UNITED STATES PATENT AND TRADEMARK OFFICE

BEFORE THE PATENT TRIAL AND APPEAL BOARD

PERMIAN GLOBAL INC., AND MANTICORE FUELS, LLC Petitioners

v.

FUEL AUTOMATION STATION, LLC, Patent Owner

Case No. IPR2023-01237 Patent 9,586,805

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR *INTER PARTES* REVIEW OF U.S. PATENT NO. 9,586,805

TABLE OF CONTENTS

I.	INTI	NTRODUCTION1		
II.	EXP	EXPERIENCE AND QUALIFICATIONS1		
III.	TAS	TASK SUMMARY AND MATERIALS REVIEWED6		
IV.	LIST	T OF EXHIBITS	7	
V.	SUM	IMARY CONCLUSIONS AND GROUNDS FOR CHALLENGE	E 10	
VI.	LEG	AL STANDARDS	10	
	A.	Level of Ordinary Skill in the Art	10	
	В.	Legal Standard for Claim Construction	11	
	C.	Anticipation	13	
	D.	Obviousness	14	
	E.	Priority Date	16	
	F.	Burden of Proof	18	
VII.	OVE	OVERVIEW OF THE CHALLENGED PATENT19		
	A.	Summary of Subject Matter	19	
	B.	The Challenged Claims of the '805 Patent		
	C.	Relevant Prosecution History of the '805 Patent	25	
	D.	Claim Construction	28	
VIII.	TEC	HNOLOGY BACKGROUND	29	
	A.	History of Hydraulic Fracturing	29	
	В.	Mobile Fuel Delivery	34	
	C.	Trailer Size Requirements	38	
	D.	Hoses and Reels	40	
	E.	Fluid Level Sensors	49	
	F.	Area Classification/Fire Standards	50	
		1. NFPA 70 National Electrical Code (NEC)	50	
		2. International Fire Code		
	G.	Vehicle Fire Resistant Materials/Standards	62	
IX.	LEV	EL OF ORDINARY SKILL IN THE ART		

X.	OVERVIEW OF THE PRIOR ART			66
	A.	Va	n Vliet (EX1004)	66
		1.	Status of Van Vliet	66
		2.	Summary of Van Vliet	66
	В.	Ca	ble (EX1005)	70
		1.	Status of Cable	70
		2.	Summary of Cable	70
	C.	Lo	wrie (EX1006)	73
		1.	Status of Lowrie	73
		2.	Summary of <i>Lowrie</i>	74
	D.	AF	FD (EX1007)	76
		1.	Status of AFD	76
		2.	Summary of AFD	80
	E.	Co.	xreels (EX1008)	81
		1.	Status of Coxreels	81
		2.	Summary of Coxreels	86
XI.	ASS	ERT	TED GROUNDS OF INVALIDITY	87
	A. of <i>C</i>		ound 1: Claims 1-22 are rendered obvious by Van Vliet i	
		1.	Rationale and Motivation for Combining Van Vliet and Ca	ble87
		2.	Claim 1	92
			Claim 2: "The distribution station as recited in claim 1, we reels on each of the first and second opposed sides are arranger and lower rows of reels"	nged in
		sup	Claim 3: "The distribution station as recited in claim 2, mprising first and second support racks on which the resported, the first support rack arranged on the first side a cond support rack arranged on the second side"	els are and the
		and	Claim 4: "The distribution station as recited in claim 3, we aisle walkway has an aisle width and the reels have a reel did the aisle width is greater than the reel diameter by a factor st 1.3"	ameter, or of at

6. Claim 5: "wherein the trailer has a trailer width of no greater than about 96 inches"
7. Claim 6: "The distribution station as recited in claim 2, wherein a ratio of a number of reels in the upper row to a number of reels in the lower row is 1:1"
8. Claim 7: "The distribution station as recited in claim 1, wherein the mobile trailer includes trailer end wall that has an outside door, an inside wall that defines first and second compartments in the mobile trailer, the outside door opening into the first compartment, and at least the manifolds and the reels are in the first compartment."
9. Claim 8: "The distribution station as recited in claim 7, wherein the inside wall includes an inside door providing access between the first compartment and the second compartment, the aisle walkway extending from the outside door to the inside door"
10. Claim 9: "The distribution station as recited in claim 7, a controller in the second compartment, the controller configured to operate the valves."
11. Claim 10: "The distribution station as recited in claim 9, wherein the second compartment is insulated with a fire resistant or retardant material"
12. Claim 11: "The distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3"
13. Claim 12: "The distribution station as recited in claim 11, wherein the aisle width is greater than the reel diameter by a factor of at least 1.5" 139
14. Claim 13: "The distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the mobile trailer has a trailer width, and a ratio of the trailer width to the aisle width is no greater than 5."
15. Claim 14: "The distribution station as recited in claim 13, wherein the ratio of the trailer width to the aisle width is greater than 2."143
16. Claim 15: "The distribution station as recited in claim 1, wherein the ratio of the trailer width to the aisle width is equal to or less than 4" 143

	17. Claim 16: "The distribution station as recited in claim 1, further comprising a floor pan in the mobile trailer."144
	18. Claim 17
	19. Claim 18: "The distribution station as recited in Claim 17, wherein the reels are arranged on first and second opposed sides in the mobile trailer such that there is an aisle walkway down the middle of the mobile trailer"
	20. Claim 19: "The distribution station as recited in Claim 18, wherein the reels on each of the first and second opposed sides are arranged in upper and lower rows of reels"
	21. Claim 20: "The distribution station as recited in Claim 19, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3"
	22. Claim 21: "The distribution station as recited in claim 20, wherein the mobile trailer has a trailer width of no greater than about 96 inches." 154
	23. Claim 22: "The distribution station as recited in claim 17, further comprising a floor pan in the mobile trailer."
B. view	Ground 2: Claims 17 and 18 are anticipated by and/or obvious in of Van Vliet155
	1. Claim 17
	2. Claim 18: "The distribution station as recited in claim 17, wherein the reels are arranged on first and second opposed sides in the mobile trailer such that there is an aisle walkway down the middle of the trailer."
C. of <i>Ca</i>	Ground 3: Claims 9-10 are rendered obvious by <i>Van Vliet</i> in view ble and <i>AFD</i> 161
	1. Rationale and motivation for combining <i>Van Vliet</i> and <i>Cable</i> with <i>AFD</i>
	2. Claim 9: "The distribution station as recited in claim 7, a controller in the second compartment, the controller configured to operate the valves."

	3. Claim 10: "The distribution station as recited in claim 9, wherein the second compartment is insulated with a fire resistant or retardant material."
D. Vliet	Ground 4: Claims 4, 11, 12 and 20 are rendered obvious by <i>Van</i> in view of <i>Cable</i> and <i>Coxreels</i> 169
	1. Rationale and motivation for combining <i>Van Vliet</i> and <i>Cable</i> with <i>Coxreels</i>
	2. Claim 4: "The distribution station as recited in claim 3, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3"
	3. Claim 11: "The distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3"
	4. Claim 12: "The distribution station as recited in claim 11, wherein the aisle width is greater than the reel diameter by a factor of at least 1.5" 174
	5. Claim 20: "The distribution station as recited in Claim 19, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3"
E. 10, 13	Ground 5: <i>Van Vliet</i> in view of <i>AFD</i> renders obvious Claims 1, 7-3-18, and 22175
	1. Rationale and motivation for combining <i>Van Vliet</i> with <i>AFD</i> 175
	2. Claim 1
	3. Claim 7: "The distribution station as recited in claim 1, wherein the mobile trailer includes trailer end wall that has an outside door, an inside wall that defines first and second compartments in the mobile trailer, the outside door opening into the first compartment, and at least the manifolds and the reels are in the first compartment."
	4. Claim 8: "The distribution station as recited in claim 7, wherein the inside wall includes an inside door providing access between the first compartment and the second compartment, the aisle walkway extending from the outside door to the inside door"

5. Claim 9: "The distribution station as recited in claim 7, a controller in the second compartment, the controller configured to operate the valves."
6. Claim 10: "The distribution station as recited in claim 9, wherein the second compartment is insulated with a fire resistant or retardant material"
7. Claim 13: "The distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the mobile trailer has a trailer width, and a ratio of the trailer width to the aisle width is no greater than 5"
8. Claim 14: "The distribution station as recited in claim 13, wherein the ratio of the trailer width to the aisle width is greater than 2"198
9. Claim 15: "The distribution station as recited in claim 1, wherein the ratio of the trailer width to the aisle width is equal to or less than 4" 199
10. Claim 16: "The distribution station as recited in claim 1, further comprising a floor pan in the mobile trailer."200
11. Claim 17200
12. Claim 18: "The distribution station as recited in Claim 17, wherein the reels are arranged on first and second opposed sides in the mobile trailer such that there is an aisle walkway down the middle of the mobile trailer"
13. Claim 22: "The distribution station as recited in claim 17, further comprising a floor pan in the mobile trailer."205
Ground 6: Claims 2-3, 6, and 19 are rendered obvious by <i>Van Vliet</i> ew of <i>AFD</i> , and <i>Lowrie</i>
1. Rationale and motivation for combining <i>Van Vliet</i> with <i>AFD</i> and <i>Lowrie</i>
2. Claim 2: "The distribution station as recited in claim 1, wherein the reels on each of the first and second opposed sides are arranged in upper and lower rows of reels"
3. Claim 3: "The distribution station as recited in claim 2, further comprising first and second support racks on which the reels are supported, the first support rack arranged on the first side and the second support rack arranged on the second side"

XIII.	CON	CLUSION221
XII.	SEC	ONDARY CONSIDERATIONS221
		3. Claim 12: "The distribution station as recited in claim 11, wherein the aisle width is greater than the reel diameter by a factor of at least 1.5."
		2. Claim 11: "The distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3."
		1. Rationale and motivation for combining <i>Van Vliet</i> , and <i>AFD</i> with <i>Coxreels</i>
	H. view	Ground 8: Claims 11 and 12 are rendered obvious by <i>Van Vliet</i> in of <i>AFD</i> and <i>Coxreels</i> 219
		5. Claim 21: "The distribution station as recited in claim 4, wherein the trailer has a trailer width of no greater than about 96 inches." 219
		4. Claim 20: "The distribution station as recited in claim 19, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3."
		3. Claim 5: "The distribution station as recited in claim 4, wherein the trailer has a trailer width of no greater than about 96 inches." 218
		2. Claim 4: "The distribution station as recited in claim 3, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3."
		1. Rationale and motivation for combining <i>Van Vliet, AFD</i> , and <i>Lowrie</i> with <i>Coxreels</i>
	G. Vliet	Ground 7: Claims 4, 5, 20, and 21 are rendered obvious by <i>Van</i> in view of <i>AFD</i> , <i>Lowrie</i> and <i>Coxreels</i> 214
		5. Claim 19: "The distribution station as recited in Claim 18, wherein the reels on each of the first and second opposed sides are arranged in upper and lower rows of reels"
		4. Claim 6: "The distribution station as recited in claim 2, wherein a ratio of a number of reels in the upper row to a number of reels in the lower row is 1:1"

XIV. DECLARATION	22	22
------------------	----	----

I, Robert A. Durham, Ph.D., hereby declare as follows:

I. INTRODUCTION

1. My name is Dr. Robert A. Durham. I make this declaration based upon my own personal knowledge and, if called upon to testify, would testify competently

to the matters contained herein.

2. I have been asked to provide technical assistance in the inter partes review of U.S. Patent No. 9,586,805, which I may abbreviate as "the '805 Patent" or refer to as the "Challenged Patent." This declaration is a statement of my opinions on issues related to the unpatentability of claims of the '805 Patent. I am being compensated at my normal hourly rate for my analysis, plus reimbursement for expenses. My compensation does not depend on the content of my opinions or the outcome of this proceeding.

II. EXPERIENCE AND QUALIFICATIONS

3. In formulating my opinions, I have relied upon my knowledge, training, and experience in the relevant art. My qualifications are stated more fully in my curriculum vitae, which has been provided as EX1002 and Appendix A. My CV also lists publications on which I am a named author and identifies parties on behalf of whom I have previously provided expert testimony within the past four years. Here, I provide a summary of my qualifications.

4. I am a consulting engineer with experience in several technical areas. I have expertise in the electrification of the oil and gas industry from drilling and completion to downstream. I have been working with oil field production companies, refining and chemical plants and equipment manufacturers and technology development companies, as a consultant, for nearly twenty years. My work relates to the subject matter of the Challenged Patent, which I describe below in Section VII ("Overview of the Challenged Patent").

- 5. I received my Bachelor of Science in Electrical Engineering and Master of Engineering and Technology Management degrees, from the University of Tulsa in 1992 and 1997, respectively. After years of professional work and research I received my Ph.D. in Engineering Management from Kennedy Western University in 2004.
- 6. I have also served in positions of leadership in the Petroleum and Chemical Industry Committee (PCIC) of the Institute of Electrical and Electronics Engineers (IEEE) for nearly twenty years. IEEE is the world's largest technical professional association. The PCIC is the premier forum for the exchange of electrical applications technology related to the petroleum and chemical industry. From 2005 2012, I served as secretary, then vice chair and then ultimately chair of the Production Subcommittee of the PCIC. The Production Subcommittee is the primary method for PCIC members to communicate technical papers related to

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

drilling, well head and facilities operations of oil and gas wells. In 2013, I was

appointed as Vice-Chair of the Standards Subcommittee of the PCIC, a role which

transitioned to Chair in 2014. I served as chair until 2022, at which time I transitioned

to an executive role in the PCIC. The Standards subcommittee of the PCIC is the

Sponsor of IEEE standards relating to electrification and electrical equipment

operations in the Oil and Gas Industry. The PCIC Standards Subcommittees

sponsors nearly 50 electrical and oil and gas related standards.

