IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN THE APPLICATION OF:

APPLICANT

BASEL FATHI ABU-SHARKH

SERIAL NO

UNASSIGNED

ART UNIT

UNASSIGNED

FILED

HEREWITH

EXAMINER: UNASSIGNED

FOR

METHOD OF PRODUCING SODA ASH

AND CALCIUM CHLORIDE

ASSISTANT COMMISSIONER FOR PATENTS WASHINGTON, D.C. 20231

Sir:

PRELIMINARY AMENDMENT

Prior to the examination of this application and calculation of the filing fee, please enter the following amendment:

Amendments to the Specification begin on page 2 of this paper.

Remarks begin on page 3 of this paper.

IN THE SPECIFICATION

Please replace the section beginning on page 1, line 1 with the following amended section:

-- CROSS-REFERENCE TO RELATED APPLICATIONS --

-- [0001] This is a continuation of my prior application Serial No. 13/402,783, filed February 22, 2012 now pending. --

REMARKS

By the present amendment, Applicant has added the CROSS-REFERENCE notation to the specification. Applicant herewith claims the benefit of the priority of parent application SN 13/402,783, filed February 22, 2012, now pending.

Entry of the present amendment prior to examination is respectfully requested. No fees are due. Applicant awaits a formal examination on the merits of the application.

Respectfully submitted,

Warren S. Edmonds Registration No. 39,642

(703) 486-1000

WSE

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Application Data Sheet 37 CFR 1.76			76	Attorney	Dock	et Number	32387.0	02			
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Attorney Docket N	umber	32387.02		Small Ent	ity Status C	laimed	X	
Application Type		Nonprovisional		•				
Subject Matter		Utility						
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Prior Application	•	Pending	•				Remove	
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Application Data Sheet 37 CFR 1.76		Attorney Docket Number	32387.02					
Application Da	ta Sileet 37 CFK 1.70	Application Number						
Title of Invention	Title of Invention METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE							
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In accordance with 37 CFR 1.14(c), access may be provided to information concerning the date of filing this Authorization.

Applicant Information:

Providing assignment information in this section does not substitute for compliance with any requirement of part 3 of Title 37 of CFR to have an assignment recorded by the Office.

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Application	Data Sh	eet 37 CFR 1.76	Attorney Doo	ket Numbe	er 32387.	.02		
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Applicant 1								
the applicant is the inventor (or the remaining joint inventor or inventors under 37 CFR 1.45), this section should not be completed. The information to be provided in this section is the name and address of the legal representative who is the applicant under 37 CFR 1.43; or the name and address of the assignee, person to whom the inventor is under an obligation to assign the invention, or person who otherwise shows sufficient proprietary interest in the matter who is the applicant under 37 CFR 1.46. If the applicant is an applicant under 37 CFR 1.46 (assignee, person to whom the inventor is obligated to assign, or person who otherwise shows sufficient proprietary interest) together with one or more joint inventors, then the joint inventor or inventors who are also the applicant should be dentified in this section.								
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Application Data Sheet 37 CFR 1.76			Attorney Docket Number	32387.02
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	Title of Invention	METHOD OF PRODUCING S	GODA ASH AND CALCIUM CHL	ORIDE

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Application Number:					
Filing Date:					
Title of Invention:	Met	thod of Producing S	Soda Ash and C	alcium Chloride	
First Named Inventor/Applicant Name:	Bas	el Fathi Abu-Shark	:h		
Filer:	Rich	nard C. Litman/Kerr	y Bitter		
Attorney Docket Number:	323	87.02			
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Track I Prioritized Examination - Nonprovision	onal	Application ι	under 35 U	SC 111(a) Fili	ng Fees
Description		Fee Code	Quantity	Amount	Sub-Total in USD(\$)
Basic Filing:					
Utility filing Fee (Electronic filing)		4011	1	98	98
Utility Search Fee		2111	1	310	310
Utility Examination Fee		2311	1	125	125
Request for Prioritized Examination		2817	1	2400	2400
Pages:					
Claims:					
Miscellaneous-Filing:					

Description	Fee Code	Quantity	Amount	Sub-Total in USD(\$)				
Publ. Fee- early, voluntary, or normal	1504	1	300	300				
Processing Fee, except for Provis. apps	1808	1	130	130				
Petition:								
Patent-Appeals-and-Interference:								
Post-Allowance-and-Post-Issuance:	Post-Allowance-and-Post-Issuance:							
Extension-of-Time:								
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Electronic A	Acknowledgement Receipt
EFS ID:	13981201
Application Number:	13651534
International Application Number:	
Confirmation Number:	7695
Title of Invention:	Method of Producing Soda Ash and Calcium Chloride
First Named Inventor/Applicant Name:	Basel Fathi Abu-Sharkh
Customer Number:	37833
Filer:	Richard C. Litman/Kerry Bitter
Filer Authorized By:	Richard C. Litman
Attorney Docket Number:	32387.02
Receipt Date:	15-OCT-2012
Filing Date:	
Time Stamp:	11:22:03
Application Type:	Utility under 35 USC 111(a)

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Warnings:						
Information	1					
2	Application Data Sheet	sb0014.pdf	1396002	no	6	
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IN THE APPLICATION

OF

BASEL FATHI ABU-SHARKH

FOR A

METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

BACKGROUND OF THE INVENTION

1. FIELD OF THE INVENTION

[0001] The present invention relates to the production of soda ash and calcium chloride, and particularly to a modified version of the Solvay process that recycles ammonia, sodium chloride and water to eliminate harmful waste byproducts.

2. DESCRIPTION OF THE RELATED ART

[0002] The most common method of producing soda ash (sodium carbonate) is the Solvay process. The Solvay process was developed into its modern form by Ernest Solvay during the 1860s. The ingredients for this process are readily available and relatively inexpensive: salt brine (from inland sources or from the sea) and limestone (from mines).

[0003] The Solvay process results in soda ash (predominantly sodium carbonate (Na₂CO₃)) from brine (as a source of sodium chloride (NaCl)) and from limestone (as a source of calcium carbonate (CaCO₃)). The overall process is given by 2 NaCl + CaCO₃ \rightarrow Na₂CO₃ + CaCl₂.

[0004] However, industrial plants using the Solvay process produce waste and byproducts that may result in environmental problems, such as water pollution from calcium, chloride ions, and salt (NaCl) that accumulates in fresh water streams, ponds, and lakes.

[0005] Thus, a method of producing soda ash and calcium chloride solving the aforementioned problems is desired.

SUMMARY OF THE INVENTION

[0006] The method of producing soda ash and calcium chloride provides an environmentally friendly method of producing soda ash and calcium chloride without the production of waste and hazardous byproducts, or by recovering and recycling such waste. The method of producing soda ash and calcium chloride is initiated with a volume of brine (NaCl + H₂O). The brine is ammoniated with gaseous ammonia to form ammoniated brine. Separately, limestone is used as a source of CaCO₃, and is heated to produce calcium oxide and carbon dioxide. The ammoniated brine is reacted with the carbon dioxide produced by the heating of the limestone to produce sodium bicarbonate, ammonium chloride and a brine effluent.

[0007] The sodium bicarbonate is then calcined and decomposed to produce soda ash and gaseous carbon dioxide. The calcium oxide is reacted with the ammonium chloride to produce calcium chloride, water and ammonia, but without slaking the calcium oxide with water to produce milk of lime or aqueous calcium hydroxide. The dry lime used in the ammonia recovery process reduces the amount of effluent. The ammonia is collected and recycled to be used in the initial step of ammoniating the brine. The effluent from the ammonia recovery process includes unreacted NaCl from the brine water. The NaCl is separated from the effluent by crystallization and centrifuge units, and recycled to prepare more brine water. Calcium chloride is recovered from the remaining effluent by evaporation of excess water as a primary product of the process, along with the soda ash.

[0008] These and other features of the present invention will become readily apparent upon further review of the following specification and drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0009] The sole drawing Figure is a flow diagram showing the steps of a method of producing soda ash and calcium chloride according to the present invention.

[0010] Similar reference characters denote corresponding features consistently throughout the attached drawings.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0011] The method of producing soda ash and calcium chloride provides an environmentally friendly method of producing soda ash and calcium chloride by recovering and recycling effluents and byproducts from a modified Solvay process. The method of producing soda ash and calcium chloride is initiated with a volume of brine (NaCl + H₂O) (step 10 in the sole drawing Figure). At step 20, the brine is ammoniated with gaseous ammonia by bubbling ammonia through the brine to form ammoniated brine. Separately, limestone is provided as a source of CaCO₃ (step 30), and is heated in a lime kiln or the like to produce calcium oxide (CaO) and carbon dioxide (CO₂) (step 40). At step 50, the ammoniated brine is reacted with the carbon dioxide produced by the heating of the limestone in step 40 to produce sodium bicarbonate (NaHCO₃), which precipitates in the basic brine solution, and ammonium chloride (NH₄Cl) in the brine effluent. The reaction of step 50 may take place in a carbonation tower or the like.

[0012] The sodium bicarbonate is then calcined and decomposed to produce soda ash and gaseous carbon dioxide. Preferably, the calcination and decomposition takes place through

filtering at step 60 and heating at step 70, yielding the end product of soda ash (Na₂CO₃) at step 80 via the reaction $2NaHCO_3 \rightarrow Na_2CO_3 + H_2O + CO_2$.

[0013] The filtering at step 60 separates out the ammonium chloride and brine effluent produced at step 50 and delivers them to an ammonia recovery system at step 90. The water produced by the calcination is also delivered with the brine effluent to the ammonia recovery system. The carbon dioxide produced by the heating/calcination process is then recycled, as shown in the sole drawing Figure, to the carbonation tower at step 50.

[0014] At step 90, the calcium oxide (CaO) produced in step 40 is reacted with the ammonium chloride (NH₄Cl) produced in step 50 to produce calcium chloride, water and ammonia as CaO + $2NH_4Cl \rightarrow CaCl_2 + H_2O + 2NH_3$. The calcium oxide is used without slaking, but is dry lime to reduce the amount of effluent. The ammonia (NH₃), which is in gaseous form, is collected at step 100 and recycled to be used in the initial step of ammoniating the brine (step 20).

[0015] The overall effluent from the ammonia recovery system at step 90, following separation of the ammonia gas, is approximately 5% sodium chloride (NaCl), approximately 10-13% calcium chloride (CaCl₂) and approximately 82% water. Approximately 10% of the calcium chloride is produced in a "wet" process, and approximately 13% is produced in a "dry" process. At step 110, sodium chloride (NaCl) is separated from the effluent by crystallization and centrifuge units, as indicated at step 120, and is recycled to prepare more brine at step 10. The evaporation process removes the water as water vapor, which is then condensed and recycled to make more brine at step 10. Any remaining water is evaporated to leave the end product of calcium chloride (CaCl₂), which is then collected at step 130. At step 130, the effluents from the calcium chloride feed liquor are collected and then delivered to a

calcium chloride plant for further processing. At the plant, the distillation waste liquor is used to recover an approximately 77 wt% CaCl₂ flakes and/or 95 wt% CaCl₂ granules solution by evaporation and separation of salt (NaCl) therefrom.

[0016] It is to be understood that the present invention is not limited to the embodiments described above, but encompasses any and all embodiments within the scope of the following claims.

CLAIMS

I claim:

1	1. A method of producing soda ash and calcium chloride, comprising the steps of:
2	ammoniating brine with gaseous ammonia to form ammoniated brine;
3	heating limestone to produce calcium oxide and carbon dioxide;
4	reacting the ammoniated brine with the carbon dioxide produced by the step of heating
5	the limestone to produce sodium bicarbonate, ammonium chloride and a brine effluent;
6	calcining the sodium bicarbonate to decompose the sodium bicarbonate to produce
7	soda ash and gaseous carbon dioxide;
8	reacting the calcium oxide with the ammonium chloride and brine effluent to produce
9	calcium chloride, brine effluent, and ammonia;
10	recycling the ammonia to be used in the step of ammoniating the brine; and
11	recycling the water from the brine effluent to be used in the step of ammoniating the
12	brine.
1	2. The method of producing soda ash and calcium chloride as recited in claim 1,
2	further comprising the step of filtering the mixture of sodium bicarbonate, ammonium
3	chloride, and brine prior to said calcining step, the brine and soluble ammonium chloride
4	being removed for recovery of sodium chloride and ammonia.
1	3. The method of producing soda ash and calcium chloride as recited in claim 2,
2	wherein said step of calcining the sodium bicarbonate comprises heating the filtered sodium
3	bicarbonate to a temperature sufficient to decompose the sodium bicarbonate.

- 4. The method of producing soda ash and calcium chloride as recited in claim 1,
 wherein said step of recycling the water and the brine effluent further comprises the steps of:
 crystallizing sodium chloride from the mixture of calcium chloride and brine effluent;
 separating the crystallized sodium chloride from the effluent by centrifuging the
 effluent; and
- recycling the crystallized sodium chloride for the formation of fresh brine to continue the method.
 - 5. The method of producing soda ash and calcium chloride as recited in claim 4, further comprising the steps of:

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- evaporating any water remaining after the step of recycling the crystallized sodium chloride in order to produce water vapor and to recover the produced calcium chloride; recycling the water vapor.
 - 6. The method of producing soda ash and calcium chloride as recited in claim 5, further comprising the steps of condensing the water vapor and recycling the condensed water vapor for the formation of fresh brine with the recycled sodium chloride.
 - 7. The method of producing soda ash and calcium chloride as recited in claim 1, wherein said step of reacting the calcium oxide with the ammonium chloride and brine effluent comprises reacting dry calcium oxide with the ammonium chloride and brine effluent without slaking the calcium oxide produced by heating the limestone.

- 8. The method of producing soda ash and calcium chloride as recited in claim 5,
- 2 further comprising the steps of:
- 3 collecting the produced calcium chloride; and
- 4 separating residual salt therefrom.
- 9. The method of producing soda ash and calcium chloride as recited in claim 8,
- 2 further comprising the step of forming an approximately 77 wt% solution of calcium chloride
- 3 flakes.
- 1 10. The method of producing soda ash and calcium chloride as recited in claim 8,
- 2 further comprising the step of forming an approximately 95 wt% solution of calcium chloride
- 3 granules.

mixing sodium chloride and water to form fresh brine; 2 bubbling ammonia through the fresh brine to form ammoniated brine; 3 heating limestone in a lime kiln to produce dry calcium oxide and carbon dioxide; 4 bubbling the carbon dioxide through the ammoniated brine in a carbonation tower to 5 produce sodium bicarbonate, ammonium chloride, and a brine effluent, the sodium 6 bicarbonate precipitating in the brine effluent and the ammonium chloride being soluble in the 7 brine effluent; 8 filtering the brine effluent to remove the precipitated sodium bicarbonate; 9 calcining the filtered sodium bicarbonate at a temperature sufficient to decompose the 10 11 sodium bicarbonate to form soda ash as a major product; reacting the dry calcium oxide with the filtered brine effluent to produce ammonia gas 12 and a brine effluent containing calcium chloride; 13 recycling the ammonia gas produced by the reacting step to form additional 14 ammoniated brine using the bubbling ammonia step; 15 crystallizing sodium chloride in the brine effluent; 16 centrifuging the brine effluent to separate the crystallized sodium chloride from the 17 brine effluent; 18 recycling the separated crystallized sodium chloride to form additional fresh brine 19 using the mixing step;

11. A method of producing soda ash and calcium chloride, comprising the steps of:

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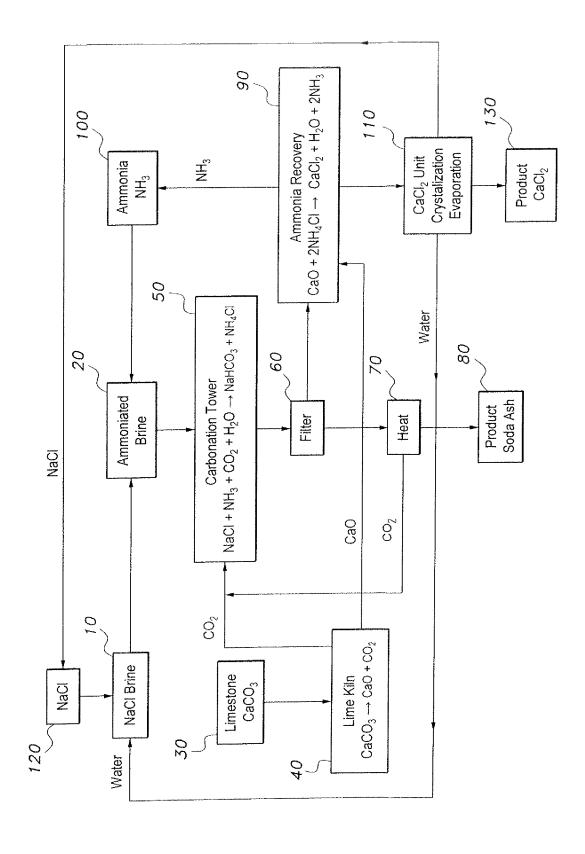
chloride as a major product; and

evaporating water from the effluent to form water vapor and to recover calcium

- recycling the water vapor to form addition fresh brine using the mixing step;
- whereby all reactants are recycled, leaving substantially no waste to discharge.
- 1 12. The method of producing soda ash and calcium chloride as recited in claim 11,
- 2 further comprising the steps of:
- 3 collecting the produced calcium chloride; and
- 4 separating residual salt therefrom.
- 1 13. The method of producing soda ash and calcium chloride as recited in claim 12,
- 2 further comprising the step of forming an approximately 77 wt% solution of calcium chloride
- 3 flakes.
- 1 14. The method of producing soda ash and calcium chloride as recited in claim 12,
- 2 further comprising the step of forming an approximately 95 wt% solution of calcium chloride
- 3 granules.

ABSTRACT OF THE DISCLOSURE

The method of producing soda ash and calcium chloride provides an environmentally friendly method of producing soda ash and calcium chloride without the production of waste and hazardous byproducts. The method of producing soda ash and calcium chloride is initiated with a volume of brine, which is ammoniated with gaseous ammonia to form ammoniated brine. Limestone is heated to produce calcium oxide and carbon dioxide. The ammoniated brine is reacted with the carbon dioxide to produce sodium bicarbonate, ammonium chloride and a brine effluent. The sodium bicarbonate is then calcined and decomposed to produce soda ash and gaseous carbon dioxide. The calcium oxide is reacted with the ammonium chloride to produce calcium chloride, water and ammonia. The ammonia is recycled to be used in the initial step of ammoniating the brine. The water and the brine effluent are also recycled and used to provide the brine in the initial step.



INVENTOR'S OATH OR DECLARATION

As the below named inventor, I hereby declare that:

This declaration is directed to the attached application entitled:

METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

the specification of which is attached hereto unless the following box is checked:

was filed on February 22, 2012 as United States Application Serial Number or PCT International Application Number 13/402,783 and was amended on ______ (if applicable).

The above-identified application was made or authorized to be made by me.

I believe that I am the original inventor or an original joint inventor of a claimed invention in the application.

I hereby acknowledge that any willful false statement made in this declaration is punishable under 18 U.S.C. 1001 by fine or imprisonment of not more than five (5) years or both.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Legal Name of Sole or First Inventor: BASEL FATHI ABU-SHARKH

Signature: B - Sharleh

Date: 6/10/2012 Country of Citizenship: Occupied Palestinian Territories

Residence: P.o. Box 2814, Al-khobar, SA 31952

Post Office Address: Same

POWER OF ATTORNEY BY ASSIGNEE-APPLICAN	NT UNDER 37 CFR § 1.32(b)
First Named Inventor: BASEL FATHI ABU-SHARKH	
Application entitled:	
METHOD OF PRODUCING SODA ASH AND C	CALCIUM CHLORIDE
the specification of which is attached hereto unless the follow	ring box is checked:
was filed on <u>February 22, 2012</u> as United States Ap International Application Number <u>13/402,783</u> (if applicable).	oplication Serial Number or PCT and was amended on
Assignce-Applicant Name: IDEA INTERNATIONAL INV DEVELOPMENT COMPANY Assignce Address: Prince Faisal Bin Fahd Street, P.O. Box SAUDI ARABIA	
I hereby appoint the following attorney(s) and/or ager and transact all business in the Patent and Trademark Office of	nt(s) to prosecute this application onnected therewith.
Practitioners associated with the Customer Number:	37833
Direct all telephone calls to: Richard C. Litman (703) 486-1000	. *
Direct all correspondence to the address associated with Number.	the above-mentioned Customer
The undersigned (whose title is supplied below) is authorized applicant identified above and hereby signs this power of attor	to act on behalf of the assignee- rney for the assignee-applicant.
9-H	6/10/2012
Signature:	Date:
Basel M. Isayed	
Printed or Typed Name	<u>:</u>
Projects Coordinator Title	
Title	

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN THE APPLICATION OF:

APPLICANT

BASEL FATHI ABU-SHARKH

SERIAL NO

UNASSIGNED

ART UNIT

UNASSIGNED

FILED

HEREWITH

EXAMINER: UNASSIGNED

FOR

METHOD OF PRODUCING SODA ASH

AND CALCIUM CHLORIDE

COMMISSIONER FOR PATENTS ALEXANDRIA, VA 22313-1450

Sir:

INFORMATION DISCLOSURE STATEMENT 35 U.S.C. 6; 37 C.F.R. 1.97; 1.98

Related art domestic patents, published U.S. patent applications, foreign patents and/or publications were properly cited and submitted in parent application SN 12/402,783, filed February 22, 2012, the priority of which is claimed in the instant application..

The discussion of these related art foreign language patents and/or publications, if any, in the parent application SN 12/402,783 is believed to satisfy the duty to disclose requirements as set forth in the above identified statute and rules.

Respectfully submitted,

Warren S. Edmonds Registration No. 39,642

(703) 486-1000

WSE

FORM PTO- 1449	U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE	ATTY DO 32387	DCKET NO. .02	SERIAL	SERIAL NO.				
	PATENT AND TRADEMARK OFFICE INFORMATION DISCLOSURE CITATION IN AN APPLICATION (Use several sheets if necessary) DOCUMENT NUMBER DOCUMENT NUMBER	APPLICA BASEL F	ANT FATHI ABU-SHARKH						
(Use s	everal sheets if necessary)	FILING 0	DATE	GROUP	GROUP				
		U.S. I	PATENT DOCUMENTS						
Examiner Initials	DOCUMENT NUMBER	DATE	NAME	CLASS	SUBCLASS	FILING DATE If appropriate			
		FORM	ALDA TENTE TO CHARACTE	e					
DOCUMENT NUMBER		DATE	N PATENT DOCUMENTS COUNTRY	CLASS	SUBCLASS	Translation YES NO			
	OTHER DOCUME	NTS (Inc	luding Author, Title, Date,	Pertinent Pa	ages, etc.)				
		parent	application SN 12/402,7			22, 2012,			

EXAMINER			DATE CONSIDERE	D					
EXAMINE line throug	R: Initial if citation consign citation if not in confor	dered, w	hether or not citation is in c nd not considered. Include	conformance a copy of t	e with MPEI his form wit	P 609; Draw h next			

Doc Code: FAI.REQ

*Total of _____

_ forms are submitted.

Document Description: Request First Action Interview

PTO/SB/413C (05-11)
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U.S. Patent and Trademark Office; U. S. DEPARTMENT OF COMMERCE
Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

REQUEST FOR FIRST	ACTION INTERVIEW (FUL	L PILOT PROGRAM)
Attorney Docker 32387.02	Application Number (if known):	Filing date: OCTOBER 15, 2012
First Named Inventor: BASEL FATHI ABU-SHARKH	Title: METHOD OF PRODUCING	SODA ASH AND CALCIUM CHLORIDE
The application must not contait By filing this request: Applicant is agreeing to make a obviously directed to a single in Applicant is agreeing not to requ	ree (3) or fewer independent claims n any multiple dependent claims n election without traverse if the Ofvention; and uest for a refund of the search fee a notification of the pre-interview com	THE ABOVE-IDENTIFIED s and twenty (20) or fewer total claims. fice determines that the claims are not and any excess claims fee paid in the munication prepared by the examiner.
Signature /WARREN S. EDM	ONDS/	Date OCTOBER 15, 2012
Name (Print/Typed) WARREN S. EDN	MONDS	Registration Number 39642

The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11 and 1.14. This collection is estimated to take 12 hours to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

Note: This form must be signed in accordance with 37 CFR 1.33. See 37 CFR 1.4(d) for signature requirements and certifications. Submit multiple forms if more than one signature is required, see below*.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.

Doc Code: FAI.REQ

Document Description: Request First Action Interview

PTO/SB/413C (05-11) Approved for use through 01/31/2013, OMB 0651-0031

U.S. Patent and Trademark Office; U. S. DEPARTMENT OF COMMERCE
Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OM8 control number.

