is an exhibit that's 3 3 achieving and you compare that to what the MDIs are been marked as Exhibit 1031, in the '177 IPR. And do 4 4 attempting to do, in particular the '177, which is you recognize that this is the Ambrosio patent that 5 adding critical safety capability to a counting we're talking about? 6 6 mechanism, in an inhaler it's very hard to make that A. Yes, it is. 7 analogy. Q. So setting aside your teaching away, we can at 8 8 Q. (BY MR. WEIL) Okay. You can set that exhibit least agree that these inventors in Ambrosio knew of 9 9 aside for now. mechanical pens as potential mechanisms. Correct? 10 1.0 A. Okay. MS. HARGRAVE: Objection, vague. 11 11 Q. And can we turn to paragraph 53 of your A. Well, I totally agree that these -- all these 12 12 people were familiar with pens certainly. report? And again, we're still on the '177 report. Are 13 13 you there? Q. (BY MR. WEIL) So your criticism of Ambrosio 14 A. Yes. I am sorry. 14 in paragraph 53 is that it teaches away from the 15 15 Q. And in this paragraph, you're discussing mechanism disclosed in Auvinent. Right? 16 16 additional references that the petitioner cited to that A. I believe -- I would have to read it again to 17 17 mention pen mechanisms. Correct? see the specific paragraphs, but I believe it is 18 18 A. That's correct. referring to Auvinent, you know, which actually is the 19 19 Q. And the first one is the Ambrosio patent. Is reference that teaches away. 20 that right? 20 Q. And if you look at column 2, line -- probably 21 21 A. Correct. 35 of Ambrosio, that's the paragraph that discusses 22 Q. And that patent discusses a U.K. patent named 22 Auvinent. Is that correct? 23 23 Auvinent. Right? A. Well, yes, it references U.K. patent, right --24 24 A. Yes. Q. Uh-huh. 25 Q. I will just hand you Ambrosio so you'll have A. -- to Auvinent. Page 192 Page 193 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. And Auvinent uses a rotatable rod to deliver A. Well, that's an aspect of it. 3 3 the medicinal powder. Right? Q. If you rotated the rod with your fingers and 4 4 A. Yes, I believe it does. the powder still stuck to it, would it be equally 5 5 Q. And according to Ambrosio, the mechanism for disadvantageous? 6 6 rotating that rod is an indexing mechanism much like the MS. HARGRAVE: Objection, calls for 7 7 ballpoint pen. Right? speculation. 8 A. I am just trying to remember. Where is that 8 A. Yeah, I mean, I haven't done any design work 9 9 with this. I would be speculating on anything I would stated? 10 10 Q. It would be line 45, it starts. say relative to, you know, the fine design details of 11 11 A. Let's see here. Okay. I see that. Right. it. But, you know, it's indicating to me that, you 12 12 And then it follows by saying that this arrangement is know, cup like features on a rod rotating isn't working 13 disadvantageous from a delivery standpoint. 13 out. It's not advantageous. 14 Q. And it's disadvantageous from a delivery 14 Q. (BY MR. WEIL) But that statement has nothing 15 15 standpoint because the dry powder sticks to the cup like to do with the mechanism of how the rod is being 16 16 plastic rod. Correct? rotated. Correct? 17 17 A. Well, I think that when you consider what MS. HARGRAVE: Objection, calls for 18 18 they're using it for, that has to be part of its speculation. 19 delivery process. So, yes, I see that as one aspect of 19 A. It's -- it is a particular design that is 20 the -- what they call out, but is that -- you know, is 20 described and it is not effective. So I would have to 21 21 that because of the means by which it's operating? I take it at its face. 22 22 mean, I think that's essentially what this is saying, is Q. (BY MR. WEIL) Let's just go step by step 23 23 that this mechanism of delivery is not effective. then. The device for rotating the rod is much like a 24 24 Q. And that mechanism is disadvantageous because pen. Correct? 25 the powder sticks to the plastic. Right? 25 MS. HARGRAVE: Objection, vague.

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1	CHARLES E. CLEMENS	1	CHARLES E. CLEMENS
2	A. Well, you know, it's just you know, like it	2	Q. (BY MR. WEIL) The "177 Patent claims covers
3	says here, it's an indexing mechanism much like a	3	fluid dispensers. Correct?
4	ballpoint pen. So we can agree on that.	4	A. Oh, does it include fluids? Yes.
5	Q. (BY MR. WEIL) Okay. And it's your	5	Q. Not does it include fluids, does it include
6	understanding of when a reference teaches away let me	6	powders?
7	restart that.	7	A. Oh, well, that's obviously the "177 Patent
8	It's your understanding that a reference	8	doesn't mention any powder drugs.
9	teaches away if it indicates that a certain confirmation	9	Q. And a fluid dispenser that's claimed in the
10	is disadvantageous for any reason at all. Is that	10	"177 Patent would not be dispensing powder. Correct?
11	right?	11	A. So it's vague. It's a little abstract. I
12	MS. HARGRAVE: Objection,	12	would have to say that in one sense maybe you certainly
13	mischaracterization.	13	wouldn't consider it. In another sense, it's
14	A. I don't presume to know exactly, you know, how	14	intriguing. It may work. I don't know. That's me
15	the writer was necessarily putting this excerpt in, but	15	speculating on the potential of, you know, what you're
16	what the read I take off of it is that this method of	16	proposing.
17	rotating a cup like feature, it didn't work out from a	17	Q. But you understand what the claims cover.
18	delivery standpoint. So that's usually a sign that you	18	Correct?
19	should probably avoid, you know, what the mechanism is,	19	A. The '177 claims?
20	you know, if your goal is to have good delivery, good	20	Q. Correct.
21	drug delivery.	21	A. Yes.
22	Q. (BY MR. WEIL) Does a fluid dispenser deliver	22	Q. And they cover a fluid dispenser. Correct?
23	powder?	23	A. They cover a fluid dispenser.
24	MS. HARGRAVE: Objection, vague.	24	Q. They don't cover a dry powder dispenser,
25	A. Which dispenser are you talking about?	25	right?
	71. Which dispenses are you talking about.		ngm.
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2	A. The claims do not have the words "dry powder."	2	Q. (BY MR. WEIL) And if we go to paragraph 54,
3	Q. But your understanding of this discussion in	3	you're discussing the Wimpenny reference.
4	Ambrosio is because this mechanism did not work for	4	Do you see that?
5	delivering dry powder, one wouldn't try to rotate a	5	A. Yes.
6	component using a pen like mechanism?	6	Q. And Wimpenny was cited by petitioners for its
7	MS. HARGRAVE: Objection,	7	discussion of the ballpoint pen principle disclosed in
8	mischaracterization.	8	the prior art Patent DE 3,814,023. Correct?
9	A. All I'm saying is that this particular	9	A. Correct.
10	reference is saying that it is disadvantageous.	10	Q. But then Wimpenny states according to
11	Q. (BY MR. WEIL) Delivery is disadvantageous.	11	paragraph 54 you say "Wimpenny states that the ballpoint
12	Is that right?	12	pen mechanism does not address the problem of incorrect
13	A. From a delivery standpoint.	13	dose setting by the user." Is that right?
14	Q. And it's delivering powder. Correct?	14	A. Yes, that's what's written. Correct.
15	A. It is delivering powder.	15	Q. So why does Wimpenny's distinction over their
16	Q. And when a reference says that it's	16	prior art about setting the problem of incorrect dose
17	disadvantageous, it's your understanding that that	17	setting have anything to do with the ballpoint pen
18	reference teaches away. Is that correct?	18	principle that it's discussing?
19	MS. HARGRAVE: Objection to	19	A. I'm sorry. Ask again.
20	mischaracterization.	20	Q. Sure.
21	A. Well, off the top of my head, I can't say that	21	Why does Wimpenny's distinction over the prior
22	I have the complete legal definition in my head, but	22	art, this DE 3,814,023, about to set the problem of
23	when a patent says that something is disadvantageous,	23	incorrect dose setting have anything to do with the
24	that is a clear sign that that's something that's not	24	ballpoint pen principle that it's discussing?
25	that is to be avoided.	25	A. I would have to refresh my memory and take a