7. My peers have recognized my contributions, particularly in the area of

electrical equipment in the oil and gas industry. Because of this recognition, in 2019

I was elevated to the grade of Fellow of the IEEE for "contributions to submersible

electrical equipment analysis and multi-point ground methods in hazardous

petroleum and chemical environments." The IEEE Fellow grade is limited to the top

0.1% of the membership of IEEE worldwide.

8. I have worked directly in the area of electrification of oil and gas fields

both as an employee and as a consulting engineer. From 2000 until the end of 2002,

I was employed as Manager of Electric Infrastructure for New Dominion, LLC

(NDL). In that capacity I administratively owned and was responsible for all

electrical equipment including overhead power lines, transformers, switchgear,

drives and motors throughout NDL's production, exploration, and drilling areas.

9. After a brief stint as Vice President for EDG Power Group, responsible

for Engineering and Project Management of generation and co-generation facilities

across the U.S., I transitioned to the role of consulting engineer. In that role I have

served as consulting engineer relating to the design, construction and analysis of all

kinds of power systems, especially those in the oil and gas industry. This has

included not only design and selection of equipment but also analysis of failures of

equipment in the oil and gas field from drilling/completion sites to production

facilities, midstream and downstream (refinery) locations.

10. In addition, I am a principal of PEDOCS, Inc., an oil and gas production

company operating over 50 oil and gas production wells in Oklahoma. As such, I am

familiar with operations of oil and gas wells including well stimulation, completion,

hydraulic fracturing, and production.

11. I have been familiar with oil and gas drilling, fracturing (fracking) and

completion operations for over twenty years. In addition to being responsible for

interfacing with drilling and fracturing operations with regards to electrical needs as

an employee of New Dominion, LLC, I have been further educated about drilling,

fracturing and operations as I have consulted and investigated incidents on multiple

well drilling, fracturing and completion pad sites over my engineering consulting

engagements.

12. I have been familiar with power distribution, including generation transmission and distribution equipment. As an employee I worked as a design and construction engineer for generation facilities for Central and Southwest (now American Electric Power AEP). I was also responsible for design and construction of generation facilities when employed by EDG Power Group, as discussed above. While at AEP, I spent three years as a transmission planner, responsible for modeling transmission systems and developing plans for increased power distribution capacities at high voltages. While at New Dominion LLC, I owned and was responsible for design, construction, and maintenance of several hundred miles of medium voltage (5 - 25 kV) distribution lines, switchgear, drives, and motors used for oil and gas drilling, completion, and production. Over the last ~ 20 years I have consulted with numerous clients ranging from utilities to oil and gas development and production companies on the design, upgrades and maintenance of generation

13. I have been familiar with Occupational Safety and Health Administration ("OSHA") and its responsibilities at oil and gas locations. I have consulted and investigated incidents on multiple oil and gas sites where OSHA has also performed investigations regarding injuries and fatalities that have occurred at oil and gas locations, including drilling, fracturing and completion operations. As Principal Scientist of THEWAY Labs, part of my responsibilities includes

and power distribution facilities.

overseeing the Health Safety and Environmental (HSE) program at THEWAY Labs,

including establishing policies and procedures commensurate with OSHA

requirements at all locations, including requirement for oil and gas sites.

14. I am the author or co-author of over fifty published papers and five

books. A list of publications that I have authored over the last thirty years is included

in my professional CV, which is attached as EX1002 and Appendix A.

15. Therefore, based on my education, professional experience of 30 years,

and scholarly books and publications, I am an expert in the relevant field of the

Challenged Patent at issue (as explained further in Section IX) and have been an

expert in this field since before the Challenged Patent was filed with the United

States Patent and Trademark Office ("USPTO"). I am familiar with how a person

having ordinary skill in the art would have understood and used the terminology

found in the '805 Patent at the time of its filing.

III. TASK SUMMARY AND MATERIALS REVIEWED

16. I have been asked to review the Challenged Patent and its prosecution

history, to provide an understanding of the technology relevant to the Challenged

Patent, to review certain prior-art references, and to analyze whether those

references disclose or teach limitations of claims from the Challenged Patent. The

opinions stated in this declaration are from the perspective of a person of ordinary

skill in the art (POSITA) at the time the Challenged Patent was filed.

IV. LIST OF EXHIBITS

17. In forming my opinions, I have reviewed the Challenged Patent, its prosecution history and references cited by the Examiner, the materials cited in the List of Exhibits, and the materials cited throughout my declaration.

Exhibit #	Description		
EX1001	U.S. Patent No. 9,586,805 to Shock ("the '805 Patent")		
EX1002	CV of Dr. Robert A Durham, PE, FIEEE		
EX1003	Expert Declaration of Dr. Robert A Durham, PE, FIEEE ("Durham Decl.")		
EX1004	U.S. Patent Pub. No. 2011/0197988 to Van Vliet et al. ("Van Vliet")		
EX1005	U.S. Patent No. 3,810,487 to Cable et al. ("Cable")		
EX1006	U.S. Patent Pub. No. 2018/0057348 to Lowrie (" <i>Lowrie</i> ")		
EX1007	AFD Onsite Refueling, http://web.archive.org/web/20150922012312/https://www.afdpetroleum.com/fuel/onsite_refuelling (Sept. 22, 2015) ("AFD")		
EX1008	Coxreels 1125 Series Hand Crank and Motorized Hose Reels, https://web.archive.org/web/20140408035634/http://www.coxreels com/products/hand-crank/1125-series (Apr. 08, 2014) ("Coxreels")		
EX1009	Federal Size Regulations for Commercial Motor Vehicles, https://web.archive.org/web/20110716103458/https://ops.fhwa.dot.ov/freight/publications/size_regs_final_rpt/size_regs_final_rpt.pdf (Jul. 16, 2011)		
EX1010	Claim Listing		
EX1011	File History of '805 Patent		
EX1012	Affidavit of Nathaniel E Frank-White (relating to AFD)		
EX1014	U.S. Patent Pub. No. 2007/0181212 to Joe Fell ("Fell")		
EX1013 U.S. Provisional Patent App. No. 62/378,394 to Lowrie (obtaine from file history of <i>Lowrie</i> on USPTO's Patent Center)			

EX1015	U.S. Patent Pub. No. 2008/0223482 to Dagmar Hockner ("Hockner")	
EX1016	Michael Morton, "Unlocking the Earth: A Short History of	
	Hydraulic Fracturing," GEO ExPro, Vol. 10, No. 6, December 2013	
	(https://geoexpro.com/unlocking-the-earth-a-short-history-of-	
EV1017	hydraulic-fracturing/) (last accessed July 17, 2023)	
EX1017	Frac Shack "Technology" Page, archived on July 11, 2015	
	(https://web.archive.org/web/20150711214455/http://www.fracshack	
EX1018	.com/technology) ("Frack Shack I") (last accessed July 17, 2023) Intentionally Omitted	
EX1018 EX1019	B.A. Wells and K.L. Wells. "Shooters – A "Fracking" History."	
EXIOIS	American Oil & Gas Historical Society,	
	(https://aoghs.org/technology/hydraulic-fracturing) (last accessed	
	July 17, 2023)	
EX1020	Intentionally Omitted	
EX1021	Intentionally Omitted	
EX1022	schematic, Vocabulary.com, https://www.vocabulary.com/	
	dictionary/schematic (accessed June 29, 2023).	
EX1023	•	
	Young, Jr. (1986). Applied Drilling Engineering, Society of	
	Petroleum Engineers	
EX1024	Vassiliou, M. S. (2018), <u>Historical dictionary of the petroleum</u>	
	industry, Rowman & Littlefield	
EX1025		
	et al. entitled "System and Process for Extracting Oil and Gas by	
	Hydraulic Fracturing" ("Sanborn")	
EX1026	U.S. Patent Publication No. 2012/0255734 to Coli <i>et al.</i> entitled	
	"Mobile, Modular, Electrically Powered System for Use in	
EV1007	Fracturing Underground Formations" ("Coli")	
EX1027	U.S. Patent No. 4,187,962 to Henry et al. ("Henry")	
EX1028	Husky "Swivels" page, archived on March 28, 2016	
	(https://web.archive.org/web/20160328173930/http://www.husky.co m/husky/swivels/conventional-fueling-swivels/) (last accessed Aug.	
	3, 2023)	
EX1029	Merriam-Webster Dictionary page with definition of "rack",	
1/11027	https://www.merriam-	
	webster.com/dictionary/rack#:~:text=rack%201%20of%209%20nou	
	n%20%281%29%20%CB%88rak%20Synonyms,grating%20on%20	
	or%20in%20which%20articles%20are%20placed (last accessed	

	Aug. 3, 2023)	
EX1030	Affidavit of Nathaniel E Frank-White (relating to Coxreels)	
EX1031	OSHA standard § 1910.36 from https://www.osha.gov/laws-	
	regs/regulations/standardnumber/1910/1910.36 (last accessed Aug.	
	1, 2023)	
EX1032	Alabama codes regarding trailer width limits	
EX1033	Arizona codes regarding trailer width limits	
EX1034	Michigan codes regarding trailer width limits	
EX1035	Missouri 2005 codes regarding trailer width limits	
EX1036	New York codes regarding trailer width limits	
EX1037	Kentucky codes regarding trailer width limits	
EX1038	Tennessee codes regarding trailer width limits	

18. All citations to exhibits reference original page numbers found in the underlying document, and all emphases are added unless otherwise noted.

V. SUMMARY CONCLUSIONS AND GROUNDS FOR CHALLENGE

19. After reviewing the materials identified in the List of Exhibits, I have concluded that each of the claims of the '805 Patent would have been either anticipated by the prior art or obvious to a person of ordinary skill in the art, based on the following grounds:

Ground	'805 Claims	Summary
1	1-22	Obvious over Van Vliet in view of Cable
2	17 and 18	Anticipated and/or rendered obvious by Van Vliet
3	9 and 10	Obvious over Van Vliet in view of Cable, further in
		view of AFD
4	4, 11, 12,	Obvious over <i>Van Vliet</i> in view of <i>Cable</i> , further in
	and 20	view of <i>Coxreels</i>
5	1, 7-10, 13-	Obvious over Van Vliet in view of AFD
	18, and 22	
6	2-3, 6, and	Obvious over <i>Van Vliet</i> in view of <i>AFD</i> , further in
	19	view of <i>Lowrie</i>
7	4, 5, 20, and	Obvious over <i>Van Vliet</i> in view of <i>AFD</i> , further in
	21	view of <i>Lowrie</i> , further in view of <i>Coxreels</i>
8	11 and 12	Obvious over <i>Van Vliet</i> in view of <i>AFD</i> , further in
		view of <i>Coxreels</i>

VI. LEGAL STANDARDS

A. Level of Ordinary Skill in the Art

20. When interpreting a patent, I understand that it is important to identify the relevant art pertaining to the patent-in-suit as well as the level of ordinary skill

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

in that art at the time of the claimed invention. The "art" is the field of technology

to which the patent is related.

21. I have been instructed by counsel that the person of ordinary skill in the

art is a hypothetical person who is presumed to know the relevant prior art. I

understand that the actual inventor's skill is not determinative of the level of ordinary

skill. I further understand that the factors that may be considered in determining the

level of skill include: the types of problems encountered in the art; prior art solutions

to those problems; rapidity with which innovations are made; sophistication of the

technology; and educational level of active workers in the field. I understand that

not all such factors may be present in every case, and one or more of them may

predominate.

B. Legal Standard for Claim Construction

22. I understand that the first step in determining whether a patent claim

would have been anticipated or obvious is to ascertain how a POSITA would have

understood the claim terms.

23. I have been instructed by counsel on the law regarding claim

construction and patent claims, and I understand that a patent may include two types

of claims: independent claims and dependent claims. An independent claim stands

alone and includes only the limitations it recites. A dependent claim can depend from

an independent claim, or it can further depend from another dependent claim. I

understand that a dependent claim includes all the limitations that it recites, in

addition to all the limitations recited in the claim(s) from which it depends.

24. It is my understanding that in proceedings before the USPTO, the

claims of a patent are to be construed under what is referred to as the "Phillips

standard." I understand that this means that claim terms of a patent are given the

meaning the terms would have to a POSITA, in view of the description provided in

the patent itself and the patent's file history.

25. I understand that to determine how a person of ordinary skill would

have understood a claim term, one should look to those sources available that show

what a person of skill in the art would have understood the disputed claim language

to mean. I understand that, in construing a claim term, one looks primarily to the

intrinsic patent evidence, including the words of the claims themselves, the

remainder of the patent, and the patent's prosecution history. I understand that

extrinsic evidence, which is evidence external to the patent and the prosecution

history, may also be useful in interpreting patent claims when the intrinsic evidence

itself is insufficient.

26. I understand that words or terms should be given their ordinary and

accepted meaning unless it appears that the inventors were using them to mean

something else. In making this determination, the claims, the remainder of the patent,

and the prosecution history are of paramount importance. Additionally, the patent

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

and its prosecution history must be consulted to confirm whether the patentee has

acted as its own lexicographer (i.e., provided its own special meaning to any disputed

terms), or intentionally disclaimed, disavowed, or surrendered any claim scope.

27. In comparing the claims of the Challenged Patent to the prior art, I have

considered the Challenged Patent and its file history considering the understanding

of a person of skill at the time of the alleged invention.