REQUEST FOR FIRST ACTION INTERVIEW (FULL PILOT PROGRAM) Attorney Docket Number: 32387.02 Application Number Filing date: OCTOBER 15, 2012 (if known): First Named BASEL FATHI ABU-SHARKH Title: METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE APPLICANT HEREBY REQUESTS A FIRST ACTION INTERVIEW IN THE ABOVE-IDENTIFIED APPLICATION. See Instruction Sheet on page 2. 1. The application must contain three (3) or fewer independent claims and twenty (20) or fewer total claims. 2. The application must not contain any multiple dependent claims. 3. By filing this request: Applicant is agreeing to make an election without traverse if the Office determines that the claims are not obviously directed to a single invention; and Applicant is agreeing not to request for a refund of the search fee and any excess claims fee paid in the application after the mailing or notification of the pre-interview communication prepared by the examiner. Other attachments: ___

Signature /WARREN S. EDMONDS/	Date OCTOBER 15, 2012								
Name (Print/Typed) WARREN S. EDMONDS Registration Number 39642									
Note: This form must be signed in accordance with 37 CFR 1.33. See 37 CFR 1.4(d) f Submit multiple forms if more than one signature is required, see below*.	Note: This form must be signed in accordance with 37 CFR 1.33. See 37 CFR 1.4(d) for signature requirements and certifications								
*Total of forms are submitted.									

The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11 and 1.14. This collection is estimated to take 12 hours to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

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Doc Code: TRACK1.REQ

Document Description: TrackOne Request

PTO/AIA/424 (09-12)

CERTIFICATION AND REQUEST FOR PRIORITIZED EXAMINATION UNDER 37 CFR 1.102(e) (Page 1 of 1)

First Named Inventor:	BASEL FATHI ABU-SHARKH	Nonprovisional Application Number (if known):	
Title of Invention:	METHOD OF PRODUCING	SODA ASH AND CALCI	JM CHLORIDE

APPLICANT HEREBY CERTIFIES THE FOLLOWING AND REQUESTS PRIORITIZED EXAMINATION FOR THE ABOVE-IDENTIFIED APPLICATION.

- The processing fee set forth in 37 CFR 1.17(i), the prioritized examination fee set forth in 37 CFR 1.17(c), and if not already paid, the publication fee set forth in 37 CFR 1.18(d) have been filed with the request. The basic filing fee, search fee, examination fee, and any required excess claims and application size fees are filed with the request or have been already been paid.
- 2. The application contains or is amended to contain no more than four independent claims and no more than thirty total claims, and no multiple dependent claims.
- 3. The applicable box is checked below:

I. Original Application (Track One) - Prioritized Examination under § 1.102(e)(1)

- i. (a) The application is an original nonprovisional utility application filed under 35 U.S.C. 111(a).
 This certification and request is being filed with the utility application via EFS-Web.
 - (b) The application is an original nonprovisional plant application filed under 35 U.S.C. 111(a). This certification and request is being filed with the plant application in paper.
- ii. The executed inventor's oath or declaration is filed with the application. (37 CFR 1.63 and 1.64)

II. Request for Continued Examination - Prioritized Examination under § 1.102(e)(2)

- i. A request for continued examination has been filed with, or prior to, this form.
- ii. If the application is a utility application, this certification and request is being filed via EFS-Web.
- iii. The application is an original nonprovisional utility application filed under 35 U.S.C. 111(a), or is a national stage entry under 35 U.S.C. 371.
- iv. This certification and request is being filed prior to the mailing of a first Office action responsive to the request for continued examination.
- v. No prior request for continued examination has been granted prioritized examination status under 37 CFR 1.102(e)(2).

Signature /WARREN S. EDMONDS/	Date OCTOBER 15, 2012
Name (Print/Typed) WARREN S. EDMONDS	Practitioner Registration Number 39642
Note: This form must be signed in accordance with 37 CFR 1.33. See 37 CFR 1.5 Submit multiple forms if more than one signature is required, see below*.	4(d) for signature requirements and certifications.
*Total of _1 forms are submitted.	

P	ATENT APPL		E DETI	RMINATION		Application or Docket Number 13/651,534			Filing Date 10/15/2012		To be Mailed
	AF	PPLICATION A	S FILE		Column 2)		SMALL	ENTITY 🛛	OR		HER THAN
	FOR	NU	JMBER FIL	· · · · · ·	/BER EXTRA		RATE (\$)	FEE (\$)		RATE (\$)	FEE (\$)
BASIC FEE (37 CFR 1.16(a), (b), or (c))					N/A		N/A		1	N/A	
SEARCH FEE (37 CFR 1.16(k), (i), or (m))			N/A		N/A		N/A		1	N/A	
	EXAMINATION FE (37 CFR 1.16(o), (p),	Ε	N/A		N/A		N/A			N/A	
TOTAL CLAIMS (37 CFR 1.16(i)) minus 20 = *							X \$ =		OR	X \$ =	
IND	EPENDENT CLAIM	S	m	nus 3 = *			X \$ =		1	X \$ =	
	(37 CFR 1.16(h)) If the specification and drawings exceed 100 sheets of paper, the application size fee due is \$250 (\$125 for small entity) for each additional 50 sheets or fraction thereof. See 35 U.S.C. 41(a)(1)(G) and 37 CFR 1.16(s).										
ᄖ	MULTIPLE DEPEN										
* If t	he difference in colu	ımn 1 is less than	zero, ente	r "0" in column 2.			TOTAL		l	TOTAL	
	APPI	(Column 1)	AMEND	DED — PART II (Column 2)	(Column 3)		SMAL	L ENTITY	OR		ER THAN ALL ENTITY
AMENDMENT	10/15/2012	CLAIMS REMAINING AFTER AMENDMENT		HIGHEST NUMBER PREVIOUSLY PAID FOR	PRESENT EXTRA		RATE (\$)	ADDITIONAL FEE (\$)		RATE (\$)	ADDITIONAL FEE (\$)
ME	Total (37 CFR 1.16(i))	* 14	Minus	** 20	= 0		X \$31 =	0	OR	X \$ =	
۱	Independent (37 CFR 1.16(h))	* 12	Minus	***3	= 9		X \$125 =	1125	OR	X \$ =	
√MΕ	Application Si	ze Fee (37 CFR 1	16(s))								
	FIRST PRESEN	ITATION OF MULTIP	LE DEPEN	DENT CLAIM (37 CFF	R 1.16(j))				OR		
							TOTAL ADD'L FEE	1125	OR	TOTAL ADD'L FEE	
		(Column 1)		(Column 2)	(Column 3)						
L		CLAIMS REMAINING AFTER AMENDMENT		HIGHEST NUMBER PREVIOUSLY PAID FOR	PRESENT EXTRA		RATE (\$)	ADDITIONAL FEE (\$)		RATE (\$)	ADDITIONAL FEE (\$)
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>	Independent (37 CFR 1.16(h))	*	Minus	***	=		X \$ =		OR	X \$ =	
IENDI	Application Si	ze Fee (37 CFR 1	16(s))								
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** If *** I	the entry in column the "Highest Numbe f the "Highest Numb	er Previously Paid er Previously Paid	For" IN TH For" IN T	HIS SPACE is less HIS SPACE is less	than 20, enter "20" than 3, enter "3".		/CHRIS	nstrument Ex A. JONES/		TOTAL ADD'L FEE er:	
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This collection of information is required by 37 CFR 1.16. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

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	PATE	NT APPL		N FEE DE titute for Form		TIC	N RECORI)		tion or Docket Num 1,534	nber
	APPL	ICATION A	S FILEI		umn 2)		SMALL	ENTITY	OR	OTHEF SMALL	
FOR NUMBER FILED NUMBER EXTRA							RATE(\$)	FEE(\$)	1	RATE(\$)	FEE(\$)
BASIC FEE (37 CFR 1.16(a), (b), or (c)) N/A N/A					t	N/A	98	1	N/A		
SEA	RCH FEE		/A	N	J/A	t	N/A	310	1	N/A	
EXA	FR 1.16(k), (i), or (m)) MINATION FEE		I/A		J/A	t	N/A	125	1	N/A	
TOT	FR 1.16(o), (p), or (q)) AL CLAIMS	14	minus	20=		-	× 31 =	0.00	OR		
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AMENDMENT A	Total	CLAIMS REMAINING AFTER AMENDMENT	Minus	HIGHEST NUMBER PREVIOUSLY PAID FOR	PRESENT EXTRA		RATE(\$)	ADDITIONAL FEE(\$)	OR	RATE(\$)	ADDITIONAL FEE(\$)
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AM	Application Size Fee	ee (37 CFR 1.16(s))							1		
	FIRST PRESENTATION OF MULTIPLE DEPENDENT CLAIM (37 CFR 1.16(j))							OR			
						_	TOTAL ADD'L FEE		OR	TOTAL ADD'L FEE	
_		(Column 1)		(Column 2)	(Column 3)	_			,		
NT B		CLAIMS REMAINING AFTER AMENDMENT		HIGHEST NUMBER PREVIOUSLY PAID FOR	PRESENT EXTRA		RATE(\$)	ADDITIONAL FEE(\$)		RATE(\$)	ADDITIONAL FEE(\$)
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Alexandria, Virginia 22313-1450 www.uspto.gov

FILING RECEIPT

 APPLICATION NUMBER
 FILING or 371(c) DATE
 GRP ART UNIT
 FIL FEE REC'D
 ATTY.DOCKET.NO
 TOT CLAIMS IND CLAIMS

 13/651,534
 10/15/2012
 1736
 833
 32387.02
 14
 2

CONFIRMATION NO. 7695

37833 LITMAN LAW OFFICES, LTD. PATENT LAW BUILDING 8955 CENTER STREET MANASSAS, VA 20110



Date Mailed: 11/06/2012

Receipt is acknowledged of this non-provisional patent application. The application will be taken up for examination in due course. Applicant will be notified as to the results of the examination. Any correspondence concerning the application must include the following identification information: the U.S. APPLICATION NUMBER, FILING DATE, NAME OF APPLICANT, and TITLE OF INVENTION. Fees transmitted by check or draft are subject to collection. Please verify the accuracy of the data presented on this receipt. If an error is noted on this Filing Receipt, please submit a written request for a Filing Receipt Correction. Please provide a copy of this Filing Receipt with the changes noted thereon. If you received a "Notice to File Missing Parts" for this application, please submit any corrections to this Filing Receipt with your reply to the Notice. When the USPTO processes the reply to the Notice, the USPTO will generate another Filing Receipt incorporating the requested corrections

Inventor(s)

BASEL FATHI ABU-SHARKH, AL-KHOBAR, SAUDI ARABIA;

Applicant(s)

BASEL FATHI ABU-SHARKH, AL-KHOBAR, SAUDI ARABIA;

Power of Attorney: None

Domestic Priority data as claimed by applicant

This application is a CON of 12/402,783 03/12/2009 *

(*) Data provided by applicant is not consistent with PTO records.

Foreign Applications (You may be eligible to benefit from the **Patent Prosecution Highway** program at the USPTO. Please see http://www.uspto.gov for more information.)

If Required, Foreign Filing License Granted: 11/02/2012

The country code and number of your priority application, to be used for filing abroad under the Paris Convention, is **US 13/651,534**

Projected Publication Date: 02/14/2013

Non-Publication Request: No

Early Publication Request: No

** SMALL ENTITY **

page 1 of 3

Title

METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

Preliminary Class

423

PROTECTING YOUR INVENTION OUTSIDE THE UNITED STATES

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Almost every country has its own patent law, and a person desiring a patent in a particular country must make an application for patent in that country in accordance with its particular laws. Since the laws of many countries differ in various respects from the patent law of the United States, applicants are advised to seek guidance from specific foreign countries to ensure that patent rights are not lost prematurely.

Applicants also are advised that in the case of inventions made in the United States, the Director of the USPTO must issue a license before applicants can apply for a patent in a foreign country. The filing of a U.S. patent application serves as a request for a foreign filing license. The application's filing receipt contains further information and guidance as to the status of applicant's license for foreign filing.

Applicants may wish to consult the USPTO booklet, "General Information Concerning Patents" (specifically, the section entitled "Treaties and Foreign Patents") for more information on timeframes and deadlines for filing foreign patent applications. The guide is available either by contacting the USPTO Contact Center at 800-786-9199, or it can be viewed on the USPTO website at http://www.uspto.gov/web/offices/pac/doc/general/index.html.

For information on preventing theft of your intellectual property (patents, trademarks and copyrights), you may wish to consult the U.S. Government website, http://www.stopfakes.gov. Part of a Department of Commerce initiative, this website includes self-help "toolkits" giving innovators guidance on how to protect intellectual property in specific countries such as China, Korea and Mexico. For questions regarding patent enforcement issues, applicants may call the U.S. Government hotline at 1-866-999-HALT (1-866-999-4158).

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The applicant has been granted a license under 35 U.S.C. 184, if the phrase "IF REQUIRED, FOREIGN FILING LICENSE GRANTED" followed by a date appears on this form. Such licenses are issued in all applications where the conditions for issuance of a license have been met, regardless of whether or not a license may be required as

page 2 of 3

set forth in 37 CFR 5.15. The scope and limitations of this license are set forth in 37 CFR 5.15(a) unless an earlier license has been issued under 37 CFR 5.15(b). The license is subject to revocation upon written notification. The date indicated is the effective date of the license, unless an earlier license of similar scope has been granted under 37 CFR 5.13 or 5.14.

This license is to be retained by the licensee and may be used at any time on or after the effective date thereof unless it is revoked. This license is automatically transferred to any related applications(s) filed under 37 CFR 1.53(d). This license is not retroactive.

The grant of a license does not in any way lessen the responsibility of a licensee for the security of the subject matter as imposed by any Government contract or the provisions of existing laws relating to espionage and the national security or the export of technical data. Licensees should apprise themselves of current regulations especially with respect to certain countries, of other agencies, particularly the Office of Defense Trade Controls, Department of State (with respect to Arms, Munitions and Implements of War (22 CFR 121-128)); the Bureau of Industry and Security, Department of Commerce (15 CFR parts 730-774); the Office of Foreign AssetsControl, Department of Treasury (31 CFR Parts 500+) and the Department of Energy.

NOT GRANTED

No license under 35 U.S.C. 184 has been granted at this time, if the phrase "IF REQUIRED, FOREIGN FILING LICENSE GRANTED" DOES NOT appear on this form. Applicant may still petition for a license under 37 CFR 5.12, if a license is desired before the expiration of 6 months from the filing date of the application. If 6 months has lapsed from the filing date of this application and the licensee has not received any indication of a secrecy order under 35 U.S.C. 181, the licensee may foreign file the application pursuant to 37 CFR 5.15(b).

SelectUSA

The United States represents the largest, most dynamic marketplace in the world and is an unparalleled location for business investment, innovation and commercialization of new technologies. The USA offers tremendous resources and advantages for those who invest and manufacture goods here. Through SelectUSA, our nation works to encourage, facilitate, and accelerate business investment. To learn more about why the USA is the best country in the world to develop technology, manufacture products, and grow your business, visit <u>SelectUSA.gov</u>.



United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS PALE ADDRESS OF PATENTS Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NUMBER

FILING OR 371(C) DATE

FIRST NAMED APPLICANT **BASEL FATHI**

10/15/2012 13/651,534

ABU-SHARKH 32387.02

> **CONFIRMATION NO. 7695 IMPROPER CPOA LETTER**

ATTY. DOCKET NO./TITLE

37833 LITMAN LAW OFFICES, LTD. PATENT LAW BUILDING 8955 CENTER STREET MANASSAS, VA 20110



Date Mailed: 11/06/2012

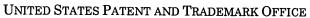
NOTICE REGARDING POWER OF ATTORNEY

This is in response to the power of attorney filed 10/15/2012. The power of attorney in this application is not accepted for the reason(s) listed below:

• The power of attorney has not been accepted because the party who is giving power of attorney has not been identified, power of attorney may only be signed by the applicant for patent (37 CFR 1.42) or the patent owner. A patent owner who was not the applicant must appoint any power of attorney in compliance with 37 CFR 3.71 and 3.73. See 37 CFR 1.32(b)(4).

/tqlam/		

Office of Data Management, Application Assistance Unit (571) 272-4000, or (571) 272-4200, or 1-888-786-0101





Commissioner for Patents United States Patent and Trademark Office P.O. Box 1450 Alexandria, VA 22313-1450 www.uspto.gov

LITMAN LAW OFFICES, LTD. PATENT LAW BUILDING 8955 CENTER STREET MANASSAS VA 20110

MAILED

NOV 2 7 2012

OFFICE OF PETITIONS

Doc Code: TRACK1.GRANT

	Prior	n Granting Request for ritized Examination rck I or After RCE)	Application No.: 13/651,534				
1.	THE R	EQUEST FILED 10/15/12	IS <u>GRANTED</u> .				
	The above A. B.	for an original nonprovisiona	requirements for prioritized examination I application (Track I). g continued examination (RCE).				
2.	The ab	pove-identified application will uspecial status throughout its entire	Indergo prioritized examination. The application will be course of prosecution until one of the following occurs:				
	A.	filing a <u>petition for extension of</u>	f time to extend the time period for filing a reply;				
Ī	B.	filing an amendment to amend	the application to contain more than four independent				
		claims, more than thirty total c	elaims, or a multiple dependent claim;				
	C.	filing a request for continued e	<u>xamination;</u>				
	D.	filing a notice of appeal;					
	E.	filing a request for suspension of	action;				
	F.	mailing of a notice of allowance;					
	G.	mailing of a final Office action;					
	H.	completion of examination as de	fined in 37 CFR 41.102; or				
	l.	abandonment of the application.					
	Telephone inquiries with regard to this decision should be directed to Cheryl Gibson-Baylor at (571)272-3213, Office of Petitions. In his/her absence, calls may be directed to Brian W. Brown, (571)272-5338.						
		bson-Baylor <u>bson-Baylor/</u>]	Petitions Examiner (Title)				

U.S. Patent and Trademark Office PTO-2298 (Rev. 02-2012)

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN THE PATENT APPLICATION OF:

APPLICANT:

BASEL FATHI ABU-SHARKH

SERIAL NO:

13/651,534

ART UNIT: 1736

FILED:

OCTOBER 15, 2012

EXAMINER: HENDRICKSON, S.

FOR:

METHOD OF PRODUCING SODA ASH

ANJD CALCIUM CHLORIDE

COMMISSIONER FOR PATENTS P.O. BOX 1450 **ALEXANDRIA, VA 22313-1450**

CORRECTION OF OFFICIAL FILING RECEIPT

Sir:

Upon review of the USPTO filing receipt (attached), Applicant noticed that the priority application had the wrong Series Number for the Application Number and the wrong filing date; that is, rather than reciting the correct Series as 13, the filing receipt recited a Series 12 and used the filing date of the erroneous application (03/12/2009). This error was caused by Applicant's erroneous Application Data Sheet (attached), although the Declaration (Attached) and Preliminary Amendment (Attached) correctly referred to the correct priority application.

The priority should read:

This application is a CON of 13/402,783 02/22/2012

A new Application Data Sheet is enclosed.

It is requested that a corrected filing receipt be issued.

Respectfully submitted,

Richard J. Apley

Registration No. 51,316

(703) 486-1000

RJA: tbs

Attachments: Original Filing Receipt Annotated With Error

Original ADS Annotated With Error

Original Declaration Annotated With Correct Application Number

Copy of Preliminary Amendment to Specification Annotated With Correct Application Number

New ADS With Correct Priority Application Number



United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Addres: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Viginia 22313-1450 www. uspto.gov

	APPLICATION	FILING or	GRP ART				
ı	NUMBER	371(c) DATE	UNIT	FIL FEE REC'D	ATTY.DOCKET.NO	TOT CLAIMS	IND CLAIMS
	13/651,534	10/15/2012	1736	833	32387.02	14	2

FILING RECEIPT

37833 LITMAN LAW OFFICES, LTD. PATENT LAW BUILDING 8955 CENTER STREET MANASSAS, VA 20110

Date Mailed: 11/06/2012

CONFIRMATION NO. 7695

Receipt is acknowledged of this non-provisional patent application. The application will be taken up for examination in due course. Applicant will be notified as to the results of the examination. Any correspondence concerning the application must include the following identification information: the U.S. APPLICATION NUMBER, FILING DATE, NAME OF APPLICANT, and TITLE OF INVENTION. Fees transmitted by check or draft are subject to collection. Please verify the accuracy of the data presented on this receipt. If an error is noted on this Filing Receipt, please submit a written request for a Filing Receipt Correction. Please provide a copy of this Filing Receipt with the changes noted thereon. If you received a "Notice to File Missing Parts" for this application, please submit any corrections to this Filing Receipt with your reply to the Notice. When the USPTO processes the reply to the Notice, the USPTO will generate another Filing Receipt incorporating the requested corrections

Inventor(s)

BASEL FATHI ABU-SHARKH, AL-KHOBAR, SAUDI ARABIA;

Applicant(s)

BASEL FATHI ABU-SHARKH, AL-KHOBAR, SAUDI ARABIA;

Power of Attorney: None

Domestic Priority data as claimed by applicant

13/402,783 02/22/2012 This application is a CON of 12/402,783 03/12/2009 * (*)Data provided by applicant is not consistent with PTO records.

Foreign Applications (You may be eligible to benefit from the Patent Prosecution Highway program at the USPTO. Please see http://www.uspto.gov for more information.)

If Required, Foreign Filing License Granted: 11/02/2012

The country code and number of your priority application, to be used for filing abroad under the Paris Convention, is US 13/651,534

Projected Publication Date: 02/14/2013

Non-Publication Request: No

Early Publication Request: No

** SMALL ENTITY **

page 1 of 3

			_	torney Docke		32387.02	unfess it contains a valid OMB ox	ontroi numbe
Application Data Sheet 37 CFR 1.76		Application Number						
Title of Invention	METH	OD OF PRODUCING	<u> </u>	·		ORIDE		
Application I	nform	nation:						
Title of the Invent	ion	METHOD OF PROD	DUCIN	NG SODA ASI	AND CALC	IUM CHLORI	DE	
Attorney Docket N	lumber	32387.02			Small Ent	ity Status C	laimed 🔀	
Application Type		Nonprovisional					***************************************	
Subject Matter		Utility						
Suggested Class					Sub	Class (if an	y)	
Suggested Techn	ology C	enter (if any)						
Total Number of D	rawing	Sheets (if any)			Suggeste	d Figure foi	Publication (if any)	
Publication I	nform	nation:						
Request Early	Publica	tion (Fee required a	t time	of Request	37 CFR 1.2	19)		
Request Not to Publish. I hereby request that the attached application not be published under 35 U.S.C. 122(b) and certify that the invention disclosed in the attached application has not and will not be the subject of an application filed in another country, or under a multilateral international agreement, that requires publication at eighteen months after filing. Representative Information: Representative information should be provided for all practitioners having a power of attorney in the application. Providing this information in the Application Data Sheet does not constitute a power of attorney in the application (see 37 CFR 1.32). Either enter Customer Number or complete the Representative Name section below. If both sections are completed the customer Number will be used for the Representative Information during processing.								
Please Select One: Customer Number		Customer Number		US Pate	nt Practitioner	Lin	nited Recognition (37 CFF	x 11.9)
Domestic Benefit/National Stage Information: This section allows for the applicant to either claim benefit under 35 U.S.C. 119(e), 120, 121, or 365(c) or indicate National Stage entry from a PCT application. Providing this information in the application data sheet constitutes the specific reference required by 35 U.S.C. 119(e) or 120, and 37 CFR 1.78.								
Prior Application		Pending				1.00	Remove	
Application Num		Continuity	Туре	Pri	or Application	n Number	Filing Date (YXXYY-M	/M-DD)
		Continuation of	-	124	22783	-	2012-02-22	
Additional Domestic by selecting the Ad			ta ma	y be genera	d within th	is form	× **	
Foreign Priorit	v Info	ormation:		5000	0			

INVENTOR'S OATH OR DECLARATION

As the below named inventor, I hereby declare that:

This declaration is directed to the attached application entitled:

METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

the specification of which is attached hereto unless the following box is checked:

CORRECT

The above identified application was made or authorized to be made by me.

 Γ believe that Γ am the original inventor or an original joint inventor of a claimed invention in the application.

I hereby acknowledge that any willful false statement made in this declaration is punishable under 18 U.S.C. 1001 by fine or imprisonment of not more than five (5) years or both.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Legal Name of Sole or First Inventor: BASEL FATHI ABU-SHARKH

Signature: E - Should

Date: 6/10/2012 Country of Citizenship: Occupied Palestinian Territories

Residence: P.o. Box 2814, Al-khobar, SA 31952

Post Office Address: Same

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN THE APPLICATION OF:

APPLICANT

BASEL FATHI ABU-SHARKH

SERIAL NO :

UNASSIGNED

ART UNIT

UNASSIGNED

FILED

HEREWITH

EXAMINER: UNASSIGNED

FOR

METHOD OF PRODUCING SODA ASH

AND CALCIUM CHLORIDE

ASSISTANT COMMISSIONER FOR PATENTS WASHINGTON, D.C. 20231

Sir:

PRELIMINARY AMENDMENT

Prior to the examination of this application and calculation of the filing fee, please enter the following amendment:

Amendments to the Specification begin on page 2 of this paper.

Remarks begin on page 3 of this paper.

