Prof. Wyatt S. Newman, Ph.D., P.E.

ECSE Dept, Case School of Engineering Case Western Reserve University Cleveland, OH 44106 tel: 216-368-6432

EDUCATION:

Massachusetts Institute of Technology, Ph.D., Mechanical Engineering, 1987. Concentration in design and control of dynamic systems; Dissertation: "High-Speed Robot Control in Complex Environments" Columbia University, M.S. Electrical Engineering, 1982. Concentration in network and control theory Massachusetts Institute of Technology, M.S., Mechanical Engineering, 1980. Thermal and fluid sciences; Thesis: "Analysis of Transient Behavior of a Liquid Helium Cooling System for a Superconducting Generator"

Harvard College, B.S., 1978, cum laude, engineering science.

EXPERIENCE:

Case Western Reserve University, Cleveland, OH, 1/88-present.

Professor of Electrical Engineering and Computer Science (assoc. prof, 1/88-6/98)

Research: design and control of intelligent machines; design of robot controllers for open-architecture, multiprocessor-based hierarchical control.; design and control of laser-based sensing, targeting and machining systems; design of high speed and high precision robot and machine controls; development of impedance controllers for experimental and industrial robots; development of on-line, sensor-based robot controls for dynamic environments; design and control of autonomous vehicles and smart wheelchairs. *concurrent experience:*

RoadPrintz, Inc., Cleveland Hts, OH;

Chief Technology Officer and co-founder, 2017-present

U. of Hong Kong, Hung Hing Ying Distinguished Visiting Professor in Science and Technology; 6/2013-9/2015; (in residence, HKU, 1/2013-8/2014). Team leader "Team HKU" in DARPA Robotics Challenge.

U. of Edinburgh, Distinguished Visiting Fellow; Institute for Perception and Behavior; 9/2012-12/2012. **Adjunct Faculty, The Cleveland Clinic, Cleveland, OH, 1997-2002**; Dept of radiation oncology; research collaboration in robotics and image-directed radiation therapy.

Princeton University, Princeton, NJ, 1/05-6/06; Visiting fellow, Lewis-Sigler Institute for Integrative Genomics; research collaboration in neuroscience and artificial neural networks for robot control **Sandia National Laboratories, Albuquerque, NM, 8/95-8/96;** visiting faculty member in Intelligent Systems and Robotics Center; research in open-architecture robot controllers for hazardous environments. **NASA Lewis Research Center, Cleveland, OH,** summer faculty fellow, **6/91-8/91, 6/92-8/92** performed research in drives and controls for robots in microgravity environments; **6/09-8/09** analysis for design and control of Stirling-cycle engines and coolers for space exploration.

Center for Automation and Intelligent Systems Research, CWRU, Cleveland, OH, 7/89-9/94; Director; responsible for coordinating ~\$1.5M/yr budget, organizing faculty and industrial partners, interfacing with State and local organizations and university administration, defining strategic plans. Philips Laboratories, Briarcliff Manor, NY 9/80-1/88. Senior Member of Technical Staff, Mech. Sys. Group Research projects included: design and control of high-speed and sensory-interactive robotics; control system design for an implantable, total artificial heart; design and control contributions to electromechanical drives and magnetic levitation for Stirling-cycle cryocoolers.

Philips Natuurkundig Laboratorium, Eindhoven, The Netherlands, 9/82-9/83; Visiting scientist; investigated mechanical, electrical and electromagnetic design optimization of stepper motors at N.V. Philips central research lab. Composed CAD program for Philips motor factories.

PATENTS:

U.S. patent no. 4,483,425: "Vibration Control System"
U.S. patent no. 4,841,978: "Ultrasonic Scanning Device with Elastic Pumper"
U.S. patent no. 4,712,778: "Helical Spring Holder Assembly"
U.S. patent no. 4,837,467: "Linear Motor with Angularly Indexed Magnetic Poles"
U.S. patent no. 4,542,311: "Long Linear Stroke Reciprocating Electric Machine"
U.S. patent no. 5,779,833: "Method for Constructing Three Dimensional Bodies from Laminations"
U.S. patent no. 5,883,357: "Selective Vacuum Gripper"
U.S. patent no. 6,024,003: "Selective Vacuum Gripper"
U.S. patent no. 6,517,503: "Orthosis Knee Joint"