C. Anticipation

28. It is my understanding that the claims of a patent are anticipated by a

prior art reference if each and every element of the claim is found either explicitly

or inherently in a single prior art reference or system. I understand that inherency

requires a showing that the missing descriptive matter in the claim is necessarily or

implicitly present in the allegedly anticipating reference, and that it would have been

so recognized by a POSITA. In addition, I understand that an enabling disclosure is

a disclosure that allows a POSITA to make the invention without undue

experimentation. Although anticipation typically involves the analysis of a single

prior art reference, I understand that additional references may be used to show that

the primary reference has enabling disclosure, to explain the meaning of a term used

in the primary reference, and/or to show that a characteristic is inherent in the

primary reference.

D. Obviousness

- I understand that the prior art may render a patent claim "obvious." I 29. understand that two or more prior art references (e.g., prior art articles, patents, or publications) that each disclose fewer than all elements of a patent claim may nevertheless be combined to render a patent claim obvious if the combination of the prior art collectively discloses all elements of the claim and one of ordinary skill in the art at the time would have been motivated or had sufficient rationale to combine the prior art in such a way. I understand that this rationale or motivation to combine need not be explicit in any of the prior art but may be inferred from the knowledge of one of ordinary skill in the art at the time the patent was filed. I also understand that one of ordinary skill in the art is not an automaton but is a person having ordinary creativity. I further understand that one or more prior art references, articles, patents, or publications that disclose fewer than all the elements of a patent claim may render a patent claim obvious if including the missing element would have been obvious to one of skill in the art (e.g., the missing element represents only an insubstantial difference over the prior art or a reconfiguration of a known system).
- 30. I understand that under the doctrine of obviousness, a claim may be invalid if the differences between the invention and the prior art are such that the subject matter would have been obvious at the time the invention was made to a POSITA to which the subject matter pertains.

- 31. To assess obviousness, I understand that I am to consider the scope and content of the prior art, the differences between the prior art and the claim, the level of ordinary skill in the art, and any secondary considerations to the extent they exist.
- 32. I understand that any evidence of secondary indicia of non-obviousness should be considered when evaluating whether a claimed invention would have been obvious to one of ordinary skill at the time of invention. These secondary indicia of non-obviousness may include, for example:
 - a long felt but unmet need in the prior art that was satisfied by the claimed invention;
 - commercial success of processes claimed by the patent;
 - unexpected results achieved by the invention;
 - praise of the invention by others skilled in the art;
 - the taking of licenses under the patent by others; and
 - deliberate copying of the invention.
- 33. I understand that there must be a nexus between any such secondary indicia and the claimed invention.
- 34. It is also my understanding that there are additional considerations that may be used as further guidance as to when the above factors will result in a finding that a claim is obvious, including the following:
 - the claimed subject matter is simply a combination of prior art elements according to known methods to yield predictable results;

- the claimed subject matter is a simple substitution of one known element for another to obtain predictable results;
- the claimed subject matter uses known techniques to improve similar devices or methods in the same way;
- the claimed subject matter applies a known technique to a known device or method that is ready for improvement to yield predictable results;
- the claimed subject matter would have been "obvious to try" choosing from a finite number of identified, predictable solutions, with a reasonable expectation of success;
- there is known work in one field of endeavor that may prompt variations of it for use in either the same field or a different one based on design incentives or other market forces if the variations would have been predictable to a POSITA;
- there existed at the time of the invention a known problem for which there was an obvious solution encompassed by the patent's claims; and
- there is some teaching, suggestion, or motivation in the prior art that would have led a POSITA to modify the prior art reference or to combine prior art reference teachings to arrive at the claimed subject matter.
- 35. Finally, I understand that a claim may be deemed invalid for obviousness in light of a single prior art reference, without the need to combine references, if the elements of the claim that are not found in the reference can be supplied by the knowledge or common sense of one of ordinary skill in the relevant art.

E. Priority Date

36. I understand that, subject to the next paragraph, the asserted "priority date" of a patent is the earlier of: (a) the date on which a patent application is filed;

or (b) the date on which an earlier-filed patent application is filed if the patentee

claims the benefit of priority to that earlier-filed patent application.

37. I understand that it is not enough for a patent to merely claim the benefit

of an earlier-filed application, but that additional criteria must be met. In particular,

the prior application itself must describe the claimed invention, and must do so in

sufficient detail that one skilled in the art can clearly conclude that the inventor

invented the claimed invention as of the filing date sought. First, I understand that a

priority-date analysis is on a claim-by-claim basis. Second, I understand that, for a

patent claim to be entitled to the filing date of an earlier patent application, a "Section

112 analysis" must be conducted. I am informed that a "Section 112" analysis

encompasses looking to the earlier patent application and ascertaining whether that

earlier patent application meets both the written-description and enablement

requirements as of the filing date of the earlier application. I understand that it is not

enough that the claim would have been obvious from the earlier application, but that

application itself must describe the claimed invention.

38. I understand that to satisfy the written description requirement the

earlier application must reasonably convey to those skilled in the art that the

inventors had possession of the subject matter of the patent as of the filing date of

the earlier application. I have been informed that it is the disclosures of the earlier

patent application that count, and that while the meaning of terms, phrases, or

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

diagrams in the earlier patent application must be interpreted from the vantage point

of one skilled in the art, all the claimed limitations must appear in the specification.

Further, I understand that this analysis is not a question of whether one skilled in the

art might be able to construct the claimed invention from the teachings of the

disclosure. The question is not whether a claimed invention is an obvious variant of

that which is disclosed in the specification; rather, I understand that an earlier

application must itself describe each of the claim limitations.

39. I also understand that to satisfy the enablement requirement, the earlier

application must enable a person of ordinary skill in the art to practice the claimed

invention without undue experimentation.

F. Burden of Proof

40. I understand that a party alleging a patent claim is invalid (including by

obviousness) bears the burden of proof by "clear and convincing evidence." I have

been informed that clear and convincing evidence means evidence that produces a

firm belief or conviction as to truth of the matter sought to be established. I have

further been informed that the parties submitted that clear and convincing evidence

is evidence that is so clear, direct, weighty, and convincing as to enable one to come

to a clear conviction without hesitancy.

VII. OVERVIEW OF THE CHALLENGED PATENT

41. I have reviewed U.S. Patent No. 9,586,805 ("the '805 Patent"), which is entitled "Mobile Distribution Station with Aisle Walkway." I understand that the '805 patent was filed on October 11, 2016, and that it was issued on March 7, 2017.² I understand that the '805 Patent does not claim priority to an earlier filing date. Accordingly, the effective filing date of the '805 Patent is October 11, 2016.³

A. Summary of Subject Matter

42. The '805 Patent relates to a distribution station for distributing fuel or other fluids, for example to equipment at a hydraulic fracturing site.⁴ The '805 Patent includes a section entitled "Background." The "Background" section discusses several known aspects of hydraulic fracturing, including the process of "hotrefueling" during fracturing operations:⁶

Hydraulic fracturing (also known as fracking) is a well stimulation process that utilizes pressurized liquids to fracture rock formations. Pumps and other equipment used for hydraulic fracturing typically operate at the Surface of

¹ EX1001, Title.

² EX1001, Cover.

³ EX1001, Cover.

⁴ See EX1001, 1:21-27, 3:25-35.

⁵ EX1001.

⁶ EX1001, 1:6-18.

the well site. The equipment may operate semicontinuously, until refueling is needed, at which time the equipment may be shut-down for refueling. Shut-downs are costly and reduce efficiency. More preferably, to avoid shut-downs fuel is replenished in a hot-refueling operation while the equipment continues to run. This permits fracking operations to proceed fully continuously; however, hot-refueling can be difficult to reliably sustain for the duration of the fracking operation.

43. The '805 Patent discusses that it was known that hydraulic fracturing equipment operates semi-continuously and that, in order to reduce unwanted shutdowns, it was known to "hot-refuel" the equipment, or to re-fuel the equipment while it was still running. A known problem of hot-refueling, according to the '805 Patent, was that "hot-refueling can be difficult to reliably sustain for the duration of the fracking operation." The '805 patent purports to solve this problem by combining known components, such as a mobile trailer, a pump, manifolds, a plurality of reels, a plurality of hoses, a plurality of valves, a plurality of fluid level sensors, and an aisle walkway, among others according to their known functions.

⁷ EX1001, 1:10-15.

⁸ EX1001, 1:16-18.

⁹ EX1001, 1:21-27; see also id., Claims 1-22.

B. The Challenged Claims of the '805 Patent

44. The challenged claims of the '805 Patent, which are Claims 1-22, are set forth below.¹⁰ Some of the claim elements have been further sub-divided for ease of reference.

Claim Element	Claim Language from '805 Patent
1(pre)	A distribution station comprising:
1(a)	a mobile trailer;
1(b)	a pump on the mobile trailer;
1(c)	first and second manifolds on the mobile trailer and fluidly connected with the pump;
1(d)	a plurality of reels on the mobile trailer;
1(e)	a plurality of hoses connected, respectively, with the reels;
1(f)	a plurality of valves on the mobile trailer, each of the valves situated between one of the first or second manifolds and a respective different one of the hoses;
1(g)	a plurality of fluid level sensors, each of the fluid level sensors being associated a respective different one of the hoses;
1(h)	wherein the reels are arranged on first and second opposed sides in the mobile trailer, with an aisle walkway down the middle of the mobile trailer.

¹⁰ A separate Claim Listing is included as EX1010 for use as reference with the Petition.

Claim Element	Claim Language from '805 Patent
2	The distribution station as recited in claim 1, wherein the reels on each of the first and second opposed sides are arranged in upper and lower rows of reels.
3	The distribution station as recited in claim 2, further comprising first and second support racks on which the reels are supported, the first support rack arranged on the first side and the second support rack arranged on the second side.
4	The distribution station as recited in claim 3, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3.
5	The distribution station as recited in claim 4, wherein the trailer has a trailer width of no greater than about 96 inches.
6	The distribution station as recited in claim 2, wherein a ratio of a number of reels in the upper row to a number of reels in the lower row is 1:1.
7	The distribution station as recited in claim 1, wherein the mobile trailer includes trailer end wall that has an outside door, an inside wall that defines first and second compartments in the mobile trailer, the outside door opening into the first compartment, and at least the manifolds and the reels are in the first compartment.
8	The distribution station as recited in claim 7, wherein the inside wall includes an inside door providing access between the first compartment and the second compartment, the aisle walkway extending from the outside door to the inside door.
9	The distributions station as recited in claim 7, further comprising a controller in the second compartment, the controller configured to operate the valves.

Claim Element	Claim Language from '805 Patent
10	The distribution station as recited in claim 9, wherein the second compartment is insulated with a fire resistant or retardant material.
11	The distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3.
12	The distribution station as recited in claim 11, wherein the aisle width is greater than the reel diameter by a factor of at least 1.5.
13	The distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the mobile trailer has a trailer width, and a ratio of the trailer width to the aisle width is no greater than 5.
14	The distribution station as recited in claim 13, wherein the ratio of the trailer width to the aisle width is greater than 2.
15	The distribution station as recited in claim 1, wherein the ratio of the trailer width to the aisle width is equal to or less than 4.
16	The distribution station as recited in claim 1, further comprising a floor pan in the mobile trailer.
17(pre)	A distribution station comprising:
17(a)	a mobile trailer,
17(b)	a pump on the mobile trailer,
17(c)	first and second manifolds on the mobile trailer and fluidly connected with the pump,
17(d)	a plurality of reels on the mobile trailer,

Claim Element	Claim Language from '805 Patent
17(e)	a plurality of hoses connected, respectively, with the reels, wherein a portion of the reels are connected with the first manifold and another portion of the reels are connected with the second manifold;
17(f)	a plurality of valves on the mobile trailer, each of the valves situated between one of the first or second manifolds and a respective different one of the hoses;
17(g)	a plurality of fluid level sensors, each of the fluid level sensors being associated a respective different one of the hoses;
17(h)	wherein the mobile trailer includes first and second opposed trailer side walls, and a first group of the hoses are deployable from the first trailer side wall and a second group of the hoses are deployable from the second trailer side wall.
18	The distribution station as recited in claim 17, wherein the reels are arranged on first and second opposed sides in the mobile trailer such that there is an aisle walkway down the middle of the trailer.
19	The distribution station as recited in claim 18, wherein the reels on each of the first and second opposed sides are arranged in upper and lower rows of reels.
20	The distribution station as recited in claim 19, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3.
21	The distribution station as recited in claim 20, wherein the mobile trailer has a trailer width of no greater than about 96 inches.
22	The distribution station as recited in claim 17, further comprising a floor pan in the mobile trailer.

C. Relevant Prosecution History of the '805 Patent

45. I have reviewed the prosecution history of the '805 Patent. Application serial no. 15/290,371 (the "'371 Application") was filed on October 11, 2016 with 22 claims (Claim 1 – Claim 22). No office actions were issued. On December 29, 2016 the examiner issued a Notice of Allowance (NOA), allowing all the filed claims. The examiner noted that "the prior art of record does not teach 'wherein the reels are arranged on first and second opposed sides of the mobile trailer" and that "the prior art of record does not teach 'and a first group of the hoses are deployable from the first trailer side wall and a second group of the hoses are deployable from the second trailer sidewall."

46. Further, the NOA state that US Patent Publication 2011/0197988 (*Van Vliet*) teaches "a mobile fuel delivering system having a plurality of hoses connected to a plurality of manifolds, but doesn't disclose reels arranged on opposed sides of the trailer or hoses deployable from the first and second sides of the trailer." However, these limitations relied on by the examiner in allowing the claims were

¹¹ EX1011, 1.