IN THE SPECIFICATION

Please replace the section beginning on page 1, line 1 with the following amended section:

-- CROSS-REFERENCE TO RELATED APPLICATIONS --

[0001] This is a continuation of my prior application Serial No. 13/402,783, filed

February 22, 2012 now pending. --

CORRECT

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it contains a valid OMB control number.

Application Data Sheet 37 CFR 1.76		76	Attorney	Dock	et Number	32387.02						
Application Data offeet of Click 1.76			70	Application Number								
Title o	f Invention	METH	IOD OF PRODUCI	NG S	SODA ASH	AND (CALCIUM CH	LORIDE				
bibliogra This do	The application data sheet is part of the provisional or nonprovisional application for which it is being submitted. The following form contains the bibliographic data arranged in a format specified by the United States Patent and Trademark Office as outlined in 37 CFR 1.76. This document may be completed electronically and submitted to the Office in electronic format using the Electronic Filing System (EFS) or the document may be printed and included in a paper filed application.											
Secre	ecy Orde	r 37 (CFR 5.2									
			plication associate ers only. Applicat									uant to
Inven	tor Infor	matic	on:									
Invent	tor 1								Remo	ve		
Legal	Name											
Prefix	Given Nar	ne		Mi	ddle Nam	e		Family Na	ame			Suffix
Dr.	BASEL		·	FA	THI			ABU-SHAF	RKH			
Resid	lence Inforn	nation (Select One)	us	Residency	•	Non US Re	sidency (Active U	S Militar	y Service	
City	AL-KHOBAR			C	Country of I	Resid	ence i		SA			
,	1											
Mailing	Address of	Invent	or:									
Addre	ss 1		P.O. BOX 2814									
Addre	ss 2											
City	AL-K	HOBAR					State/Prov	vince				
Postal	Code	10	31952			Cot	ıntry	SA				
All Inventors Must Be Listed - Additional Inventor Information blocks may be generated within this form by selecting the Add button.												
Correspondence Information:												
Enter either Customer Number or complete the Correspondence Information section below. For further information see 37 CFR 1.33(a).												
An Address is being provided for the correspondence Information of this application.												
Custo	mer Numbe	r	37833									
Email	Address								Add Emai		Remove f	Email

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it contains a valid OMB control number.							
Application Data Sheet 37 CFR 1.76		Attorney Docket Number	32387.02				
		Application Number					
Title of Invention	METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE						

Application Information:

Title of the Invention	METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE				
Attorney Docket Number	32387.02 Small Entity Status Claimed 🔀				
Application Type	Nonprovisional				
Subject Matter	Utility				
Suggested Class (if any)		Sub Class (if any)			
Suggested Technology C	enter (if any)				
Total Number of Drawing Sheets (if any)		Suggested Figure for Publication (if any)			
Total Number of Drawing Sheets (if any)		Suggested Figure for Publication (if any)			

Publication Information:

Γŧ	iblication information:
	Request Early Publication (Fee required at time of Request 37 CFR 1.219)
	Request Not to Publish. I hereby request that the attached application not be published under 35 U.S.C. 122(b) and certify that the invention disclosed in the attached application has not and will not be the subject of an application filed in another country, or under a multilateral international agreement, that requires publication at eighteen months after filing.

Representative Information:

Representative information should be provided for all practitioners having a power of attorney in the application. Providing this information in the Application Data Sheet does not constitute a power of attorney in the application (see 37 CFR 1.32). Either enter Customer Number or complete the Representative Name section below. If both sections are completed the customer Number will be used for the Representative Information during processing.								
Please Select One:	Customer Number	US Patent Practitioner	Limited Recognition (37 CFR 11.9)					
Customer Number	37833							

Domestic Benefit/National Stage Information:

This section allows for the applicant to either claim benefit under 35 U.S.C. 119(e), 120, 121, or 365(c) or indicate National Stage entry from a PCT application. Providing this information in the application data sheet constitutes the specific reference required by 35 U.S.C. 119(e) or 120, and 37 CFR 1.78.

Prior Application Status Pending Remove

Application Number Continuity Type Prior Application Number Filing Date (YYYY-MM-DD)

Continuation of 13/402,783 2012-02-22

Additional Domestic Benefit/National Stage Data may be generated within this form

Additional Domestic Benefit/National Stage Data may be generated within this form by selecting the **Add** button.

Add

Foreign Priority Information:

Approved for use through 01/31/2014. OMB 0651-0032 U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it contains a valid OMB control number. Attorney Docket Number 32387.02 Application Data Sheet 37 CFR 1.76 Application Number Title of Invention METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE Applicant 1 If the applicant is the inventor (or the remaining joint inventor or inventors under 37 CFR 1.45), this section should not be completed. The information to be provided in this section is the name and address of the legal representative who is the applicant under 37 CFR 1.43; or the name and address of the assignee, person to whom the inventor is under an obligation to assign the invention, or person who otherwise shows sufficient proprietary interest in the matter who is the applicant under 37 CFR 1.46. If the applicant is an applicant under 37 CFR 1.46 (assignee, person to whom the inventor is obligated to assign, or person who otherwise shows sufficient proprietary interest) together with one or more joint inventors, then the joint inventor or inventors who are also the applicant should be identified in this section. Remove Assignee 0 Legal Representative under 35 U.S.C. 117 Person to whom the inventor is obligated to assign. Person who shows sufficient proprietary interest If applicant is the legal representative, indicate the authority to file the patent application, the inventor is: Name of the Deceased or Legally Incapacitated Inventor: If the Assignee is an Organization check here. Prefix **Given Name** Middle Name **Family Name** Suffix **Mailing Address Information:** Address 1 Address 2 City State/Province Country i Postal Code Phone Number Fax Number **Email Address** Additional Applicant Data may be generated within this form by selecting the Add button. Add Signature: Remove NOTE: This form must be signed in accordance with 37 CFR 1.33. See 37 CFR 1.4 for signature requirements and certifications Signature Date (YYYY-MM-DD) 2013-01-07

Apley

Last Name

Additional Signature may be generated within this form by selecting the Add button.

First Name

Richard J.

51316

Registration Number

Electronic Acknowledgement Receipt					
EFS ID:	14646484				
Application Number:	13651534				
International Application Number:					
Confirmation Number:	7695				
Title of Invention:	METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE				
First Named Inventor/Applicant Name:	BASEL FATHI ABU-SHARKH				
Customer Number:	37833				
Filer:	Richard Jay Apley				
Filer Authorized By:					
Attorney Docket Number:	32387.02				
Receipt Date:	08-JAN-2013				
Filing Date:	15-OCT-2012				
Time Stamp:	17:49:14				
Application Type:	Utility under 35 USC 111(a)				

Payment information:

Submitted with Payment			no						
File Listing:									
Document Number	Document Description		File Name	File Size(Bytes)/ Message Digest	Multi Part /.zip	Pages (if appl.)			
1	Request for Corrected Filing Receipt	ha	bassharkhfiling-010813.pdf	255450	no	10			
ı			assimationing of our s.pai	8953302ac8f80853ab001efaa7513a54d01a a959	110				
Warnings:									
Information:									

This Acknowledgement Receipt evidences receipt on the noted date by the USPTO of the indicated documents, characterized by the applicant, and including page counts, where applicable. It serves as evidence of receipt similar to a Post Card, as described in MPEP 503.

New Applications Under 35 U.S.C. 111

If a new application is being filed and the application includes the necessary components for a filing date (see 37 CFR 1.53(b)-(d) and MPEP 506), a Filing Receipt (37 CFR 1.54) will be issued in due course and the date shown on this Acknowledgement Receipt will establish the filing date of the application.

National Stage of an International Application under 35 U.S.C. 371

If a timely submission to enter the national stage of an international application is compliant with the conditions of 35 U.S.C. 371 and other applicable requirements a Form PCT/DO/EO/903 indicating acceptance of the application as a national stage submission under 35 U.S.C. 371 will be issued in addition to the Filing Receipt, in due course.

New International Application Filed with the USPTO as a Receiving Office

If a new international application is being filed and the international application includes the necessary components for an international filing date (see PCT Article 11 and MPEP 1810), a Notification of the International Application Number and of the International Filing Date (Form PCT/RO/105) will be issued in due course, subject to prescriptions concerning national security, and the date shown on this Acknowledgement Receipt will establish the international filing date of the application.

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
13/651,534	10/15/2012	BASEL FATHI ABU-SHARKH	32387.02	7695	
	7590 01/10/201 V OFFICES, LTD.	3	EXAM	IINER	
PATENT LAW 8955 CENTER	BUILDING		HENDRICKSON, STUART L		
MANASSAS, V		ART UNIT	PAPER NUMBER		
			1736		
			MAIL DATE	DELIVERY MODE	
			01/10/2013	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Application No. Applicant(s) First Action Interview Pilot Program 13/651,534 ABU-SHARKH, BASEL FATHI Pre-Interview Communication Examiner Art Unit Page 1 of 2 1736 STUART HENDRICKSON -The MAILING OR NOTIFICATION DATE of this communication appears on the cover sheet with the correspondence address -THE SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE ONE MONTH OR THIRTY (30) DAYS. WHICHEVER IS LONGER, FROM THE MAILING OR NOTIFICATION DATE OF THIS COMMUNICATION. This time period for reply is extendable under 37 CFR 1.136(a) for only ONE additional MONTH. This communication constitutes notice under 37 CFR 1.136(a)(1)(i). Applicant must, within the time period for reply, file: (1) A letter requesting not to have a first action interview; (2) A reply under 37 CFR 1.111 waiving the first action interview and First Action Interview Office Action; or (3) An Applicant Initiated Interview Request Form (PTOL-413A) electronically via EFS-Web, accompanied by a proposed amendment or arguments, and schedule the interview within 2 months from the filing of the request. A failure to respond to this communication will be treated as a request not to have an interview. If applicant waives the First Action Interview Office Action, the instant Pre-Interview Communication is deemed the first Office Action on the Merits. The next subsequent Office action may be made final if appropriate. See MPEP 706.07(a). **Disposition of Claims** 3) Claim(s) 1-14 is/are pending in the application. 3a) Of the above claim(s) is/are withdrawn from consideration. 4) Claim(s) is/are allowed. 5) Claim(s) <u>1-14</u> is/are rejected. 6) Claim(s) _____ is/are objected to. 7) Claim(s) _____ are subject to restriction and/or election requirement. **Application Papers** 8) The specification is objected to by the Examiner. 9) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 10) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152. Priority under 35 U.S.C. § 119 11) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). *See the attached detailed Office action for a list of the certified copies not received. **Contact Information** Examiner's Telephone Number: (571)272-1351 Examiner's Typical Work Schedule: M-F Supervisor's Name: Silverman Stan Supervisor's Telephone Number: 571-272-1358 Attachment(s) 1) Notice of References Cited (PTO-892) 4) Interview Summary (PTO-413)

U.S.Patent and Trademark Office

Paper No(s)/Mail Date

2) Notice of Draftsperson's Patent Drawing Review (PTO-948)

3) Information Disclosure Statement(s) (PTO/SB/08)

PTOL-413FP (Rev. 07-09) First Action Interview Pilot Program - Pre-Interview Communication

Part of Paper No./Mail Date 20130104

Paper No(s)/Mail Date. ___

6) Other: _

Notice of Informal Patent Application

Application No. Applicant(s) 13651534 ABU-SHARKH, BASEL FATHI First Action Interview Pilot Program **Pre-Interview Communication** Examiner Art Unit Page 2 of 2 STUART HENDRICKSON 1736

Notification of Rejection(s) and/or Objection(s) Reference(s) (if applicable) Rejection Statutory Basis Claim(s) **Brief Explanation of Rejection** 1-14 363,952 103 Teaches basic Solvay process and some details; note claim 42 and the first few pages. 2 1-14 4172017 103 Outlines Solvay process

	Expanded Discussion/Commentary					
1		The claims recite little beyo is a detailed compilation of	ond the basics of the Solvay process, and it is not seen the claimed process differs. This patent, o f the process, and appears to teach all the claimed procedures and steps.	ver 125 years old,		
2		This is a supplimentary pat	tent, to explicitly define the Solvay process.			
DATE: 04 January, 2013		ry, 2013	/Stuart Hendrickson/ Primary Examiner, Art Unit 1736			

U.S. Patent and Trademark Office
PTOL-413FP (Rev. 07-09)First Action Interview Pilot Program - Pre-Interview CommunicationPart of Paper No./Mail Date



United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Dox 1450

Alexandria, Virginia 22313-1450 www.uspto.gov

 APPLICATION NUMBER
 FILING or 371(c) DATE
 GRP ART UNIT
 FIL FEE REC'D
 ATTY.DOCKET.NO
 TOT CLAIMS IND CLAIMS

 13/651,534
 10/15/2012
 1736
 833
 32387.02
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37833 LITMAN LAW OFFICES, LTD. PATENT LAW BUILDING 8955 CENTER STREET MANASSAS, VA 20110 CONFIRMATION NO. 7695 CORRECTED FILING RECEIPT



Date Mailed: 01/17/2013

Receipt is acknowledged of this non-provisional patent application. The application will be taken up for examination in due course. Applicant will be notified as to the results of the examination. Any correspondence concerning the application must include the following identification information: the U.S. APPLICATION NUMBER, FILING DATE, NAME OF APPLICANT, and TITLE OF INVENTION. Fees transmitted by check or draft are subject to collection. Please verify the accuracy of the data presented on this receipt. If an error is noted on this Filing Receipt, please submit a written request for a Filing Receipt Correction. Please provide a copy of this Filing Receipt with the changes noted thereon. If you received a "Notice to File Missing Parts" for this application, please submit any corrections to this Filing Receipt with your reply to the Notice. When the USPTO processes the reply to the Notice, the USPTO will generate another Filing Receipt incorporating the requested corrections

Inventor(s)

BASEL FATHI ABU-SHARKH, AL-KHOBAR, SAUDI ARABIA;

Applicant(s)

BASEL FATHI ABU-SHARKH, AL-KHOBAR, SAUDI ARABIA;

Power of Attorney: None

Domestic Priority data as claimed by applicant

This application is a CON of 13/402,783 02/22/2012

Foreign Applications for which priority is claimed (You may be eligible to benefit from the **Patent Prosecution Highway** program at the USPTO. Please see http://www.uspto.gov for more information.) - None. Foreign application information must be provided in an Application Data Sheet in order to constitute a claim to foreign priority. See 37 CFR 1.55 and 1.76.

If Required, Foreign Filing License Granted: 11/02/2012

The country code and number of your priority application, to be used for filing abroad under the Paris Convention, is **US 13/651,534**

Projected Publication Date: 02/14/2013

Non-Publication Request: No

Early Publication Request: No

** SMALL ENTITY **

page 1 of 3

Title

METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

Preliminary Class

423

PROTECTING YOUR INVENTION OUTSIDE THE UNITED STATES

Since the rights granted by a U.S. patent extend only throughout the territory of the United States and have no effect in a foreign country, an inventor who wishes patent protection in another country must apply for a patent in a specific country or in regional patent offices. Applicants may wish to consider the filing of an international application under the Patent Cooperation Treaty (PCT). An international (PCT) application generally has the same effect as a regular national patent application in each PCT-member country. The PCT process **simplifies** the filing of patent applications on the same invention in member countries, but **does not result** in a grant of "an international patent" and does not eliminate the need of applicants to file additional documents and fees in countries where patent protection is desired.

Almost every country has its own patent law, and a person desiring a patent in a particular country must make an application for patent in that country in accordance with its particular laws. Since the laws of many countries differ in various respects from the patent law of the United States, applicants are advised to seek guidance from specific foreign countries to ensure that patent rights are not lost prematurely.

Applicants also are advised that in the case of inventions made in the United States, the Director of the USPTO must issue a license before applicants can apply for a patent in a foreign country. The filing of a U.S. patent application serves as a request for a foreign filing license. The application's filing receipt contains further information and guidance as to the status of applicant's license for foreign filing.

Applicants may wish to consult the USPTO booklet, "General Information Concerning Patents" (specifically, the section entitled "Treaties and Foreign Patents") for more information on timeframes and deadlines for filing foreign patent applications. The guide is available either by contacting the USPTO Contact Center at 800-786-9199, or it can be viewed on the USPTO website at http://www.uspto.gov/web/offices/pac/doc/general/index.html.

For information on preventing theft of your intellectual property (patents, trademarks and copyrights), you may wish to consult the U.S. Government website, http://www.stopfakes.gov. Part of a Department of Commerce initiative, this website includes self-help "toolkits" giving innovators guidance on how to protect intellectual property in specific countries such as China, Korea and Mexico. For questions regarding patent enforcement issues, applicants may call the U.S. Government hotline at 1-866-999-HALT (1-866-999-4158).

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page 2 of 3

set forth in 37 CFR 5.15. The scope and limitations of this license are set forth in 37 CFR 5.15(a) unless an earlier license has been issued under 37 CFR 5.15(b). The license is subject to revocation upon written notification. The date indicated is the effective date of the license, unless an earlier license of similar scope has been granted under 37 CFR 5.13 or 5.14.

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The grant of a license does not in any way lessen the responsibility of a licensee for the security of the subject matter as imposed by any Government contract or the provisions of existing laws relating to espionage and the national security or the export of technical data. Licensees should apprise themselves of current regulations especially with respect to certain countries, of other agencies, particularly the Office of Defense Trade Controls, Department of State (with respect to Arms, Munitions and Implements of War (22 CFR 121-128)); the Bureau of Industry and Security, Department of Commerce (15 CFR parts 730-774); the Office of Foreign AssetsControl, Department of Treasury (31 CFR Parts 500+) and the Department of Energy.

NOT GRANTED

No license under 35 U.S.C. 184 has been granted at this time, if the phrase "IF REQUIRED, FOREIGN FILING LICENSE GRANTED" DOES NOT appear on this form. Applicant may still petition for a license under 37 CFR 5.12, if a license is desired before the expiration of 6 months from the filing date of the application. If 6 months has lapsed from the filing date of this application and the licensee has not received any indication of a secrecy order under 35 U.S.C. 181, the licensee may foreign file the application pursuant to 37 CFR 5.15(b).

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EXAMINER'S COURTESY COPY - - FOR REVIEW PURPOSES ONLY DO NOT ENTER **DO NOT SCAN DO NOT PUBLISH**

IN THE APPLICATION OF:

APPLICANT:

BASEL ABU-SHARKH

SERIAL NO:

13/651,534

GROUP:

1736

FILED:

October 15, 2012

EXAMINER: S. HENDRICKSON

FOR:

METHOD OF PRODUCING SODA ASH AND

CALCIUM CHLORIDE

COMMISSIONER OF PATENTS P.O. BOX 1450 ALEXANDRIA, VA 22313-1450

PROPOSED AMENDMENT

Please amend the above-identified application as follows:

Amendments to the Claims are reflected in the listing of claims, which begin on page 2 of this paper.

Remarks/Arguments begin on page 7 of this paper.

IN THE CLAIMS:

This proposed listing of claims be discussed during the interview:

Proposed Listing of Claims:

Claim 1. (*Proposed Amended*) A method of producing soda ash and calcium chloride, comprising the steps of:

providing a source of brine;

providing a source of gaseous ammonia;

ammoniating brine with gaseous ammonia to form ammoniated brine;

heating limestone to produce calcium oxide and carbon dioxide;

reacting the ammoniated brine with the carbon dioxide produced by the step of heating the limestone to produce sodium bicarbonate, ammonium chloride and a brine effluent;

calcining the sodium bicarbonate to decompose the sodium bicarbonate to produce soda ash and gaseous carbon dioxide;

reacting the calcium oxide with the ammonium chloride and brine effluent to produce calcium chloride, brine effluent, and ammonia;

recycling the ammonia to be used in the step of ammoniating the brine; and recycling the water from the brine effluent to be used in the step of ammoniating the brine.

Claim 2. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 1, further comprising the step of filtering the mixture of sodium bicarbonate, ammonium chloride, and brine prior to said calcining step, the brine and

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soluble ammonium chloride being removed for recovery of sodium chloride and ammonia.

Claim 3. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 2, wherein said step of calcining the sodium bicarbonate comprises heating the filtered sodium bicarbonate to a temperature sufficient to decompose the sodium bicarbonate.

Claim 4. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 1, wherein said step of recycling the water and the brine effluent further comprises the steps of:

crystallizing sodium chloride from the mixture of calcium chloride and brine effluent;

separating the crystallized sodium chloride from the effluent by centrifuging the effluent; and

recycling the crystallized sodium chloride for the formation of fresh brine to continue the method.

Claim 5. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 4, further comprising the steps of:

evaporating any water remaining after the step of recycling the crystallized sodium chloride in order to produce water vapor and to recover the produced calcium chloride;

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recycling the water vapor.

Claim 6. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 5, further comprising the steps of condensing the water vapor and recycling the condensed water vapor for the formation of fresh brine with the recycled sodium chloride.

Claim 7. (Original) The method of producing soda ash and calcium chloride as recited in claim 1, wherein said step of reacting the calcium oxide with the ammonium chloride and brine effluent comprises reacting dry calcium oxide with the ammonium chloride and brine effluent without slaking the calcium oxide produced by heating the limestone.

Claim 8. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 5, further comprising the steps of:

collecting the produced calcium chloride; and separating residual salt therefrom.

Claim 9. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 8, further comprising the step of forming an approximately 77 wt% solution of calcium chloride flakes.

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Claim 10. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 8, further comprising the step of forming an approximately 95 wt% solution of calcium chloride granules.

Claim 11. (*Proposed Amended*) A method of producing soda ash and calcium chloride, comprising the steps of:

mixing sodium chloride and water to form fresh brine;

providing ammonia gas;

bubbling the ammonia gas through the fresh brine to form ammoniated brine; heating limestone in a lime kiln to produce dry calcium oxide and carbon dioxide;

bubbling the carbon dioxide through the ammoniated brine in a carbonation tower to produce sodium bicarbonate, ammonium chloride, and a brine effluent, the sodium bicarbonate precipitating in the brine effluent and the ammonium chloride being soluble in the brine effluent;

filtering the brine effluent to remove the precipitated sodium bicarbonate;

calcining the filtered sodium bicarbonate at a temperature sufficient to decompose
the sodium bicarbonate to form soda ash as a major product;

reacting the dry calcium oxide with the filtered brine effluent to produce ammonia gas and a brine effluent containing calcium chloride;

recycling the ammonia gas produced by the reacting step to form additional ammoniated brine using the bubbling ammonia step;

crystallizing sodium chloride in the brine effluent;

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centrifuging the brine effluent to separate the crystallized sodium chloride from the brine effluent;

recycling the separated crystallized sodium chloride to form additional fresh brine using the mixing step;

evaporating water from the effluent to form water vapor and to recover calcium chloride as a major product; and

recycling the water vapor to form addition fresh brine using the mixing step; whereby all reactants are recycled, leaving substantially no waste to discharge.

Claim 12. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 11, further comprising the steps of:

collecting the produced calcium chloride; and separating residual salt therefrom.

Claim 13. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 12, further comprising the step of forming an approximately 77 wt% solution of calcium chloride flakes.

Claim 14. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 12, further comprising the step of forming an approximately 95 wt% solution of calcium chloride granules.

REMARKS

This proposed amendment and the following remarks are is for review by the Examiner prior to the personal interview to be scheduled.

The following comments regarding the applied prior art are for consideration in light of the proposed amendments to the claims.

The applied prior art relied upon by the Examiner fails to satisfy the metes and bounds of Applicant's claimed method, particularly the prior art fails to show the initial step of producing ammoniated brine.

Electronic Acknowledgement Receipt					
EFS ID:	14916422				
Application Number:	13651534				
International Application Number:					
Confirmation Number:	7695				
Title of Invention:	METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE				
First Named Inventor/Applicant Name:	BASEL FATHI ABU-SHARKH				
Customer Number:	37833				
Filer:	Richard C. Litman/Warren Edmonds				
Filer Authorized By:	Richard C. Litman				
Attorney Docket Number:	32387.02				
Receipt Date:	08-FEB-2013				
Filing Date:	15-OCT-2012				
Time Stamp:	16:06:27				
Application Type:	Utility under 35 USC 111(a)				

Payment information:

Submitted wi	th Payment	no	no			
File Listing:						
Document Number	Document Description	File Name	File Size(Bytes)/ Message Digest	Multi Part /.zip	Pages (if appl.)	
1	32	32387-02-INT-REQ-PRO-AMDT.	168214	yes	8	
		pdf	2b32b57ab4dacbcb075b43dfc32cbd58935	1 ′ 1		

	Multipart Description/PDF files in .zip description			
	Document Description	Start	End	
	First Action Interview - Schedule Interview request	1	1	
	Reply under 1.111 to Pre-Interview Communication	2	8	
Warnings:	,			
Information:				
	Total Files Size (in bytes):	16	8214	

This Acknowledgement Receipt evidences receipt on the noted date by the USPTO of the indicated documents, characterized by the applicant, and including page counts, where applicable. It serves as evidence of receipt similar to a Post Card, as described in MPEP 503.

New Applications Under 35 U.S.C. 111

If a new application is being filed and the application includes the necessary components for a filing date (see 37 CFR 1.53(b)-(d) and MPEP 506), a Filing Receipt (37 CFR 1.54) will be issued in due course and the date shown on this Acknowledgement Receipt will establish the filing date of the application.