U.S. patent no. 6,770,045: "Orthosis Knee Joint"

U.S. patent no. 7,166,984: "Signaling and Reduced Torque Ripple in Brushless Repulsion Motors"

PROFESSIONAL RECOGNITION

Licensed professional engineer; award for highest score in State of Ohio on 2005 Electrical Engineering professional engineering exam; senior member, IEEE; Named NSF Young Investigator in Robotics, 8/92-8/97, Inducted into Tau Beta Pi as a "distinguished engineer", 4/93; Board of directors, M.I.T. Club of Cleveland and Harvard Club of Cleveland (president, 7/10-6/12); Co-founder of CAM-LEM, Inc.; Frequent journal reviewer and conference session chair for ASME and IEEE; Frequent reviewer for NSF; Herbold Fellow, 2006; EECS teaching award, 2006; FIRST Robotics Woody Flowers mentoring award, 2007; team leader of "Team Case" entry of Dexter in the DARPA Urban Challenge, 2007; IEEE Senior Member; Treasurer, Cleveland Section of IEEE; Chair, Cleveland Chapter of IEEE Power and Energy Society; general chair IEEE EnergyTech2011, general chair IEEE EnergyTech2012. Named "Distinguished Visiting Fellow", U. Edinburgh, School of Informatics, Fall 2012. Named "Hung Hing Ying Distinguished Visiting Professor in Science and Technology", U. of Hong Kong, 6/2013-9/2015. Team leader, "TeamHKU", 2015 DARPA Robotics Challenge. Co-founder and CTO of RoadPrintz, Inc., Cleveland, OH, 2017.

Publications:

- 1. W. Newman, <u>A Systematic Approach to Learning Robot Programming with ROS</u>, CRC Press, Taylor and Francis, Boca Raton, 2018 (textbook).
- Ö. Özgüner et al., "Camera-Robot Calibration for the Da Vinci Robotic Surgery System," in *IEEE Transactions on Automation Science and Engineering*, vol. 17, no. 4, pp. 2154-2161, Oct. 2020, doi: 10.1109/TASE.2020.2986503.
- 3. R. C. Jackson, R. Yuan, D. -L. Chow, W. S. Newman and M. C. Çavuşoğlu, "Real-Time Visual Tracking of Dynamic Surgical Suture Threads," in *IEEE Transactions on Automation Science and Engineering*, vol. 15, no. 3, pp. 1078-1090, July 2018, doi: 10.1109/TASE.2017.2726689.
- 4. Marvel, J.A. and Newman, W.S., *Model Assisted Stochastic Learning for Robotic Applications*, IEEE Trans. Automation Science and Engineering, 2011, **8**(4), pp 835-845.
- 5. Newman, W.S., et al., Design Lessons for Building Agile Manufacturing Systems. IEEE Trans. Robotics and Automation, 2000, **16**(3): p. 228-238.
- 6. Inerfield, M.A.; Garverick, S.L.; Newman, W.S.; Yuandao Zhang *A SPICE model for a novel brushless adjustable-speed drive*, Industrial Electronics, IEEE Transactions on , Volume: **47** Issue: 6 , Dec. 2000, Page(s): 1307 -1318
- 7. Weinhous, M.S., *et al.*, *Feasibility of Real-Time Image-Directed Beam-Targeting in Moving-Target Radiation Therapy.* Int. J. Radiation Oncology, 1998. **42**(1 (supplement)): p. 368.
- 8. Quinn, R.D., *et al.*, *An Agile Manufacturing Workcell Design*. IIE Trans. (Focussed Issue on Agile Manufacturing), 1997. **29**: p. 901-909.
- 9. Newman, W.S., et al., A Novel Selective-Area Vacuum Gripper for Layered Assembly of Laminated Objects. Robotics and Computer-Integrated Manufacturing, 1996. **12**(4): p. 293-302.
- 10. Cawley, J.D., *et al.*, *Computer-Aided Manufacturing of Laminated Engineering Materials*. American Ceramic Society Bulletin, 1996. **75**(5): p. 75-79.
- 11. Wikman, T.S. and W.S. Newman, *Reflex Control for Safe Autonomous Robot Operation*. Reliability Engineering and System Safety, 1996. **53**(3): p. 339-347.
- 12. Newman, W.S., *A New Laboratory Course in Controlled Electromechanical Dynamics: Engineering Techniques in Analysis and Synthesis.* Int. J. of Engineering Education, 1995. **11**(4 and 5): p. 336-342.
- 13. Wikman, T.S., M.S. Branicky, and W.S. Newman, *Reflex Control for Robot System Preservation, Reliability and Autonomy.* Computers and Electrical Engineering, 1994. **20**(5): p. 391-407.
- 14. Newman, W.S. and Y. Zhang, *Stable Interaction Control and Coulomb Friction Compensation Using Natural Admittance Control*. Journal of Robotic Systems, 1994. **11**(1).
- 15. Newman, W.S., *Stability and Performance Limits of Interaction Controllers*. ASME J. Dynamic Systems, Measurement and Control, 1992. **114**(4): p. 563-570.
- 16. Newman, W.S. and K. Souccar, *Robust, Near Time-Optimal Control of Nonlinear, Second-Order Systems: Theory and Experiments.* ASME J. Dynamic Systems, Measurement and Control, 1991. **113**(Sept): p. 363-369.
- 17. Newman, W.S. and M.S. Branicky, *Real-Time Configuration-Space Transforms for Obstacle Avoidance*. Int. J. of Robotics Research, 1991. **10**(6): p. 650-667.