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Page 198 Page 199 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 look at this citing again so I could be accurate. Q. Does that fluid dispenser have to be an MDI? 3 3 Q. But according to your declaration, your A. Well, I would say that the inventors meant for 4 4 opinion is that because Wimpenny states that the this to be a fluid products dispenser in general, but in 5 5 ballpoint pen mechanism does not address the problem of particular or more particularly, to such a dispenser 6 6 incorrect dose setting, that's why it teaches away. Is included in a dose indicator device for indicating their 7 7 that right? use -- the user of the number of doses that have been 8 A. Well, you know, it just comes out and states 8 dispensed or remain to be dispensed from a reservoir of 9 9 it, that, you know, the ballpoint pen mechanism doesn't a said fluid dispenser, which sounds suspiciously like 10 10 address the problem of incorrect dose setting by a user. an MDI. 11 11 Q. And you're talking about teaching away in this Q. Right. My question is about the challenge 12 12 section. Correct? claims in this IPR. Do those claims require use of an 13 13 A. Yes. MDI? 14 Q. So that's your reason why you think this 14 A. I would say no. I would say they are broadly 15 reference teaches away. Correct? 15 written, referring to a fluid dispenser. 16 16 A. That's what's written in paragraph 54. Q. Do the claims, the challenge claims of the 17 17 Q. Do the claims of "177 Patent require use of patents require close manufacturing tolerances? 18 18 an MDI? A. I do not believe that close tolerances are in 19 19 MS. HARGRAVE: Objection, vague. the claim language. 20 A. As opposed to what? 20 Q. And do the claims require the use of a drug? 21 21 Q. (BY MR. WEIL) A fluid dispenser generally. A. I do not -- it's referring to a dose, but I do 22 Let me start it differently and maybe we can go faster. 22 not see where a drug is specifically in the claim 23 23 It's your understanding that the claims of the 24 24 "177 Patent cover a fluid dispenser. Correct? Q. If we jump ahead to paragraph 61 there in the 25 A. That's correct. last sentence you say that Rhoades expressly teaches Page 201 Page 200 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 away from the use of close manufacturing tolerances. with my invention requires close manufacturing 3 3 Do you see that? tolerances. 4 4 A. Yes. Q. And it's your understanding that if the 5 5 reference says close manufacturing tolerances are not Q. And is that based on the passage of Rhoades 6 6 that says "None of the operating parts of the projecting required, that teaches away from using them? 7 7 retracting mechanism in accordance with my invention MS. HARGRAVE: Objection, 8 requires close manufacturing tolerances for dependable 8 mischaracterization. 9 9 A. What it tells a person of skill in the art is operation." And that is column 8, lines 14 to 16, if 10 10 you want to look. And that's what you cited -that the parts and the manufacturing processes that are 11 11 A. Yeah, that's what I cited there. being used are intentionally avoiding designs and 12 12 MS. HARGRAVE: Just so the record is processes that use close manufacturing tolerances, so 13 13 clear, you just referred to lines 14 to 16. the opposite. 14 14 Q. (BY MR. WEIL) So you understand that that MR. WEIL: Correct. 15 15 MS. HARGRAVE: And he cited lines 6 to teaches other people not to use close manufacturing 16 16 16. tolerances. Is that right? 17 17 Q. (BY MR. WEIL) Okay. Let me ask a different MS. HARGRAVE: Objection, 18 18 question. mischaracterization. 19 In the passage between lines 6 to 16, what in 19 A. It is teaching that the design approach that 20 20 has been taken for that mechanism has been intentionally that passage tells you that Rhoades teaches away? 21 21 A. Yeah, so the lines obviously that I'm used to avoid such tight manufacturing needs. 22 22 Q. (BY MR. WEIL) Okay. Let's jump ahead to referring to are talking about the construction of this 23 23 mechanism, and it essentially finishes with none of the Bason in view of Rhoades. I just have a couple of 24 24 operating parts, which they've previously described of questions about paragraph 77. 25 this projecting and retracting mechanism in accordance 25 A. Okay.

51 (Pages 198 to 201)

Page 202 Page 203 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. And my question is -- and you understand that MS. HARGRAVE: Objection, calls for 3 here we're discussing if the cam body was bonded to the speculation, mischaracterization. 4 4 canister and they both rotated, that's what we're A. Well, yes, as with any set of assumptions that 5 5 discussing in this paragraph. Is that right? you would like to make, you know, if this, not that. If 6 6 A. Uh-huh. That's correct. all the negative aspects that I'm calling out don't 7 Q. And it's your understanding that that would occur, then that particular aspect wouldn't matter then. 8 rotate the stem within the stem block? 8 Q. (BY MR. WEIL) Let me ask you a little more 9 A. That's correct. 9 straightforward. If the stem does not rotate in the 10 Q. Can the canister rotate about the stem? 10 valve stem -- if the valve stem does not rotate in the 11 11 A. In the valve designs certainly that I've seen valve block, you would not have these problems which you 12 and am familiar with, that isn't how they're 12 identify frictional wear on the sealing surfaces. 13 13 constructed. I haven't looked at and analyzed all of Correct? 14 the valve designs, but as it was described here, it 14 MS. HARGRAVE: Objection, calls for 15 would cause the stem to rotate and that would be a 15 speculation, mischaracterization. 16 16 A. So if the canisters and the valve systems 17 17 Q. Well, the petition doesn't say anything about that -- you know, that I'm familiar with as a person 18 18 the stem rotating. Correct? skilled in the art at the time of the invention, they 19 A. Generally, that is -- that is how these valves 19 did not rotate independently; therefore, the stem would 20 work. 20 be attempting to rotate in its fitment and that would be 21 21 Q. So if the canister was able to rotate around a problem for delivery. 22 22 the stem, you would not have these concerns about Q. (BY MR. WEIL) And when you say the canisters 23 frictional wear on the ceiling surfaces between the 23 you're familiar with, which ones did you look at that 24 valve stem and valve block that you're referring to 24 you're talking about? 25 here? 25 A. Well, again, I didn't do an exhaustive Page 204 Page 205 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 research on all of the canisters, but in my experience Q. Did you ever try to rotate a canister about a 3 3 back in this timeframe in the early 2000s, all the stem? 4 4 canisters that I was familiar with as a person of skill A. Actually, yes, of course. You know, as an 5 in the art did not have that functionality that you're engineer, you're always playing around with them. 6 6 describing. Q. And were you unable to rotate it around the 7 Q. So you can't identify by name for me any of stem? 8 the canisters you're referring to? 8 A. Oh, without causing it damage. 9 9 A. Back in 2003, off the top of my head, I can't Q. Do you remember which canister you tried to 10 10 rotate? remember. 11 11 Q. And just so I'm clear, are you saying that A. I'm sorry, I don't. I don't have memory of 12 12 those canisters could not rotate around the stem or that specific names or brands. 13 wasn't the intention of the canisters or you don't know? 13 Q. If we look at paragraph 78, in that paragraph 14 MS. HARGRAVE: Objection, compound. 14 you say that petitioners do not describe the connections 15 15 Q. (BY MR. WEIL) Do you want me to ask it in between counting rings 4 and 5 and cap 14, including 16 16 separate questions? various features. Is that right? 17 17 A. Okay. A. I am just going to read it through real 18 18 Q. Just so I'm clear, are you saying those quick --19 canisters could not rotate around the stem? 19 Q. Sure. Go for it. 20 2.0 A. Okay. Thank you. I've got it. A. That is the design aspect of the canisters, 21 21 yes, at that time. Q. And so you're referring to Bason rings 4 and 5 22 22 and cap 14. Correct? Q. And do you know if they actually were able to 23 23 rotate and they just weren't designed that way? A. Yeah, essentially all of the counting -- the 24 24 A. So from my analysis, I would say that they components that relate to the counting means which, of 25 just did not operate that way. 25 course, would include all these other features.