National Stage of an International Application under 35 U.S.C. 371

If a timely submission to enter the national stage of an international application is compliant with the conditions of 35 U.S.C. 371 and other applicable requirements a Form PCT/DO/EO/903 indicating acceptance of the application as a national stage submission under 35 U.S.C. 371 will be issued in addition to the Filing Receipt, in due course.

New International Application Filed with the USPTO as a Receiving Office

If a new international application is being filed and the international application includes the necessary components for an international filing date (see PCT Article 11 and MPEP 1810), a Notification of the International Application Number and of the International Filing Date (Form PCT/RO/105) will be issued in due course, subject to prescriptions concerning national security, and the date shown on this Acknowledgement Receipt will establish the international filing date of the application.

Doc Code: M865 or FAI.REQ.INTV

<u> </u>		nt Initiated Intern	U.S. Patent and Tradema		ARTIVENT OF COMMERCE	
Applicant Initiated Interview Request Form						
Application No.: 13/651,534		First Named Appli	First Named Applicant: BASEL FATHI A		BU-SHARKH	
Examiner: S. HENDRICH	KSON	Art Unit: 1736	Status of App	plication: Pending		
Tentative Participa (1) Examiner Stuart L.		(2) Warren S. Edmon	ds, Appl.'s Rep.			
(3)		(4)				
Proposed Date of I			Proposed Time: TBD		(AM/PM)	
Type of Interview I (1) Telephonic		onal (3) [] Vid	eo Conference			
Exhibit To Be Show If yes, provide brief		rated: [] YES	[/] NO		_	
Issues To Be Discussed						
Issues (Rej., Obj., etc)	Claims/ Fig. #s	Prior Art	Discussed	Agreed	Not Agreed	
(1)_Rej.	1-14	363,952	[]	[]	[]	
₍₂₎ Rej.	1-14	4,172,017	[]	[]	[]	
(3)			[]	[]	[]	
(4)			[1]	[]	[]	
[] Continuation She Brief Description of	eet Attached f Arguments to	[/] Proposed Ame: be Presented: _The appli	ndment or Argume ed prior art fails to satisfy	nts Attached the metes and bour	nds of	
Applicant's claimed metho	od.					
An interview was co	onducted on the	e above-identified app	lication on			
NOTE: This form should be completed and filed by applicant in advance of the interview (see MPEP § 713.01). If this form is signed by a registered practitioner not of record, the Office will accept this as an indication that he or she is authorized to conduct an interview on behalf of the principal (37 CFR 1.32(a)(3)) pursuant to 37 CFR 1.34. This is not a power of attorney to any above named practitioner. See the Instruction Sheet for this form, which is incorporated by reference. By signing this form, applicant or practitioner is certifying that he or she has read the Instruction Sheet. After the interview is conducted, applicant is advised to file a statement of the substance of this interview (37 CFR 1.133(b)) as soon as possible. This application will not be delayed from issue because of applicant's failure to submit a written record of this interview. Applicant/Applicant's Representative Signature Examiner/SPE Signature						
Warren S. Edn	=			8		
Typed/Printed Name of Applicant or Representative						
39,642	n Number, if app	alicabla				
<u>Kegistration</u>	i ivumoer, ir app	oncable				

This collection of information is required by 37 CFR 1.133. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11 and 1.14. This collection is estimated to take 24 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.



UNITED STATES PATENT AND TRADEMARK OFFICE

10/15/2012

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS PC. Box 1450 Alexandria, Virginia 22313-1450 www.ispto.gov

APPLICATION NUMBER FILING OR 371(C) DATE FIRST NAMED APPLICANT ATTY. DOCKET NO./TITLE

BASEL FATHI ABU-SHARKH

.BU-SHARKH 32387.02 CONFIRMATION NO. 7695

PUBLICATION NOTICE

37833 LITMAN LAW OFFICES, LTD. PATENT LAW BUILDING 8955 CENTER STREET MANASSAS, VA 20110

13/651,534



Title:METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

Publication No.US-2013-0039824-A1 Publication Date:02/14/2013

NOTICE OF PUBLICATION OF APPLICATION

The above-identified application will be electronically published as a patent application publication pursuant to 37 CFR 1.211, et seq. The patent application publication number and publication date are set forth above.

The publication may be accessed through the USPTO's publically available Searchable Databases via the Internet at www.uspto.gov. The direct link to access the publication is currently http://www.uspto.gov/patft/.

The publication process established by the Office does not provide for mailing a copy of the publication to applicant. A copy of the publication may be obtained from the Office upon payment of the appropriate fee set forth in 37 CFR 1.19(a)(1). Orders for copies of patent application publications are handled by the USPTO's Office of Public Records. The Office of Public Records can be reached by telephone at (703) 308-9726 or (800) 972-6382, by facsimile at (703) 305-8759, by mail addressed to the United States Patent and Trademark Office, Office of Public Records, Alexandria, VA 22313-1450 or via the Internet.

In addition, information on the status of the application, including the mailing date of Office actions and the dates of receipt of correspondence filed in the Office, may also be accessed via the Internet through the Patent Electronic Business Center at www.uspto.gov using the public side of the Patent Application Information and Retrieval (PAIR) system. The direct link to access this status information is currently http://pair.uspto.gov/. Prior to publication, such status information is confidential and may only be obtained by applicant using the private side of PAIR.

Further assistance in electronically accessing the publication, or about PAIR, is available by calling the Patent Electronic Business Center at 1-866-217-9197.

Office of Data Managment, Application Assistance Unit (571) 272-4000, or (571) 272-4200, or 1-888-786-0101

page 1 of 1

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO. CONFIRMATION NO.			
13/651,534	10/15/2012	INV001BASEL FATHI ABU-SHARKH	32387.02	7695		
	7590 03/21/201 V OFFICES, LTD.	3	EXAMINER			
PATENT LAW 8955 CENTER	BUILDING	HENDRICKSON, STUART L				
MANASSAS, '			ART UNIT	PAPER NUMBER		
			1736			
			MAIL DATE	DELIVERY MODE		
			03/21/2013	PAPER		

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)				
Applicant-Initiated Interview Summary	13/651,534	ABU-SHARKH, E	BASEL FATHI			
rippinount initiation into view cultimary	Examiner	Art Unit				
	STUART HENDRICKSON	1736				
All participants (applicant, applicant's representative, PTO	All participants (applicant, applicant's representative, PTO personnel):					
(1) <u>STUART HENDRICKSON</u> .	(3) <i>Fiona Powers</i> .					
(2) <u>Mr. Edmonds</u> .	(4)					
Date of Interview: 27 February 2013.						
Type: Telephonic Video Conference Personal [copy given to: applicant applicant's representative]						
Exhibit shown or demonstration conducted: Yes If Yes, brief description:						
Issues Discussed 101 112 102 103 105 the (For each of the checked box(es) above, please describe below the issue and detailed						
Claim(s) discussed: <u>all in general</u> .						
Identification of prior art discussed: 363952.						
Substance of Interview (For each issue discussed, provide a detailed description and indicate if agreement reference or a portion thereof, claim interpretation, proposed amendments, argume		dentification or clarific	ation of a			
It was argued that present process was an improvement over the Solvay process, as documented by '952. The Office requested elucidation of detailed parameters, ie specific numerical values, for purity, concentrations of reactants and other conditions which would be commensurate with an unexpected or improved result. It was also suggested to focus on the recovery of NaCl from the process, perhaps in the indication of a high purity if the Solvay process is more directed to the production of the carbonate. No specific agreement of how the claims would be amended was made.						
Applicant recordation instructions: The formal written reply to the last Office action must include the substance of the interview. (See MPEP section 713.04). If a reply to the last Office action has already been filed, applicant is given a non-extendable period of the longer of one month or thirty days from this interview date, or the mailing date of this interview summary form, whichever is later, to file a statement of the substance of the interview						
Examiner recordation instructions : Examiners must summarize the substance of any interview of record. A complete and proper recordation of the substance of an interview should include the items listed in MPEP 713.04 for complete and proper recordation including the identification of the general thrust of each argument or issue discussed, a general indication of any other pertinent matters discussed regarding patentability and the general results or outcome of the interview, to include an indication as to whether or not agreement was reached on the issues raised.						
☐ Attachment						
/Stuart Hendrickson/ Primary Examiner, Art Unit 1736						

U.S. Patent and Trademark Office
PTOL-413 (Rev. 8/11/2010) Interview Summary Paper No. 20130228

Summary of Record of Interview Requirements

Manual of Patent Examining Procedure (MPEP), Section 713.04, Substance of Interview Must be Made of Record

A complete written statement as to the substance of any face-to-face, video conference, or telephone interview with regard to an application must be made of record in the application whether or not an agreement with the examiner was reached at the interview.

Title 37 Code of Federal Regulations (CFR) § 1.133 Interviews Paragraph (b

In every instance where reconsideration is requested in view of an interview with an examiner, a complete written statement of the reasons presented at the interview as warranting favorable action must be filed by the applicant. An interview does not remove the necessity for reply to Office action as specified in §§ 1.111, 1.135. (35 U.S.C. 132)

37 CFR §1.2 Business to be transacted in writing.

All business with the Patent or Trademark Office should be transacted in writing. The personal attendance of applicants or their attorneys or agents at the Patent and Trademark Office is unnecessary. The action of the Patent and Trademark Office will be based exclusively on the written record in the Office. No attention will be paid to any alleged oral promise, stipulation, or understanding in relation to which there is disagreement or doubt.

The action of the Patent and Trademark Office cannot be based exclusively on the written record in the Office if that record is itself incomplete through the failure to record the substance of interviews.

It is the responsibility of the applicant or the attorney or agent to make the substance of an interview of record in the application file, unless the examiner indicates he or she will do so. It is the examiner's responsibility to see that such a record is made and to correct material inaccuracies which bear directly on the question of patentability.

Examiners must complete an Interview Summary Form for each interview held where a matter of substance has been discussed during the interview by checking the appropriate boxes and filling in the blanks. Discussions regarding only procedural matters, directed solely to restriction requirements for which interview recordation is otherwise provided for in Section 812.01 of the Manual of Patent Examining Procedure, or pointing out typographical errors or unreadable script in Office actions or the like, are excluded from the interview recordation procedures below. Where the substance of an interview is completely recorded in an Examiners Amendment, no separate Interview Summary Record is required.

The Interview Summary Form shall be given an appropriate Paper No., placed in the right hand portion of the file, and listed on the "Contents" section of the file wrapper. In a personal interview, a duplicate of the Form is given to the applicant (or attorney or agent) at the conclusion of the interview. In the case of a telephone or video-conference interview, the copy is mailed to the applicant's correspondence address either with or prior to the next official communication. If additional correspondence from the examiner is not likely before an allowance or if other circumstances dictate, the Form should be mailed promptly after the interview rather than with the next official communication.

The Form provides for recordation of the following information:

- Application Number (Series Code and Serial Number)
- Name of applicant
- -Name of examiner
- Date of interview
- Type of interview (telephonic, video-conference, or personal)
- -Name of participant(s) (applicant, attorney or agent, examiner, other PTO personnel, etc.)
- An indication whether or not an exhibit was shown or a demonstration conducted
- An identification of the specific prior art discussed
- An indication whether an agreement was reached and if so, a description of the general nature of the agreement (may be by attachment of a copy of amendments or claims agreed as being allowable). Note: Agreement as to allowability is tentative and does not restrict further action by the examiner to the contrary.
- The signature of the examiner who conducted the interview (if Form is not an attachment to a signed Office action)

It is desirable that the examiner orally remind the applicant of his or her obligation to record the substance of the interview of each case. It should be noted, however, that the Interview Summary Form will not normally be considered a complete and proper recordation of the interview unless it includes, or is supplemented by the applicant or the examiner to include, all of the applicable items required below concerning the substance of the interview.

A complete and proper recordation of the substance of any interview should include at least the following applicable items:

- 1) A brief description of the nature of any exhibit shown or any demonstration conducted,
- 2) an identification of the claims discussed,
- 3) an identification of the specific prior art discussed,
- 4) an identification of the principal proposed amendments of a substantive nature discussed, unless these are already described on the Interview Summary Form completed by the Examiner,
- 5) a brief identification of the general thrust of the principal arguments presented to the examiner,
 - (The identification of arguments need not be lengthy or elaborate. A verbatim or highly detailed description of the arguments is not required. The identification of the arguments is sufficient if the general nature or thrust of the principal arguments made to the examiner can be understood in the context of the application file. Of course, the applicant may desire to emphasize and fully describe those arguments which he or she feels were or might be persuasive to the examiner.)
- 6) a general indication of any other pertinent matters discussed, and
- 7) if appropriate, the general results or outcome of the interview unless already described in the Interview Summary Form completed by the examiner.

Examiners are expected to carefully review the applicant's record of the substance of an interview. If the record is not complete and accurate, the examiner will give the applicant an extendable one month time period to correct the record.

Examiner to Check for Accuracy

If the claims are allowable for other reasons of record, the examiner should send a letter setting forth the examiner's version of the statement attributed to him or her. If the record is complete and accurate, the examiner should place the indication, "Interview Record OK" on the paper recording the substance of the interview along with the date and the examiner's initials.

Docket No. 32387.02

Confirmation No. 7695

Customer No. 37833

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN THE PATENT APPLICATION OF:

APPLICANT:

BASEL FATHI ABU-SHARKH

SERIAL NO:

13/651,534

ART UNIT: 1736

FILED:

October 15, 2012

EXAMINER: S. HENDRICKSON

FOR:

METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

MAIL STOP AMENDMENT COMMISSIONER FOR PATENTS P.O. BOX 1450 ALEXANDRIA, VA 22313-1450

AMENDMENT AND RESPONSE

Sir:

This communication is responsive to the Interview Summary Record Office Action dated March 21, 2013, the time for responding thereto being on or before April 21, 2013.

Please amend the above-identified application as follows:

Amendments to the Claims are reflected in the listing of claims, which begin on page 2 of this paper.

Remarks/Arguments begin on page 9 of this paper.

IN THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the

application:

Listing of Claims:

Claim 1. (Currently Amended) A method of producing soda ash and calcium

chloride, comprising the steps of:

providing a source of brine;

providing a source of gaseous ammonia;

ammoniating brine with gaseous ammonia to form ammoniated brine;

heating limestone to produce calcium oxide and carbon dioxide;

reacting the ammoniated brine with the carbon dioxide produced by the step of

heating the limestone to produce sodium bicarbonate, ammonium chloride and a brine

effluent;

calcining the sodium bicarbonate to decompose the sodium bicarbonate to produce

soda ash and gaseous carbon dioxide;

reacting the calcium oxide with the ammonium chloride and brine effluent to produce

calcium chloride, brine effluent, and ammonia;

recycling the ammonia to be used in the step of ammoniating the brine; and

recycling the water from the brine effluent to be used in the step of ammoniating the

brine by crystallizing sodium chloride from the mixture of calcium chloride and brine

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effluent, separating the crystallized sodium chloride from the effluent by centrifuging the effluent, and recycling the crystallized sodium chloride;

evaporating any water remaining to produce water vapor;

recovering the produced calcium chloride;

recycling the water vapor;

wherein the crystallized sodium chloride is further for the formation of fresh brine to continue the method;

collecting the produced calcium chloride;

separating residual salt; and

forming an approximately 77 wt% solution of calcium chloride flakes.

Claim 2. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 1, further comprising the step of filtering the mixture of sodium bicarbonate, ammonium chloride, and brine prior to said calcining step, the brine and soluble ammonium chloride being removed for recovery of sodium chloride and ammonia.

Claim 3. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 2, wherein said step of calcining the sodium bicarbonate comprises heating the filtered sodium bicarbonate to a temperature sufficient to decompose the sodium bicarbonate.

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Claims 4-5. (Canceled)

Claim 6. (Currently Amended) The method of producing soda ash and calcium

chloride as recited in claim [[5]] 1, further comprising the steps of condensing the water

vapor and recycling the condensed water vapor for the formation of fresh brine with the

recycled sodium chloride.

Claim 7. (Original) The method of producing soda ash and calcium chloride as

recited in claim 1, wherein said step of reacting the calcium oxide with the ammonium

chloride and brine effluent comprises reacting dry calcium oxide with the ammonium

chloride and brine effluent without slaking the calcium oxide produced by heating the

limestone.

Claims 8-10. (Canceled)

Claim 11. (Currently Amended) A method of producing soda ash and calcium

chloride, comprising the steps of:

mixing sodium chloride and water to form fresh brine;

providing ammonia gas;

bubbling the ammonia gas through the fresh brine to form ammoniated brine;

heating limestone in a lime kiln to produce dry calcium oxide and carbon dioxide;

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bubbling the carbon dioxide through the ammoniated brine in a carbonation tower to produce sodium bicarbonate, ammonium chloride, and a brine effluent, the sodium bicarbonate precipitating in the brine effluent and the ammonium chloride being soluble in the brine effluent;

filtering the brine effluent to remove the precipitated sodium bicarbonate;

calcining the filtered sodium bicarbonate at a temperature sufficient to decompose the sodium bicarbonate to form soda ash as a major product;

reacting the dry calcium oxide with the filtered brine effluent to produce ammonia gas and a brine effluent containing calcium chloride;

recycling the ammonia gas produced by the reacting step to form additional ammoniated brine using the bubbling ammonia step;

crystallizing sodium chloride in the brine effluent;

centrifuging the brine effluent to separate the crystallized sodium chloride from the brine effluent;

recycling the separated crystallized sodium chloride to form additional fresh brine using the mixing step;

evaporating water from the effluent to form water vapor and to recover calcium chloride as a major product;

collecting the produced calcium chloride;

separating residual salt therefrom;

forming a solution;

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Art Unit: 1736

wherein the solutionis selected from a group consisting essentially of an approximately 77 wt% solution of calcium chloride flakes, and an approximately 95 wt% solution of calcium chloride granules; and

recycling the water vapor to form addition fresh brine using the mixing step; whereby all reactants are recycled, leaving substantially no waste to discharge.

Claims 12-14. (Canceled)

Claim 15. (New) A method of producing soda ash and calcium chloride, comprising the steps of:

providing a source of brine;

providing a source of gaseous ammonia;

ammoniating brine with gaseous ammonia to form ammoniated brine;

heating limestone to produce calcium oxide and carbon dioxide;

reacting the ammoniated brine with the carbon dioxide produced by the step of heating the limestone to produce sodium bicarbonate, ammonium chloride and a brine effluent:

calcining the sodium bicarbonate to decompose the sodium bicarbonate to produce soda ash and gaseous carbon dioxide;

reacting the calcium oxide with the ammonium chloride and brine effluent to produce calcium chloride, brine effluent, and ammonia;

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recycling the ammonia to be used in the step of ammoniating the brine; and recycling the water from the brine effluent to be used in the step of ammoniating the brine by crystallizing sodium chloride from the mixture of calcium chloride and brine effluent, separating the crystallized sodium chloride from the effluent by centrifuging the effluent, and recycling the crystallized sodium chloride;

evaporating any water remaining to produce water vapor;

recovering the produced calcium chloride;

recycling the water vapor;

wherein the crystallized sodium chloride is further for the formation of fresh brine to continue the method;

collecting the produced calcium chloride;

separating residual salt; and

forming an approximately 95 wt% solution of calcium chloride granules.

Claim 16. (*New*) The method of producing soda ash and calcium chloride as recited in claim 15, further comprising the step of filtering the mixture of sodium bicarbonate, ammonium chloride, and brine prior to said calcining step, the brine and soluble ammonium chloride being removed for recovery of sodium chloride and ammonia.

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Attorney Docket No. 32387.02 Confirmation No. 7695

Claim 17. (New) The method of producing soda ash and calcium chloride as recited

in claim 16, wherein said step of calcining the sodium bicarbonate comprises heating the

filtered sodium bicarbonate to a temperature sufficient to decompose the sodium bicarbonate.

Claim 18. (New) The method of producing soda ash and calcium chloride as recited

in claim 15, further comprising the steps of:

condensing the water vapor;

recycling the condensed water vapor; and

forming fresh brine with the recycled sodium chloride.

Claim 19. (New) The method of producing soda ash and calcium chloride as recited

in claim 15, wherein said step of reacting the calcium oxide with the ammonium chloride and

brine effluent by reacting dry calcium oxide with the ammonium chloride and brine effluent

without slaking the calcium oxide produced by heating the limestone.

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REMARKS

By the present amendment, Applicant has amended Claims 1, 6, and 11, cancelled

Claims 4, 5, 8-10, and 12-14, and added Claims 15 through 19. Claims remain pending in the

present application. Claims 1, 11, and 15 are independent claims.

Applicant appreciates the courtesies extended to Applicant's representative during the

telephonic interview held February 27, 2013. The present response summarizes the substance

of the interview. At the interview a proposed amendment to the claims was presented. It was

proposed to amend independent Claim 1 by reciting the steps of providing a source of brine and

a source of gaseous ammonia. It was proposed to amend independent Claim 11 by reciting the

step of providing a source of gaseous ammonia. Arguments were advanced that although the

formation of soda ash and calcium chloride is a conventionally known process (namely, the

Solvay process), the present application provided a new and improved series of steps to produce

the resulting products and provide recycling of the materials to reduce waste. The Examiner

indicated that the process, albeit an improvement, was still considered obvious in light of the

standard processing procedures that are well known in the art The Examiner suggested

combining the processed values of the production so as to distinguish over the prior art.

Applicant will advance arguments hereinbelow to illustrate the manner in which the

presently claimed invention is patentably distinguishable from the cited and applied prior art.

Reconsideration of the present application is respectfully requested.

The Examiner rejected Claims 1-14 under 35 U.S.C. 103(a) as being unpatentable over

Frasch (US 363,952) or Abraham (US 4,172,017). These rejections are respectfully traversed.

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China Chengda, EX1009, p. 82

Application Serial No.: 13/651,534,

Art Unit: 1736

The applied prior art reference to Frasch discloses process and apparatus for producing sodium carbonate including several steps of the present claims. Frasch however, does not disclose heating the limestone to produce calcium oxide and carbon dioxide; reacting the ammoniated brine with produced carbon dioxide to further produce sodium bicarbonate, ammonium chloride, and a brine effluent; and reacting the calcium oxide with the ammonium chloride and brine effluent to produce the calcium chloride, brine effluent, and ammonia.

The applied prior art reference to Abraham discloses a process for producing chlorine from ammonium chloride including several steps as recited in the present claims. Abraham however, fails to disclose the step of reacting the ammoniated brine with produced carbon dioxide to further produce sodium bicarbonate, ammonium chloride, and a brine effluent; and the step of reacting the calcium oxide with the ammonium chloride and brine effluent to produce the calcium chloride, brine effluent, and ammonia.

In order to expeditiously reach allowable subject matter, Applicant has amended independent claim 1 by incorporating the limitation of claim 9 (and all intervening claims) so as to form an approximately 77 wt% solution of calcium chloride flakes. Applicant has added new claim 15, which corresponds directly to original claim 10, incorporating independent claim 1, all intervening claims, to form an approximately 95 wt% solution of calcium chloride granules. Neither of these claim limitations are found in any of the applied prior art references to Frasch or Abraham. In addition, independent claim 11 has been rewritten to incorporate the limitations of claims 13 and 14, wherein the wherein the solution is selected from a group consisting essentially of an approximately 77 wt% solution of calcium chloride

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flakes, and an approximately 95 wt% solution of calcium chloride granules. As such, this

grouping is not found in the applied prior art of Frasch nor Abraham.

Since the prior art is silent to the specific weight percentages as now recited in the

independent claims 1, 11, and 15, and the respective disclosures fail to show the recited steps

established by the instant claims, it is also evident that the same non-disclosed steps are also

non-obvious with respect to the proper application of the statute. It is requested that the

outstanding rejections be withdrawn, and the instant claims passed to issue.

Applicant has amended the claims, and presented rationale that the claims are not

obviously met by the applied prior art, as asserted by the Examiner, Applicant respectfully

submits that for at least these reasons, independent Claims 1, 11, and 15, are allowable over the

prior art applied of record. A Notice to that effect is earnestly solicited.

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For the foregoing reasons, Applicant respectfully submits that the present application is in condition for allowance. If such is not the case, the Examiner is requested to kindly contact the undersigned in an effort to satisfactorily conclude the prosecution of this application.

Respectfully submitted,

Richard J. Apley

Registration No. 51,316

(703) 486-1000

RJA:wse

Electronic Ack	knowledgement Receipt
EFS ID:	15512050
Application Number:	13651534
International Application Number:	
Confirmation Number:	7695
Title of Invention:	METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE
First Named Inventor/Applicant Name:	BASEL FATHI ABU-SHARKH
Customer Number:	37833
Filer:	Richard Jay Apley
Filer Authorized By:	
Attorney Docket Number:	32387.02
Receipt Date:	15-APR-2013
Filing Date:	15-OCT-2012
Time Stamp:	08:24:05
Application Type:	Utility under 35 USC 111(a)

Payment information:

Submitted wi	th Payment	no	no			
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Document Number	Document Description	File Name	File Size(Bytes)/ Message Digest	Multi Part /.zip	Pages (if appl.)	
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This Acknowledgement Receipt evidences receipt on the noted date by the USPTO of the indicated documents, characterized by the applicant, and including page counts, where applicable. It serves as evidence of receipt similar to a Post Card, as described in MPEP 503.

