UNITED STA	TES PATENT	AND TRAI	DEMARK (	OFFICE
BEFORE TH	E PATENT TR	IAL AND A	APPEAL BO	OARD

DYNATEMP INTERNATIONAL, INC. and FLUOROFUSION SPECIALTY CHEMICALS, INC. Petitioners,

v.

R 421A LLC, d/b/a CHOICE REFRIGERANTS, Patent Owner,

Case No. IPR2020-01660 U.S. Patent No. 9,982,179

PETITIONERS' REPLY TO PATENT OWNER'S PRELIMINARY RESPONSE TO THE PETITION

Patent Owner's ("PO") Preliminary Response (Paper 9) makes the surprising claim that cyclopentane is a refrigerant gas to avoid prior art. It is not. It is a solvent that aids lubrication. Ex. 1007, 3:34-4:30; Ex. 1011, ¶0016.

Cyclopentane boils at 322° K (120° F). *See*<a href="https://webbook.nist.gov/cgi/cbook.cgi?ID=C287923&Mask=4#Thermo-Phase.">https://webbook.nist.gov/cgi/cbook.cgi?ID=C287923&Mask=4#Thermo-Phase.</a>

The claimed refrigerants pentafluoroethane (R-125) and tetrafluoroethane (R-134a) boil at -55° F and -15° F, respectively (Ex. 2015 at 2) and, unlike cyclopentane, are gases at NTP.

Refrigerants, "in a mechanical system, are compressed and condensed to reject heat into the environment and expanded and evaporated to absorb heat from the environment." Ex. 1011 ¶¶ 0003, 0033; accord Ex. 2015 at 1. ASHRAE is "[a]n accepted guide for refrigerant designations" (Ex. 1003 at 96, ¶ 4) and does not list cyclopentane as a refrigerant. See Ex. 2015 at p. 2-4. Even if cyclopentane could act as a refrigerant in some yet to be defined system, such is irrelevant. The purported invention relates to R-22 refrigerant systems (Paper 9 at 8-9) as does the prior art. See, e.g., Ex. 1007 1:1, 7:31-33, 12:9-16; Ex. 1011 at ¶ 51. R-22 boils at -41° F. Ex. 2015 at 2. "[R]efrigerants with similar boiling points produce similar

<sup>&</sup>lt;sup>1</sup> Petitioner is mindful of the Board's direction to not introduce new evidence. It is assumed the Board's direction did not preclude reference to basic science.

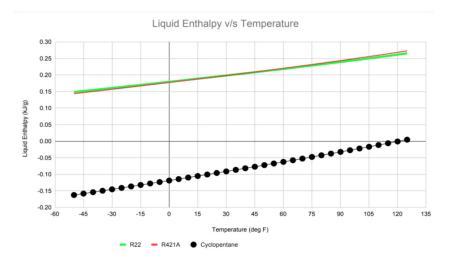
refrigeration effect with a given compressor." *Id.* at 1. Cyclopentane has no "refrigeration effect" in a R-22 system because it boils at 120° F.

Cyclopentane is less than 5% of prior art R-125/R-134a blends. Ex. 1007 3:52-54; Ex. 1011 ¶ 0020. The prior art blend of compressed and liquified refrigerants evaporate in the evaporator, decreasing the blend temperature. Any cyclopentane present would transfer heat it absorbed from the condenser to the cooler evaporated refrigerants. Then, the cooled cyclopentane absorbs heat from the hotter refrigerants in the condenser. The cyclopentane in the blend cannot boil at "the evaporation temperature span of primary interest" to the inventor (-4 to 14° F.) or at the targeted -5° F. to 45° F. range. Ex. 1003 at 98 ¶ 7; Ex. 1004, p. 52, ¶ 6.

The NIST REFPROP program referenced by PO's expert confirms cyclopentane absorbs heat in the condenser and ejects heat in the evaporator when used with a R-125/R-134a blend. *See* Ex. 2004 at ¶ 46, 49;

https://pages.nist.gov/REFPROP-docs/#updates-to-version-100. The REFPROP

generated graph to the
right shows cyclopentane
has negative enthalpy
across the relevant
temperature range—it
acts as an anti-refrigerant.



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## Respectfully submitted,

/Edward M. Roney

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## **CERTIFICATE OF COMPLIANCE**

Pursuant to 37 C.F.R. §42.24(d), the undersigned certifies that this Petitioners' Reply to Patent Owner's Preliminary Response to the Petition complies with the type-volume limitation of 37 C.F.R. §42.24(b). The word count application of the word processing program used to prepare this Reply indicates that the Reply contains 412 words, excluding the parts of the brief exempted by 37 C.F.R. §42.24(a).

Respectfully submitted,

s/Edward M. Roney/ Edward M. Roney IV (Reg. No. 62,048) Attorney for Petitioner

March 8, 2021

## **CERTIFICATE OF SERVICE**

Pursuant to 37 C.F.R. § 42.6, I hereby certify that a true copy of this PETITIONERS' REPLY TO PATENT OWNER'S PRELIMINARY RESPONSE TO THE PETITION was served in its entirety via electronic mail, on the following counsel of record for Patent Owner:

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