Page 206 Page 207 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. And you're saying petitioners do not describe the cam. 3 the connections between them. Is that right? 3 Q. In paragraph 86, you say that the cam body 4 4 A. There is no description of how any of the -cannot cooperate with the ink reservoir. 5 5 Do you see that? there's almost no description whatsoever how to -- how a 6 6 user would be able to visually see the dose counts on A. Yes, I do see that now. 7 7 the outside of the device and all of the interconnecting Q. Would you agree that two pieces cooperate with 8 8 components that would replicate what is happening, you each other when the movement of one causes the other to 9 9 know, with all these connections of Bason's rings and also move in the same direction with respect to the 10 1.0 cap and the -- I can't remember the specific names, but other components? 11 11 all these other components that are required to count. MS. HARGRAVE: Objection, vague. 12 12 So none of that detail is present. Just a high level, A. The configuration that is proposed by 13 13 it could happen. petitioners bonds the cam body to their ink reservoir so 14 Q. Well, if you look at paragraph 75, you say 14 it acts as one single part. So there's no cooperation. 15 "Bason ring 4 cannot meet this claim element because 15 It's been forced to be one part. 16 16 Bason ring 4 is not present in the asserted Bason Q. (BY MR. WEIL) And it's your position that 17 17 Rhoades combination." that means that they don't cooperate. Is that right? 1.8 18 Do you see that? A. They're acting in unison. 19 19 A. Yes, I do. Q. So if you look at paragraph 93, page 43 of 20 Q. So why is it you expect the described 20 your '177 declaration. 21 21 A. 93? connections to a component that's not present? 22 22 Q. Yeah. A. Well, did I list four there? I mean, you 23 23 know, there's seven other parts that need to be A. Got it. 24 24 connected; but if I added that four there, that's Q. And here you're discussing secondary 25 probably -- shouldn't be there because it's replaced by considerations of nonobviousness. Correct? Page 208 Page 209 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 A. Yes, that's the section, yeah. A. I do. 3 3 Q. Now are you familiar with the FDA's guidance Q. So if we look at page -- page number on the 4 4 document itself, page number 2. In the background 5 section, about five lines down, maybe six, do you see it A. Yes, I'm aware of it. 6 6 Q. Just so you have a copy of it, let me hand you says a currently available MDIs offer no practical way 7 what's Exhibit 1013 from the "177 Patent IPR. for patients to track the remaining numbers of doses or 8 A. Thank you. 8 amount of medication? Q. And if we look at your paragraph 91 --Do you see that? 10 10 A. 91? A. I do see that. 11 11 Q. Yeah. Q. Do you know whether any commercially available 12 12 MDI at the time of the 2003 guidance included a dose A. Okay. 13 13 Q. I'm sorry, not 91. counter? 14 A. 93? 14 A. As of March 2003? 15 15 Q. I think so. Q. Correct. 16 16 MR. WEIL: Actually, could we take a A. I do not think so. 17 17 quick break? Q. But you are aware of a number of prior art 18 18 MS. HARGRAVE: Sure. dose counters. Right? 19 19 (Break from 4:45 p.m. to 4:52 p.m.) A. There are patents that we're considering have 20 Q. (BY MR. WEIL) Okay. Mr. Clemens, so I handed 20 prior art, yes. 21 21 you the Exhibit 1013 from the "177 Patent IPR. Q. And fluid dispensers having counting 22 22 Correct? mechanisms were well-known at the time of the invention. 23 23 A. That's correct. Right? 24 24 Q. You recognize that as the 2003 guidance MS. HARGRAVE: Objection, vague. 25 document. Is that right? 25 A. At least conceptually.

Page 210 Page 211 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. (BY MR. WEIL) The FDA --A. The guidance, to my knowledge and just sitting 3 3 A. Nothing that had been produced, though, I here today, doesn't make reference to anything that has 4 4 think is what we're saying. to do with patents. 5 5 Q. Does the FDA's 2003 guidance state that those Q. Let's look at paragraph 91 of your report. 6 6 counters that were known at that time were not accurate? It's the very last few words on page 42. Do you see it 7 A. I will just take a minute to read it. says "Further, the Bason design already reflected the 8 8 Q. Sure. Go for it. FDA's recommendation for dose counting." 9 A. Okay. I have read the -- I have read the Do you see that? 10 10 background section. What was your question? A. Yes, I see that. 11 11 Q. The guidance does not state that those dose Q. And that was your opinion; it's in your 12 12 counters that were known at the time were not accurate, report. Right? 13 13 does it? A. Correct. 14 MS. HARGRAVE: Objection, vague. 14 Q. So you agree with me that there were known 15 A. That the dose counter -- well, I think we 15 methods of dose counting that were accurate enough for 16 established that there were not any dose counters. 16 the FDA. Right? 17 17 Q. (BY MR. WEIL) Not commercially available dose MS. HARGRAVE: Objection, 18 18 counters. Right? mischaracterization. 19 19 A. Correct. A. Well, you know, Bason obviously is a 20 Q. But there were some known in the prior art. 20 conceptual design. At that time it had not been 21 21 Correct? produced, but it is a design that included a counter 22 22 A. There were some conceptual ones in patents in which was what the FDA was recommending. So, you know, 23 23 the prior art, that's correct. it had the design itself. The concept, the invention 24 Q. And does the guidance say that those were not 24 possessed a counter. So if it had a counter, what would 25 accurate? 25 be the motivation to give it another one? Page 212 Page 213 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. (BY MR. WEIL) So in 2003, there were designs Q. And before the FDA's guidance, were 3 3 like the Bason design already known. Correct? manufacturers permitted to sell MDIs without dose 4 4 A. There were some -- there were patented counters? 5 concepts that were out there as prior art, yes, that's A. Before the guidance, none of them had 6 6 correct. counters, so obviously they were sold. 7 Q. And they just were not being used Q. And after the FDA's guidance, that's when 8 commercially. Correct? 8 manufacturers began developing products that included 9 9 A. They had not been reduced to a commercial dose counters. Is that right? 10 10 product, correct. A. Yes, that is correct. 11 11 Q. Have you reviewed or are you aware of any O. Okay. 12 12 evidence that Merck tried but failed to develop an MS. HARGRAVE: Objection, vague to the 13 accurate dose counter as of 2003? 13 previous question. 14 MS. HARGRAVE: Objection, calls for 14 Q. (BY MR. WEIL) So let's go to your other 15 15 speculation. declaration. Again, we've covered all the duplicative 16 16 Q. (BY MR. WEIL) And maybe just to be clear in material, so I am not going to ask you again about how 17 17 my question, I am asking if you have reviewed any Rhoades works. 18 18 evidence that Merck tried but failed to develop an A. All the same --19 accurate dose counter as of 2003? 19 Q. All the same stuff. 20 20 A. I do not have any personal evidence to that. You agree with me that the things that are 21 21 Q. And have you reviewed any evidence that 3M common we don't have to talk about again. Right? 22 22 tried but failed to develop an accurate dose counter as A. Yes, I agree. I would say insofar as the 23 23 of 2003? additional information somehow doesn't affect it, but as 24 24 A. I am not knowledgeable to any inside company long as they're completely transferable, yes, I agree. 25 information for 3M, other than what's been published. 25 Q. Okay. That's fair.