New Applications Under 35 U.S.C. 111

If a new application is being filed and the application includes the necessary components for a filing date (see 37 CFR 1.53(b)-(d) and MPEP 506), a Filing Receipt (37 CFR 1.54) will be issued in due course and the date shown on this Acknowledgement Receipt will establish the filing date of the application.

National Stage of an International Application under 35 U.S.C. 371

If a timely submission to enter the national stage of an international application is compliant with the conditions of 35 U.S.C. 371 and other applicable requirements a Form PCT/DO/EO/903 indicating acceptance of the application as a national stage submission under 35 U.S.C. 371 will be issued in addition to the Filing Receipt, in due course.

New International Application Filed with the USPTO as a Receiving Office

If a new international application is being filed and the international application includes the necessary components for an international filing date (see PCT Article 11 and MPEP 1810), a Notification of the International Application Number and of the International Filing Date (Form PCT/RO/105) will be issued in due course, subject to prescriptions concerning national security, and the date shown on this Acknowledgement Receipt will establish the international filing date of the application.

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
13/651,534	10/15/2012	BASEL FATHI ABU-SHARKH	32387.02	7695
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PATENT LAW 8955 CENTER	BUILDING		HENDRICKSO	ON, STUART L
MANASSAS, V			ART UNIT	PAPER NUMBER
			1736	
			MAIL DATE	DELIVERY MODE
			06/12/2013	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No. 13/651,534	Applicant(s) ABU-SHARK	H, BASEL FATHI
Office Action Summary	Examiner STUART HENDRICKSON	Art Unit 1736	AIA (First Inventor to File) Status No
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondend	ce address
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period v - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE!	J. ely filed the mailing date of O (35 U.S.C. § 13	this communication.
Status			
1) Responsive to communication(s) filed on A declaration(s)/affidavit(s) under 37 CFR 1.1			
2a) This action is FINAL . 2b) ☑ This	action is non-final.		
3) An election was made by the applicant in response	•		ng the interview on
; the restriction requirement and election 4) Since this application is in condition for allowar closed in accordance with the practice under E	nce except for formal matters, pro	secution as t	o the merits is
Disposition of Claims			
5) Claim(s) 1-3, 6, 7, 11, 15-19 is/are pending in to 5a) Of the above claim(s) is/are withdraw 6) Claim(s) is/are allowed. 7) Claim(s) 1-3,6,7,11 and 15-19 is/are rejected. 8) Claim(s) is/are objected to. 9) Claim(s) are subject to restriction and/o * If any claims have been determined allowable, you may be el participating intellectual property office for the corresponding as http://www.uspto.gov/patents/init_events/pph/index.jsp or send Application Papers 10) The specification is objected to by the Examine 11) The drawing(s) filed on is/are: a) according to the drawing and trequest that any objection to the dependent drawing sheet(s) including the correct	vn from consideration. r election requirement. igible to benefit from the Patent Pros oplication. For more information, plea an inquiry to <u>PPHfeedback@uspto.g</u> r. epted or b) □ objected to by the Edrawing(s) be held in abeyance. See	se see lov. Examiner. 37 CFR 1.85((a).
Priority under 35 U.S.C. § 119 12) Acknowledgment is made of a claim for foreign Certified copies: a) All b) Some * c) None of the: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority document application from the International Bureau * See the attached detailed Office action for a list of Interim copies:	ts have been received. Its have been received in Application of the second in the sec	ion No ed in this Nat	, and the second
a) All b) Some c) None of the: Interi	im copies of the priority documen	ts have been	received.
Attachment(s)			
Notice of References Cited (PTO-892) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date	3)		

U.S. Patent and Trademark Office PTOL-326 (Rev. 03-13) Application/Control Number: 13/651,534 Page 2

Art Unit: 1736

The following is a quotation of 35 U.S.C. 112(b):

(B) CONCLUSION.—The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the inventor or a joint inventor regards as the invention.

The following is a quotation of 35 U.S.C. 112 (pre-AIA), second paragraph:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claims 1-3, 6, 7, 11, 15-19 are rejected under 35 U.S.C. 112(b) or 35 U.S.C. 112 (pre-AIA), second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which the inventor or a joint inventor, or for pre-AIA the applicant regards as the invention.

- A) In claim 11, 'a group consisting essentially of' is incorrect language.
- B) In claim 1, 'wherein the crystallized NaCl is further for formation' is unclear as to the steps and should probably be up a few lines in the claim. See also claim 15.

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:

- 1. Determining the scope and contents of the prior art.
- 2. Ascertaining the differences between the prior art and the claims at issue.
- 3. Resolving the level of ordinary skill in the pertinent art.
- 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.

Claims 1-3, 6, 11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Frasch 363952 taken with Mitkevich et al. 3682602, Abraham 4172017 and Olsen article.

Application/Control Number: 13/651,534

Art Unit: 1736

Frasch teaches a number of embodiments of the ammonia-soda process, and many sub-modules. Included are teachings of the base chemical reactions of the system, and pg. 3 line 20 teaches burning of limestone and recycling of ammonia in lines 90-95. The teachings of pgs. 1-6 are particularly relevant; see also claim 42.

Frasch does not teach the details of NaCl removal and product recovery, however Mitkevich does in col. 1-3 and the figure. Note the teaching of crystallization of NaCl and removal by centrifuge, as well as formation of 70-72% CaCl2.

Abraham outlines the general scheme of the process. Olsen teaches that recycling/capture of heat is a well-known expedient. Thus, recycling heated materials such as steam and chemicals such as ammonia are obvious for similar reasons- the economic efficiency of the process (note also pg. 3 line 70 of Frasch). Note also In re Boesch 205 USPQ 215.

Using the techniques of Mitkevich and Olsen in the process of Frasch, in the context of the scheme of Abraham, is an obvious expedient to make and recover the desired chemicals, and recovering the steam/water from Mitkevich and reusing it is similarly obvious to save on reagent cost and capture heat. Claim 2 is taught on Frasch pg. 3 lines 90-95, and is obvious in any event to remove fines from the system to avoid clogging and side-reactions.

The IDS contains an incorrect number, as do the filing papers. The parent application has been reviewed.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to STUART HENDRICKSON whose telephone number is (571)272-1351. The examiner can normally be reached on Monday-Friday from 9 to 5. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Silverman Stan, can be reached on 571-272-1358. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

/Stuart Hendrickson/

Primary Examiner, Art Unit 1736

Page 3

Application/Control No. Applicant(s)/Patent Under Reexamination 13/651,534 ABU-SHARKH, BASEL FATHI Notice of References Cited Examiner Art Unit Page 1 of 1 STUART HENDRICKSON 1736

U.S. PATENT DOCUMENTS

*		Document Number Country Code-Number-Kind Code	Date MM-YYYY	Name	Classification
*	Α	US-4,172,017	10-1979	Abraham, Bernard M.	205/367
*	В	US-3,682,602	08-1972	Mitkevich et al.	23/303
*	O	US-363,952	05-1887	Frasch	423/188
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	Е	US-			
	F	US-			
	G	US-			
	I	US-			
	_	US-			
	J	US-			
	K	US-			
	L	US-			
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FOREIGN PATENT DOCUMENTS

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NON-PATENT DOCUMENTS

*		Include as applicable: Author, Title Date, Publisher, Edition or Volume, Pertinent Pages)
	U	Olsen, 'Unit Processes and Principles of Chemical Engineering' Van Nostrand Inc. 7/5/32 pgs. 1-3.
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*A copy of this reference is not being furnished with this Office action. (See MPEP § 707.05(a).) Dates in MM-YYYY format are publication dates. Classifications may be US or foreign.

U.S. Patent and Trademark Office PTO-892 (Rev. 01-2001)

Notice of References Cited

Part of Paper No. 20130610

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Examiner Initials	DOCUMENT NUMBER	DATE	NAME	CLASS	SUBCLASS	FILING DATE	
Illudia	3,314,748	4/1967	Howard et al.				
	4,406,869	9/1983	Nakaya et al.				
	US 6,284,005 B1	9/2001	Hazen et al.				
	US 6,464,736 B1	10/2002	Hazen et al.				
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		FOREIG	N PATENT DOCUMENTS	<u>S</u>		Translat	tion
	DOCUMENT NUMBER	DATE	COUNTRY	CLASS	SUBCLASS	YES	NO
	CN 101717100 A	6/2010	China				
	CN 101708858 B	6/2011	China				
	WO 2011/138005 A1	11/2011	PCT				
	OTHER DOCUME	NTS (Inclu	ding Author, Title, Date,	Pertinent	Pages, etc	.)	
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Electronic Ack	knowledgement Receipt
EFS ID:	16269751
Application Number:	13651534
International Application Number:	
Confirmation Number:	7695
Title of Invention:	METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE
First Named Inventor/Applicant Name:	BASEL FATHI ABU-SHARKH
Customer Number:	37833
Filer:	Richard Jay Apley
Filer Authorized By:	
Attorney Docket Number:	32387.02
Receipt Date:	09-JUL-2013
Filing Date:	15-OCT-2012
Time Stamp:	19:16:02
Application Type:	Utility under 35 USC 111(a)

Payment information:

Submitted with Payment			no			
File Listin	g:					
Document Number	Document Description		File Name	File Size(Bytes)/ Message Digest	Multi Part /.zip	Pages (if appl.)
1			sharkhamdt-071013.pdf	241709	yes	11
				c9c70ba74cdf7c749901283173e5531fa999 c820		

	Multipart Description/PDF files in .zip description						
	Document Description	Start	End				
	Amendment/Req. Reconsideration-After Non-Final Reject	1	10				
	Information Disclosure Statement (IDS) Form (SB08)	11	11				
Warnings:		1					
Information:							
	Total Files Size (in bytes):	24	1709				

This Acknowledgement Receipt evidences receipt on the noted date by the USPTO of the indicated documents, characterized by the applicant, and including page counts, where applicable. It serves as evidence of receipt similar to a Post Card, as described in MPEP 503.

New Applications Under 35 U.S.C. 111

If a new application is being filed and the application includes the necessary components for a filing date (see 37 CFR 1.53(b)-(d) and MPEP 506), a Filing Receipt (37 CFR 1.54) will be issued in due course and the date shown on this Acknowledgement Receipt will establish the filing date of the application.

National Stage of an International Application under 35 U.S.C. 371

If a timely submission to enter the national stage of an international application is compliant with the conditions of 35 U.S.C. 371 and other applicable requirements a Form PCT/DO/EO/903 indicating acceptance of the application as a national stage submission under 35 U.S.C. 371 will be issued in addition to the Filing Receipt, in due course.

New International Application Filed with the USPTO as a Receiving Office

If a new international application is being filed and the international application includes the necessary components for an international filing date (see PCT Article 11 and MPEP 1810), a Notification of the International Application Number and of the International Filing Date (Form PCT/RO/105) will be issued in due course, subject to prescriptions concerning national security, and the date shown on this Acknowledgement Receipt will establish the international filing date of the application.

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN THE PATENT APPLICATION OF:

APPLICANT:

BASEL FATHI ABU-SHARKH

SERIAL NO:

13/651,534

ART UNIT: 1736

FILED:

October 15, 2012

EXAMINER: STUART HENDRICKSON

FOR:

METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

MAIL STOP AMENDMENT COMMISSIONER FOR PATENTS P.O. BOX 1450 ALEXANDRIA, VA 22313-1450

AMENDMENT AND RESPONSE

Sir:

This communication is responsive to the Office Action dated June 12, 2013, the time for responding thereto being on or before July 12, 2013.

Please amend the above-identified application as follows:

Amendments to the Claims are reflected in the listing of claims, which begin on page 2 of this paper.

Remarks/Arguments begin on page 9 of this paper.

Application Serial No.: 13/651,534,

Art Unit: 1736

IN THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1. (*Currently Amended*) A method of producing soda ash and calcium chloride, comprising the steps of:

providing a source of brine;

providing a source of gaseous ammonia;

ammoniating brine with gaseous ammonia to form ammoniated brine;

heating limestone to produce calcium oxide and carbon dioxide;

reacting the ammoniated brine with the carbon dioxide produced by the step of heating the limestone to produce sodium bicarbonate, ammonium chloride and a brine effluent;

calcining the sodium bicarbonate to decompose the sodium bicarbonate to produce soda ash and gaseous carbon dioxide;

reacting the calcium oxide with the ammonium chloride and brine effluent to produce calcium chloride, brine effluent, and ammonia;

wherein said step of reacting the calcium oxide with the ammonium chloride and brine effluent comprises reacting dry calcium oxide with the ammonium chloride and brine effluent without slaking the calcium oxide produced by heating the limestone;

recycling the ammonia to be used in the step of ammoniating the brine; and

recycling the water from the brine effluent to be used in the step of ammoniating the brine by crystallizing sodium chloride from the mixture of calcium chloride and brine effluent,

Application Serial No.: 13/651,534, Art Unit: 1736

separating the crystallized sodium chloride from the effluent by centrifuging the effluent, and recycling the crystallized sodium chloride;

evaporating any water remaining to produce water vapor;

recovering the produced calcium chloride;

recycling the water vapor and condensing into water;

wherein the crystallized sodium chloride is further <u>used</u> for the [[formation]] <u>providing</u> of fresh brine <u>by combining with the condensed water</u> to continue the method;

collecting the produced calcium chloride;

separating residual salt; and

forming an approximately 77 wt% solution of calcium chloride flakes.

Claim 2. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 1, further comprising the step of filtering the mixture of sodium bicarbonate, ammonium chloride, and brine prior to said calcining step, the brine and soluble ammonium chloride being removed for recovery of sodium chloride and ammonia.

Claim 3. (*Original*) The method of producing soda ash and calcium chloride as recited in claim 2, wherein said step of calcining the sodium bicarbonate comprises heating the filtered sodium bicarbonate to a temperature sufficient to decompose the sodium bicarbonate.

Claims 4-5. (Canceled)

Application Serial No.: 13/651,534,

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Claim 6. (*Previously Amended*) The method of producing soda ash and calcium chloride as recited in claim 1, further comprising the steps of condensing the water vapor and recycling the condensed water vapor for the formation of fresh brine with the recycled sodium chloride.

Claims 7-10. (Canceled)

Claim 11. (*Currently Amended*) A method of producing soda ash and calcium chloride, comprising the steps of:

mixing sodium chloride and water to form fresh brine;

providing ammonia gas;

bubbling the ammonia gas through the fresh brine to form ammoniated brine;

heating limestone in a lime kiln to produce dry calcium oxide and carbon dioxide;

bubbling the carbon dioxide through the ammoniated brine in a carbonation tower to produce sodium bicarbonate, ammonium chloride, and a brine effluent, the sodium bicarbonate precipitating in the brine effluent and the ammonium chloride being soluble in the brine effluent;

filtering the brine effluent to remove the precipitated sodium bicarbonate;

calcining the filtered sodium bicarbonate at a temperature sufficient to decompose the sodium bicarbonate to form soda ash as a major product;

reacting the dry calcium oxide with the filtered brine effluent to produce ammonia gas and a brine effluent containing calcium chloride;

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wherein said step of reacting the dry calcium oxide with the filtered brine effluent to

produce ammonia gas and a brine effluent containing calcium chloride comprises reacting dry

calcium oxide with the ammonium chloride and brine effluent without slaking the calcium oxide

produced by heating the limestone;

recycling the ammonia gas produced by the reacting step to form additional ammoniated brine using the bubbling ammonia step;

crystallizing sodium chloride in the brine effluent;

centrifuging the brine effluent to separate the crystallized sodium chloride from the brine effluent;

recycling the separated crystallized sodium chloride to form additional fresh brine using the mixing step;

evaporating water from the effluent to form water vapor and to recover calcium chloride as a major product;

collecting the produced calcium chloride;

separating residual salt therefrom;

forming a solution;

wherein the solution is solution is selected from a group consisting [[essentially]] of an approximately 77 wt% solution of calcium chloride flakes, and an approximately 95 wt% solution of calcium chloride granules; and

recycling the water vapor to form addition fresh brine using the mixing step; whereby all reactants are recycled, leaving substantially no waste to discharge.

Application Serial No.: 13/651,534, Art Unit: 1736

Claims 12-14. (Canceled)

Claim 15. (*Currently Amended*) A method of producing soda ash and calcium chloride, comprising the steps of:

providing a source of brine;

providing a source of gaseous ammonia;

ammoniating brine with gaseous ammonia to form ammoniated brine;

heating limestone to produce calcium oxide and carbon dioxide;

reacting the ammoniated brine with the carbon dioxide produced by the step of heating the limestone to produce sodium bicarbonate, ammonium chloride and a brine effluent;

calcining the sodium bicarbonate to decompose the sodium bicarbonate to produce soda ash and gaseous carbon dioxide;

reacting the calcium oxide with the ammonium chloride and brine effluent to produce calcium chloride, brine effluent, and ammonia;

recycling the ammonia to be used in the step of ammoniating the brine; and recycling the water from the brine effluent to be used in the step of ammoniating the brine by crystallizing sodium chloride from the mixture of calcium chloride and brine effluent, separating the crystallized sodium chloride from the effluent by centrifuging the effluent, and recycling the crystallized sodium chloride;

evaporating any water remaining to produce water vapor;

Application Serial No.: 13/651,534, Art Unit: 1736

recovering the produced calcium chloride;

recycling the water vapor and condensing into water;

wherein the crystallized sodium chloride is further <u>used</u> for the [[formation]] <u>providing</u> of fresh brine by combining with the <u>condensed water</u> to continue the method;

collecting the produced calcium chloride;

separating residual salt; and

forming an approximately 95 wt% solution of calcium chloride granules.

Claim 16. (*Previously Presented*) The method of producing soda ash and calcium chloride as recited in claim 15, further comprising the step of filtering the mixture of sodium bicarbonate, ammonium chloride, and brine prior to said calcining step, the brine and soluble ammonium chloride being removed for recovery of sodium chloride and ammonia.

Claim 17. (*Previously Presented*) The method of producing soda ash and calcium chloride as recited in claim 16, wherein said step of calcining the sodium bicarbonate comprises heating the filtered sodium bicarbonate to a temperature sufficient to decompose the sodium bicarbonate.

Claim 18. (*Previously Presented*) The method of producing soda ash and calcium chloride as recited in claim 15, further comprising the steps of:

condensing the water vapor;

Application Serial No.: 13/651,534, Art Unit: 1736

recycling the condensed water vapor; and forming fresh brine with the recycled sodium chloride.

Claim 19. (*Previously Presented*) The method of producing soda ash and calcium chloride as recited in claim 15, wherein said step of reacting the calcium oxide with the ammonium chloride and brine effluent by reacting dry calcium oxide with the ammonium chloride and brine effluent without slaking the calcium oxide produced by heating the limestone.

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Art Unit: 1736

REMARKS

By the present amendment, Applicant has amended Claims 1, 11, and 15, and canceled

Claim 7. Claims 1-3, 6, 11, and 15-19 remain pending in the present application. Claims 1, 11, and

15 are independent claims.

In the recent Office Action the Examiner rejected Claims 1-3, 6, 7, 11, and 15-19 under 35

U.S.C. § 112, second paragraph, as being indefinite. Applicant has amended independent Claims 1,

11, and 15 in accordance with the Examiner's suggestions and observations. Applicant respectfully

submits that Claims 1-3, 6, 11, and 15-19, as amended, meet the specific requirements of 35 U.S.C. §

112, second paragraph. The indication by the Examiner that Claim 7 would be allowable if rewritten

in independent form including all of the limitations of the base claim, and Claims 15-19, would be

allowable if Claim 15 was rewritten to overcome the rejection under 35 U.S.C. § 112, second

paragraph, is noted with appreciation.

Applicant has amended independent Claim 1 to incorporate the allowable subject matter of

dependent Claim 7, now canceled. In addition, Applicant has amended independent Claims 1, 11,

and 15 in accordance with the Examiner's suggestions and observations. Applicant respectfully

submits that for at least these reasons, amended independent Claims 1, 11, and 15 and their

respective dependent Claims, are allowable over the prior art applied of record.

The Examiner rejected Claims 1-3, 6, and 11 under 35 U.S.C. 103(a) as being unpatentable

over Frasch (US 363,952) in view of the combined teachings of Mitkevich et al. (US 3,682,602),

Abraham (US 4,172,017), and Olsen (Pub.). This rejection is respectfully traversed. However, in

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China Chengda, EX1009, p. 105

Application Serial No.: 13/651,534,

Art Unit: 1736

order to advance the prosecution of this application, Applicant has amended independent Claims 1

and 11 by incorporating the limitation of Claim 7, now canceled. The amendments to Claims 1 and

11 now render this rejection moot. Applicant respectfully submits that Claims 1-3, 6, 11, and 15-19

are allowable over the relied upon prior art of record, and a Notice to that effect is earnestly solicited.

For the foregoing reasons, Applicant respectfully submits that the present application is in

condition for allowance. If such is not the case, the Examiner is requested to kindly contact the

undersigned in an effort to satisfactorily conclude the prosecution of this application.

Applicant has attached herewith a corrected and completed IDS Form 1449, as filed with the

parent Application No. 13/402,783. Applicant appreciates that the Examiner has indicated that the

cited references were reviewed per the parent case.

Any additional fees may be charged to Deposit Account No. 12-1662 of the undersigned.

Respectfully submitted,

Richard J. Apley

Registration No. 51,316

(703) 486-1000

RJA:wse

Attachments: Form 1449

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number

P	ATENT APPL		E DETI	Application	or Docket Number /651,534	Filing Date 10/15/2012 To be Mailed							
ENTITY: LARGE SMALL MICRO													
APPLICATION AS FILED – PART I (Column 1) (Column 2)													
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H	FOR	N	IUMBER FII				RATE (\$)	FEE (\$)					
Ľ	BASIC FEE (37 CFR 1.16(a), (b), o	or (c))	N/A	N/A			N/A						
Ш	SEARCH FEE (37 CFR 1.16(k), (i), o	or (m))	N/A		N/A		N/A						
	EXAMINATION FE (37 CFR 1.16(o), (p), (c)		N/A		N/A		N/A						
	ΓAL CLAIMS CFR 1.16(i))		minus 20 = *				X \$ =						
	EPENDENT CLAIM CFR 1.16(h))	S	minus 3 = *				X \$ =						
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* If t	MULTIPLE DEPEN			477			TOTAL						
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APPLICATION AS AMENDED – PART II													
		(Column 1)											
:NT	07/09/2013	CLAIMS REMAINING AFTER AMENDMENT		HIGHEST NUMBER PREVIOUSLY PAID FOR	PRESENT EX	ΓR A	RATE (\$)	ADDITIONAL FEE (\$)					
ME	Total (37 CFR 1.16(i))	* 10	Minus	** 20	= 0		× \$40 =	0					
AMENDMENT	Independent (37 CFR 1.16(h))	* 3	Minus	***3	= 0		x \$210 =	0					
AM	Application Si	ze Fee (37 CFR	1.16(s))										
	FIRST PRESEN	ITATION OF MULT	PLE DEPEN										
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		(Column 1)		(Column 2)	(Column 3)								
AMENDMENT		CLAIMS REMAINING AFTER AMENDMENT		HIGHEST NUMBER PREVIOUSLY PAID FOR	PRESENT EX	TRA	RATE (\$)	ADDITIONAL FEE (\$)					
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	Application Si	ze Fee (37 CFR	1.16(s))										
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					TOTAL ADD'L FE								
** If *** I	* If the entry in column 1 is less than the entry in column 2, write "0" in column 3. ** If the "Highest Number Previously Paid For" IN THIS SPACE is less than 20, enter "20". *** If the "Highest Number Previously Paid For" IN THIS SPACE is less than 3, enter "3". The "Highest Number Previously Paid For" (Total or Independent) is the highest number found in the appropriate box in column 1.												

This collection of information is required by 37 CFR 1.16. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS

ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.

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NOTICE OF ALLOWANCE AND FEE(S) DUE

27833 7590 09/05/2013 LITMAN LAW OFFICES, LTD. PATENT LAW BUILDING 8955 CENTER STREET MANASSAS, VA 20110 EXAMINER
HENDRICKSON, STUART L

ART UNIT PAPER NUMBER

1736

DATE MAILED: 09/05/2013

APPLICATION NO. FILING DATE FIRST NAMED INVENTOR ATTORNEY DOCKET NO. CONFIRMATION NO. 13/651,534 10/15/2012 BASEL FATHI ABU-SHARKH 32387.02 7695

TITLE OF INVENTION: METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

APPLN. TYPE	ENTITY STATUS	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	SMALL	\$890	\$0	\$0	\$890	12/05/2013

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION ON THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

I. Review the ENTITY STATUS shown above. If the ENTITY STATUS is shown as SMALL or MICRO, verify whether entitlement to that entity status still applies.

If the ENTITY STATUS is the same as shown above, pay the TOTAL FEE(S) DUE shown above.

If the ENTITY STATUS is changed from that shown above, on PART B - FEE(S) TRANSMITTAL, complete section number 5 titled "Change in Entity Status (from status indicated above)".