- 18. Newman, W.S., *Robust, Near Time-Optimal Control*. IEEE Trans. Automatic Control, 1990. **35**(7): p. 841-843.
- 19. Newman, W.S. and N. Hogan, *Time Optimal Control of Balanced Manipulators*. ASME J. Dynamic Systems, Measurement and Control, 1989. **111**(2).
- 20. O. Özgüner et al., "Camera-Robot Calibration for the Da Vinci Robotic Surgery System," in *IEEE Transactions on Automation Science and Engineering*, vol. 17, no. 4, pp. 2154-2161, Oct. 2020, doi: 10.1109/TASE.2020.2986503.
- O. Özgüner, R. Hao, R. C. Jackson, T. Shkurti, W. Newman and M. C. Cavusoglu, "Three-Dimensional Surgical Needle Localization and Tracking Using Stereo Endoscopic Image Streams," 2018 IEEE International Conference on Robotics and Automation (ICRA), Brisbane, QLD, 2018, pp. 6617-6624, doi: 10.1109/ICRA.2018.8460867.
- D. Chow, P. Xu, E. Tuna, S. Huang, M. C. Çavuşoğlu and W. Newman, "Supervisory control of a DaVinci surgical robot," 2017 IEEE/RSJ International Conference on Intelligent Robots and Systems (IROS), Vancouver, BC, 2017, pp. 5043-5049, doi: 10.1109/IROS.2017.8206389.
- 23. R. C. Jackson, R. Yuan, D.L. Chow, W. Newman and M. Cenk Cavusoglu, "Automatic *Initialization and Dynamic Tracking of Surgical Suture Threads*", accepted to appear in IEEE Int. Conf. Robotics and Automation, September, 2015.
- 24. Z-H Chong, RT.W. Hung, K-H Lee, W. Wang, W.L. Ng, W. Newman, "Autonomous Wall Cutting with an Atlas Humanoid Robot", IEEE Tech. for Practical Robot Applications, May, 2015.
- 25. Der-Lin Chow and Wyatt Newman, "*Trajectory Optimization for Robotic Suturing* IEEE Tech. for Practical Robot Applications, May, 2015.
- 26. Der-Lin Chow, Russell Jackson, M. Cenk Cavusoglu, Wyatt Newman, "A Novel Vision Guided Knot-Tying Method for Autonomous Robotic Surgery," IEEE International Conference on Automation Science and Engineering, August, 2014.
- 27. Cong Du, Kit-Hang Lee and Wyatt Newman, "*Manipulation Planning for the Atlas Humanoid Robot*", IEEE Int. Conf. on Robotics and Biomimetics, December, 2014.
- 28. Kit-Hang Lee and Wyatt Newman, "*Natural Admittance Control of an Electro-Hydraulic Humanoid Robot*" IEEE Int. Conf. on Robotics and Biomimetics, 2014.