Page 214 Page 215 1 CHARLES E. CLEMENS 1 CHARLES E. CLEMENS 2 2 Let me hand you the '631 Patent. I am handing A. I agree that there is nothing mentioned in the 3 3 you what's been marked Exhibit 1001 in the '631 Patent's claims here that specifically call out a safety feature. 4 4 IPR. I know we've talked about the "177 Patent Q. I am going to hand you what's been marked as 5 5 Exhibit 1006 in the '631 IPR. This is the ALLSOP earlier. Is it your understanding that the specs of 6 6 these patents are the same except for the related -- the reference. Mr. Clemens, do you recognize this exhibit? 7 information at the beginning of column 1? A. I do. 8 A. I believe that is true. 8 Q. If we turn to paragraph 34 of your 9 9 declaration, and this is the declaration in this IPR. Q. Do the claims -- I am talking about the 10 10 claims -- do the claims -- let's start off. You A. Got it. 11 understand that all the claims, claims 1 through 4, were Q. You see there are pictures of 1 and 3 that you 12 12 challenged in the IPR. Correct? have annotated just below paragraph 34. Right? 13 13 A. Yes, I agree. A. That's correct. 14 Q. Do the claims require any specific safety 14 Q. Did you make those annotations? 15 15 feature? A. I believe I took them from Piper. 16 16 A. You mean, are safety features described as Q. So if we look at page 18, do you see that 17 17 such in the claims? figure? 18 1.8 O. I mean -- let me break it down a little bit. A. Okay. 19 19 Let's look at claim 1, for example. Claim 1 describes Q. Do you recognize that as the figure from 20 several components and how they move axially and/or in 20 Mr. Piper's --21 21 rotation. Correct? A. Yes, I see that. 22 2.2 A. Yes, I see that 1 and 2 are describing the two Q. And then the figures on page 20, are those the 23 23 members that displace and rotate. ones that you made? 24 24 Q. And do those motions necessarily provide any A. Yes, those are the ones that are -- that I 25 particular safety feature? have made, yeah. Page 216 Page 217 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. And do you see you've drawn the cap in black. Q. I guess my question is really it sounds to me 3 3 Is that correct? like you're just describing a cap on the top, but this 4 4 A. Correct. is called a push button cap. Right? 5 Q. Is that your understanding of what a push A. That's -- that's what's written in the patent. 6 6 button cap looks like? Q. Does your picture have a button included on 7 7 A. So, you know, I was sort of rendering or it? 8 trying to capture, you know, this idea that Piper had, 8 MS. HARGRAVE: Objection, vague. 9 9 but I believe what is described in ALLSOP is -- it's a A. Well, I am sorry, the black part? 10 10 cap that's -- well, ALLSOP says it's a part of the O. (BY MR. WEIL) Yeah. 11 11 housing, but it's something that just covers the top for A. Are we referring to that picture? 12 12 protection against dust. So it's sort of like a dust Q. Yeah. 13 cover. 13 A. And you're saying does it have a push button? 14 Q. We can look at ALLSOP. Specifically, it's 14 Q. Is there a button on the black part of the cap 15 15 page 8, line 22. Do you see it's specifically referring you've drawn? A push button, yes. 16 16 to a push button cap? Correct? A. Well, from what I'm reading here, they're just 17 17 A. So I'll just read it so that we can have the calling that a push button cap. It's a name. 18 18 same information. A push button cap not shown may be Q. So your understanding of cap and push button 19 provided as part of the main housing 10 to cover the 19 cap are exactly the same? 20 20 upper portion of the pressurized dispensing container A. My understanding is coming from reading from 21 21 15. So it somehow is part of housing 10 and it's the patent from somebody skilled in the art. You know, 22 22 covering, you know, the whole top of this container the inventor states a push button cap not shown may be 23 23 here. So advantageously, this prevents the ingress of provided. So he's giving this a name, just like all the 24 24 dust contaminants and moisture into the apparatus. So I other parts of the device. 25 imagine it's covering the whole top. 25 Q. If we look back to Mr. Piper's drawing, which

Page 218 Page 219 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 is on page 18 of your report, do you see his cap is MS. HARGRAVE: Objection, 3 drawn in green? mischaracterization of testimony. 4 4 A. Yes. A. ALLSOP doesn't state in this patent that a 5 5 Q. And his cap has an additional rectangle at the particular push button is indicated here. It's just a 6 6 top. 7 Do you see that? Q. (BY MR. WEIL) Right. 8 A. Okay. Yes, I see that. 8 A. And it's intended to be to prevent the ingress 9 Q. And yours does not have that component 9 of dust, contaminants and moisture. It doesn't say 10 10 anything about having a functionality, and I think picture. Correct? 11 11 A. The image on the next page black does not show you're reading functionality into this which doesn't 12 12 us an additional top to it, and nor does -- is anything exist. All this is saying is it's to cover the upper 13 13 like that described in ALLSOP. portion of the pressurized dispensing container and it 14 Q. And a push button was something that was 14 prevents the ingress of dust contaminates and moisture. 15 well-known to those skilled in the art at the time of 15 Q. It says advantageously it prevents the ingress 16 16 the invention. Right? of dust contaminants and moisture. Right? 17 17 MS. HARGRAVE: Objection, vague. A. You read that correctly. 18 18 A. I mean, holy cow, that's so broad. A push Q. So it doesn't necessarily have to do that. 19 19 button of what kind? Right? 20 Q. (BY MR. WEIL) Well, Rhoades refers to a push 20 A. No, I think that's the intent. The intent is 21 21 button we've already talked about at length. Right? it has the advantage of doing this, and that's, you 22 22 A. Well, there's thousands and thousands of push know, the intent of the component. 23 23 button designs. What are you referring to? Q. Let me just ask a pretty simple question. If 24 24 Q. I think you answered it. Those skilled in the you saw a device with just a cap fixed on top and it 25 25 art would know of this type of component. Right? could not be pushed, is your understanding that that's a Page 220 Page 221 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 push button cap? Correct? 3 3 MS. HARGRAVE: Objection, calls for MS. HARGRAVE: Objection, calls for 4 4 speculation, vague. speculation. 5 A. If I told you the number of times I thought A. You mean as in the proposed combination? 6 6 names that, you know, patent inventors used, that drives Q. (BY MR. WEIL) So we're just talking about 7 7 me crazy, but it's just a term. It's just a name that ALLSOP here, right? Not a combination with anything. 8 the inventor gave to it. 8 Is that correct? 9 9 Q. (BY MR. WEIL) And you don't think that name A. Well, I'm asking you. 10 10 means anything? Q. Okay. 11 11 MS. HARGRAVE: Objection, I am just trying to clarify. 12 12 mischaracterization of the testimony. Q. I am asking: So Mr. Piper drew his 13 A. I read nothing in the patent where the 13 understanding of what the push button cap is, and that's 14 inventor intended any functionality of this, other than 14 drawn in green. Correct? 15 15 to cover the upper portion of the pressurized dispensing A. That is correct, yes. 16 16 container for the advantages of the ingress of dust, Q. And Mr. Piper believes that there's a button 17 17 contaminants and moisture. That's the long and short of on top that you can push down to force the canister 18 18 down. Is that correct? 19 Q. (BY MR. WEIL) And if you look at Mr. Piper's 19 A. I guess one of the questions I have is why is 20 drawing on page 18 of your declaration --20 there an extra feature on top? 21 21 A. Yes, sir. Q. The button? 22 22 Q. -- and you see that additional rectangle that A. I mean, because the whole thing could be --23 23 he drew on the top. If that additional rectangle is a could also be a button. 24 24 button that can be pushed, you would agree with me that Q. And I'm asking you about how Mr. Piper drew 25 pushing that button could depress the canister. 25 it. If that extra feature on top is a button and is