For purposes of this notice, small entity fees are 1/2 the amount of undiscounted fees, and micro entity fees are 1/2 the amount of small entity fees.

II. PART B - FEE(S) TRANSMITTAL, or its equivalent, must be completed and returned to the United States Patent and Trademark Office (USPTO) with your ISSUE FEE and PUBLICATION FEE (if required). If you are charging the fee(s) to your deposit account, section "4b" of Part B - Fee(s) Transmittal should be completed and an extra copy of the form should be submitted. If an equivalent of Part B is filed, a request to reapply a previously paid issue fee must be clearly made, and delays in processing may occur due to the difficulty in recognizing the paper as an equivalent of Part B.

III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Mail Stop ISSUE FEE

Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450

or Fax (571)-273-2885

INSTRUCTIONS: This form should be used for transmitting the ISSUE FEE and PUBLICATION FEE (if required). Blocks 1 through 5 should be completed where appropriate. All further correspondence including the Patent, advance orders and notification of maintenance fees will be mailed to the current correspondence address as indicated unless corrected below or directed otherwise in Block 1, by (a) specifying a new correspondence address; and/or (b) indicating a separate "FEE ADDRESS" for maintenance fees will be mailed to the current correspondence address; and/or (b) indicating a separate "FEE ADDRESS" for maintenance fees will fee the property of the maintenance fee notifications.

Dublication Fee (No small entity discount permitted)

Advance Order - # of Copies

☐ Issue Fee

CURRENT CORRESPOND	Fee(Note: A certificate of mailing can only be used for domestic mailings of the Fee(s) Transmittal. This certificate cannot be used for any other accompanying papers. Each additional paper, such as an assignment or formal drawing, mushave its own certificate of mailing or transmission. Certificate of Mailing or Transmission I hereby certify that this Fee(s) Transmittal is being deposited with the United States Postal Service with sufficient postage for first class mail in an envelope addressed to the Mail Stop ISSUE FEE address above, or being facsimile transmitted to the USPTO (571) 273-2885, on the date indicated below.					
37833 LITMAN LAV PATENT LAW	I her State addr trans						
8955 CENTER MANASSAS, V							(Depositor's name)
,							(Signature)
							(Date)
APPLICATION NO.	FILING DATE		FIRST NAMED INVENTOR		ATTORN	EY DOCKET NO.	CONFIRMATION NO.
13/651,534	10/15/2012	BA	ASEL FATHI ABU-SHAR	KH		32387.02	7695
APPLN. TYPE	ENTITY STATUS	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSU	E FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	SMALL	\$890	\$0	\$0	\$890		12/05/2013
EXAM	IINER	ART UNIT	CLASS-SUBCLASS				
HENDRICKSO	ON, STUART L	1736	423-427000				
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Change of corresp	ondence address (or Cha B/122) attached.	inge of Correspondence	or agents OR, alternativ	vely,	,	_	
☐ "Fee Address" ind	lication (or "Fee Address 22 or more recent) attach	" Indication form	(2) the name of a single registered attorney or a 2 registered patent atto- listed, no name will be	igent) and the name rneys or agents. If	member es of up to no name i	a 2 o s 3	
3. ASSIGNEE NAME A	ND RESIDENCE DATA	A TO BE PRINTED ON T	THE PATENT (print or typ	pe)			
PLEASE NOTE: Un recordation as set fort	less an assignee is ident th in 37 CFR 3.11. Com	ified below, no assignee pletion of this form is NO	data will appear on the pa T a substitute for filing an	atent. If an assign	ee is iden	tified below, the do	ocument has been filed for
(A) NAME OF ASSI		•	(B) RESIDENCE: (CITY	-			
Please check the appropr	riate assignee category or	categories (will not be pr	rinted on the patent):	Individual 🖵 Co	orporation	or other private gro	up entity Government
4a. The following fee(s) Issue Fee	are submitted:	41	o. Payment of Fee(s): (Plea	se first reapply ar	ıy previoi	usly paid issue fee s	shown above)

The Director is hereby authorized to charge the required fee(s), any deficiency, or credit any overpayment, to Deposit Account Number ______ (enclose an extra copy of this form).

Page 2 of 4

Payment by credit card. Form PTO-2038 is attached.

5. Change in Entity Status (from status indicated above)	
Applicant certifying micro entity status. See 37 CFR 1.29	NOTE: Absent a valid certification of Micro Entity Status (see form PTO/SB/15A and 15B), issue fee payment in the micro entity amount will not be accepted at the risk of application abandonment.
☐ Applicant asserting small entity status. See 37 CFR 1.27	<u>NOTE:</u> If the application was previously under micro entity status, checking this box will be taken to be a notification of loss of entitlement to micro entity status.
Applicant changing to regular undiscounted fee status.	<u>NOTE:</u> Checking this box will be taken to be a notification of loss of entitlement to small or micro entity status, as applicable.
NOTE: The Issue Fee and Publication Fee (if required) will not be acc interest as shown by the records of the United States Patent and Trade	epted from anyone other than the applicant; a registered attorney or agent; or the assignee or other party in mark Office.
Authorized Signature	Date
Typed or printed name	Registration No.
an application. Confidentiality is governed by 35 U.S.C. 122 and 37 (mation is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) CFR 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and vary depending upon the individual case. Any comments on the amount of time you require to complete to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450,
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United States Patent and Trademark Office

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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
13/651,534	13/651,534 10/15/2012 BASEL FATHI ABU-SHARKH		32387.02	7695	
37833 75	90 09/05/2013		EXAM	INER	
LITMAN LAW	,		HENDRICKSC	N, STUART L	
PATENT LAW BU	-				
8955 CENTER ST	REET		ART UNIT	PAPER NUMBER	
MANASSAS, VA	20110		1736		

DATE MAILED: 09/05/2013

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 0 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 0 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Privacy Act Statement

The Privacy Act of 1974 (P.L. 93-579) requires that you be given certain information in connection with your submission of the attached form related to a patent application or patent. Accordingly, pursuant to the requirements of the Act, please be advised that: (1) the general authority for the collection of this information is 35 U.S.C. 2(b)(2); (2) furnishing of the information solicited is voluntary; and (3) the principal purpose for which the information is used by the U.S. Patent and Trademark Office is to process and/or examine your submission related to a patent application or patent. If you do not furnish the requested information, the U.S. Patent and Trademark Office may not be able to process and/or examine your submission, which may result in termination of proceedings or abandonment of the application or expiration of the patent.

The information provided by you in this form will be subject to the following routine uses:

- 1. The information on this form will be treated confidentially to the extent allowed under the Freedom of Information Act (5 U.S.C. 552) and the Privacy Act (5 U.S.C 552a). Records from this system of records may be disclosed to the Department of Justice to determine whether disclosure of these records is required by the Freedom of Information Act.
- 2. A record from this system of records may be disclosed, as a routine use, in the course of presenting evidence to a court, magistrate, or administrative tribunal, including disclosures to opposing counsel in the course of settlement negotiations.
- 3. A record in this system of records may be disclosed, as a routine use, to a Member of Congress submitting a request involving an individual, to whom the record pertains, when the individual has requested assistance from the Member with respect to the subject matter of the record.
- 4. A record in this system of records may be disclosed, as a routine use, to a contractor of the Agency having need for the information in order to perform a contract. Recipients of information shall be required to comply with the requirements of the Privacy Act of 1974, as amended, pursuant to 5 U.S.C. 552a(m).
- 5. A record related to an International Application filed under the Patent Cooperation Treaty in this system of records may be disclosed, as a routine use, to the International Bureau of the World Intellectual Property Organization, pursuant to the Patent Cooperation Treaty.
- 6. A record in this system of records may be disclosed, as a routine use, to another federal agency for purposes of National Security review (35 U.S.C. 181) and for review pursuant to the Atomic Energy Act (42 U.S.C. 218(c)).
- 7. A record from this system of records may be disclosed, as a routine use, to the Administrator, General Services, or his/her designee, during an inspection of records conducted by GSA as part of that agency's responsibility to recommend improvements in records management practices and programs, under authority of 44 U.S.C. 2904 and 2906. Such disclosure shall be made in accordance with the GSA regulations governing inspection of records for this purpose, and any other relevant (i.e., GSA or Commerce) directive. Such disclosure shall not be used to make determinations about individuals.
- 8. A record from this system of records may be disclosed, as a routine use, to the public after either publication of the application pursuant to 35 U.S.C. 122(b) or issuance of a patent pursuant to 35 U.S.C. 151. Further, a record may be disclosed, subject to the limitations of 37 CFR 1.14, as a routine use, to the public if the record was filed in an application which became abandoned or in which the proceedings were terminated and which application is referenced by either a published application, an application open to public inspection or an issued patent.
- 9. A record from this system of records may be disclosed, as a routine use, to a Federal, State, or local law enforcement agency, if the USPTO becomes aware of a violation or potential violation of law or regulation.

	Application No. 13/651,534	Applicant(s)	H, BASEL FATHI
Notice of Allowability	Examiner STUART HENDRICKSON	Art Unit 1736	AIA (First Inventor to File) Status
The MAILING DATE of this communication appear All claims being allowable, PROSECUTION ON THE MERITS IS (herewith (or previously mailed), a Notice of Allowance (PTOL-85) of NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIC of the Office or upon petition by the applicant. See 37 CFR 1.313	OR REMAINS) CLOSED in this app or other appropriate communication GHTS. This application is subject to	lication. If not i will be mailed i	included n due course. THIS
 This communication is responsive to <u>papers filed 7/9/13</u>. A declaration(s)/affidavit(s) under 37 CFR 1.130(b) was/ 	were filed on		
 An election was made by the applicant in response to a restr requirement and election have been incorporated into this ac 		ne interview on	; the restriction
3. The allowed claim(s) is/are 1-3,6,11 and 15-19 . As a result o Prosecution Highway program at a participating intellectual please see http://www.uspto.gov/patents/init_events/pph/indeg.	property office for the corresponding	g application. F	or more information,
4. ☐ Acknowledgment is made of a claim for foreign priority under	35 U.S.C. § 119(a)-(d) or (f).		
Certified copies: a) ☐ All b) ☐ Some *c) ☐ None of the: 1. ☐ Certified copies of the priority documents have 2. ☐ Certified copies of the priority documents have 3. ☐ Copies of the certified copies of the priority doc International Bureau (PCT Rule 17.2(a)). * Certified copies not received:	been received in Application No		pplication from the
Applicant has THREE MONTHS FROM THE "MAILING DATE" on noted below. Failure to timely comply will result in ABANDONMETHIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		complying with t	the requirements
5. CORRECTED DRAWINGS (as "replacement sheets") must	be submitted.		
including changes required by the attached Examiner's Paper No./Mail Date			
Identifying indicia such as the application number (see 37 CFR 1.8 each sheet. Replacement sheet(s) should be labeled as such in the			not the back) of
6. ☐ DEPOSIT OF and/or INFORMATION about the deposit of BI attached Examiner's comment regarding REQUIREMENT FO			ne
Attachment(s) 1. ☐ Notice of References Cited (PTO-892) 2. ☑ Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date 3. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material 4. ☐ Interview Summary (PTO-413), Paper No./Mail Date	5. ☐ Examiner's Amendr 6. ☐ Examiner's Stateme 7. ☐ Other		for Allowance
/Stuart Hendrickson/ Primary Examiner, Art Unit 1736			

U.S. Patent and Trademark Office PTOL-37 (Rev. 08-13)

Notice of Allowability

Part of Paper No./Mail Date 20130830

FORM PTO-1449 U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE		ATTY DOCKET NO. 32387.00	SERIAL	SERIAL NO.				
INFORM	MATION DISCLOSURE C IN AN APPLICATION	ITATION	APPLICANT Basel Fathi ABU-SHARKH					
(Use several sheets if necessary)			FILING DATE	GROUP				
		U.S. f	PATENT DOCUMENTS					
Examiner Initials	DOCUMENT NUMBER	DATE	NAME	CLASS	SUBCLASS	FILING If appro		
/S.H./	3,314,748	4/1967	Howard et al.			,		
1	4,406,869	9/1983	Nakaya et al.					
	US 6,284,005 B1	9/2001	Hazen et al.					
V	US 6,464,736 B1	10/2002	Hazen et al.				,	
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		FOREIG	N PATENT DOCUMENT	S				
/S.H./	DOCUMENT NUMBER	DATE	COUNTRY	CLASS	SUBCLASS	Trans YES	lation NO	
/S.H./	CN 101717100 A	6/2010	China			.,		
/S H /	CN 101708858 B	6/2011	China					
/S.H./	WO 2011/138005 A1	11/2011	PCT					
	OTHER DOCUME	VTS (Includ	ding Author, Title, Date,	Pertinent	Pages, etc.	.)		
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/S.H./	printed on December	18, 2011; nc	rp://waterpran.state.iif.ac/p	2007, ga 0007,	, , , , , , , , , , , , , , , , , , , ,			
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EXAMINER /Stuart Hendrickson/		DATE CONSIDERI	ĒD					
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			whather or not citation i	ie in confor	nance with	MPFF	609	
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	Application/Control No.	Applicant(s)/Patent Under Reexamination
Issue Classification	13651534	ABU-SHARKH, BASEL FATHI
	Examiner	Art Unit
	STUART HENDRICKSON	1736

CPC								
Symbol		Туре	Version					
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	1							
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CPC Combination Sets										
Symbol	Туре	Set	Ranking	Version						

NONE		Total Claims Allowed:			
(Assistant Examiner)	(Date)	10			
/STUART HENDRICKSON/ Primary Examiner.Art Unit 1736	8/30/13	O.G. Print Claim(s)	O.G. Print Figure		
(Primary Examiner)	(Date)	1	NONE		

U.S. Patent and Trademark Office Part of Paper No. 20130830

	Application/Control No.	Applicant(s)/Patent Under Reexamination
Issue Classification	13651534	ABU-SHARKH, BASEL FATHI
	Examiner	Art Unit
	STUART HENDRICKSON	1736

US ORIGINAL CLASSIFICATION					INTERNATIONAL CLASSIFICATION						TION		
	CLASS		:	SUBCLASS					С	LAIMED		NO	N-CLAIMED
423			427			С	0	1	D	7 / 12 (2006.01.01)			
CROSS REFERENCE(S)													
CLASS	SUI	BCLASS (ON	SUBCLAS	S PER BLO	CK)								
423	423												
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						⊢							

NONE	Total Claims Allowed:				
(Assistant Examiner)	(Date)	10			
/STUART HENDRICKSON/ Primary Examiner.Art Unit 1736	8/30/13	O.G. Print Claim(s)	O.G. Print Figure		
(Primary Examiner)	(Date)	1	NONE		

U.S. Patent and Trademark Office Part of Paper No. 20130830

	Application/Control No.	Applicant(s)/Patent Under Reexamination
Issue Classification	13651534	ABU-SHARKH, BASEL FATHI
	Examiner	Art Unit
	STUART HENDRICKSON	1736

\boxtimes	Claims re	numbere	d in the s	ame orde	r as prese	ented by a	applicant		СР	A [] T.D.		R.1.	47	
Final	Original	Final	Original	Final	Original	Final	Original	Final	Original	Final	Original	Final	Original	Final	Origina

NONE		Total Clain	ns Allowed:
(Assistant Examiner)	(Date)	1	0
/STUART HENDRICKSON/ Primary Examiner.Art Unit 1736	8/30/13	O.G. Print Claim(s)	O.G. Print Figure
(Primary Examiner)	(Date)	1	NONE

U.S. Patent and Trademark Office Part of Paper No. 20130830



UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

BIB DATA SHEET

CONFIRMATION NO. 7695

SERIAL NUME	BER	FILING or DATI			CLASS	GROUP ART	UNIT	ATTORNEY DOCKET	
13/651,534	1	10/15/2	_		423	1736		32387.02	
		RULI							
	APPLICANTS BASEL FATHI ABU-SHARKH, AL-KHOBAR, SAUDI ARABIA;								
** CONTINUING This applic		\ ************ s a CON of 1			2/2012				
** FOREIGN AP	PLICA	TIONS *****	*****	*****	*				
** IF REQUIRE 11/02/201		EIGN FILING	LICENS	E GRA	ANTED ** ** SMA	LL ENTITY **			
Foreign Priority claimed		Yes No	☐ Met af Allowa	ter ince	STATE OR COUNTRY	SHEETS DRAWINGS	TOT.		INDEPENDENT CLAIMS
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ADDRESS									
PATENT L 8955 CEN MANASSA	LITMAN LAW OFFICES, LTD. PATENT LAW BUILDING 8955 CENTER STREET MANASSAS, VA 20110 UNITED STATES								
TITLE									
METHOD	OF PR	RODUCING S	ODA ASH	AND	CALCIUM CHLC	RIDE			
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	EEEQ.	Authority has	hoon give	n in D	anar	☐ 1.16 F	ees (Fil	ing)	
FILING FEE I		•	•		apei EPOSIT ACCOU N	NT 1.17 F	ees (Pr	ocessi	ng Ext. of time)
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☐ Other									
						☐ Credi	t		

Search Notes

Application/Control No.	Applicant(s)/Patent Under Reexamination
13651534	ABU-SHARKH, BASEL FATHI
Examiner	Art Unit
STUART HENDRICKSON	1736

CPC- SEARCHED		
Symbol	Date	Examiner

CPC COMBINATION SETS - SEARC	CHED	
Symbol	Date	Examiner

	US CLASSIFICATION SEARCH	ED	
Class	Subclass	Date	Examiner
423	423	8/30/13	SLH
423	427	8/30/13	SLH

SEARC	CH NOTES		
Search Notes		Date	Examiner
inventor search		8/30/13	SLH

	INTERFERENCE SEARCH		
US Class/ CPC Symbol	US Subclass / CPC Group	Date	Examiner
all	above	8/30/13	SLH

PART B - FEE(S) TRANSMITTAL

Complete and send this form, together with applicable fee(s), to: Mail Mail Stop ISSUE FEE

Mail Stop 18SUE FEE
Commissioner for Patents
P.O. Box 1450
Alexandria, Virginia 22313-1450

or <u>Fax</u> (571)-273-2885

INSTRUCTIONS: This form should be used for transmitting the ISSUE FEE and PUBLICATION FEE (if required). Blocks 1 through 5 should be completed where appropriate. All further correspondence including the Patent, advance orders and notification of maintenance fees will be mailed to the current correspondence address as indicated unless corrected below or directed otherwise in Block 1, by (a) specifying a new correspondence address; and/or (b) indicating a separate "FEE ADDRESS" for maintenance fee notifications.

Note: A certificate of mailing can only be used for domestic mailings of the Fee(s) Transmittal. This certificate cannot be used for any other accompanying papers. Each additional paper, such as an assignment or formal drawing, must have its own certificate of mailing or transmission. CURRENT CORRESPONDENCE ADDRESS (Note: Use Block 1 for any change of address) Certificate of Mailing or Transmission I hereby certify that this Fee(s) Transmittal is being deposited with the United States Postal Service with sufficient postage for first class mail in an envelope addressed to the Mail Stop ISSUE FEE address above, or being facsimile transmitted to the USPTO (571) 273-2885, on the date indicated below. 37833 7590 09/05/2013 LITMAN LAW OFFICES, LTD. PATENT LAW BUILDING 8955 CENTER STREET (Depositor's name MANASSAS, VA 20110 (Signature) ATTORNEY DOCKET NO. CONFIRMATION NO. APPLICATION NO. FILING DATE FIRST NAMED INVENTOR BASEL FATHI ABU-SHARKH 32387.02 10/15/2012 13/651.534 TITLE OF INVENTION: METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE PUBLICATION FEE DUE PREV, PAID ISSUE FEE TOTAL FEE(S) DUE DATE DUE APPLN. TYPE ENTITY STATUS ISSUE FEE DUE 12/05/2013 nonprovisional SMALL \$890 \$0 CLASS-SUBCLASS EXAMINER ART UNIT HENDRICKSON, STUART L 1736 423-427000 Change of correspondence address or indication of "Fee Address" (37 CFR 1.363). 2. For printing on the patent front page, list Richard C Litman (1) the names of up to 3 registered patent attorneys or agents OR, alternatively, ☐ Change of correspondence address (or Change of Correspondence Address form PTO/SB/122) attached. (2) the name of a single firm (having as a member a registered attorney or agent) and the names of up to 2 registered patent attorneys or agents. If no name is listed, no name will be printed. "Fee Address" indication (or "Fee Address" Indication form PTO/SB/47; Rev 03-02 or more recent) attached. Use of a Customer Number is required. 3. ASSIGNEE NAME AND RESIDENCE DATA TO BE PRINTED ON THE PATENT (print or type) PLEASE NOTE: Unless an assignee is identified below, no assignee data will appear on the patent. If an assignee is identified below, the document has been filed for recordation as set forth in 37 CFR 3.11. Completion of this form is NOT a substitute for filing an assignment. (B) RESIDENCE: (CITY and STATE OR COUNTRY) (A) NAME OF ASSIGNEE Please check the appropriate assignee category or categories (will not be printed on the patent): 🔲 Individual 🚨 Corporation or other private group entity 🚨 Government 4b. Payment of Fee(s): (Please first reapply any previously paid issue fee shown above) 4a. The following fee(s) are submitted: Issue Fee A check is enclosed. Publication Fee (No small entity discount permitted) Payment by credit card. The Director is hereby authorized to charge the required fee(s), any deficiency, or credit any overpayment, to Deposit Account Number _______(enclose an extra copy of this form). Advance Order - # of Copies

5. Change in Entity Status (from status indicated above)			
Applicant certifying micro entity status. See 37 CFR 1.29	NOTE: Absent a valid certification of Micro Entity Status (see form PTO/SB/15A and 15B), issue fee payment in the micro entity amount will not be accepted at the risk of application abandonment		
Applicant asserting small entity status. See 37 CFR 1.27	NOTE: If the application was previously under micro entity status, checking this box will be taken to be a notification of loss of entitlement to micro entity status.		
Applicant changing to regular undiscounted fee status.	NOTE: Checking this box will be taken to be a notification of loss of entitlement to small or micro entity status, as applicable.		
NOTE: The Issue Fee and Publication Fee (if required) will not be accellinterest as shown by the records of the United States Patent and Tradem	pted from anyone other than the applicant; a registered attorney or agent; or the assignee or other party in tark Office.		
Authorized Signature	Date Sept. 23, 2013		
Typed or printed name Richard J. Apley	Registration No. 51, 316		
an application. Confidentiality is governed by 35 U.S.C. 122 and 37 Cl	nation is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process FR 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and the complete of the property of the property of the complete of the property of the pro		

This collection of information is required by 37 CFR 1.311. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, Virginia 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, Virginia 22313-1450.

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

Electronic Patent Application Fee Transmittal					
Application Number:	13	13651534			
Filing Date:	15	15-Oct-2012			
Title of Invention:	METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE				LORIDE
First Named Inventor/Applicant Name:	ВА	SEL FATHI ABU-SH <i>A</i>	ARKH		
Filer:	Richard C. Litman/Britney Owens				
Attorney Docket Number:	32387.02				
Filed as Small Entity					
Utility under 35 USC 111(a) Filing Fees					
Description		Fee Code	Quantity	Amount	Sub-Total in USD(\$)
Basic Filing:					
Pages:					
Claims:					
Miscellaneous-Filing:					
Petition:					
Patent-Appeals-and-Interference:					
Post-Allowance-and-Post-Issuance:					
Utility Appl Issue Fee		2501	1	890	890
Extension-of-Time:					

Description	Fee Code	Quantity	Amount	Sub-Total in USD(\$)
Miscellaneous:				
	Tot	al in USD	(\$)	890

Electronic Acknowledgement Receipt				
EFS ID:	16922605			
Application Number:	13651534			
International Application Number:				
Confirmation Number:	7695			
Title of Invention:	METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE			
First Named Inventor/Applicant Name:	BASEL FATHI ABU-SHARKH			
Customer Number:	37833			
Filer:	Richard C. Litman/Britney Owens			
Filer Authorized By:	Richard C. Litman			
Attorney Docket Number:	32387.02			
Receipt Date:	23-SEP-2013			
Filing Date:	15-OCT-2012			
Time Stamp:	10:43:07			
Application Type:	Utility under 35 USC 111(a)			
Payment information:	1			

Payment information:

Submitted with Payment	yes
Payment Type	Credit Card
Payment was successfully received in RAM	\$890
RAM confirmation Number	12158
Deposit Account	
Authorized User	

File Listing:

Document	Document Description	File Name	File Size(Bytes)/	Multi	Pages
Number	Document Description	riie Name	Message Digest	Part /.zip	(if appl.)

1 Issue Fee Payment (PTO-85B)	Issue Fee Payment (PTO 95P)	DOC0923133238702-092313.	69546	no	2
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Information:					
		Total Files Size (in bytes):	9	9946	

This Acknowledgement Receipt evidences receipt on the noted date by the USPTO of the indicated documents, characterized by the applicant, and including page counts, where applicable. It serves as evidence of receipt similar to a Post Card, as described in MPEP 503.