- 29. Li Ma, Ernest Cheung and Wyatt Newman, "*Using Planar Features for Fast Localization in Indoor Environments*" IEEE Int. Conf. on Robotics and Biomimetics, 2014.
- 30. Ernest Cheung, Chao Cao and Wyatt Newman, "*Initial Pose Estimation Using Cross-Section Contours*" IEEE Int. Conf. on Robotics and Biomimetics, 2014.
- 31. Zheng Hao Chong, et al., "*Autonomous Valve Turning with an Atlas Humanoid Robot*", 2014 IEEE-RAS International Conference on Humanoid Robots.
- 32. Zheng Hao Chong, et al., "*Autonomous Valve Turning with an Atlas Humanoid Robot*", (video submission) 2014 IEEE-RAS International Conference on Humanoid Robots.
- 33. S. Cockrell, G. Lee, and W. Newman, "Determining Navigability of Terrain Using Point Cloud Data," in Proc. 2013 International Conference on Rehabilitation Robotics. Seattle, USA, 2013.
- 34. C. Rockey, E. Perko and W. Newman, "*An evaluation of Low-Cost Sensors for Smart Wheelchairs*", in Proc. 2013 IEEE Int. Conf on Automation Science and Engineering, pp 249-254.
- 35. E. Venator, G. Lee and W. Newman, "*Hardware and Software Architecture of ABBY: An Industrial Mobile Manipulator*", in Proc. 2013 IEEE Int. Conf on Automation Science and Engineering, pp 324-329.
- 36. D.L. Chow and W. Newman, "*Improved Knot-Tying Methods for Autonomous Robot Surgery*", in Proc. 2013 IEEE Int. Conf on Automation Science and Engineering, pp 461-465.
- 37. A. Deal, D.L. Chow and W. Newman, "*Hybrid Natural Admittance Control for Laparoscopic Surgery*", 2012 IEEE/RSJ Int. Conf. on Intelligent Robots and Systems (IROS), pp 1277-1283.
- 38. Smith, A., Lee, G.S., and Newman, W.S., *Analysis of Hybrid Fuel-Cell/Stirling-Engine Systems for Domestic Combined Heat and Power*, IEEE Energytech2012, May, 2012.
- 39. E. Madigan and W. Newman, "*What do users want from 'smart' wheelchairs?*," in Proc. 2012 International Congress on Nursing Informatics, Montreal, Canada, 2012.
- 40. Buckmaster, D.J. and Newman, W.S., *Stirling Duplex System Modeling for Control System Analysis*, 2011 International Energy Conversion Engineering Conference, San Diego, June, 2011.
- 41. Buckmaster, D.J. and Newman, W.S., *Analysis of a Stirling-Cycle Power Convertor for Domestic Combined Heat and Power*, IEEE Energytech2011, May, 2011.