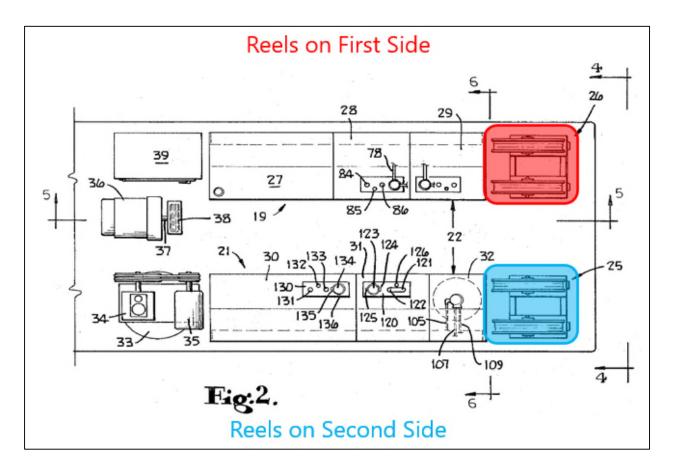
¹² See EX1011 generally.

¹³ EX1011, 10-14.

¹⁴ EX1011, 15-16.

¹⁵ EX1011, 15-16.

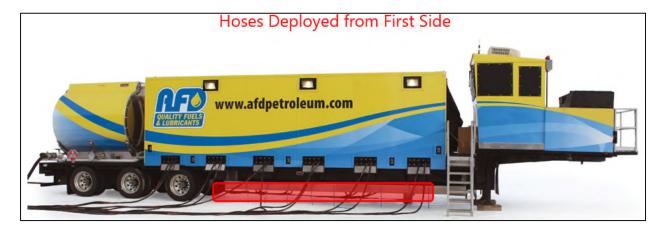
known in the art as I describe in Section XI below.¹⁶ As an example, *Cable* discloses reels with hoses arranged on opposite side walls of the trailer, as shown in *Cable*'s FIG. 2.¹⁷



¹⁶ See infra. Section XI.

¹⁷ EX1005, FIG. 2 (below) (annotated to show reels on first and second sides) *see also id.*, 2:67-3:5 ("Each of the hose assemblies has *a pair of upper reels and a pair of lower reels* rotatably mounted to the frame of a wheel assembly.").

47. As another example, the "AFD Onsite Refuelling System" was advertised publicly at least as early as September 22, 2015. 18 19 An archived version of the AFD Website, accessed through the Internet Archive's Wayback Machine shows the limitations relied on by the examiner in the NOA. For example, the images on the website show hoses deployed from both sides of the AFD refueling trailer. 20



¹⁸ See EX1012; see also EX1007.

¹⁹ EX1012 includes a copy of EX1007 as Exhibit A. Where, I cite to EX1007, I incorporate by reference the corresponding disclosure of EX1012, Exhibit A and *vice versa*.

²⁰ EX1007 (below) (excerpted, duplicated, and annotated to show hoses deployed from both sides).



- 48. The webpage further explains that the hoses are stored on reels: "[t]he main body of the trailer contains 24 fuel reels, each with 300-450' of 1" hose allowing for greater flexibility in tight locations."²¹
- 49. Further, although the examiner did not appreciate it, *Van Vliet* teaches, or at least suggests, the exact arrangement, orientation and deployment of hoses, reels and sidewalls relied on by the examiner in allowing the claims. A further explanation of my analysis concerning *Van Vliet* with respect to these claim limitations is contained in Section XI.B.²²

D. Claim Construction

50. In my opinion, all the claim terms in the '805 Patent should be given their plain and ordinary meaning, as a POSITA would have understood them in light of the specification and file history of the '805 Patent. Except as otherwise noted, I

²¹ EX1007.

²² See infra. Section XI.B.

have applied such a plain and ordinary meaning in my analysis of the claims. I reserve the right to offer additional opinions on claim construction in response to arguments that may be made by Patent Owner.

VIII. TECHNOLOGY BACKGROUND

51. In the subsections below, I describe some of the basic aspects of the technology field of the alleged invention of the Challenged Patent that were well-known as of filing.

A. History of Hydraulic Fracturing

52. Fracturing the hydrocarbon bearing formations is a technique that has been used to increase or speed up oil and gas production for nearly as long as oil and gas production has existed. Fracturing methods as early as the 1850's used explosives such as gunpowder ignited by red-hot iron or nitroglycerin "torpedoes." Hydraulic fracturing, in its modern form of pumping liquids and proppants (sand) into the formation, began in the 1940s using a process developed by Stanolind Oil and used by Halliburton in the mid-continent region.²⁴

²⁴ EX1016.

²³ EX1016.

53. On March 17, 1949, Stanolind and Haliburton performed the first commercial application of hydraulic fracturing at a location about 12 miles east of Duncan, Oklahoma.²⁵



54. The expansion of directional and horizontal drilling extended the use of hydraulic fracturing into previously underdeveloped "tight" formations, including shale.²⁶ In oil and gas exploration, directional drilling is a technique for accessing hydrocarbon bearing formations (oil and gas formations) that are not located immediately beneath the surface location, or to increase the amount of formation exposed to the wellbore. Some tool or process is used to cause the well bore to deviate from the vertical to reach previously inaccessible formation locations, to expose more of the hydrocarbon bearing formation to the well bore, or to drill several

²⁵ EX1019.

²⁶ EX1016.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

wells from a single surface location, such as an offshore platform or a land-based

drilling pad. Like most developments in the oil and gas industry "the early drilling

of directional wells was clearly motivated by economics."²⁷ It was the offshore fields

of California that spawned the technology which led to modern directional and

horizontal drilling. In the 1930s, directional drilling was being used in the

Huntington Beach, California field to reach an offshore oil-bearing formation from

a well initiated on an onshore pad.

55. Throughout the 1980s, directional drilling increased, in particular on

offshore pads and in the Austin Chalk trend of central Texas. The Austin Chalk is a

soft, loosely cemented, easily pulverized limestone characterized by natural

fractures oriented primarily vertically. Horizontally deviated wells were drilled into

the chalk to intersect several of the natural fractures, allowing for transport of the

hydrocarbons into the wellbore. This was combined with artificial fracturing to

increase the flowrate of hydrocarbons. By at least 1986, the techniques of horizontal

drilling were well known and heavily developed. In 1986, the "first successful

multifracture horizontal well is drilled in Wayne County, West Virginia."²⁸ This well

used directional drilling to cause the wellbore to enter a more or less horizontal

²⁷ EX1023, 351.

²⁸ EX1024, xliii.

31

orientation (parallel to the surface of the earth) and combined it with advanced hydraulic fracturing techniques (originally developed in the 1940s) to not only expose large lengths of the hydrocarbon formation to the wellbore, but also to create artificial cracks or "fractures" in the formation from multiple location in order to allow the hydrocarbons to "leak" out of the formation into the wellbore.

56. The use of horizontal drilling and fracturing systems in shale formations led to the U.S. vastly increasing its oil and especially natural gas production—starting in the 1980s and continuing to present day.²⁹



²⁹ EX1019 (2011 map from the Energy Information Administration showing shale plays where hydraulic fracturing is common).

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

57. As more formation is exposed to be fractured, horizontal wells use much higher volumes of fracturing fluid and proppant than do vertical wells. This requires the use of more and bigger blending and pumping systems. As discussed by Sanborn, pumping systems of 32,000 hp were typically used as early as 2012.³⁰ Other references, such as *Coli*, suggest systems of pumps as large as 2,500 hp each, with total system power as high as 40,000 hp were used in the same time period (four trailers, each with four 2500 hp pumps operating in parallel).³¹ These pumps are typically triplex or quintuplex positive displacement (plunger) type pumps.³² Although some fracturing systems have been converted to electric driven pump motors, the large majority of hydraulic pumping systems "are typically mobilized on skids or tractor-trailers and powered using diesel motors."33 These diesel engines require large amounts of diesel fuel, along with the requisite extra safeguards to address potential safety concerns.³⁴

58. Fracturing is often conducted in remote locations and is typically powered using fuel brought to the frac site. The amount of fuel necessary to be

³⁰ EX1025, [0005].

³¹ EX1026, [0049], FIG. 2.

³² EX1025, [0005]; EX1026, [0011].

³³ EX1026, [0005]; *see also id.*, [0007] ("standard fluid pumps require large volumes of diesel fuel and extensive equipment maintenance programs").

³⁴ EX1025, [0007].

delivered to the fracturing site, and the diesel-powered fracturing pumps, presented known logistical challenges such as site congestion, orientation and arrangement of fracturing equipment, and safety concerns for personnel in the "red zone."³⁵

B. Mobile Fuel Delivery

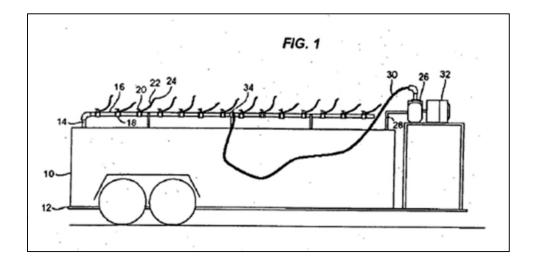
59. Although the volumes of fuel used in fracturing sites continued to increase, mobile fuel delivery was well-known in the prior art for many years before the '805 Patent was filed. For example, as a licensed pilot I am familiar with "fuel trucks" that deliver aviation fuel to aircraft which are parked on the ramp. These fuel trucks carry and deliver fuels, such as Aviation Gasoline (AvGas) or Jet Fuel (Jet A) to aircraft without the necessity of moving the aircraft. As the fuel trucks are generally smaller and more maneuverable than the aircraft, this practice increases not only convenience but safety when refueling aircraft. As an example, US Patent 4,187,962 ("Henry") describes a mobile liquid-dispensing apparatus usable for refueling airplanes and the like. Henry's apparatus includes "a reel-mounted, extensible and retractable, fluid delivery conduit connected to an adjacent liquid supply." Henry also discloses that such a practice is not limited to aircraft but is

³⁵ The "red zone" at a fracturing site is an area surrounding the fracturing pumps and the wellheads where personnel would be exposed to high pressure piping, risk of fire and high noise. As such, it is a dangerous environment and common practice is to keep personnel out of the red zone whenever practical.

³⁶ EX1027, Abstract.

applicable to "airplanes or other equipment which cannot conveniently be brought to a central fuel depot." ³⁷

60. This practice was not limited to refueling equipment one at a time. As another example of mobile fueling, U.S. Patent Pub. No. 2007/0181212 ("Fell") (published on August 9, 2007) discloses a portable refueling dock for simultaneously refueling multiple pieces of equipment.³⁸ Fell describes fueling in the context of "a construction site, [where] large vehicles that are used in moving and hauling dirt and debris need to be refueled."³⁹ As illustrated in FIG. 1 (below), Fell discloses that its portable refueling dock has a fuel tank 10 supported by a wheeled base 12, such as a trailer.⁴⁰



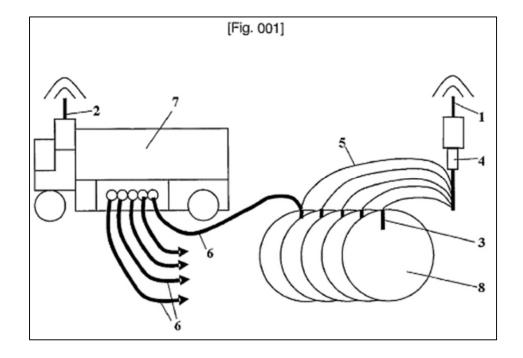
³⁷ EX1027, 1:9-11.

³⁸ EX1014, Abstract, [0003]-[0004], [0007].

³⁹ EX1014, [0003].

⁴⁰ EX1014, [0005], [0014]-[0015] FIG. 2.

61. As another example, U.S. Patent Pub. No. 2008/0223482 ("Hockner") (published September 18, 2008) discloses a tank truck for fuel delivery. ("During filling of the tanks 3 [sic; 8], hoses 6 are extended from the tank truck 7 to the tanks 8 and connected thereto."). Hockner describes mobile fuel delivery in the context of "filling of tanks at filling stations." As illustrated in FIG. 1 (below), Hockner discloses a tank truck 7 with a fuel tank. A plurality of hoses 6 connect to the tank truck, where the fuel flow in each hose is controlled by a respective valve 10. Hoses 6 extend from the valves to simultaneously deliver fuel to a plurality of fuel tanks 8.43



⁴¹ See EX1015, [0016].

⁴² EX1015, [0004].

⁴³ EX1015, FIG. 1, 2:54-3:10.

62. As yet another example, Frac Shack advertised on its website's "Technology" page at least as early as July 11, 2015, a "modular" "fuel delivery system." Frack Shack describes mobile fuel delivery in the context of fracking operations. The archived video embedded on that page shows the product being stored and moved on mobile trailers: 46



⁴⁴ EX1017 ("Frac Shack").

⁴⁵ See EX1017.

https://web.archive.org/web/20160301185135/https://www.youtube.com/watch?v=O_RKs5cZxHY(around timestamps 00:12 & 00:31).