New Applications Under 35 U.S.C. 111

If a new application is being filed and the application includes the necessary components for a filing date (see 37 CFR 1.53(b)-(d) and MPEP 506), a Filing Receipt (37 CFR 1.54) will be issued in due course and the date shown on this Acknowledgement Receipt will establish the filing date of the application.

National Stage of an International Application under 35 U.S.C. 371

If a timely submission to enter the national stage of an international application is compliant with the conditions of 35 U.S.C. 371 and other applicable requirements a Form PCT/DO/EO/903 indicating acceptance of the application as a national stage submission under 35 U.S.C. 371 will be issued in addition to the Filing Receipt, in due course.

New International Application Filed with the USPTO as a Receiving Office

If a new international application is being filed and the international application includes the necessary components for an international filing date (see PCT Article 11 and MPEP 1810), a Notification of the International Application Number and of the International Filing Date (Form PCT/RO/105) will be issued in due course, subject to prescriptions concerning national security, and the date shown on this Acknowledgement Receipt will establish the international filing date of the application.



United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450

 APPLICATION NO.
 ISSUE DATE
 PATENT NO.
 ATTORNEY DOCKET NO.
 CONFIRMATION NO.

 13/651,534
 11/26/2013
 8591852
 32387.02
 7695

37833 7590 11/06/2013

LITMAN LAW OFFICES, LTD. PATENT LAW BUILDING 8955 CENTER STREET MANASSAS, VA 20110

ISSUE NOTIFICATION

The projected patent number and issue date are specified above.

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment is 0 day(s). Any patent to issue from the above-identified application will include an indication of the adjustment on the front page.

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Application Assistance Unit (AAU) of the Office of Data Management (ODM) at (571)-272-4200.

APPLICANT(s) (Please see PAIR WEB site http://pair.uspto.gov for additional applicants):

BASEL FATHI ABU-SHARKH, AL-KHOBAR, SAUDI ARABIA;

The United States represents the largest, most dynamic marketplace in the world and is an unparalleled location for business investment, innovation, and commercialization of new technologies. The USA offers tremendous resources and advantages for those who invest and manufacture goods here. Through SelectUSA, our nation works to encourage and facilitate business investment. To learn more about why the USA is the best country in the world to develop technology, manufacture products, and grow your business, visit <u>SelectUSA.gov</u>.

IR103 (Rev. 10/09)

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN THE PATENT APPLICATION OF:

FIRST NAMED INVENTOR: BASEL FATHI ABU-SHARKH

APPL. NO.:

13/651,534

CONFIRMATION NO.:

7695

FILED:

October 15, 2012

CUSTOMER NO.:

37833

PATENT NO.:

8,591,852

ISSUED:

November 26, 2013

EXAMINER:

HENDRICKSON, STUART L.

ART UNIT:

1736

FOR:

METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

MAIL STOP **PETITION**COMMISSIONER FOR PATENTS
P.O. BOX 1450
ALEXANDRIA, VA 22313-1450

PETITION TO ACCEPT DELAYED PAYMENT OF A MAINTENANCE FEE AND TO REINSTATE A PATENT UNDER 37 C.F.R. § 1.378

Dear Commissioner:

The captioned patent (US 8,591,852) expired on November 28, 2017 for non-payment of the first maintenance fee. The Inventor hereby petitions for reinstatement of this patent pursuant to 37 C.F.R. § 1.378.

The entire delay in paying the maintenance fee due in this issued patent from the due date until the filing of a grantable petition under 37 C.F.R. § 1.378 was unintentional.

(1) US Patent 8,591,852 was issued to Basel Fathi Abu-Sharkh (Dr. Basel), the sole inventor.

Petition to Accept a Delayed Payment of the Maintenance Fee and Reinstate a Patent

- (2) At the time that the payment window opened for the first maintenance fee for US Patent 8,591,852 (November 26, 2016), Dr. Basel was employed by the IDEA International Investment and Development Company.
- (3) Notice of the deadline to pay the first maintenance fee was sent in November of 2016 to Dr. Basel's provided email address at IDEA International, as well as to a provided contact at IDEA International by his then representatives, Becker & Poliakoff.
- (4) It was Dr. Basel's understanding that IDEA International would arrange for payment of this maintenance fee.
- (5) In November of 2016, Dr. Basel sent Becker & Poliakoff instructions that IDEA International would arrange with them for payment of the maintenance fee.
- (6) No such payment or instructions from IDEA International were ever received by Becker & Poliakoff.
- (7) Dr. Basel left the employment of IDEA International and lost access to his IDEA International email in early 2017.
- (8) Reminders of the deadline to pay this maintenance fee were sent to Dr. Basel's IDEA International email address in May and November of 2017.
- (9) The patent was deemed abandoned for non-payment of the first maintenance fee on November 28, 2017.
 - (10) Notice of the abandonment was sent to IDEA International in January of 2018.
- (11) These communications did not reach Dr. Basel, whose understanding and expectation remained that IDEA International had or would arrange for payment of the first maintenance fee.
- (12) In October of 2020, Dr. Basel contacted Nath, Goldberg & Meyer to inquire regarding the possibility of assigning this patent to a new company. He was then informed of the patent's lapsed status. He immediately instructed that the patent be revived.
- (13) After a period of diligently collecting the requisite information to confirm that the entire period since the abandonment was unintentional, this petition was prepared and submitted to the USPTO to request reinstatement of this patent pursuant to 37 C.F.R. § 1.378.

Application No. 13/651,534 Art Unit 1736 Attorney Docket No. 32387.02

Petition to Accept a Delayed Payment of the Maintenance Fee and Reinstate a Patent

This petition is accompanied by:

- (1) the required maintenance fee set forth in 37 C.F.R. § 1.20(e).
- (2) the petition fee as set forth in 37 C.F.R. § 1.17(m).
- (3) the above statement that the entire delay in payment of the maintenance fee was unintentional.

Respectfully submitted, NATH, GOLDBERG & MEYER

/Richard J. Apley/ Richard J. Apley Registration No. 51,316

Jan. 21, 2021

NATH, GOLDBERG & MEYER 112 South West Street Alexandria, VA 22314-2891

Tel: 703-548-6284

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number

Docket Number (Optional) PETITION TO ACCEPT UNINTENTIONALLY DELAYED PAYMENT OF MAINTENANCE FEE IN AN EXPIRED PATENT (37 CFR 1.378(b)) 32387.02 Page 1 of 3 Mail to: Mail Stop Petition Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450 Fax: (571) 273-8300 NOTE: If information or assistance is needed in completing this form, please contact the Office of Petitions at (571) 272-3282. Patent No. 8591852 Application Number 13651534 Filing Date __2012-10-15 CAUTION: Maintenance fee payment must correctly identify: (1) the patent number (or reissue patent number, if a reissue) and (2) the application number of the actual U.S. application (or reissue application) leading to issuance of that patent to ensure the fee(s) is/are associated with the correct patent. 37 CFR 1.366(c) and (d). Also complete the following information, if applicable. The above-identified patent is a reissue of original Patent No. ______ original issue date _ original application number _____ original filing date _____ resulted from the entry into the U.S. under 35 U.S.C. 371 of international application ____ filed on ___ CERTIFICATE OF MAILING (37 CFR 1.8(a)) I hereby certify that this paper (* along with any paper referred to as being attached or enclosed) is being deposited with the United States Postal Service on the date shown below with sufficient postage as first class mail in an envelope addressed to Mail Stop Petition, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450, or facsimile transmitted to the U.S. Patent and Trademark Office on the date shown below. Signature Typed or Printed Name of Person Signing Certificate

[page 1 of 3]

This collection of information is required by 37 CFR 1.378(b). The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11, 1.14 and 41.6. This collection is estimated to take 1 hour to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Mail Stop Petition, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.

PTO/SB/66 (12-18)

Approved for use through 09/30/2021. OMB 0651-0016

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

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					YED PAYMENT 37 CFR 1.378(b)))	
1. SMALL ENTITY							***************************************
Patentee asserts, or has previou	usly asserte	ed, small entity status.	See 37 CFR 1.27	·.			
2. LOSS OF ENTITLEMENT TO SMALL	ENTITY ST/	ATUS					
Patentee is no longer entitled to			27(g).				
3. MICRO ENTITY		•	1-2-				
Patentee certifies, or has previous Form PTO/SB/15A or B or equivalent							
4. LOSS OF ENTITLEMENT TO MICRO	ENTITY ST	ATUS					
Patentee is no longer entitled to	micro ent	tity status. See 37 CFR 1	1.29(i).				
5. MAINTENANCE FEE (37 CFR 1.20(e)-(g))						
The appropriate maintenance fe	e must be	submitted with this pe	tition, unless it	was paid e	earlier.		
Undiscounted		Sma'	II Entity		Micro	o Entity	
Amount Fee	(Code)	Amount	Fee	(Code)	Amount	Fee	(Code)
\$ 3½ yr fee	(1551)	\$ 1000.00	3½ yr fee	(2551)	\$	3½ yr fee	(3551)
\$\$ yr fee	(1552)	\$	7½ yr fee	(2552)	\$	7½ yr fee	(3552)
\$\$ 11½ yr fee	(1553)	\$	11½ yr fee	(2553)	\$	11½ yr fee	(3553)
\$ 1050.00	Undiscou Small Ent Micro Ent n of accepti of \$ No. IH Co	unted (Fee Code 1558); tity (Fee Code 2558); or tity (Fee Code 3558) ting an unintentionally code and the sum of \$	r delayed paymen	nt of a main PE ⁻	TITION FEE BEING SUBM	иІТТЕD \$ <u>1050</u>	

PTO/SB/66 (12-18)

Approved for use through 09/30/2021. OMB 0651-0016

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

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PETITION TO ACCEPT UNINTEN OF MAINTENANCE FEE IN AN EX	NTIONALLY DELAYED PAYMENT (PIRED PATENT (37 CFR 1.378(b))					
Page 3 of 3						
9. OVERPAYMENT						
As to any overpayment made, please						
Credit to Deposit Account No. 14-0112						
OR						
Send refund check						
WARI Petitioner/applicant is cautioned to avoid submitting personal informa	NING:					
identity theft. Personal information, such as social security numbers, be credit card authorization form (PTO-2038) submitted for payment purp application. If this type of personal information is included in documer redacting such personal information from the documents before submitted of a patent application is available to the public after publication with 37 CFR 1.213(a) is made in the application or issuance of a patent be available to the public if the application is referenced in a published card authorization forms (PTO-2038) submitted for payment purposes available.	bank account numbers, or credit card numbers (other than a check or poses), is never required by the USPTO to support a petition or an nts submitted to the USPTO, petitioners/applicants should consider nitting them to the USPTO. Petitioner/applicant is advised that the on of the application (unless a non-publication request in compliance t. Furthermore, the record from an abandoned application may also d application or an issued patent (see 37 CFR 1.14). Checks and credit					
10. STATEMENT						
The delay in payment of the maintenance fee for this paten	nt was unintentional.					
11. PETITIONER(S) REQUEST THAT THE DELAYED PAYMENT OF THE MA	AINTENANCE FEE BE ACCEPTED AND THE PATENT REINSTATED.					
Ι Λ΄ · · · · · · · · · · · · · · · · · ·	/RICHARD J. APLEY/					
Jan. 21, 2021 Date	Signature(s) of Petitioner(s)					
√51,316	RICHARD J. APLEY					
Registration Number, if applicable	Typed or Printed Name(s)					
703-548-6284						
Telephone Number						
112 S. West Street						
Addı	ress					
Alexandria, VA, 22314						
Addı						
37 CFR 1.378(c) states: "Any petition under this section must be signed	d in compliance with § 1.33(b)."					
12. ENCLOSURES						
■ Maintenance Fee Payment						
Petition fee under 37 CFR 1.17(m) (fee for filing the maintenance	fee petition)					
	· · · · · · · · · · · · · · · · · · ·					
I						

Electronic Patent Application Fee Transmittal					
Application Number:	13651534				
Filing Date:	15-	-Oct-2012			
Title of Invention:	ME	THOD OF PRODUCI	ING SODA ASH A	AND CALCIUM CHL	ORIDE
First Named Inventor/Applicant Name:	BASEL FATHI ABU-SHARKH				
Filer:	Richard Jay Apley				
Attorney Docket Number:	32:	387.02			
Filed as Small Entity					
Filing Fees for Utility under 35 USC 111(a)					
Description		Fee Code	Quantity	Amount	Sub-Total in USD(\$)
Basic Filing:					
Pages:					
Claims:					
Miscellaneous-Filing:					
Petition:					
PET. REVIVE ABANDON APP, DELAY PYMT-RESP		2453	1	1050	1050
Patent-Appeals-and-Interference:					
Post-Allowance-and-Post-Issuance:					

Description	Fee Code	Quantity	Amount	Sub-Total in USD(\$)
Extension-of-Time:				
Miscellaneous:				
	Tot	al in USD	(\$)	1050

Electronic Acknowledgement Receipt				
EFS ID:	41712388			
Application Number:	13651534			
International Application Number:				
Confirmation Number:	7695			
Title of Invention:	METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE			
First Named Inventor/Applicant Name:	BASEL FATHI ABU-SHARKH			
Customer Number:	37833			
Filer:	Richard Jay Apley			
Filer Authorized By:				
Attorney Docket Number:	32387.02			
Receipt Date:	21-JAN-2021			
Filing Date:	15-OCT-2012			
Time Stamp:	20:39:03			
Application Type:	Utility under 35 USC 111(a)			

Payment information:

Submitted with Payment	yes
Payment Type	CARD
Payment was successfully received in RAM	\$1050
RAM confirmation Number	E20211KK39273321
Deposit Account	
Authorized User	

The Director of the USPTO is hereby authorized to charge indicated fees and credit any overpayment as follows:

File Listing:							
Document Number	Document Description	File Name	File Size(Bytes)/ Message Digest	Multi Part /.zip	Pages (if appl.)		
			238070				
Petition for review by the Office of Petitions		1801_001.pdf	f822a2fa7268e9a80006efad22b967a517b2 0369	no	6		
Warnings:							
Information:							
			30289				
2	Fee Worksheet (SB06)	fee-info.pdf	42f9fc8770ea703b24ecfc06118ed1d52b34 09ba	no	2		
Warnings:							
Information:							
Total Files Size (in bytes): 268359							

This Acknowledgement Receipt evidences receipt on the noted date by the USPTO of the indicated documents, characterized by the applicant, and including page counts, where applicable. It serves as evidence of receipt similar to a Post Card, as described in MPEP 503.

New Applications Under 35 U.S.C. 111

If a new application is being filed and the application includes the necessary components for a filing date (see 37 CFR 1.53(b)-(d) and MPEP 506), a Filing Receipt (37 CFR 1.54) will be issued in due course and the date shown on this Acknowledgement Receipt will establish the filing date of the application.

National Stage of an International Application under 35 U.S.C. 371

If a timely submission to enter the national stage of an international application is compliant with the conditions of 35 U.S.C. 371 and other applicable requirements a Form PCT/DO/EO/903 indicating acceptance of the application as a national stage submission under 35 U.S.C. 371 will be issued in addition to the Filing Receipt, in due course.

New International Application Filed with the USPTO as a Receiving Office

If a new international application is being filed and the international application includes the necessary components for an international filing date (see PCT Article 11 and MPEP 1810), a Notification of the International Application Number and of the International Filing Date (Form PCT/RO/105) will be issued in due course, subject to prescriptions concerning national security, and the date shown on this Acknowledgement Receipt will establish the international filing date of the application.

Docket No. 32387.02 Customer No. 37833 Confirmation No. 7695

IN THE UNITED STATES PATENT AND TRADMARK OFFICE

APPLICANT: BASEL FATHI ABU-SHARKH

APPL. NO. : 13/651,534

PATENT No.: 8,591,852 ART UNIT: 1736

FILED: 10/15/2012 EXAMINER: HENDRICKSON, S.

FOR : METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

MAIL STOP 16 DIRECTOR of the USPTO P.O.BOX 1450 ALEXANDRIA, VA 22313-1450

REQUEST FOR REFUND OF FIRST MAINTENANCE FEE

Sir:

This communication is responsive to the \$1,000.00 charge to our Deposit Account (DA) 14-0112, dated 06/22/2021. A Request for Refund is made herein.

ATTACHED HERETO ARE:

- 1. Marked Up Copy of USPTO charge to DA 14-0112 for \$1,000.00 for first Maintenance Fee (Fee Code 2551). The error is that the fee should have been paid for Patent 8,591, 852 and NOT patent 8,597,852. Exhibit-A-.
- 2. Marked Up Copy of the Petition to Accept Late Payment of a Maintenance fee and authorization to charge DA 14-0112 for \$1,000.00 for the first Maintenance fee is attached was requested for US Patent 8,591,852. Exhibit-B-.

Therefore, <u>Applicant is requesting</u> that the \$1,000.00 Maintenance fee charged to DA 14-0112 either be <u>applied to the correct patent</u> (8,591,852) or <u>remitted to the Deposit Account</u> of the undersigned, No. 14-0112.

Respectfully submitted, /RICHARD J. APLEY/ Richard J. Apley Registration No. 51,316 (703) 486-1000

Date: June 23, 2021___



P.O. Box 1450 Alexandria, VA 22313-1450 www.uspto.gov

Transaction Details DEPOSIT ACCOUNT - 140112 DA140112 TOTAL CREDIT (+) / TRANSACTION ID DATE POSTED TOTAL DEBIT (-) I20216LC08162128 {\$1,000.00} Processed 06/22/2021 Payment Fee Code Sale ID Item Total Customer Attorney Docket # Sale Item Reference # 120216LC08162128 \$1,000.00 RICHARD / Processed PTO ERROR An asterisk (* Linethe Sale ID column means that an item with that Sale ID may have been paid for by more than one transaction. A caret (*) in the Sale iD column means that only a portial payment for an item with that sale iD has been received by USPTO. PAID FOR PATENT 8,591,852

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN THE PATENT APPLICATION OF:

FIRST NAMED INVENTOR: BASEL FATHI ABU-SHARKH

APPL. NO.:

13/651,534

CONFIRMATION NO.:

7695

FILED:

October 15, 2012

CUSTOMER NO.:

37833

PATENT NO.:

8,591,852

ISSUED:

November 26, 2013

EXAMINER:

HENDRICKSON, STUART L.

ART UNIT:

1736

FOR:

METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

MAIL STOP **PETITION** COMMISSIONER FOR PATENTS P.O. BOX 1450

ALEXANDRIA, VA 22313-1450

PETITION TO ACCEPT DELAYED PAYMENT OF A MAINTENANCE FEE AND TO REINSTATE A PATENT UNDER 37 C.F.R. § 1.378

Dear Commissioner:

The captioned patent (US 8,591,852) expired on November 28, 2017 for non-payment of the first maintenance fee. The Inventor hereby petitions for reinstatement of this patent pursuant to 37 C.F.R. § 1.378.

The entire delay in paying the maintenance fee due in this issued patent from the due date until the filing of a grantable petition under 37 C.F.R. § 1.378 was unintentional.

(1) US Patent 8,591,852 was issued to Basel Fathi Abu-Sharkh (Dr. Basel), the sole inventor.

Petition to Accept a Delayed Payment of the Maintenance Fee and Reinstate a Patent

- (2) At the time that the payment window opened for the first maintenance fee for US Patent 8,591,852 (November 26, 2016), Dr. Basel was employed by the IDEA International Investment and Development Company.
- (3) Notice of the deadline to pay the first maintenance fee was sent in November of 2016 to Dr. Basel's provided email address at IDEA International, as well as to a provided contact at IDEA International by his then representatives, Becker & Poliakoff.
- (4) It was Dr. Basel's understanding that IDEA International would arrange for payment of this maintenance fee.
- (5) In November of 2016, Dr. Basel sent Becker & Poliakoff instructions that IDEA International would arrange with them for payment of the maintenance fee.
- (6) No such payment or instructions from IDEA International were ever received by Becker & Poliakoff.
- (7) Dr. Basel left the employment of IDEA International and lost access to his IDEA International email in early 2017.
- (8) Reminders of the deadline to pay this maintenance fee were sent to Dr. Basel's IDEA International email address in May and November of 2017.
- (9) The patent was deemed abandoned for non-payment of the first maintenance fee on November 28, 2017.
 - (10) Notice of the abandonment was sent to IDEA International in January of 2018.
- (11) These communications did not reach Dr. Basel, whose understanding and expectation remained that IDEA International had or would arrange for payment of the first maintenance fee.
- (12) In October of 2020, Dr. Basel contacted Nath, Goldberg & Meyer to inquire regarding the possibility of assigning this patent to a new company. He was then informed of the patent's lapsed status. He immediately instructed that the patent be revived.
- (13) After a period of diligently collecting the requisite information to confirm that the entire period since the abandonment was unintentional, this petition was prepared and submitted to the USPTO to request reinstatement of this patent pursuant to 37 C.F.R. § 1.378.

Application No. 13/651,534 Art Unit 1736 Attorney Docket No. 32387.02

311 Onu 1730

Petition to Accept a Delayed Payment of the Maintenance Fee and Reinstate a Patent

This petition is accompanied by:

- (1) the required maintenance fee set forth in 37 C.F.R. § 1.20(e).
- (2) the petition fee as set forth in 37 C.F.R. § 1.17(m).
- (3) the above statement that the entire delay in payment of the maintenance fee was unintentional.

Respectfully submitted, NATH, GOLDBERG & MEYER

/Richard J. Apley/ Richard J. Apley Registration No. 51,316

Jan. 21, 2021

NATH, GOLDBERG & MEYER 112 South West Street Alexandria, VA 22314-2891

Tel: 703-548-6284

PTO/5B/66 (12-18) Approved for use through 09/30/2021. OMB 0651-0016

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

	PETITION TO ACCEPT UNINTENTIONALLY DELAYED PAYMENT OF				
MAINTENANCE FEE IN AN EXPIRED PATEN Page 1 of 3	32387.02				
Mail to: Mail Stop Petition Commissioner for Patents P.O. 8ox 1450 Alexandria, VA 22313-1450 Fax: (571) 273-8300					
NOTE: Hinformation of assistance is needed in completing this form	m, please contact the Office of Pet	itions at (571) 272-3282.			
Patent No. 8591852	Application Number 1365	51534			
Issue Date 2013-11-26	Filing Date 2012-10-1				
CAUTION: Maintenance fee payment must correctly identify: (1) th application number of the actual U.S. application (or reis: is/are associated with the correct patent. 37 CFR 1.366(c	ne patent number (or reissue pater isue application) leading to issuanc	nt number, if a reissue) and (2) the			
Also complete the following information, if applicable.					
The above-identified patent					
is a reissue of original Patent No	original issue date	***************************************			
original application number	-				
original filing date					
resulted from the entry into the U.S. under 35 U.S.C. 371 of int	ternational application				
filed on					

CENTIFICATE OF M	MAILING (27 CED 1 9/5))				
	IAILING (37 CFR 1.8(a))				
I hereby certify that this paper (* along with any paper referred to as Postal Service on the date shown below with sufficient postage as fir Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450 the date shown below.	rst class mail in an envelope addre	ssed to Mail Stop Petition,			
Date	S	iignature			

[page 1 of 3]

This collection of information is required by 37 CFR 1.378(b). The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11, 1.14 and 41.6. This collection is estimated to take 1 hour to Complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Mail Stop Petition, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

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PTO/SB/66 (12-18)
Approved for use through 09/30/2021. OMB 0651-0016
U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE
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	ACCEPT UNINTEI NCE FEE IN AN EX	(PIRED PA)	
	Page	2 of 3				
1. SMALL ENTITY						
Patentee asserts, or has previously assert	ted, small entity status. S	ee 37 CFR 1.2	7.			
2. LOSS OF ENTITLEMENT TO SMALL ENTITY ST	TATUS					
Patentee is no longer entitled to small en	tity status. See 37 CFR 1.	27(g).				
3. MICRO ENTITY						
Patentee certifies, or has previously certi Form PTO/SB/15A or B or equivalent must eith						
4. LOSS OF ENTITLEMENT TO MICRO ENTITY ST	ratus					
Patentee is no longer entitled to micro er	itity status. See 37 CFR 1.	29(i).				
5. MAINTENANCE FEE (37 CFR 1.20(e)-(g))						
The appropriate maintenance fee must be	e submitted with this pet	ition, unless it	was paid o	earlier.		
Undiscounted	Small	Entity		Micro	Entity	
Amount Fee (Code)	Amount \$ 1000.00	Fee	(Code)	Amount	Fee	(Code)
\$ 3½ yr fee (1551)	\$ 1000.00	3½ yr fee	(2551)	\$	3½ yr fee	(3551)
\$ 7½ yr fee (1552)	\$	7⅓ yr fee	(2552)	\$	7½ yr fee	(3552)
\$ 11½ yr fee (1553)	\$	11½ yr fee	(2553)	\$	11½ yr fee	(3553)
6. PETITION FEE The petition fee required by 37 CFR \$ Undisco \$ 1050.00 Small En \$ Micro En must be paid as a condition of accep 7. MANNER OF PAYMENT Enclosed is a check for the sum of \$ Please charge Deposit Account No. LY - C Payment by credit card. Form PTO-2038 is Payment made via EFS-Web. 8. AUTHORIZATION TO CHARGE ANY FEE DEFICION TO CHARGE ANY FEE DEFICI	unted (Fee Code 1558); or attity (Fee Code 2558); or attity (Fee Code 3558) ting an unintentionally defined as the sum of \$ 1, attached.	elayed paymer	nt of a main	NANCE FEE BEING SUBMI		
The Director is hereby authorized to charg		petition defic	iency to D	eposit Account No. 14-C	1112	