- 42. Marvel, J.A. and Newman, W.S., *Model Assisted Stochastic Learning for Robotic Applications*, IEEE Trans. Automation Science and Engineering, 2011, **8**(4), pp 835-845.
- 43. <u>Marvel, Jeremy A.</u>, and Wyatt S. Newman. *Assessing Internal Models for Faster Learning of Robotic Assemblies*, IEEE International Conference on Robotics and Automation 2010.
- 44. <u>Hudson, R.E.</u> and Newman, W.S., *Independent Component Analysis and Bayes' Theorem for Robotics and Automation*, IEEE Int. Conf. Robotics and Automation 2010.
- 45. <u>Marvel, Jeremy, Richard Hudson</u>, and Wyatt Newman, *Modeling and Training Radial Basis Functions with Integrate-and-Fire Neurons*, Proceedings of the IEEE International Conference on Machine Learning and Applications. 12-14 December, 2010.
- 46. Marvel, Jeremy A., and Wyatt S. Newman, *Accelerating Robotic Assembly Parameter Optimization Through the Generation of Internal Models*, Proceedings of the IEEE International Conference on Technologies for Practical Robot Applications. 9-10 November, 2009. Pp. 42-47.
- 47. Marvel, Jeremy A., and Wyatt S. Newman. *Internal Model Generation for Evolutionary Acceleration of Automated Robotic Assembly Optimization*, Proceedings of the Performance Metrics for Intelligent Systems (PerMIS) 2009 Workshop. 21-23 September, 2009.
- 48. Marvel, J.A., W.S. Newman, D.P. Gravel, G. Zhang, J. Wang, and T. Fuhlbrigge. *Automated Learning for Parameter Optimization of Robotic Assembly Tasks Utilizing Genetic Algorithms*, Proceedings of the 2008 IEEE International Conference on Robotics and Biomimetics. 21-26 February, 2009. Pp. 179-184.
- 49. David J. Buckmaster, Wyatt S. Newman and Steven J. Somes, *Compliant Motion Control for Robust Robotic Surface Finishing*, 7th World Congress on Intelligent Control and Automation, Chongqing, China, June, 2008.
- 50. Newman, W., Quinn, R., Team *Case and the 2007 DARPA Urban Challenge*, 4th Int. Symp. On Adaptive Motion of Animals and Machines, CWRU, June, 2008.
- 51. Somes, S.D.; Buckmaster, D.J.; Newman, W.S.; *Overcoming Traditional Automation Limitations Through Compliant Control and Contact Sensing*, Automation Science and Engineering, 2007. CASE 2007. IEEE International Conference on, 22-25 Sept. 2007 Page(s):295 299.
- 52. D. Buckmaster, S. Somes, W. Newman, *Process Control for Robotic Surface Finishing*, 2007 IEEE Int. Conf. Rob. Auto. Video proceedings.
- 53. W. Newman, A. Covitch and R. May, *A Client/Server Approach to Open-Architecture Behavior-Based Robot Programming*, Proceedings NASA SMC-IT conference, August, 2006.
- 54. R. Hudson, P. Larimar, W. Newman, B. Strowbridge, *Optimal Neural Stimulation*, presented at "Bulbfest", Carnegie Mellon University, June, 2006.
- 55. M. C. Cavusoglu, J. Rotella, W. S. Newman, S. Choi, J. Ustin, S. S. Sastry, *Control Algorithms for Active Relative Motion Cancelling for Robotic Assisted Off-Pump Coronary Artery Bypass Graft Surgery*. Proc 12th Int. Conf. on Advanced Robotics (ICAR 2005), Seattle, WA, USA, July 18th-20th, 2005.
- 56. Somes, S; <u>Dohring</u>, M and Newman, W. *Preliminary Design and Testing of a Novel Robot Design for Metal Finishing Applications*, IEEE Int. Conf. Rob. Auto 2005.
- 57. Covitch, A; May, R. Newman, W; *Behavior-Based Robot Programming for Mechanical Assembly*; IEEE Int. Conf. Rob. Auto 2005 (video proceedings)
- 58. Yingxi Chen; Newman, W.S.; *A human-robot interface based on electrooculography*. Robotics and Automation, 2004. Proceedings. ICRA '04. 2004 IEEE International Conference on , Volume: 1 , April 26-May 1, 2004 Pp:243 248.
- 59. Al-Hammouri, A.; Covitch, A.; Kose, M.; Rosas, D.; Newman, W.S.; Liberatore, V.; *Compliant control and software agents for Internet robotics*. Object-Oriented Real-Time Dependable Systems, 2003. (WORDS 2003). Proceedings of the Eighth International Workshop on , 15-17 Jan. 2003 Pages:280 287.
- 60. Hebbar, R. and Newman, W. S., *Passivity Analysis of Sampled-Data Interactive System*, in IEEE Int. Conf. on Robotics and Automation, 2003.
- 61. Dohring, M. and Newman, W. S., *The Passivity of Natural Admittance Control Implementations*, in IEEE Int. Conf. on Robotics and Automation, 2003.
- 62. Birkhimer, C. E., Hebbar, R. and Newman, W. S., *Towards Automatic Transfer of Human Skills for Robotic Assembly*, Intelligent Robots and Systems, 2003. Proceedings. 2003 IEEE/RSJ International Conference on.
- 63. Birkhimer, C. E., Dohring, M. E., Hebbar, H. and Newman, W. S., *Human Inspiration for Blind Robotic Assemblies Using Force-Feedback*, Proc. 12th Yale Workshop on Adaptive and Learning Systems, Yale U., May 28-30, 2003, pp 207-212.