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Page 222 Page 223 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 pushed down, that will push the canister down. Correct? A. I have to -- have to say that there is so 3 MS. HARGRAVE: Objection, calls for 3 little information there, it's -- one is incapable of 4 4 analyzing exactly what the mystery is inside that green speculation. 5 5 A. I think it would cause -- well, it depends. 6 6 Let's -- as part of the issues that I'm having with Q. (BY MR. WEIL) So you can't give any opinion 7 7 Mr. Piper's report and also petitioners's information is on how Mr. Piper's picture might work? 8 it lacks so much information and detail to really 8 A. Well, I do have opinion, and I put it in my 9 understand how this is intended to work. I mean, does report, and it's right here. 10 1.0 this -- you say it's -- Piper believes it's to push the Q. In your report -- and your position was that 11 11 canister, but it looks like it's, you know, colliding the cap would be attempted to be pushed down into the 12 with the housing. There's so little information, so 12 device. Is that right? 13 13 little description, it's very difficult to analyze this. A. Well, I mean, let's just find a section here 14 Q. (BY MR. WEIL) So you don't understand how the 14 that you're asking a question about. 15 15 picture that Mr. Piper drew would work? Q. I think it's paragraph 32. 16 16 MS. HARGRAVE: Objection, A. Okay. Here. Depiction. Yes. Okay. 17 17 mischaracterization. Correct. 18 18 A. Well, I see even if you could push that down, Q. If we look at your pictures that you provided 19 19 I mean, you're going to cause -- you're going to bind on page 20 -- I'm looking specifically at figure 1 on 20 the whole device. 20 the left -- the ring with pin 164 is not at the very top 21 21 Q. (BY MR. WEIL) So why does the rest of the cap of the outer housing, is it? 22 22 have to move if there's a button in the center that can A. The outer ring meaning the 160? 23 23 be pushed like a button in a pen? Q. 164 shows a pin. 24 24 MS. HARGRAVE: Objection, calls for A. A pin, yeah, in the yellow part 160. Okay. 25 speculation. And --Page 224 Page 225 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 Q. And if I understand what you said in paragraph 2 MS. HARGRAVE: Objection, vague. 3 3 32, Mr. Piper could not depress the cap because it would A. Well, I mean, first of all, this is a 4 4 interfere with ring 160 with pins 161 and 162. Right? schematic, but I can't, you know, comment on the 5 5 A. That is correct. That's correct. I mean, relative size and spacing of, you know, these diagrams, 6 6 there's also other parts in this assembly that it would but I think if you can see that attempting to put 7 7 interfere with. Like I said, if you attempted to, you something in between these parts would, you know, cause 8 know, push a button down anywhere near the inside 8 the ring to fall, to be pushed down, to bind. I mean --9 9 diameter of the housing, you're going to cause several and again, there are other parts within this assembly 10 10 problems, binding, interference with the ring, binding that interfere. So, I mean, yes, I point out two things 11 11 of the canister. here that would probably happen, but there's actually 12 12 Q. Well, in paragraph 32 you say that pushing the several things that would happen that make this not 13 13 cap down could cause one of two things to occur, the 14 ring 160 with pins, 161, 162, would prevent the cap from 14 Q. (BY MR. WEIL) And how far does a canister 15 15 being depressed or, two, the depression of the cap would have to be depressed to actuate and dispense medication. 16 16 cause the pins 161, 162 of ring 160 to be pushed Do you know?

57 (Pages 222 to 225)

MS. HARGRAVE: Let me just object to

A. We spoke earlier that there are many -- many

brands, many kinds of canisters and valves out there. I

believe Mr. Piper speculated that it was a

hundred-thousandths in his report. You know, it

certainly could be smaller, but it could also be larger.

give you an exact or, you know, a real good read on

Off the top of my head, I wouldn't be able to, you know,

downward resulting in -- indicating an inaccurate number

A. Those are at least two things, two problematic

Q. And for those two things, if we look at figure

1 that you've annotated at the bottom of page 20,

there's space in that white rectangle drawn on top of

the outer housing for the cap to move downwards, isn't

of doses remaining. Right?

things that would happen.

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there?

calls for speculation.

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Page 226 Page 227 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 that, but there are so many of them. Sorry, maybe I wasn't clear. 3 3 Q. (BY MR. WEIL) Well, I am not asking you to A. Yes. So that's also a cap, by the way. That 4 4 speculate. You can look at paragraph 76 of this same white part there, that's a cap, and it has -- it has 5 5 declaration. You say "typically traveling only a few legs, by the way. And those legs, they -- it's sort of 6 6 millimeters in distance." Right? a mystery part, but those legs actually go down the ID 7 A. That's my guess at -- and it's probably pretty of this part and get wedged. So the legs literally 8 8 close to what Mr. Piper is suggesting. would be covering any kind of space that something could 9 9 be pushed down into it. I mean, it would immediately Q. And I guess just to close the loop on this, 10 10 looking at annotated figure 1 at the bottom of page 20, bind. So that's another problem. 11 11 it's your testimony that one could not push this cap Q. So the canister can be pushed up and down, 12 you've drawn down in that space of that white rectangle 12 though, right? 13 13 to actuate the inhaler? A. The canister, the button would bind if --14 14 MS. HARGRAVE: Objection, asked and Q. Pretend there's no button. This white cap 15 15 that you're talking about now -answered. 16 16 A. I -- my opinion in my report is that would 17 17 Q. -- you say you couldn't you push something interfere with the operation of the device. It would 18 18 down because it would bind. The canister could be cause an improper operation. 19 19 Q. (BY MR. WEIL) In your opinion in your report, pushed down. Correct? 20 do you refer to this white rectangle in figure 1? 20 A. Well, that is a question actually. I am not 21 21 A. You're talking about the space between the 22 22 Q. Okay. If we look at paragraph 33 of your black part and the red part? 23 23 Q. No. The space between the black part and the declaration. 24 24 blue part. There's a white rectangle separating what A. 33. 25 you've drawn as the cap from the rest of the housing. Q. And the element that relates to is a second Page 228 Page 229 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 member being engageable with said first member and said 2 Q. And you understand that the claim terms in 3 3 stationary body. this IPR are construed according to the broadest 4 4 Do you see that? reasonable interpretation. Correct? 5 A. Okay. Yes. A. Well, I think my understanding is that perhaps 6 6 Q. Is the entire scope of your opinion on that the parties haven't totally agreed on the construction 7 7 element here in paragraph 33? of any of these terms. 8 A. Let me read it. Yes, I believe it is. 8 Q. My question was just for any term that's in 9 9 Q. And then one more thing about ALLSOP. these claims, the standard is the broadest reasonable 10 10 Paragraph 35 you say that the claim language of the '631 interpretation. Correct? Do you know one way or the 11 11 Patent is specific to require changing a displayed value 12 12 from displayable values. Is that right? A. It would be viewed from terms of how a person 13 13 A. If we could read the claim actually -of skill in the art would be -- would understand the 14 Q. Well, we don't have to read it --14 terms. 15 15 A. But yes, I agree with my report. Q. But one skilled in the art would give it its 16 16 Q. Yes. And you did not suggest in your report broadest reasonable construction. Correct? 17 17 that either term "displayed" or "displayable" needed to A. I believe that's true. 18 18 be specifically construed by the Board? Q. And you think it's unreasonable to understand 19 A. I did not specifically construe the terms. My 19 the term "display" to include a series of numbers where 20 opinions in this area, really, they don't depend on a 20 an indicator points to the current number? 21 21 specific construction. It's taken directly from the MS. HARGRAVE: Objection, 22 22 claim and viewed by someone skilled in the art. mischaracterization. 23 23 Q. Does the specification of the '631 Patent say A. That would be an indicator. 24 24 anything about how the dose number has to be viewed? Q. (BY MR. WEIL) And does that indicator display 25 A. I don't recall. 25 a value?