63. U.S. Patent Pub. No. 2011/0197988 to Van Vliet et al. ("Van Vliet"), U.S. Patent Pub. No. 2018/0057348 to Lowrie ("Lowrie"), and AFD Onsite Refueling (http://web.archive.org/web/20150922012312/https:/www.afdpetroleum.com/fuel/onsite_refuelling) ("AFD")⁴⁷ provide still further examples of mobile fuel delivery and are discussed further in Section XI.⁴⁸

C. Trailer Size Requirements

64. As of the time of the filing of the '805 patent there were a patchwork of standards and regulations relating to the design of vehicle-mounted systems, such as the ones on trailers. Prior to 1956, there were no national standards or regulations

⁴⁷ I note that *AFD* appears to be associated with a service offered by AFD Petroleum Ltd. (*see* copyright mark at the bottom of EX1007) and *Lowrie* appears to be an application assigned to AFD Petroleum Ltd. (*see* EX1006, Cover).

⁴⁸ See infra. Section X.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

governing the size, particularly the width, of trailers which travelled the US Highway

system (National Network (NN) of highways). In 1956, the Federal-Aid Highway

act of 1956 provided that a maximum vehicle width of 96 inches be allowed on the

Interstate highway system. This was expanded to a maximum width of 102 inches

in 1982 with passage of the Surface Transportation Assistance Act (STAA). Further,

the 102-inch requirement was expanded to include the NN of highways. These

provisions, however, only cover the US highway system, and do not automatically

extend to state highways or other roadways.

65. As an example, in 2018, Alabama had a maximum width of 96 inches

for roads with a lane width of less than 12 feet, which would include state and county

maintained roads commonly used to access fracturing sites.⁴⁹ Similarly, Arizona's

state statute requires that, except for exceptions identified in the statute, "the total

outside width of a vehicle or the load on the vehicle shall not exceed eight feet."50

As other examples, Michigan, Missouri, New York, Kentucky, and Tennessee have

similar requirements where the maximum width for a vehicle on the state roads is

⁴⁹ EX1032, AL Code § 32-9-20 (2018).

⁵⁰ EX1033, AR Code § 28-1093 (2005).

39

96," with exceptions for roads on the NN highway system, Interstate Highway System or roads of similar construction.⁵¹

66. A POSITA would have recognized that oil and gas exploration and production facilities, where equipment such as fracturing pumps are being used, are not located on the Interstate highway system, are rarely located adjacent to a NN highway, and are frequently in remote, rural areas, often accessed from county roads or the like. Accordingly, a POSITA would recognize that, for a particular vehicle, trailer, or load to operate safely and universally throughout the country, a base maximum width of 96 inches would be required on trucks, trailers and loads.

D. Hoses and Reels

67. As seen above, regarding Mobile Fuel Delivery, the use of hoses and reels for fuel delivery was well-known in the art. For example, *Fell* discloses that "hoses 22 can be unspooled from hose reels that can be used to store the hoses" and the hoses reels may be mounted on the base of a portable refueling dock.⁵² As another example, *Hockner* describes that "[d]uring filling of the tanks 3 [sic; 8], hoses 6 are extended from the tank truck 7 to the tanks 8 and connected thereto."⁵³ Further,

⁵¹EX1034, MI Code §256.17 (2018); EX1035, MO Code §304.170 (2005); EX1036, NY Code §Title 3, Article 10, §385 (2018); EX1037, KY Code § 189.221 (2009); EX1038, TN Code §55-7-202 (2021).

⁵² EX1014, [0022].

⁵³ EX1015, [0016].

Henry describes "a reel-mounted, extensible and retractable, fluid delivery conduit connected to an adjacent liquid supply" for use in delivering fuel to "aircraft or other equipment which cannot conveniently be brought to a central fuel depot." ⁵⁴As yet another example, Frac Shack's advertisement for its fuel delivery system on its website's "Technology" page shows hoses arranged on reels: ⁵⁵



The embedded video on that webpage shows fuel being distributed using the hoses:⁵⁶

⁵⁴ EX1027, 1:9-11.

⁵⁵ EX1017 (excerpted).

https://web.archive.org/web/20160301185135/https://www.youtube.com/watch?v=O_RKs5cZxHY(around timestamp 00:43).



68. Further, the use of reels to support hoses, including reels that are part of the "flow path" of the fluids being transferred were well known. For example, one type of commercially available hose reel system was provided by Coxreels. Coxreels was a known supplier of hose reels, as supported by the Coxreels website from April 8, 2014 describing the Coxreels 1125 Series hand crank and motorized hose reels.⁵⁷

⁵⁷ EX1008.



- 69. Coxreels 1125 Series Hand Crank and Motorized Hose Reels ("Coxreels") was made available online at least as early as April 8, 2014, as explained in the affidavit of the Internet Archive representative.⁵⁸ The public accessibility of *Coxreels* is established by the Internet Archive, Wayback Machine, which preserved *Coxreels* on April 8, 2014.⁵⁹
- 70. The Coxreels' 1125 reels come in various heights and widths; the length/diameter of each reel is 17 and 5/8 inches. A portion of the table from

⁵⁸ See EX1030.

⁵⁹ See EX1030.

Coxreels showing an example of the sizes of reels available at the time of Coxreels is duplicated below.⁶⁰

Keel			CAPACITY			OPT, CARACITY				SIZE NUEX			
MODEL	LUS	1.080	1.0.	0.0	TI.	ID.	0.0.	O.	PSR	99	н	L	
										Const Dimensions			
1125-4-100	36	N	1/2"	7/81	100	35	311	1107	SCCC	18-1/2"	18-597*	17.68	Add to Quote 2
1125-4-200	39	N	1/2"	7:81	203	3.9	34.	307	3000	25-1/2*	18-574*	17.6-81	Add to Quote 2
1125-4-325	48	N	1/2*	7:81	325	3.9	34.	150	3000	31-1/2*	18-5/4*	:7.6-81	Add to Quote 2
1125-4-450	82	N	1/2*	7:81	453	3.5	341	825	3000	37-1/2*	18-5/4*	:7.5-81	Add to Doole 2
1128-4-600	86	N	121	7/91	500	3.9	34"	/07	эссс	41 1/2*	10 2/4"	1750	Add to Quote 7
1128-5-50	38	N	344*	1.144*	ţij	1/2"	69.	100	жее	20 34*	10 3/4*	1750	Add to Quote 2
1128-5-100	42	N	2/4*	1 144*	100	1/2"	691	200	3000	26 34*	10 3/4*	1150	Add to Ducte 7
1128-5-175	80	N	244*	1 1-4"	175	1/2"	691	325	SCCC	25 24.	10.044*	1150.	Add to Quote 2
1126-5-200	86	N	3/4*	1-142*	200	1/2"	7.9"	450	3000	36-3/4*	18-3/4*	17.5-91	Add to Oucto 7
1126-5-250	0.0	N	3/4*	1/1/4*	250	1/2"	7.91	5007	3000	42-5/4*	18-3/4*	17.5/81	Add to Oucle 7
1126-6-35	80	14	4*	1.7/161	35	34"	1.54*	53	3000	20*	16-1/2*	17.5/81	Add to Oucle 7
1126-6-50	80	14	4*	1.7/161	50	3/4"	1.541	75	3000	32*	18-1/2*	17.5/81	Add to Oucto 7
1125-6-75	60	N	4*	1.77.61	75	34"	1.164*	1207	3000	38-12*	18-1/2*	17.68	Add to Oucle 7

71. I am familiar with products such as those described in *Coxreels* for use as in various applications, including refueling. As an example, I have used fixed diesel fuel stations that had similar reels for the storage of fueling hoses to fuel company and personal vehicles being used in the oil field. Further, as a licensed pilot, I am familiar with the use of reels, such as those used in *Coxreels* on mobile fueling trucks used to fuel aircraft. The use of such reels, for example for fuel distribution, was well known to me, and would have been well known to a POSITA, at the time of the '805 Patent.

⁶⁰ EX1008.

72. The Coxreels website describes an "[e]xternal fluid path with machined from solid brass 90° full-flow NPT swivel inlet":⁶¹



73. The Coxreels website also describes a "low profile outlet riser & open drum slot design for flat smooth hose wrap.":⁶²

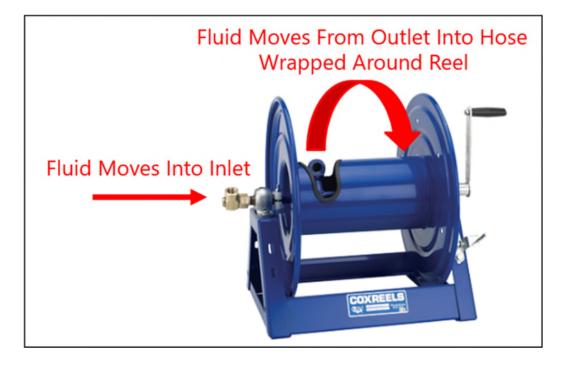
⁶¹ EX1008, 1 (excerpted and annotated to show "external fluid path" with brass "swivel inlet.")

 $^{^{62}}$ EX1008, 1 (excerpted and annotated to show "outlet" and "drum slot.").



74. A POSITA would have recognized the "outlet riser" above, annotated in red, would have been the outlet, or discharge point, of fluid that flowed into the swivel inlet. A POSITA would have recognized that fluid in a system using Coxreels would be fluidly connected to the "external fluid path" via the brass inlet, pass through the reel body, and exit into a hose from the outlet made accessible by the "low profile outlet riser & open drum slot design."

⁶³ EX1008, 1 (excerpted and annotated to show flow path).

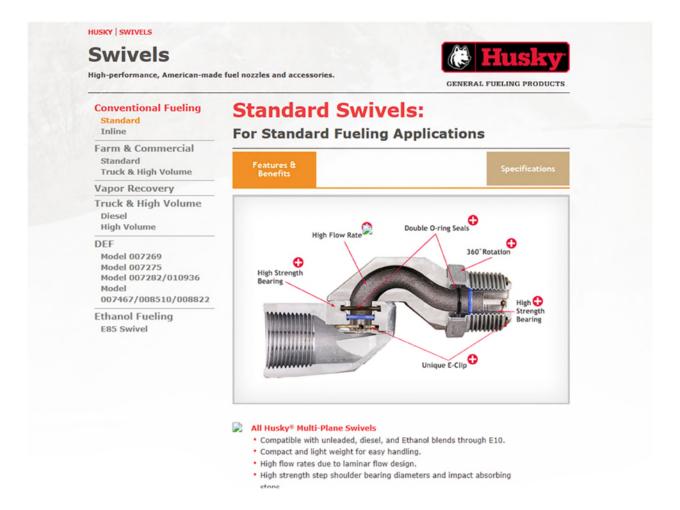


- 75. Further, a POSITA would have recognized the inlet port as a swivel joint (as described below) that allows the fluid to flow through the joint while the fitting is being rotated. Accordingly, a POSITA would have recognized as obvious fluidly connecting a manifold (upstream of the reel body) to hoses (downstream of the reel body) through a flow passage in the reel body.⁶⁴
- 76. Inlet ports known as swivel joints, or sometimes referred to as a "rotatable coupling" for feeding fluid into the flow path of the reel and allowing the fluid to flow through the joint while the fitting is being rotated, would have been known to a POSITA.⁶⁵ One example of a commercially available swivel joint,

⁶⁴ EX1004, Fig. 1; see also EX1008, 1.

⁶⁵ EX1005, 4:33-36 & FIG. 5.

showing operation of the swivel joint, is the Husky general fueling products website.⁶⁶



77. The Husky website teaches that fuel swivel joints were available at least by Mar 28, 2016. These swivel joints were compatible with "unleaded, diesel and Ethanol blends through E10." Further, the website teaches that the swivel joints have full 360° rotation. ⁶⁷

⁶⁶ EX1028.

⁶⁷ EX1028.

All Weather Swivels

- Multi-plane, full 360° spherical rotation for easy movement of nozzle.
- Double o-ring seals at each swivel provide long life at low temperatures (-40° F/C).

Warm Weather Swivels

- Multi-plane, full 360° spherical rotation for easy movement of nozzle.
- Double o-ring seals at each swivel provide long life at high temperatures (482° F / 250° C).
- 78. A POSITA would have recognized that swivel joints would have been used in fueling systems, and in particular on hose reels to allow for "full 360° spherical rotation" while the reel was winding or unwinding the hose stored thereupon.

E. Fluid Level Sensors

79. Fluid level sensors were well-known in fuel delivery systems. For example, *Hockner* describes a "fill-level threshold sensor" in the context of measuring fuel in a tank: ⁶⁸

Multiple tanks, i.e. fuel tanks **8**, are provided at a filling station, not illustrated in greater detail in FIG. 1. In each of these tanks **8a** fill-level threshold sensor **3** is provided that generates a signal when a predetermined level, preferably the maximum level, is reached in the respective tank **8**.

These threshold sensors 3 may be known optical systems in which light is emitted, refracted in a defined manner on a glass prism on the probe, and reflected to a light sensitive element. When the liquid reaches the prism the index of refraction is altered, and less light or no light at all

⁶⁸ EX1015, [0012]-[0013].

is reflected to the light-sensitive element, whereupon a signal is outputted.

80. As another example, Frac Shack advertised its fuel delivery system on its website's "Technology" page as having "[w]ireless remote fuel level monitoring on every tank, in real time." 69

F. Area Classification/Fire Standards

81. Several industry codes and standards would apply to the design and construction of a mobile fuel distribution station, such as the one described in the prior art and the '805 Patent claims. These codes and standards would have been well-known to a POSITA and would serve to inform a POSITA regarding design and construction of facilities and equipment, in particular those facilities and equipment that handle or dispense combustible and flammable liquids, such as fuels. Some of the requirements of these codes and standards are discussed in the paragraphs below.