- 64. Newman, W. S., Birkhimer, C. E. and Dohring, M. E., *Design of Robot Controllers for Cooperative Interactive Dynamics*, AIAA Conf on Autonomous Systems, Sept 2003.
- 65. Bhasin, K., Liberatore, V., and Newman, W. S., *IP Communications and Distributed Agents for Unmanned Autonomous Vehicles*, AIAA Conf on Autonomous Systems, Sept 2003.
- 66. Birkhimer, C. E., Dohring, M. E., Hebbar, H. and Newman, W. S., *Human Inspiration for Blind Robotic Assemblies Using Force-Feedback*, Proc. 12th Yale Workshop on Adaptive and Learning Systems, Yale U., May 28-30, 2003, pp 207-212.
- 67. Newman, W. S. et al., "Flexible Robotic Assembly for Power-Train Applications", IEEE Robotics and Automation Magazine, September 2002.
- 68. Kozlowski, D.; Stoughton, R.; Newman, W.S.; Hebbar, R., *Automated Force Controlled Assembly Utilizing a Novel Hexapod Robotic Manipulator*, World Automation Congress, 2002. Proceedings of the 5th Biannual, Volume: 14, 9-13 June 2002 Page(s): 547-552.
- 69. Hebbar, R., W. Newman, et al., *Flexible Robotic Assembly for Powertrain Applications*, .; IEEE 2002 Int. Conf. On Robotics and Automation, video proceedings. (won best video award)
- 70. Ngai, L., Newman, W.S.; Liberatore, V., *An experiment in Internet-based, human-assisted robotics*, Proceedings. ICRA '02. IEEE International Conference on , Volume: 2 , 11-15 May 2002
 - Page(s): 2190 -2195 vol.2
- 71. Wei, Jing and Newman, W. S., *Improving robotic assembly performance through autonomous exploration*, Robotics and Automation, 2002. Proceedings. ICRA '02. IEEE International Conference on , Volume: 3 , 11-15 May 2002, Page(s): 3303 -3308.
- 72. Dohring, M.; Newman, W., *Admittance enhancement in force feedback of dynamic systems*, Robotics and Automation, 2002. Proceedings. ICRA '02. IEEE International Conference on , Volume: 1 , 11-15 May 2002, Page(s): 638 -643 vol.1.
- 73. Morris, D.M.; Hebbar, R.; Newman, W.S., *Force guided assemblies using a novel parallel manipulator*, Robotics and Automation, 2001. Proceedings 2001 ICRA. IEEE International Conference on , Volume: 1 , 2001, Page(s): 325 -330 vol.1.
- 74. Wei, T.; Choi, S.; Newman, W.S., *Development of a sheet-based material handling system for layered manufacturing*, Robotics and Automation, 2001. Proceedings 2001 ICRA. IEEE International Conference on , Volume: 2 , 2001, Page(s): 1352 -1357 vol.2.
- 75. Newman, W.S.; Zhao, Y.; Pao, Y.-H., *Interpretation of force and moment signals for compliant peg-in-hole assembly*, Robotics and Automation, 2001. Proceedings 2001 ICRA. IEEE International Conference on , Volume: 1 , 2001, Page(s): 571 -576 vol.1
- 76. Chuckpaiwong, I.; Newman, W.S., *Reflexive collision avoidance for a novel parallel manipulator*, Intelligent Robots and Systems, 2001. Proceedings. 2001 IEEE/RSJ International Conference on , Volume: 3, 29 Oct.-3 Nov. 2001, Page(s): 1293-1298 vol.3.
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- 79. Choi, S. and W.S. Newman. Design and Evaluation of a Novel Laser-Cutting Machine for Computer-Aided Manufacturing of Laminated Engineering Materials. in IEEE Int. Conf. on Robotics and Automation. pp 1551 -1556. San Francisco, CA: IEEE.
- 80. Choi, S., T. Wei, and W.S. Newman. *On the Development of a Laser-Cutting System for Solid Freeform Fabrication*. in *2000 Japan-USA Symposium on Flexible Automation*. (in press). Ann Arbor, MI: ASME.
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- 82. Sharma, K., et al. Experimental Evaluation of a Robotic Image-Directed Radiation Therapy System. in IEEE Int. Conf. on Robotics and Automation. pp 2913-2918, San Francisco, CA, 2000: IEEE.
- 83. Newman, W. S. and Choi, S., "Machine Design for Computer-Aided Manufacturing of Laminated Engineering Materials", Proceedings of the 2000 NSF Design and Manufacturing Research Conf., Vancouver, BC, Canada, 1/2000.
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- 91. Newman, W.S. and J.D. Cawley. *Computer-Aided Manufacturing of Laminated Engineering Materials*. in *Proceedings of the 1999 NSF Design and Manufacturing Grantees Conference*. 1999. Long Beach, CA: National Science Foundation.
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