58 (Pages 226 to 229)

Page 230 Page 231 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 A. It indicates. There is a distinction and a provide a drawing of how you think that combination 3 would be made according to the description in the big difference. 4 4 Q. So the distinction you're drawing is between petition. Is that right? 5 indicating and displaying? A. My best shot, yes. 6 6 A. That's what you were indicating. You Q. In paragraph 47, second to last sentence, you 7 7 described the example. say "Petitioners state that the rest of the components 8 8 Q. Sure. And in my example, you distinguished it would be connected in the same way they are connected in 9 9 Bason." and said that's indicating, not displaying. Correct? 10 1.0 Do you see that? A. That's correct. 11 11 Q. So you think it's unreasonable to say that a A. I do. 12 12 Q. I am going to hand you the petition from the clock displays a time? 13 13 MS. HARGRAVE: Objection, vague, '631 Patent IPR. If you could turn to page 55. Looking 14 14 mischaracterization. at the fourth line from the bottom, the petition says 15 15 "The rest of the components could be connected in the A. I'm saying that a specific read of this claim 16 16 same way they are connected in Bason or other ways well would -- the broadest reasonable interpretation is 17 17 understood in the art." that -- especially changing a -- you know, a singular 18 18 displayed value from more than one, display a bold Do you see that? 19 19 values. So this means that, you know, only one can be A. I do. 20 seen although there are many to choose from. 20 Q. Your opinion does not include that last 21 21 Q. (BY MR. WEIL) Okay. Let's flip forward a clause, does it? 22 22 bit. Let's go to the obviousness combination. Let's A. It does not. 23 23 Q. Paragraph 48 of your '631 IPR declaration, you first look at Bason in view of Rhoades and, if you will 24 24 say "Petitioners do not indicate how teeth 2 will be look at paragraph 47. 25 Do you see on the next page, page 28, you integrated into the inhaler body." Page 233 Page 232 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 Do you see that? 2 that the rest of the counting means of Bason would then 3 3 A. Yes, I do see that. be connected the same way. So it's one thing to just 4 4 Q. And the same page of the petition that we were blanket statement that you would do this, but how it 5 would actually be done or if it could be done is an just looking at, page 55 --6 6 A. Yeah. entirely different matter. Requires a whole lot more 7 7 Q. -- states that one would injection mold the detail, a lot more explanation. All of that's missing, 8 actuator with a stationary gear already included, 8 you know, from this suggestion. So that's the essence 9 9 decreasing the number of parts. of this critique here, my critique, is that injection 10 10 Do you see that? It's a few lines up from molded, that doesn't tell you enough, doesn't give you 11 11 anywhere near enough information to understand how it's where we were looking before. 12 12 A. Okay. I see that, yes. all integrated. 13 13 Q. So the petition does say how they would be Q. You wanted petitioners to show precisely where 14 14 those teeth would be placed on to the inhaler body. Is added to the body, right, they would be injection 15 15 molded? that fair to say? 16 16 MS. HARGRAVE: Objection, vague. A. And in relation to other components that they 17 17 A. So the petitioners do indicate it would be say are just connected. 18 18 injection molded. It doesn't say how or where or what. Q. Well, you know how those components interact 19 It just makes a blanket statement. 19 in Bason. Right? 20 20 A. Bason is a separate custom design, which it Q. (BY MR. WEIL) As for where, they would be 21 21 injection molded onto the inhaler body. Correct? has been specifically designed to interact with their 22 22 particular components that are especially designed. A. Yeah, where. 23 23 Q. And one of skill in the art wouldn't be able What's happened here is petitioners have modified it. 24 24 They've changed it. And they're making a broad to figure out where they might put these components? 25 A. Well, there is -- the rest of the analysis is 25 statement, well, I would just put this here. But if

Page 234 Page 235 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 you're going to make a combination and make it obvious, for obviousness for petitioners. Petitioners need to do 3 3 if it's so obvious, all these details should be that, provide that information. I am here to analyze 4 4 available. But there's obviously -- well, if I take it what the petitioners are suggesting is going to be a 5 5 straight from the way it's stated, it would act the combined design that achieves what the claims are 6 6 same, which is essentially what I did in my report. You intending. So that was not put together by the 7 know, my conclusion was, well, if you did that, they petitioners. This is -- what is shown, illustrated here 8 8 wouldn't even come close to each other. So, you know, it is actually what was written and described. 9 9 wouldn't function. Q. And your understanding of the obviousness 10 1.0 Q. So they wouldn't act the same in your picture analysis is that petitioners have to explain that to one 11 11 skilled in the art. Correct? as they would in Bason. Correct? 12 12 MS. HARGRAVE: Objection, MS. HARGRAVE: Objection, 13 13 mischaracterization. mischaracterization. 14 A. What I have portrayed is my understanding 14 A. Yeah, maybe if you restate that. 15 through the petitioners's description following the 15 Q. (BY MR. WEIL) Sure. 16 16 sense, the strict sense and the direction that I guess my question is -- it sounds to me like 17 17 petitioners and Piper give, it's not workable. It you're saying you just tried to replicate precisely what 18 18 doesn't work. you understood the petition to say the modification was. 19 19 Q. (BY MR. WEIL) And you say you followed the Correct? 20 strict sense and the direction that petitioners gave. 20 A. What I said was that from just reading the --21 21 So you didn't apply any sort of creativity to figure out what the petitioners described as the combination and 22 22 how, for example, in your picture on 28 the red considering the expert Piper, his explanation as well, 23 23 component could maintain its interaction with the teeth, the understanding that you get from this combination is 24 24 the blue teeth. Correct? illustrated here on page 28. 25 25 A. Well, that would require me to make the case Q. Just one more question. On page 56 of the Page 236 Page 237 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 petition, the first sentence of the second -- the first A. Okay. So part 14 we're talking about. Right? 3 3 full paragraph, In such a modification, all of the Q. Right. 4 4 components would retain their same functions. A. Right. It's captured by base one and would 5 5 Do you see that? now slide between the canister and the housing. 6 6 A. Page 56? Q. And you see base one has little projections 7 Q. Correct. that -- I guess it's a little rib along the bottom of 8 A. The second paragraph "Moreover," that one? 8 the cap. 9 Q. Yeah. Do you see that? 10 A. Let's see. Where are we here? So I do see 10 A. Yeah, they would be, you know, all around, 11 11 that sentence. 12 12 Q. And my question is simple. In what you've Q. And that's what prevents the cap from falling 13 drawn on page 28, do all the components retain their 13 off the top? 14 14

same functions? A. No, they do not. Q. Let's look at the paragraph 24 of your declaration, and just above that paragraph there's two

A. Sure. Q. And on the right-hand picture, it's a figure -- I guess it's figure 4 from the reference. Can you see how the cap is prevented from falling off the

top of the inhaler from this figure? A. How the cap is falling off?

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pictures.

Q. It doesn't fall off. Right?

- A. That prevents the spring from pushing it away, uh-huh.
- Q. So let's go to paragraph 6O. I guess I'm going to look at the figure at the top of page 33. Actually, I guess maybe it's easier to look at the picture at the top of page 34 on the right, and it's your belief that the ring 4 cannot be the second member in this combination because, as you've drawn it here, it will not rotate when you push down the cap. Correct.

MS. HARGRAVE: Objection,

mischaracterization.

A. So in the combination as I have understood it,

60 (Pages 234 to 237)

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Page 238 Page 239 1 CHARLES E. CLEMENS 2 based on descriptions from petitioner, the first problem This is in the context of the section D, page 35 of your is the cap doesn't go down because it interferes with report, a post that would not have been motivated to 4 the teeth, the teeth 2 which have been modified to be combine -- sorry, page 35. moved to the inside diameter of the housing. And then

Plus, it can't be axially moved, so --Q. (BY MR. WEIL) And that's based on how you've drawn the picture here at the top of page 34. Correct?

MS. HARGRAVE: Objection, mischaracterization.

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A. It's based on the description given by the petitioner and described also by expert Piper.

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ring 4 doesn't rotate. There's nothing to rotate it.

Q. (BY MR. WEIL) All right. So if we look at paragraph 75, the last sentence of that paragraph you say "Petitioners failed to explain why a person seeking to improve the accuracy of an MDI would look to nonprecision components like those of an ink pen."

Do you see that sentence?

A. I see that sentence, correct.

Q. Is it your understanding that petitioners's argument is that one would be motivated to improve the accuracy of an MDI in their combination?

A. I am just reading the paragraph for context.

Q. Yeah. Let me give it a little more context.

A. Yeah. Q. And the heading says a POSITA would not have been motivated to combine Bason with Rhoades?

That is correct.