1. NFPA 70 National Electrical Code (NEC)

82. NFPA 70, the National Electrical Code (NEC), provides, in Article 500, the definitions and requirements for equipment in classified (hazardous) areas. NFPA 70 is published by the National Fire Protection Association (NFPA). NFPA is a "leading information and knowledge resource on fire, electrical and related

⁶⁹ EX1017.

hazards."⁷⁰ NFPA standards, including NEC, were well known sources of information regarding installation of electrical systems to protect "persons and property from hazards arising from the use of electricity."⁷¹ The NEC is regularly adopted by state, county, and municipal jurisdictions for governing installation of electrical systems in industrial, commercial, and residential locations. The version of the NEC in place at the time of the '805 Patent was published in 2014 ("NEC-2014"). A POSITA would have looked to NEC-2014 for information regarding the safe design and construction of electrical equipment, as discussed below.

83. NEC-2014 Chapter 5 addresses special requirements for "Special Occupancies." Included in the "Special Occupancies" are provisions for electrical installations in "Hazardous (Classified) Locations, Classes I, II and II, Divisions 1 and 2," addressed in Article 500 of NEC-2014. The Scope of Article 500 is shown below:⁷²

500.1 Scope - Articles 500 Through 504.

Articles <u>500</u> through <u>504</u> cover the requirements for electrical and electronic equipment and wiring for all voltages in Class I, Divisions 1 and 2; Class II, Divisions 1 and 2; and Class III, Divisions 1 and 2 locations where fire or explosion hazards may exist due to flammable gases, flammable liquid—produced vapors, combustible liquid—produced vapors, combustible fibers/flyings.

⁷⁰ See National Fire Protection Association, (https://www.nfpa.org/) (last accessed July 17, 2023.

⁷¹ NEC-2014 Art. 90.1 "Purpose."

⁷² NEC-2014 Art. 500.1.

84. Article 500 also defines Class I locations as those locations "in which flammable gases, flammable liquid-produced vapors, or combustible liquid-produces vapors are or may be present in the air in quantities sufficient to produce explosive or ignitable mixtures." Class I areas are divided into two divisions. A Class I Division 1 location is defined as an area:⁷⁴

(1) Class I, Division 1.

A Class I, Division 1 location is a location

- In which ignitible concentrations of flammable gases, flammable liquid-produced vapors, or combustible liquid-produced vapors can exist under normal operating conditions, or
- (2) In which ignitible concentrations of such flammable gases, flammable liquid-produced vapors, or combustible liquids above their flash points may exist frequently because of repair or maintenance operations or because of leakage, or
- (3) In which breakdown or faulty operation of equipment or processes might release ignitible concentrations of flammable gases, flammable liquid-produced vapors, or combustible liquid-produced vapors and might also cause simultaneous failure of electrical equipment in such a way as to directly cause the electrical equipment to become a source of ignition.
 - 85. In contrast, a Class I Division 2 location is defined as follows:⁷⁵

⁷³ NEC-2014 Art, 500.5 (B).

⁷⁴ NEC-2014 Art. 500.5(B)(1).

⁷⁵ NEC-2015 Art. 500.5(B)(2).

- (1) In which volatile flammable gases, flammable liquid-produced vapors, or combustible liquid-produced vapors are handled, processed, or used, but in which the liquids, vapors, or gases will normally be confined within closed containers or closed systems from which they can escape only in case of accidental rupture or breakdown of such containers or systems or in case of abnormal operation of equipment, or
- (2) In which ignitible concentrations of flammable gases, flammable liquid-produced vapors, or combustible liquid-produced vapors are normally prevented by positive mechanical ventilation and which might become hazardous through failure or abnormal operation of the ventilating equipment, or
- (3) That is adjacent to a Class I, Division 1 location, and to which ignitible concentrations of flammable gases, flammable liquid-produced vapors, or combustible liquid-produced vapors above their flash points might occasionally be communicated unless such communication is prevented by adequate positive-pressure ventilation from a source of clean air and effective safeguards against ventilation failure are provided.
- 86. Areas that are hazardous (classified) areas require special electrical equipment. There are many methods of protection against ignition listed in NEC-2014, for example, explosionproof equipment, purged and pressurized equipment, intrinsically safe equipment, etc. Regardless of the protection technique used, the equipment must be identified for use in the Class/Division where it is installed. According to NEC-2014, suitability of equipment for use in a hazardous area shall be by one of the following:⁷⁶

⁷⁶ NEC-2014 500.8(A).

(A) Suitability.

Suitability of identified equipment shall be determined by one of the following:

- (1) Equipment listing or labeling
- (2) Evidence of equipment evaluation from a qualified testing laboratory or inspection agency concerned with product evaluation
- (3) Evidence acceptable to the authority having jurisdiction such as a manufacturer's selfevaluation or an owner's engineering judgment.
- 87. A POSITA would have understood that classified area equipment, which requires additional design, testing and listing requirements over and above "normal" area use equipment would be more expensive and, in many applications (such as conduit seals, etc.) more labor intensive to install. Other provisions and requirements for classified area equipment apply, and are listed in NEC-2014.

2. International Fire Code

88. The International Fire Code (IFC) is published by the International Code Council (ICC), which is a "leading global source of model codes and standards and building safety solutions that include product evaluation, accreditation, technology, training, and certification." The IFC is a well-known source for information regarding safe design construction of facilities, in particular those facilities handling combustible or flammable liquids, such as fuels. The IFC is regularly adopted by state, county and municipal jurisdictions for governing fire

⁷⁷ See International Code Council, (https://www.iccsafe.org/about/who-we-are/) (last accessed July 17, 2023).

prevention, suppression, and elimination in industrial, commercial, and residential locations. The version of the IFC in place at the time of the '805 Patent was the 2015 version ("IFC-2015"). A POSITA would have looked to IFC-2015 for information regarding the safe design and construction of equipment used in refueling operations, as discussed below.

89. The Scope and intent of the IFC are contained in Chapter 1.⁷⁸

[A] 101.2 Scope.

This code establishes regulations affecting or relating to structures, processes, premises and safeguards regarding all of the following:

- 1. The hazard of fire and explosion arising from the storage, handling or use of structures, materials or devices.
- 2. Conditions hazardous to life, property or public welfare in the occupancy of structures or premises.
- 3. Fire hazards in the structure or on the premises from occupancy or operation.
- 4. Matters related to the construction, extension, repair, alteration or removal of fire suppression or alarm systems.
- 5. Conditions affecting the safety of fire fighters and emergency responders during emergency operations.

[A] 101.3 Intent.

The purpose of this code is to establish the minimum requirements consistent with nationally recognized good practice for providing a reasonable level of life safety and property protection from the hazards of fire, explosion or dangerous conditions in new and existing buildings, structures and premises, and to provide a reasonable level of safety to fire fighters and emergency responders during emergency operations.

Accordingly, IFC-2015 provides a resource of the knowledge of a POSITA at the time of the application which led to the '805 Patent.

90. Section 309 of IFC-2015 deals directly with "Powered Industrial Trucks and Equipment" and provides general information regarding these equipment. Section 309.5 deals directly with refueling of such equipment and states, in part, "Fixed fuel-dispensing equipment and associated fueling operations shall be

⁷⁸ International Code Council, Inc. "International Fire Code 2015 (IFC)." ICC, 2015., Chapter 1

in accordance with Chapter 23. Other fuel-dispensing equipment and operations, including cylinder exchange for LP-gas-fueled vehicles, shall be in accordance with Chapter 57 for flammable and combustible liquids or Chapter 61 for LP-gas." Accordingly, a POSITA would have looked to Chapter 57 for information regarding "fuel dispensing equipment" (such as the refueling systems described in the prior art and the Challenged Patents) that handle "flammable and combustible liquids." IFC-2015 provides definitions of Flammable Liquids and Combustible Liquids as follows: ⁸⁰

COMBUSTIBLE LIQUID. A liquid having a closed cup flash point at or above 100°F (38°C). Combustible liquids shall be subdivided as follows:

Class II. Liquids having a closed cup flash point at or above 100°F (38°C) and below 140°F (60°C).

Class IIIA. Liquids having a closed cup flash point at or above 140°F (60°C) and below 200°F (93°C).

Class IIIB. Liquids having closed cup flash points at or above 200°F (93°C).

The category of combustible liquids does not include compressed gases or cryogenic fluids.

FLAMMABLE LIQUID. A liquid having a closed cup flash point below 100°F (38°C). Flammable liquids are further categorized into a group known as Class I liquids. The Class I category is subdivided as follows:

Class IA. Liquids having a flash point below 73°F (23°C) and having a boiling point below 100°F (38°C).

Class IB. Liquids having a flash point below 73°F (23°C) and having a boiling point at or above 100°F (38°C).

Class IC. Liquids having a flash point at or above 73°F (23°C) and below 100°F (38°C).

The category of flammable liquids does not include compressed gases or cryogenic fluids.

⁷⁹ IFC-2015 §309.5.

⁸⁰ IFC-2015 §202 General Definitions.

- 91. An example of a combustible liquid is diesel fuel, which has a flashpoint of around 126°F⁸¹ and a boiling point between 304°F and 574°F.⁸² Diesel would be characterized as a Class IIIB combustible liquid. An example of a flammable liquid would be gasoline, which has a flash point of around -45°F⁸³ and a boiling point of between 100°F and 400°F.⁸⁴ Gasoline would be characterized as a Class IB flammable liquid.
- 92. Chapter 57 of IFC-2015 deals with "Prevention, control and mitigation of dangerous conditions related to storage, use, dispensing, mixing and handling of flammable and combustible liquids" Section 5703.1 of IFC-2015 deals with electrical installations around handling of flammable and combustible liquids. Section 5703.1.1 states, in part "Areas where flammable liquids are stored, handled,

⁸¹ See Flash Point – Liquids, The Engineering toolbox, (https://www.engineeringtoolbox.com/flash-point-fuels-d_937.html) (last accessed July 17, 2023).

⁸² See Fuels – Boiling Points, The Engineering Toolbox, (https://www.engineeringtoolbox.com/fuels-boiling-point-d_936.html) (last accessed July 17, 2023).

See Flash Point – Liquids, The Engineering toolbox, (https://www.engineeringtoolbox.com/flash-point-fuels-d_937.html) (last accessed July 17, 2023).

⁸⁴ See Fuels – Boiling Points, The Engineering Toolbox, (https://www.engineeringtoolbox.com/fuels-boiling-point-d_936.html) (last accessed July 17, 2023).

⁸⁵ IFC-2015 §5701.1.

dispensed or mixed shall be in accordance with Table 5703.1.1. A classified area shall not extend beyond an unpierced floor, roof or other solid partition." Table 5703.1.1 contains provisions which determine what area classification exists around certain types of equipment. Area classification is described in more detail in the section regarding NFPA 70 (National Electrical Code) below. All areas that are classified (hazardous) areas due to flammable or combustible liquids are considered "Class 1." Areas are classified by Divisions, where Div. 1 is an area where a flammable atmosphere may exist on a regular basis and Div. 2 is an area where a flammable atmosphere may exist during abnormal operations. Some area classification divisions applicable to the Challenged Patents are taken from Table 5703.1.1 and shown below: All The numbers in the table have to do which division the area is classified.

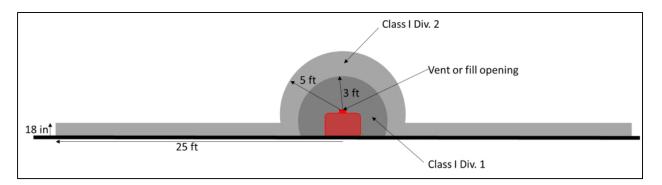
Drum and container filling		
Outdoor or indoor with adequate ventilation	1	Within 3 feet of vent and fill opening, extending in all directions.
	2	Area between 3 feet and 5 feet from vent of fill opening, extending in all directions. Also up to 18 inches above floor or grade level within a horizontal radius of 10 feet from vent or fill opening.

⁸⁶ IFC-2015 §5703.1.1.

⁸⁷ IFC-2015 Table 5703.1.1.

Pumps, bleeders, withdrawal fittings, meters and similar devices							
Indoor	2	Within 5 feet of any edge of such devices, extending in all directions, and up to 3 feet above floor or grade level within 25 feet horizontally from any edge of such devices.					
Outdoor	2	Within 3 feet of any edge of such devices, extending in all directions, and up to 18 inches above floor or grade level within 10 feet horizontally from an edge of such devices.					
Pits							
Without mechanical ventilation	1	Entire area within pit if any part is within a Division 1 or 2 classified area.					
With mechanical ventilation	2	Entire area within pit if any part is within a Division 1 or 2 classified area.					
Containing valves, fittings or piping, and not within a Division 1 or 2 classified area	2	Entire pit.					
Drainage ditches, separators, impounding basins							
Indoor	1 or 2	Same as pits.					
Outdoor	2	Area up to 18 inches above ditch, separator or basin, and up to 18 inches above grade within 15 feet horizontal from any edge.					
Indoor equipment where flammable vapor/air mixtures could exist under normal operations	2	Area between 5 feet and 8 feet of any edge of such equipment, extending in all directions, at the area up to 3 feet above floor or grade level within 5 feet to 25 feet horizontally from any edge such equipment. ^c					
	1	Area within 3 feet of any edge of such equipment, extending in all directions.					
Outdoor equipment where flammable vapor/air mixtures could exist under normal operations		Area between 3 feet and 8 feet of any edge of such equipment extending in all directions, are the area up to 3 feet above floor or grade level within 3 feet to 10 feet horizontally from any edge such equipment.					

93. For example, around an area where drums or containers are filled, there is a Class I Div. 1 area that extends three feet from the vent or fill opening in all directions, and a Class I Div. 2 area that extends from 3 – 5 feet around the vent or fill opening, and up to 18" from the floor extending 10 feet from the vent or fill opening. The area would be represented by the Figure below.