PTO/SB/66 (12-18)

Approved for use through 09/30/2021. OMB 0651-0016

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

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PETITION TO ACCEPT UNINTENTIONALLY DELAYED PAYMENT				
OF MAINTENANCE FEE IN AN EXPIRED PATENT (37 CFR 1.378(b))				
Page	3 of 3			
9. OVERPAYMENT				
As to any overpayment made, please				
■ Credit to Deposit Account No. 14-0112				
OR				
Send refund check	NING:			
Petitioner/applicant is cautioned to avoid submitting personal information in documents filed in a patent application that may contribute to identity theft. Personal information, such as social security numbers, bank account numbers, or credit card numbers (other than a check or credit card authorization form (PTO-2038) submitted for payment purposes), is never required by the USPTO to support a petition or an application. If this type of personal information is included in documents submitted to the USPTO, petitioners/applicants should consider redacting such personal information from the documents before submitting them to the USPTO. Petitioner/applicant is advised that the record of a patent application is available to the public after publication of the application (unless a non-publication request in compliance with 37 CFR 1.213(a) is made in the application or issuance of a patent. Furthermore, the record from an abandoned application may also be available to the public if the application is referenced in a published application or an issued patent (see 37 CFR 1.14). Checks and credit card authorization forms (PTO-2038) submitted for payment purposes are not retained in the application file and therefore are not publicly available.				
10. STATEMENT				
The delay in payment of the maintenance fee for this paten	it was unintentional.			
11. PETITIONER(S) REQUEST THAT THE DELAYED PAYMENT OF THE MAINTENANCE FEE BE ACCEPTED AND THE PATENT REINSTATED.				
Jan. 21, 2021	/RICHARD J. APLEY/			
Date	Signature(s) of Petitioner(s)			
V _{51,316}	RICHARD J. APLEY			
Registration Number, if applicable	Typed or Printed Name(s)			
703-548-6284				
Telephone Number				
112 S. West Street				
Addr	ess			
Alexandria, VA, 22314				
Addr	ress			
37 CFR 1.378(c) states: "Any petition under this section must be signed	l in compliance with § 1.33(b)."			
12. ENCLOSURES				
Maintenance Fee Payment				
Petition fee under 37 CFR 1.17(m) (fee for filing the maintenance fee petition)				
	•			

Electronic Acknowledgement Receipt			
EFS ID:	43071084		
Application Number:	13651534		
International Application Number:			
Confirmation Number:	7695		
Title of Invention:	METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE		
First Named Inventor/Applicant Name:	BASEL FATHI ABU-SHARKH		
Customer Number:	37833		
Filer:	Richard Jay Apley		
Filer Authorized By:			
Attorney Docket Number:	32387.02		
Receipt Date:	23-JUN-2021		
Filing Date:	15-OCT-2012		
Time Stamp:	17:19:25		
Application Type:	Utility under 35 USC 111(a)		

Payment information:

Submitted with Payment		no				
File Listing:						
Document Number	Document Description		File Name	File Size(Bytes)/ Message Digest	Multi Part /.zip	Pages (if appl.)
				286180		
1	Refund Request		2874_001.pdf	a2ebbeab1f09d3e41d8820c002aec07250e a3285	no	8
Warnings:				'		

Information:	
Total Files Size (in bytes):	286180

This Acknowledgement Receipt evidences receipt on the noted date by the USPTO of the indicated documents, characterized by the applicant, and including page counts, where applicable. It serves as evidence of receipt similar to a Post Card, as described in MPEP 503.

New Applications Under 35 U.S.C. 111

If a new application is being filed and the application includes the necessary components for a filing date (see 37 CFR 1.53(b)-(d) and MPEP 506), a Filing Receipt (37 CFR 1.54) will be issued in due course and the date shown on this Acknowledgement Receipt will establish the filing date of the application.

National Stage of an International Application under 35 U.S.C. 371

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New International Application Filed with the USPTO as a Receiving Office

If a new international application is being filed and the international application includes the necessary components for an international filing date (see PCT Article 11 and MPEP 1810), a Notification of the International Application Number and of the International Filing Date (Form PCT/RO/105) will be issued in due course, subject to prescriptions concerning national security, and the date shown on this Acknowledgement Receipt will establish the international filing date of the application.

United States Patent and Trademark Office



UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS

P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
13/651,534	10/15/2012 BASEL FATHI ABU-SHARKH		32387.02	7695
³⁷⁸³³ Richard C. Litn	7590 06/28/202	1	EXAM	INER
Nath, Goldberg	& Meyer		HENDRICKSO	N, STUART L
Alexandria, VA			ART UNIT	PAPER NUMBER
			1736	
			NOTIFICATION DATE	DELIVERY MODE
			06/28/2021	ELECTRONIC

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

litman@4patent.com tharkins@nathlaw.com uspto_nva@nathlaw.com



UNITED STATES PATENT AND TRADEMARK OFFICE

Commissioner for Patents United States Patent and Trademark Office P.O. Box 1450 Alexandria, VA 22313-1450 www.usbfo.gov

In re Patent No.:8,591,852

Issue Date: November 26, 2013

Application No.:13/651,534 : ON PETITION

Filed: October 15, 2012 :

Attorney Docket No. 32387.02

This is a decision on the petition under 37 CFR 1.378(b)¹, filed on January 21, 2021, to reinstate the above-cited patent pursuant to.

The petition is **GRANTED**.

The above-identified patent issued on November 26, 2013. Therefore, the grace period in 35 U.S.C. § 41(b) for paying the 3.5-year maintenance fee expired at midnight on November 26, 2017.

The subject petition under 37 CFR 1.1378(b) was filed on January 21, 2021, and is accompanied by a statement which provides additional information showing the entire period of delay was unintentional².

The 3.5-year maintenance fee of \$1,000.00 is accepted along with the petition fee of \$1,050.00. The above-identified patent is reinstated, accordingly.

Questions regarding the maintenance fee due dates and payments must be directed to the

(b) Any petition to accept an unintentionally delayed payment of a maintenance fee must include:

¹ 37 CFR 1.378(b) provides:

⁽¹⁾ The required maintenance fee set forth in § 1.20(e) through (g);

⁽²⁾ The petition fee as set forth in $\S 1.17(m)$; and

⁽³⁾ A statement that the delay in payment of the maintenance fee was unintentional. The Director may require additional information where there is a question whether the delay was unintentional.

² It is noted that 37 CFR § 1.378(b) requires a statement that the entire delay between the date the 3.5-year maintenance fee was due and the date a grantable petition was filed was unintentional. Since the statement appearing in the petition varies from the required language, the statement is being construed as the statement required by 37 CFR §1.378(b). If this is not a correct reading of the statement appearing in the petition, petitioner should promptly notify the Office.

In re Patent No. 8,591,852 Application No. 13/651,534

Maintenance Fee Office at (571) 272-6500. Telephone inquiries concerning this decision may be directed to the undersigned at (571) 272-3222.

/KENYA A THORNTON MCLAUGHLIN/ Attorney Advisor, OPET

IN THE UNITED STATES PATENT AND TRADMARK OFFICE

APPLICANT: BASEL FATHI ABU-SHARKH

APPL. NO. : 13/651,534

PATENT No.: 8,591,852 ART UNIT: 1736

FILED : 10/15/2012 EXAMINER: HENDRICKSON, S.

FOR : METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

MAIL STOP 16 DIRECTOR of the USPTO P.O.BOX 1450 ALEXANDRIA, VA 22313-1450

REQUEST FOR REFUND

Sir:

1.

This communication is responsive to the \$1,000.00 charge to our Deposit Account (DA) 14-0112, dated 06/22/2021. A Request for Refund is made herein.

ATTACHED HERETO ARE:

Marked Up Copy of USPTO charge to DA 14-0112 for \$1,000.00 for first Maintenance Fee (Fee Code 2551). **The error** is that the fee should have been paid for Patent 8,591, 852 and NOT patent 8,597,852. Exhibit-A.

Therefore, <u>Applicant is requesting</u> that the \$1,000.00 Maintenance fee charged to DA 14-0112 be remitted to the <u>Deposit Account</u> of the undersigned, No. 14-0112.

Respectfully submitted, /RICHARD J. APLEY/ Richard J. Apley Registration No. 51,316

(703) 486-1000

Date: July 15, 2021___

USPTO Fee Processing - Deposit Account Information



DEPOSIT ACCOUNT - 140112

DA140112

Joshua Goldber

112 SOUTH WEST STREET ALEXANDRIA, VA 22314

Dataile	Recent Tr	ansactio	ns				
Details		Transaction	Status	Transaction ID	Туре	Total Credit (+) / Total Debit (-)	
Status	Date Posted	Reference #			Payment	(\$1,000.00)	
ACTIVE	07/07/2021	8591852	Processed	I202177D44380410	rayment	\$2,500.00	
Deposit Account Number	06/24/2024		Processed	I20216NA34193763	Replenishmen	\$2,300.00	\
140112	06/24/2021		Processed	120216LC08162128	Payment	(\$1,000.00))
Nickname	06/22/2021	8597852		120216F942400347	Payment	(\$480.00)	
DA140112	06/16/2021	16623018	Processed	120216F942400347			
Balance							
\$2,376.00							
Business Classification	, ,	ERRO					
Non-Government/Other	WR	ONG	PATEN	t numbe	2		
Account Holder Name	PLE	EASE (PEDI	T DA 14	-0112		
NATH & ASSOCIATES	, 00	WITH	1#1	000.00	• " -		
Correspondence Address		•••••	• • • • • • • • • • • • • • • • • • • •	-			

Exhibit -A-

Electronic Acknowledgement Receipt			
EFS ID:	43262355		
Application Number:	13651534		
International Application Number:			
Confirmation Number:	7695		
Title of Invention:	METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE		
First Named Inventor/Applicant Name:	BASEL FATHI ABU-SHARKH		
Customer Number:	37833		
Filer:	Richard Jay Apley		
Filer Authorized By:			
Attorney Docket Number:	32387.02		
Receipt Date:	15-JUL-2021		
Filing Date:	15-OCT-2012		
Time Stamp:	15:58:57		
Application Type:	Utility under 35 USC 111(a)		

Payment information:

Submitted with Payment no		no				
File Listin	g:					
Document Number	Document Description		File Name	File Size(Bytes)/ Message Digest	Multi Part /.zip	Pages (if appl.)
1	Refund Request		0045_001.pdf	61381 182d6516b6a25d786d325e87829cd9d903	no	2
Warnings:				59b35d		

Information:	
Total Files Size (in bytes):	61381

This Acknowledgement Receipt evidences receipt on the noted date by the USPTO of the indicated documents, characterized by the applicant, and including page counts, where applicable. It serves as evidence of receipt similar to a Post Card, as described in MPEP 503.

New Applications Under 35 U.S.C. 111

If a new application is being filed and the application includes the necessary components for a filing date (see 37 CFR 1.53(b)-(d) and MPEP 506), a Filing Receipt (37 CFR 1.54) will be issued in due course and the date shown on this Acknowledgement Receipt will establish the filing date of the application.

National Stage of an International Application under 35 U.S.C. 371

If a timely submission to enter the national stage of an international application is compliant with the conditions of 35 U.S.C. 371 and other applicable requirements a Form PCT/DO/EO/903 indicating acceptance of the application as a national stage submission under 35 U.S.C. 371 will be issued in addition to the Filing Receipt, in due course.

New International Application Filed with the USPTO as a Receiving Office

If a new international application is being filed and the international application includes the necessary components for an international filing date (see PCT Article 11 and MPEP 1810), a Notification of the International Application Number and of the International Filing Date (Form PCT/RO/105) will be issued in due course, subject to prescriptions concerning national security, and the date shown on this Acknowledgement Receipt will establish the international filing date of the application.

IN THE UNITED STATES PATENT AND TRADMARK OFFICE

APPLICANT: BASEL FATHI ABU-SHARKH

APPL. NO. : 13/651,534

PATENT No.: 8,591,852 ART UNIT: 1736

FILED: 10/15/2012 EXAMINER: HENDRICKSON, S.

FOR : METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

MAIL STOP 16 DIRECTOR of the USPTO P.O.BOX 1450 ALEXANDRIA, VA 22313-1450

REQUEST FOR REFUND OF FIRST MAINTENANCE FEE

Sir:

This communication is responsive to the \$1,000.00 charge to our Deposit Account (DA) 14-0112, dated 06/22/2021. A Request for Refund is made herein.

ATTACHED HERETO ARE:

- 1. Marked Up Copy of USPTO charge to DA 14-0112 for \$1,000.00 for first Maintenance Fee (Fee Code 2551). The error is that the fee should have been paid for Patent 8,591, 852 and NOT patent 8,597,852. Exhibit-A-.
- 2. Marked Up Copy of the Petition to Accept Late Payment of a Maintenance fee and authorization to charge DA 14-0112 for \$1,000.00 for the first Maintenance fee is attached was requested for US Patent 8,591,852. Exhibit-B-.

Therefore, <u>Applicant is requesting</u> that the \$1,000.00 Maintenance fee charged to DA 14-0112 either be <u>applied to the correct patent</u> (8,591,852) or <u>remitted to the Deposit Account</u> of the undersigned, No. 14-0112.

Respectfully submitted, /RICHARD J. APLEY/ Richard J. Apley Registration No. 51,316 (703) 486-1000

Date: June 23, 2021___



P.O. Box 1450 Alexandria, VA 22313-1450 www.uspto.gov

PAID FOR PATENT

8,591,852

Transaction Details DEPOSIT ACCOUNT - 140112 DA140112 TOTAL CREDIT (+) / TRANSACTION ID DATE POSTED TOTAL DEBIT (-) (\$1,000.00) I20216LC08162128 06/22/2021 Processed Payment Qty Item Price Attorney Docket # Status Sale Itom Reference # 2551 1202161C081G2128 \$1,000.00 Processed 8597852 PTO ERROR An asterisk (* Livette Sale ID column means that an item with that Sale ID may have been pold for by more than one transaction. A caret [4] in the Sole ID column means that only a portial payment for on Item with that sale ID has been received by USPTO.

€.

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN THE PATENT APPLICATION OF:

FIRST NAMED INVENTOR: BASEL FATHI ABU-SHARKH

APPL. NO.:

13/651,534

CONFIRMATION NO.:

7695

FILED:

October 15, 2012

CUSTOMER NO.:

37833

PATENT NO.:

8,591,852

ISSUED:

November 26, 2013

EXAMINER:

HENDRICKSON, STUART L.

ART UNIT:

1736

FOR:

METHOD OF PRODUCING SODA ASH AND CALCIUM CHLORIDE

MAIL STOP PETITION COMMISSIONER FOR PATENTS P.O. BOX 1450 ALEXANDRIA, VA 22313-1450

PETITION TO ACCEPT DELAYED PAYMENT OF A MAINTENANCE FEE AND TO REINSTATE A PATENT UNDER 37 C.F.R. § 1.378

Dear Commissioner:

The captioned patent (US 8,591,852) expired on November 28, 2017 for non-payment of the first maintenance fee. The inventor hereby petitions for reinstatement of this patent pursuant to 37 C.F.R. § 1.378.

The entire delay in paying the maintenance fee due in this issued patent from the due date until the filing of a grantable petition under 37 C.F.R. § 1.378 was unintentional.

(1) US Patent 8,591,852 was issued to Basel Fathi Abu-Sharkh (Dr. Basel), the sole inventor.

Petition to Accept a Delayed Payment of the Maintenance Fee and Reinstate a Patent

- (2) At the time that the payment window opened for the first maintenance fee for US Patent 8,591,852 (November 26, 2016), Dr. Basel was employed by the IDEA International Investment and Development Company.
- (3) Notice of the deadline to pay the first maintenance fee was sent in November of 2016 to Dr. Basel's provided email address at IDEA International, as well as to a provided contact at IDEA International by his then representatives, Becker & Poliakoff.
- (4) It was Dr. Basel's understanding that IDEA International would arrange for payment of this maintenance fee.
- (5) In November of 2016, Dr. Basel sent Becker & Poliakoff instructions that IDEA International would arrange with them for payment of the maintenance fee.
- (6) No such payment or instructions from IDEA International were ever received by Becker & Poliakoff.
- (7) Dr. Basel left the employment of IDEA International and lost access to his IDEA International email in early 2017.
- (8) Reminders of the deadline to pay this maintenance fee were sent to Dr. Basel's IDEA International email address in May and November of 2017.
- (9) The patent was deemed abandoned for non-payment of the first maintenance fee on November 28, 2017.
 - (10) Notice of the abandonment was sent to IDEA International in January of 2018.
- (11) These communications did not reach Dr. Basel, whose understanding and expectation remained that IDEA International had or would arrange for payment of the first maintenance fee.
- (12) In October of 2020, Dr. Basel contacted Nath, Goldberg & Meyer to inquire regarding the possibility of assigning this patent to a new company. He was then informed of the patent's lapsed status. He immediately instructed that the patent be revived.
- (13) After a period of diligently collecting the requisite information to confirm that the entire period since the abandonment was unintentional, this petition was prepared and submitted to the USPTO to request reinstatement of this patent pursuant to 37 C.F.R. § 1.378.

Attorney Docket No. 32387.02

Application No. 13/651,534
Art Unit 1736

Petition to Accept a Delayed Payment of the Maintenance Fee and Reinstate a Patent

This petition is accompanied by:

- (1) the required maintenance fee set forth in 37 C.F.R. § 1.20(e).
- (2) the petition fee as set forth in 37 C.F.R. § 1.17(m).
- (3) the above statement that the entire delay in payment of the maintenance fee was unintentional.

Respectfully submitted, NATH, GOLDBERG & MEYER

/Richard J. Apley/ Richard J. Apley Registration No. 51,316

Jan. 21, 2021

NATH, GOLDBERG & MEYER 112 South West Street Alexandria, VA 22314-2891

Tel: 703-548-6284

PTO/SD/66 (12-18) Approved for use through 09/30/2021. OMB 0651-0016

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

Under the Paperwork Reduction Act of 1995, no persons are required to resp	ond to a collection of information (
PETITION TO ACCEPT UNINTENTIONALLY DELAYED PAYMENT OF Docket Number (Optional)					
MAINTENANCE FEE IN AN EXPIRED PATENT ((37 CFR 1.378(b))	32387.02			
Page 1 of 3					
Mail to: Mail Stop Petition		•			
Commissioner for Patents P.O. Box 1450		•			
Alexandria, VA 22313-1450					
Fax: (571) 273-8300					
NOTE: Hinformation or assistance is needed in completing this form, p	lease contact the Office of Pet	itions at (571) 272-3282.			
Patent No. 8591852	Application Number 1365	1534			
Issue Date 2013-11-26	Filing Date 2012-10-1	5			
CAUTION: Maintenance fee payment must correctly identify: (1) the patent number (or reissue patent number, if a reissue) and (2) the application number of the actual U.S. application (or reissue application) leading to issuance of that patent to ensure the fee(s) is/are associated with the correct patent. 37 CFR 1.366(c) and (d).					
Also complete the following information, if applicable.					
The above-identified patent					
is a reissue of original Patent No.	original Issue date _				
original application number					
original filing date					
resulted from the entry into the U.S. under 35 U.S.C. 371 of intern	ational application				
filed on					
CERTIFICATE OF MAILI	NG (37 CFR 1.8(a))				
I hereby certify that this paper (* along with any paper referred to as being attached or enclosed) is being deposited with the United States Postal Service on the date shown below with sufficient postage as first class mail in an envelope addressed to Mail Stop Petition, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450, or facsimile transmitted to the U.S. Patent and Trademark Office on the date shown below.					
		·			
Date Signature					
	Typed or Printed Nam	e of Person Signing Certificate			
	-				
		f			

[page 1 of 3]
This collection of information is required by 37 CFR 1.378(b). The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11, 1.14 and 41.6. This collection is estimated to take 1 hour to complete, including gothering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Mail Stop Petition, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.

PTO/SB/66 (12-18)
Approved for use through 09/30/2021. OMB 0651-0016
U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE
Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

DETITION TO ACCEPT UNINTERATION AND STATEMENT OF COMMERCE.

	ACCEPT UNINTE					
OF MAINTENAN	NCE FEE IN AN EX		ATENT /	(37 CFR 1.378(b)))	
		2 of 3				
1. SMALL ENTITY						
Patentee asserts, or has previously assert	•	ee 37 CFR 1.2	7.			
2. LOSS OF ENTITLEMENT TO SMALL ENTITY ST.						
Patentee is no longer entitled to small ent	tity status. See 37 CFR 1.	.27(g).				
3. MICRO ENTITY						
Patentee certifies, or has previously certif Form PTO/SB/15A or B or equivalent must eithe						
4. LOSS OF ENTITLEMENT TO MICRO ENTITY ST	ATUS					
Patentee is no longer entitled to micro en	tity status. See 37 CFR 1	.29(i).				
5. MAINTENANCE FEE (37 CFR 1.20(e)-(g))						
The appropriate maintenance fee must be	submitted with this pet	lition, unless it	: was paid e	earlier.		
Undiscounted	1	l Entity			o Entity	
Amount Fee (Code)	Amount S 1000.00	Fee	(Code)	Amount	Fee	(Code)
3% yr fee (1551)	- · · · · · · · · · · · · · · · · · · ·	3½ yr fee	(2551)	L.,———	3½ yr fee	(3551)
\$ 7% yr fee (1552)	s	7% yr fee	(2552)	Ľ⁵	7½ yr fee	(3552)
\$ 11½ yr fee (1553)	\$	11½ yr fee	(2553)	\$	11% yr fce	(3553)
			MAINTE	ENANCE FEE BEING SUBM	MITTED \$ 1000	0.00
6. PETITION FEE					· · · · · · · ·	
The petition fee required by 37 CFR 1	1.17(m) of:					
, ,	unted (Fee Code 1558); c	or				
	tity (Fee Code 2558); or					
\$ Micro En	itity (Fee Code 3558)					
must be paid as a condition of accept	ing an unintentionally do	alayed paymer	nt of a mair	ntenance fee.		
			PE	ETITION FEE BEING SUBM	AITTED \$ 1050	0.00
7. MANNER OF PAYMENT			\	\	· _	
Enclosed is a check for the sum of \$)		
Please charge Deposit Account No. 14-0	ii Z the sum of \$ L	ceo. ce	' /			
Payment by credit card. Form PTO-2038 is						
Payment made via EFS-Web.						
8. AUTHORIZATION TO CHARGE ANY FEE DEFICIE	ENCY					•
The Director is hereby authorized to charge	e any maintenance fee o	r petition defic	ciency to D	eposit Account No. 14-	0112	

PTO/SB/66 (12-18)

Approved for use through 09/30/2021. OMB 0651-0016

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

	ENTIONALLY DELAYED PAYMENT		
	XPIRED PATENT (37 CFR 1.378(b))		
Pag	e 3 of 3		
9. OVERPAYMENT			
As to any overpayment made, please			
■ Credit to Deposit Account No. 14-0112			
OR			
Send refund check	ARNING:		
Petitioner/applicant is cautioned to avoid submitting personal information in documents filed in a patent application that may contribute to identity theft. Personal information, such as social security numbers, bank account numbers, or credit card numbers (other than a check or credit card authorization form (PTO-2038) submitted for payment purposes), is never required by the USPTO to support a petition or an application. If this type of personal information is included in documents submitted to the USPTO, petitioners/applicants should consider redacting such personal information from the documents before submitting them to the USPTO. Petitioner/applicant is advised that the record of a patent application is available to the public after publication of the application (unless a non-publication request in compliance with 37 CFR 1.213(a) is made in the application or issuance of a patent. Furthermore, the record from an abandoned application may also be available to the public if the application is referenced in a published application or an issued patent (see 37 CFR 1.14). Checks and credit card authorization forms (PTO-2038) submitted for payment purposes are not retained in the application file and therefore are not publicly available.			
10. STATEMENT			
The delay in payment of the maintenance fee for this pate	ent was unintentional.		
11. PETITIONER(S) REQUEST THAT THE DELAYED PAYMENT OF THE	VAINTENANCE FEE BE ACCEPTED AND THE PATENT REINSTATED.		
Jan. 21, 2021	/RICHARD J. APLEY/		
Date	Signature(s) of Petitioner(s)		
V _{51,316}	RICHARD J. APLEY		
Registration Number, if applicable 703-548-6284	Typed or Printed Name(s)		
Telephone Number			
112 S. West Street			
	ldress		
Alexandria, VA, 22314	0.03		
	ldress		
37 CFR 1.378(c) states: "Any petition under this section must be sign	ed in compliance with § 1.33(b)."		
12. ENCLOSURES			
Maintenance Fee Payment			
Petition fee under 37 CFR 1.17(m) (fee for filing the maintenance	e fee petition)		
•			