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Q. So for the sentence we're looking at, is your understanding of the motivation petitioners are proposing that one would make that combination to improve the accuracy of an MDI?

MS. HARGRAVE: Objection, vague.

Q. (BY MR. WEIL) The sentence we're looking at at the bottom of paragraph 75 that we have already read, is it your understanding from petitioners's arguments that the motivation to combine these references is because one would be looking to improve the accuracy of an MDI? Is that your understanding of the motivation?

A. Okay. I think I understand the question. The point that I'm making in the report in this area is given the nature of MDIs and counters and making sure that you're dispensing and counting accurately with the safety features that are involved in order to create an accurate counting device, which the FDA has recommended,

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given those things -- those kinds of designs entail accuracy of parts and assembly and operation interoperability.

So given that these designs inherently have these requirements, in order for them to be safe and to count accurately, as required by the FDA, the petitioners have failed to explain why you would apply a non -- a reference such as Rhoades which states that it is not a precise device and actually it's not required, the processing, the expense of the processing and tight tolerances are not required.

So that's what this statement is referring to is the petitioners fail to explain why a person who actually needs to create an accurate device for all the reasons I just explained would try to attempt to do that with an ink pen reference such as Rhoades. That's what's that's saying.

Q. Let me just ask what hopefully will not require a long answer.

You understand in the obviousness analysis petitioners have to describe some motivation why one would combine two references. Correct?

A. Well, I mean, again, you know, what the complete definition for the complete test for

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obviousness is -- you know, I don't have that on the top of my head right now, but it sounds like you're asking a specific question about obviousness test. So --

Q. Yeah. And if you can't answer it, that's fine. Your understanding of the obviousness test, do the petitioners have to explain some sort of motivation why one would combine the two references?

A. I don't know.

Q. You just don't know?

A. I don't know that.

O. And I know we talked about this about the "177 Patent. Just to be sure that we covered it for the '631 also, the claims of the '631 Patent, they cover a fluid dispenser. Correct?

A. I am just going to do a quick check.

Yeah.

MS. HARGRAVE: Objection, vague.

A. The invention and the claims are directed towards a fluid dispenser.

Q. (BY MR. WEIL) And the claims of the '631 Patent, they do not require including a drug in a fluid dispenser, do they?

A. The word "drug" does not show up in the claims.

61 (Pages 238 to 241)

Page 242 Page 243 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 Q. Is a nasal spray a fluid dispenser? MS. HARGRAVE: Do you have -- I'm just 3 3 MS. HARGRAVE: Objection, calls for going to say we're going to hit a hard stop at about 4 4 speculation. 5 5 MR. WEIL: I think I'll be done by 6:10. A. Obviously you're referring to the product, but 6 6 nasal spray devices are intended to be used with liquid. I'll try to get done by 6:10. I'll talk to Ron and see 7 7 Q. (BY MR. WEIL) And do nasal spray devices if there's anything else, and if we're not, we'll talk 8 8 require close manufacturing tolerances? at 6:10. 9 9 MS. HARGRAVE: Objection, calls for MS. HARGRAVE: Okay. 10 10 MR. WEIL: But I am close. speculation. 11 11 A. Okay. Nasal sprays would be considered an Q. (BY MR. WEIL) Okay. So paragraph 85 Bason in 12 12 over-the-counter device, delivery device and whereas view of ALLSOP. Just so we're on the same page of this 13 13 MDIs would be considered a prescription device. So combination, this is the combination where it's proposed 14 14 they're really quite different. that the Bason counter is moved below the canister. 15 Q. (BY MR. WEIL) And again, I think we talked 15 Correct? 16 16 about this in the '177, but just to cover it in the A. That is correct. 17 17 '631, the claims of the '631 do not require any specific Q. And fluid dispensers with dose counters below 18 18 the canister were known in the prior art at the time of tolerances. Correct? 19 19 A. They do not have any dimensions or tolerances. the invention. Right? 20 O. I want to talk a little bit about the 20 A. Yeah, that's correct. 21 combination of Bason in view of ALLSOP. So maybe we 21 Q. So in this proposed combination, what 22 22 could turn to paragraph 85. modifications to the cap would be necessary to allow the 23 23 MS. HARGRAVE: I will just say you're now stem of the canister to pass through it? 24 24 MS. HARGRAVE: Objection, calls for about 15 minutes over seven hours. 25 MR. WEIL: Okay. speculation. Page 245 Page 244 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 A. Well, again, it's not my -- you know, I of a combination to work. 3 3 haven't been asked to analyze and make a design work. (Brief interruption.) 4 4 What I am doing is analyzing a design that's been Q. (BY MR. WEIL) The picture at the top of page 5 5 proposed or described by petitioners and based on what, 47, did you create that picture? 6 6 you know, I've read and tried to understand from their A. So on many of these pictures, I would create 7 7 description. hand sketches and then, you know, a PowerPoint Ninja 8 Q. (BY MR. WEIL) We looked at Elliott much 8 would help to create some of the images. 9 9 earlier today and looked at the components in that red Q. Understood. And does your image at the top of 10 10 box. Do you recall that? page 47 show the stem block? 11 11 A. Yes. A. It does not. 12 12 O. And we talked about how in the Elliott device Q. And this is your understanding of the 13 the canister sits on top of the counting mechanism, the 13 combination that petitioners proposed. Correct? 14 stem passes through the center. Right? 14 A. As I read the petition and also Piper's 15 15 A. That's correct. description. 16 16 Q. So that confirmation was known prior to the Q. And it's your understanding from the petition 17 17 invention. Right? and Piper's description that the canister would be up 18 A. Elliott was known for quite a while, but 18 near the very top of the inhaler as it's drawn here? 19 Elliott obviously is. You know, it's unique to its own 19 A. Well, it obviously would be --20 design, and this is a unique design unto itself. So 2.0 (Brief interruption.) 21 21 there's more work to do in terms of how this kind of Q. (BY MR. WEIL) We were looking at the picture 22 22 combination might work. As it is, as it's described, it at the top of page 47, and my question was it's your 23 23 doesn't work. I mean, the cap doesn't even move. The understanding from the petition and Mr. Piper's 24 24 parts aren't really moldable. I mean, there's many description that the canister would be up near the very 25 issues that need to be reworked in order for this kind 25 top of the inhaler as you've drawn it here. Is that