- 94. Based on the information contained in Table 5703.1., an area classification would have been made by a POSITA to determine what protection or separation electrical equipment, including sources of ignition such as heaters, would need in the design and construction of fuel handling equipment.
- 95. Section 5703 contains further provisions regarding protection from spills.

5703.4 Spill control and secondary containment.

Where the *maximum allowable quantity per control area* is exceeded, and where required by Section 5004.2, rooms, buildings or areas used for storage, dispensing, use, mixing or handling of Class I, II and IIIA liquids shall be provided with spill control and secondary containment in accordance with Section 5004.2.

96. Section 5004.2, referenced by Section 5703.4, provides that spill control and secondary containment is required in areas used for the storage of hazardous material liquids in individual vessels having a capacity of more than 55 gallons (208 L), or in which the aggregate capacity of multiple vessels exceeds 1,000 gallons (3785 L). Accordingly, a POSITA would look to IFC-2015 for information regarding when and what type of spill control (e.g., floor plan) would be necessary in a fuel distribution station.

97. Section 5706 contains provisions for "special operations" which include the following activities⁸⁸:

5706.1 General.

This section shall cover the provisions for special operations that include, but are not limited to, storage, use, dispensing, mixing or handling of flammable and combustible liquids. The following special operations shall be in accordance with Sections 5701, 5703, 5704 and 5705, except as provided in Section 5706.

- 1. Storage and dispensing of flammable and combustible liquids on farms and construction sites.
- 2. Well drilling and operating.
- 3. Bulk plants or terminals.
- 4. Bulk transfer and process transfer operations utilizing tank vehicles and tank cars.
- 5. Tank vehicles and tank vehicle operation.
- 6. Refineries.
- 7. Vapor recovery and vapor-processing systems.
- 98. If the distribution station is classified as a tank vehicle, this section demonstrates that the same provisions as discussed above still apply. There is nothing in Section 5706 to contradict the area classification requirements discussed above.
- 99. The use of walls or barricades to reduce the risk of ignition, and to protect electrical equipment from being in a flammable environment were well known at the time of the filing of the application which led to the '805 Patent. Multiple industry standards address the classification of facilities into various flammable (hazardous) atmospheres. With respect to oil and gas equipment, API RP 500, "Recommended Practice for Classification of Locations for Electrical Installations at Petroleum Facilities Classified as Class I, Division 1 and Division 2"

⁸⁸ IFC-2015 §5706.1.

governs the classification of different facilities that use electrical equipment. Further, NFPA 497 "Recommended Practice for the Classification of Flammable Liquids, Gases, or Vapors and of Hazardous (Classified) Locations for Electrical Installations in Chemical Process Areas" addresses similar, but not identical, requirements. Both documents address hazardous (classified) areas based on the requirements of the NEC, and in a similar manner to the IFC. These documents reinforce a POSITA's knowledge regarding protection of ignition from flammable atmospheres.

G. Vehicle Fire Resistant Materials/Standards

100. The use of fire-retardant materials, including fire retardant insulation, was well-known long before the filing of the '805 Patent application. As one example, vehicle standards have required fire retardant materials for decades prior to the '805 Patent application. The US Department of Transportation (DOT) publishes vehicle safety standards under the guise of the National Highway Traffic Safety Administration (NHTSA). One of these standards, TP-302-03 contains requirements for the use of fire-retardant materials in the occupant compartment of motor vehicles.⁸⁹ This standard is promulgated to meet the requirements of 49 CFR \$571.302 "Flammability of interior materials." The CFR section discloses "This standard specifies burn resistance requirements for materials used in the occupant

⁸⁹ US DOT NHTSA TP-302-03, "Laboratory Test Procedure for FMVSS-302 Flammability of Interior Materials," published Oct 18, 1991.

compartments of motor vehicles." Further, the regulation requires that "any portion of a single or composite material which is within 0.5 inches of the occupant compartment air space shall meet the requirements of the standard."90 This includes, at the least, the following materials:⁹¹

> Seat cushions Seat backs Seat belts

Headlining Convertible tops

Arm rests

Trim panels

Compartment shelves

Head restraints

Floor coverings

Sun visors

Curtains

Shades

Wheel housing covers

Engine compartment covers

Mattress covers

Instrument panel padding

Other material designed to absorb crash energy

101. A POSITA would have understood that any of the materials within 0.5 inches of the occupant compartment would include insulation materials used in the occupant compartment of a truck/trailer. Further, many of the materials specifically identified in the standard would provide insulation properties including, at least, "instrument panel padding," "Trip Panels," "Headlining" and the like. The Standard

⁹⁰ 49 CFR §571.302.S4.1, TP-302-03 p. 2.

⁹¹ TP-302-3 pg. 2.

requires that such materials "shall not burn, nor transmit a flame front across its surface, at a rate of more than 4 inches per minute," which is a retarded flame front compared to unimpeded burn rates of such materials. Further, the standard allows "if a material stops burning before it has burned for 1 minute from the start of timing, and has not burned more than 2 inches from the point where timing was stared, it shall be considered to meet the burn-rate requirement of the standard."⁹²

102. Further, not only were such fire-retardant insulation materials required by Federal standards, but such products were also commercially available long before the application which led to the '805 Patent. As one example, Heat Shield Products provided "Heat Shield and Thermal Barriers" at least by July 9, 2015. Further, Heat Shield Products also provided sound insulation in the same time frame. A POSITA would have understood that such products, offered to insulate the passenger compartment of the vehicle from heat and sound, would have complied with the federal requirements discussed above, which had been in place by decades at the time of the '371 application.

⁹² TP-302-03 pg 2, 49 CFR §571.302.S4.3.

⁹³ *See e.g.* http://web.archive.org/web/20150709063744 /http://www.heatshieldproducts.com/automotive/heat-shield-and-thermal-barriers.

⁹⁴ *See e.g.*, http://web.archive.org/web/20150809142041 /http://www.heatshieldproducts.com/automotive/sound-insulation

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

IX. LEVEL OF ORDINARY SKILL IN THE ART

103. I understand that the claims and specification of a patent must be read

and construed through the eyes of a person of ordinary skill in the art ("POSITA")

at the time of the priority date of the claims.

104. I have also been advised that to determine the appropriate level of a

person having ordinary skill in the art, the following factors may be considered: (a)

the types of problems encountered by those working in the field and prior art

solutions thereto; (b) the sophistication of the technology in question, and the

rapidity with which innovations occur in the field; (c) the educational level of active

workers in the field; and (d) the educational level of the inventors.

105. It is my opinion that a person of ordinary skill in the art of the '805

Patent would have either (1) a Bachelor of Science in Mechanical Engineering,

Electrical Engineering, Petroleum Engineering or an equivalent field as well as at

least 2 years of academic or industry experience in the oil and gas industry, including

well drilling, completion, or production, or (2) at least four years of industry

experience in the oil and gas industry including well drilling, completion, or

production. This definition is approximate, and more education may substitute for

industry experience or vice versa.

65

106. Based on my educational and employment background, I am qualified to provide opinions concerning what a POSITA would have known and understood by October 11, 2016.

X. OVERVIEW OF THE PRIOR ART

107. As explained below, it is my opinion that the following prior art reference discloses or renders obvious all technical features of the 805 Patent claims, thus rendering them unpatentable:

A. *Van Vliet* (EX1004)

1. Status of Van Vliet

108. *Van Vliet* is a publication of a United States patent application, U.S. Patent Publication No. 2011/0197988. *Van Vliet* entitled "Fuel Delivery System and Method." *Van Vliet* was filed February 6, 2011, and published August 18, 2011. Each of these dates is before the earliest possible priority date of all claims of the '805 Patent. *Van Vliet* was cited by the examiner during prosecution of the '805 Patent.⁹⁵

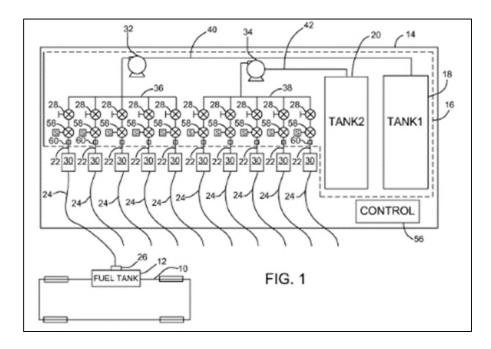
2. Summary of Van Vliet

109. Van Vliet describes "[f]uel delivery systems and methods," and more specifically, "[a] fuel delivery system and method" for equipment used in oil and gas well fracturing operations. The goal of Van Vliet is "reducing the likelihood that

⁹⁵ EX1011, 227.

a fuel tank of equipment at a well site during fracturing of a well will run out of fuel."96

job may comprise several pumpers and blenders. A pumper **10** is shown in FIG. 1 with a fuel tank **12**. *Van Vliet* further describes "[a] fuel delivery system is provided for delivery of fuel to multiply fuel tanks **12** of multiple pieces of equipment 10 at a well site during fracturing of a well. Further, *Van Vliet* discloses "The fuel delivery system **14** may be contained on a single trailer," and is depicted in Figure 1.⁹⁷



111. In the above fuel delivery system **14**, tanks **18** and **20** "are used to store fuel." The tanks connect to pumps **32** and **34**, which further connect to manifold 36

⁹⁶ EX1004, Abstract, [0003].

⁹⁷ EX1004, [0014]; *id.*, FIG. 1.

and manifold 38 respectively. The manifolds connect to valves **28** and **58** "to control fluid flow through the hose **24** connected to each respective fuel outlet **22** to permit independent operation of each hose **24**." Each hose **24** is "preferably stored on a reel[] **30**. The reels **30** may be manual reels, or may be spring loaded." Each hose **24** connects to a fuel tank **12**, associated with a separate piece of equipment such as a fracturing pump engine. ⁹⁸

or full head **26** on a respective one of the fuel tanks **12** for delivery of fuel to the fuel tank **12** through the hose **24**."⁹⁹ Further, *Van Vliet* discloses "[e]ach cap 26 also preferable comprises a fuel level sensor **54**." This sensor "communicates with a control station **56** on the trailer **14** via a wireless communication channel, though a wired channel may also be used." The controller **56** starts fuel flow to the fuel tank **12** in response to a low-level signal from sensor **54**.¹⁰⁰

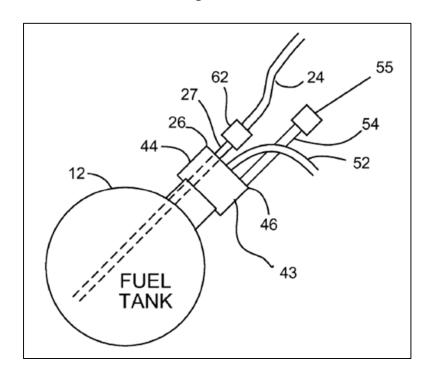
113. *Van Vliet* notes that "The spatial orientation of the reels **30**, manifolds **36** and **38**, tanks **18** and **20**, and other equipment shown "is a matter of design choice

⁹⁸ EX1004, FIG. 1; see also id., [0015].

⁹⁹ EX1004, [0015].

¹⁰⁰ EX1004, [0020].

for the manufacturer and will depend on space requirements."¹⁰¹ The connection between a hose **24** and a fuel tank **12** is depicted in a preferred embodiment shown in more detail in FIG. 2 from *Van Vliet* duplicated below:¹⁰²



114. As depicted above, hose **24** connects to fuel tank **12**, which is coupled to fuel level sensor **54**. The fuel level sensor **52** detects a level of fuel within fuel tank **12** and communicates the fuel level to a controller **56** (not shown in the figure). The controller **56** may be used to control pumps **32**, **34**, thereby allowing the fuel passing through hoses **24** to be responsive to fuel levels in fuel tanks **12**.

¹⁰¹ EX1004, [0027].

¹⁰² EX1004, FIG. 2.

¹⁰³ See EX1004, FIG. 2, see also id., [0020].

B. *Cable* (EX1005)

1. Status of Cable

115. *Cable* is U.S. Patent no. 3,810,487. *Cable* is entitled "Mobile Lubrication Apparatus." The application which led to *Cable* was filed November 22, 1971, and the Patent was issued May 14, 1974. Each of these dates is before the earliest possible priority date of all claims of the '805 Patent.¹⁰⁴ *Cable* was not cited by the examiner during prosecution of the '805 Patent, nor is it listed as one of the references considered by the examiner during prosecution of the '805 Patent.¹⁰⁵

2. Summary of Cable

116. *Cable* describes "a mobile lubrication apparatus having a van truck with storage tanks mounted therein connected to pressure hoses." These hoses are part of an assembly which includes "four rotatably mounted reels with a hose wrapped around each reel." The hoses are pulled out from the reel "to allow lubrication of another vehicle." The hoses and reels are mounted, along with supporting equipment, in a rear compartment of a van truck. Cable describes the van truck "having a driver compartment as well as a rear compartment." The rear

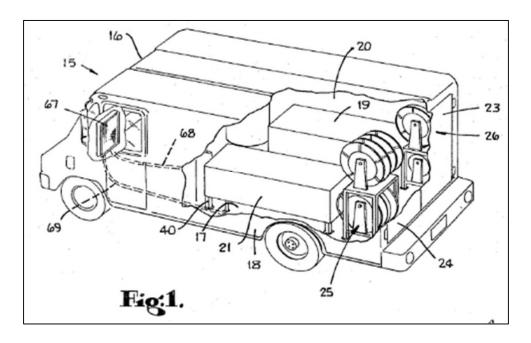
¹⁰⁴ See EX1004 generally.