Page 246 Page 247 1 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 2 correct? order to create the functionality of counting, and none 3 3 A. So there -- obviously there is some depth, you of the descriptions or explanation as to how that could 4 4 know, size to the Bason counter. So it necessarily possibly be done was not given. So it's impossible for 5 5 would have to reside somewhere above the valve block. me to analyze something that isn't described and/or if 6 6 So, you know, the proportions, you know, may be a little it would have been obvious to somebody skilled in the 7 off here, but there is quite a bit of size to the Bason art. So based on what I was able to understand, with 8 8 counter. So it would necessarily be a little bit higher these complications here, you know, I don't see how 9 9 in terms of how it would be mounted. Let's see. Let me that -- obviously, you wouldn't be able to read, you 10 10 just think about that a little bit more, because -know, the doses. So --11 11 yeah, no, that's my complete answer. Q. (BY MR. WEIL) I understand you wouldn't be 12 12 Q. Let's turn ahead to page 53, and I am looking able to read the doses if you just bodily incorporated 13 13 at the figure, and this is the figure where I think your the counter underneath the inhaler and made no 14 argument is if this combination was made, the numbers 14 modification. Is that your point? 15 15 MS. HARGRAVE: Objection, that are seen through the window, which I think is this 16 16 highlighted yellow box, would not be visible. Is that mischaracterization. 17 17 correct? A. Yeah, my point is if you read and take in what 18 18 the petitioners and expert Piper have described as the A. That is correct. 19 19 Q. And just this simple question. Do you believe combination of this is the result that I get when I'm 20 that making this combination one of skill in the art 20 looking at it and understanding it from a person of 21 21 would have the ability to move that window to the side skill in the art and it doesn't work. 22 22 of the inhaler button? Q. (BY MR. WEIL) All right. Paragraph 97 you 23 23 MS. HARGRAVE: Objection, calls for state that Bason teaches away from the concept of fewer 24 24 speculation. components, expressly teaching that preferably the 25 A. There is many components that interact in entire device, with the possible exception of spring 3, Page 248 Page 249 1 CHARLES E. CLEMENS CHARLES E. CLEMENS 2 is made from individual pieces. 2 a minute or two. 3 3 Do you see that? MS. HARGRAVE: Okay. Do you want us to 4 4 A. Yes. And there's a citing there. step out. 5 O. Yes. And it cites to Exhibit 1007 at 350 to MR. SKLAR: I don't think so. 6 6 60. And the device in the Bason reference is meant to (Break from 6:08 p.m. to 6:09 p.m.) 7 be affixed at the top of the canister. Correct? MR. WEIL: Okay. So I understand we have 8 A. That's correct. 8 a time limit. If you can tell me you're not going to do 9 9 any redirect, I can stop here. Q. So is it your understanding that Bason's 10 10 preference to make the components for its top mounted MS. HARGRAVE: I have about three 11 11 redirect questions, but they are not going to affect counter from individual pieces expressly teaches away 12 12 from making an integrated dose counter with fewer anything that you do. 13 components? 13 MR. WEIL: And it's okay for me to 14 A. I think what I'm saying is that Bason 14 re-cross after? 15 15 expressly teaches, you know, exactly what is stated MS. HARGRAVE: Yes. 16 16 here. So the entire device with the possible exception MR. WEIL: In that case, I have no 17 17 of spring 3 is made from individual pieces. You know, questions at this moment. 18 18 that's directly taken right from Bason. MS. HARGRAVE: Okay. 19 19 Q. And again, Bason is talking that he's saying **EXAMINATION** 20 20 BY MS. HARGRAVE: that about using a top mounted dose counter. Correct? 21 21 A. Well, he's talking about his invention, that Q. Mr. Clemens, you were asked a number of 22 22 is correct, and the petitioners are saying, you know, questions about your experience in the relevant 23 23 we're going to take Bason and we're going to try to technology here. Do you remember those questions by 24 24 modify it. So that's what Bason teaches. Mr. Weil? 25 MR. WEIL: All right. Ryan, just give us 25 A. Sort of, yes.

	Page 250		Page 251
1	CHARLES E. CLEMENS	1	CHARLES E. CLEMENS
2	Q. Mr. Clemens, despite whether or not you have	2	proposed level of skill in the art?
3	been a named inventor on a patent claiming inhalation	3	MR. WEIL: Objection, leading.
4	technology, would you say you're an expert in inhalation	4	A. Yes, I am.
5	devices?	5	Q. (BY MS. HARGRAVE) Would you have been a
6	A. Of course I would, based on all the direct	6	person of ordinary skill in the art under petitioners's
7	experience that I have had and applied to the designs	7	proposed level of skill in the art at the time of the
8	that I've created. You know, having a particular patent	8	invention?
9	is not a necessary requirement to be an expert in	9	MR. WEIL: Same objection.
10	something that you're highly skilled and have years of	10	A. Yes, I would have.
11	experience in.	11	Q. (BY MS. HARGRAVE) Are there any errors that
12	Q. Are you qualified strike that.	12	you noticed in your report that you need to correct?
13	Are you an expert in fluid dispensers?	13	A. I did find a few typos.
14	MR. WEIL: Objection, leading.	14	MR. WEIL: Objection, outside the scope.
15	THE WITNESS: Is it okay if I answer?	15	Q. (BY MS. HARGRAVE) Go ahead.
16	MR. WEIL: Sure.	16	A. Yeah, I did find a few typos that I could
17	THE WITNESS: Okay.	17	Q. Can you just identify them on the record?
18	A. In my many years of experience, I have had	18	A. Let y'all know.
19	years of experience working with different dispensers	19	MR. WEIL: Same objection.
20	and containers. A great deal of my experience relates	20	A. I mean, I don't have them off the top of my
21	to fluid delivery and fluid containment, fluid	21	head. I've got them written down.
22	management. So I have many, many years of experience in	22	MS. HARGRAVE: Can we go off the record
23	this area.	23	for 30 seconds for me to grab that?
24	Q. (BY MS. HARGRAVE) Are you qualified as a	24	THE WITNESS: I know where it is.
25	person of ordinary skill in the art under petitioners's	25	(Break from 6:12 p.m. to 6:13 p.m.)
	Page 252		Page 253
1	CHARLES E. CLEMENS	1	CHARLES E. CLEMENS
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	A. Okay. In the '177 declaration, my declaration, page 35 in the heading 8, it says "Ground		Q. I gotcha.MR. WEIL: Okay. Nothing further from
2 3 4	A. Okay. In the '177 declaration, my declaration, page 35 in the heading 8, it says "Ground 1," and it should say "Ground 2." That's one error.	2 3 4	Q. I gotcha.
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2 3 4 5 6	A. Okay. In the '177 declaration, my declaration, page 35 in the heading 8, it says "Ground 1," and it should say "Ground 2." That's one error. In the Clemens declaration for the '631, page 24, paragraph 41, there is a sentence, Marelli	2 3 4 5	Q. I gotcha.MR. WEIL: Okay. Nothing further from
2 3 4 5 6 7	A. Okay. In the '177 declaration, my declaration, page 35 in the heading 8, it says "Ground 1," and it should say "Ground 2." That's one error. In the Clemens declaration for the '631, page 24, paragraph 41, there is a sentence, Marelli specifically teaches that the fixed distance. And then	2 3 4 5 6 7	Q. I gotcha. MR. WEIL: Okay. Nothing further from me. Thank you, Mr. Clemens.
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	Page 254	Page 255
1	ERRATA SHEET	 I, CHARLES E. CLEMENS, have read the foregoing
2	Case Name:	deposition and hereby affix my signature that same is
3	Deposition Date:	3 true and correct, except as noted above.
4	Deponent:	4
5	Pg. No. Now Reads Should Read Reason	5
6		6 CHARLES E. CLEMENS
7		7
8		
9		, in the strike of
10		,
11		Before me,, on
12		this day personally appeared CHARLES E. CLEMENS, known
13		to me (or proved to me under oath or through
14		13) (description of identity
15		card or other document) to be the person whose name is
16		subscribed to the foregoing instrument and acknowledged
17		to me that they executed the same for the purposes and
18		consideration therein expressed.
19		Given under my hand and seal of office this
20		¹⁹ , day of,
		20
21	Signature of Deponent	21
22	SUBSCRIBED AND SWORN BEFORE ME	
23	THIS DAY OF, 2019.	NOTARY PUBLIC IN AND FOR
24		24 THE STATE OF
25	(Notary Public) MY COMMISSION EXPIRES:	25 COMMISSION EXPIRES:
	Page 256	
1	REPORTER'S CERTIFICATE	
2	The undersigned Certified Shorthand Reporter	
3	licensed in the State of Texas does hereby certify:	
4	I am authorized to administer oaths or	
5	affirmations, and prior to being examined, the witness	
6	was duly administered an oath by me.	
7	I am not a relative or employee or attorney or	
8	counsel of any of the parties, nor am I a relative or	
9	employee of such attorney or counsel, nor am I	
10	financially interested in the outcome of this action.	
11	I am the deposition officer who	
12	stenographically recorded the testimony in the foregoing	
13	deposition, and the foregoing transcript is a true	
14	record of the testimony given by the witness.	
15	Before completion of the deposition, review of	
16	the transcript [X] was [] was not requested. If	
17	requested, any changes made by the deponent (and	
18	provided to the reporter) during the period allowed are	
19	appended hereto.	
20	In witness whereof, I have subscribed my name	
21	this 1st day of May, 2019.	
22		
23		
24	Julie C. Brandt, CSR, RMR, CRR	
25	TX CSR No. 4018, Exp. 10/31/21	

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