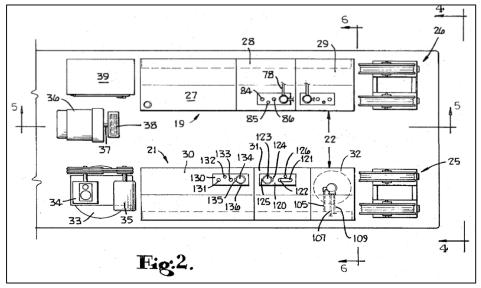
¹⁰⁵ See EX1004, Cover.

¹⁰⁶ EX1005, Abstract.

¹⁰⁷ EX1005, 2:51-52.

compartment of *Cable*'s van truck is shown in FIG. 1 and FIG. 2 from *Cable*, duplicated below:¹⁰⁸





¹⁰⁸ EX1005, FIG. 1, FIG. 2.

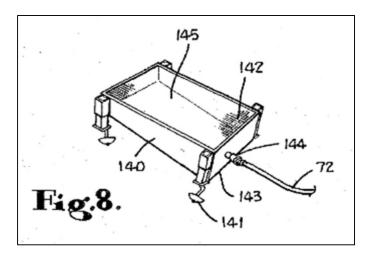
117. Cable describes the layout of the rear compartment to include "a row of tanks mounted to the truck platform adjacent each one of the two side walls of the truck." These on opposed side walls are spaced away from each other "forming a walkway and a storage area therebetween allowing a person to walk between the tanks from the driver compartment toward the back doors 23 and 24 which are hingedly mounted to the truck." 109 Also included in Cable's rear compartment are "pumps [which] are mounted atop the tanks...to force the contents of the tanks out through the hoses of the hose assemblies." Further, Cable discloses "[a] waste oil receiver may be positioned under the vehicle being lubricated to receive waste oil and is connected to a suction hose which conveys the waste oil back to a storage tank within the truck." This receiver is described by *Cable* as "a generally rectangularshaped container having an open top with a screen 142 extending theracross." According to *Cable*, "the oil received by container **140** will flow downwardly through coupling 144 and into waste soil suction hose 42" which leads to oil waste storage tank 30.111 Waste oil receiver 140 is detailed in FIG. 8 of *Cable*, duplicated below:112

¹⁰⁹ EX1005, 2:56-62.

¹¹⁰ EX1005, Abstract.

¹¹¹ EX1005, 6:36-53.

¹¹² EX1005, FIG. 8.



C. *Lowrie* (*EX1006*)

1. Status of Lowrie

118. *Lowrie* is a publication of a United States patent application, U.S. Patent Publication No. 2018/0057348. *Lowrie* is entitled "Refueling System and Method." *Lowrie* was filed Aug 3, 2017, and published March 1, 2018. *Lowrie* claims priority to Provisional Application No. 62/378,394 (EX1013), filed on Aug. 23, 2016. I have reviewed *Lowrie*'s provisional application in conjunction with the application of *Lowrie* in my analysis and provided parallel citation where appropriate. The Provisional Application date is before the earliest possible priority date of all claims of the '805 Patent.¹¹³ *Lowrie* was not cited by the examiner during prosecution of the '805 Patent, nor is it listed as one of the references considered by the examiner during prosecution of the '805 Patent.¹¹⁴

¹¹³ See EX1001 generally.

¹¹⁴ See EX1001, Cover.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

2. Summary of Lowrie

119. *Lowrie* describes "a refueling system and method for simultaneously refueling the fuel tanks of multiple pieces of machinery in the field." Lowrie "relates generally to refueling systems and methods" and more specifically to systems and methods for "simultaneously refueling the fuel tanks of multiple pieces of machinery in the field. 117

120. Lowrie describes "a mobile tanker with at least one fuel supply tank configured to connect and supply a plurality of refueling hoses." Each fuel hose "may be wound on a reel for storage, and pulled out for dispensing fuel to a receiving fuel tank at a work site 380." Lowrie further describes "open-close valve[s]" for controlling fuel flow to the machinery being fueled, and a "controller which is adapted a flow meter on each fuel line, and to detect when a mechanical open-close valve has been actuated to shut off the flow of fuel to a receiving tank." When such a condition is detected "the system engages a solenoid safety valve." 120

¹¹⁵ EX1006, Abstract.

¹¹⁶ EX1006, Field of the Invention.

¹¹⁷ EX1006, Abstract.

¹¹⁸ EX1006.

¹¹⁹ EX1006, [0037].

¹²⁰ EX1006, [0011].

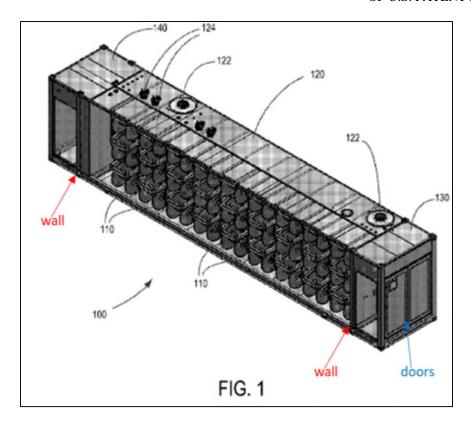
DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

121. *Lowrie* further describes "enclosures or cabinets at either end of the mobile tanker **100**, which cabinets **130**, **140** may enclose electrical power generators, batteries and controllers...for controlling varies components of the mobile tanker **100**."¹²¹

area by a wall (annotated in red). There are also access doors at the end of the trailer, in what would be the end wall or rear of the trailer (annotated in blue). Also shown in FIG. 1, the reels **110** are arranged in upper, middle, and lower rows along the length of tanker **100**'s interior:¹²²

¹²¹ EX1006, [0034].

¹²² EX1006, FIG. 1 (annotated).



D. *AFD* (EX1007)

1. Status of AFD

123. *AFD* is an archived webpage from September 22, 2015 describing the AFD Onsite Refueling System.¹²³ AFD Onsite Refueling ("*AFD*") was made available online at least as early as Sept. 22, 2015 as explained in the affidavit of the Internet Archive representative.¹²⁴ The public accessibility of *AFD* is established by the Internet Archive, Wayback Machine, which preserved *AFD* on September 22,

¹²³ EX1007.

¹²⁴ See EX1012. EX1012 includes a copy of EX1007 as Exhibit A. Where, I cite to EX1007, I incorporate by reference the corresponding disclosure of EX1012, Exhibit A and *vice versa*.

2015.¹²⁵ Exhibit 1012 includes an affidavit of Nathaniel E. Frank-White ("Frank-White Affidavit"), which attests to his role at the Internet Archive (which provides the Wayback Machine service) and the process used to archive webpages.¹²⁶ The Frank-White Affidavit explains the archiving process that preserves the date of archiving. *Id.* The Internet Archive assigns a URL to archived files in the format of http://web.archive.org/web/[Year in yyyy][Month in mm][Day in dd][Time code in hh:mm:ss]/[Archived URL].¹²⁷ Accordingly, the URL of:

http://web.archive.org/web/20150922012312/https:/www.afdpetroleum.com/fuel/onsite_refuelling

indicates that the page was archived on September 22, 2015, at 1:23:12. The foregoing demonstrates that AFD was publicly accessible no later than September 22, 2015. 128

124. A POSITA interested in the subject matter of *AFD* could have located *AFD* through the exercise of ordinary diligence. For example, a POSITA would have

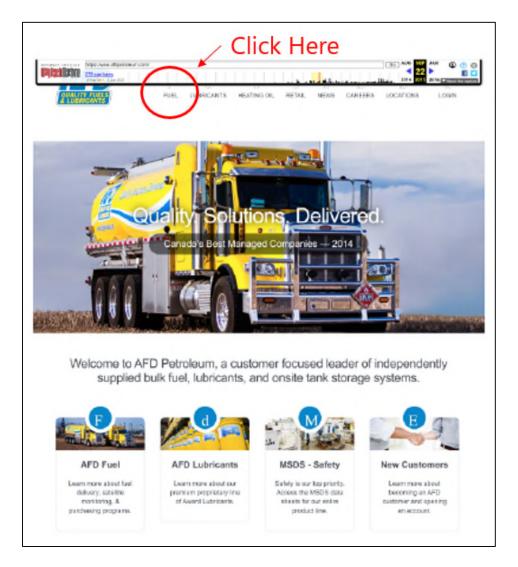
¹²⁵ See EX1012, Exhibit A.

¹²⁶ EX1012, 1-2.

¹²⁷ EX1012.

¹²⁸ I have personally navigated the archived links leading from the AFD homepage to the *AFD* reference using the Internet Archive's Wayback Machine to demonstrate how a POSITA at the time the filing of the '805 Patent could have accessed the *AFD* reference. However, I note that a POSITA at that time would have navigated the links on the AFD website itself (*i.e.*, directly, and not through the Wayback Machine service).

been aware of the AFD's website as a resource for products and information related to fueling.¹²⁹ To get to *AFD*, a POSITA visiting the AFD website would have clicked the "Fuel" link along the top of the homepage as shown below.¹³⁰

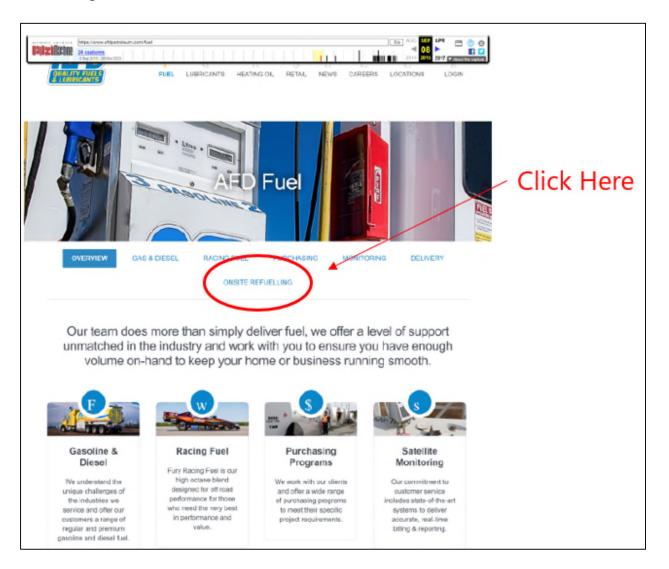


¹²⁹ I understand that AFD was established in 1989 and became a leading independent supplier of bulk fuel, lubricants, and storage tanks across Western Canada, Alaska, and Texas. *See* EX1012, 12.

¹³⁰ EX1012, 11 (annotated).

This would take the POSITA to the "AFD Fuel" page. 131

125. From the "AFD Fuel" page, the POSITA would click on "Onsite Refuelling" as shown below: 132



¹³¹ See EX1012, 12.

¹³² EX1012, 8 (annotated).

- 126. This would take the POSITA to the *AFD* reference. Thus, by following logically labeled hyperlinks starting at the AFD home page, a POSITA was a mere two clicks from the *AFD* reference.
- 127. *AFD* therefore was publicly accessible prior to the earliest priority date of the Asserted Patents. *AFD* was not cited by the examiner during prosecution of the '805 Patent, nor is it listed as one of the references considered by the examiner during prosecution of the '805 Patent.¹³³

2. Summary of AFD

128. An image of *AFD*'s system is provided below: 134



129. The AFD Onsite Refueling System includes a trailer having a main compartment having 24 fuel reels, 24 hoses, a 10,000 L fuel tank. According to AFD, "The main fuel tank has an internal pump to attach to an alternative fuel source in

¹³³ See EX1001, Cover.

¹³⁴ EX1007 (excerpted); see also EX1012, Exhibit A.

attrition to connections to the 24 fuel reels." Further, AFD discloses "[e]ach hose includes sensors and transmitters that generate real time data to the control room." According to AFD, "The control room contains two touch screen display monitors that control and provide fuel status for each reel and the main tank." AFD shows hoses being deployed through the opposing sidewalls of the trailer.

E. Coxreels (EX1008)

1. Status of Coxreels

130. *Coxreels* is a website from April 8, 2014, describing the Coxreels 1125 Series hand crank and motorized hose reels. 137



¹³⁵ EX1007.

¹³⁶ EX1007.

¹³⁷ EX1008.

OF U.S. PATENT NO. 9,586,805

131. Coxreels 1125 Series Hand Crank and Motorized Hose Reels

("Coxreels") was made available online at least as early as April 8, 2014, as

explained in the affidavit of the Internet Archive representative. 138 The public

accessibility of Coxreels is established by the Internet Archive, Wayback Machine,

which preserved Coxreels on April 8, 2014. 139. Exhibit 1030 includes an affidavit of

Nathaniel E. Frank-White ("Frank-White Affidavit II"), which attests to his role at

the Internet Archive (which provides the Wayback Machine service) and the process

used to archive webpages.¹⁴⁰ The Frank-White Affidavit II explains the archiving

process that preserves the date of archiving. The Internet Archive assigns a URL to

archived files in the format of http://web.archive.org/web/[Year in yyyy][Month in

mm][Day in dd][Time code in hh:mm:ss]/[Archived URL]. 141Accordingly, the URL

of:

https://web.archive.org/web/20140408035634/http://www.coxreels.com/products/h

and-crank/1125-series

¹³⁸ See EX1030. EX1030 includes a copy of EX1008 as Exhibit A. Where, I cite to EX1008, I incorporate by reference the corresponding disclosure of EX1030, Exhibit A and *vice versa*.

¹³⁹ See EX1030.

¹⁴⁰ EX1008, 1-2

¹⁴¹ EX1008.

82

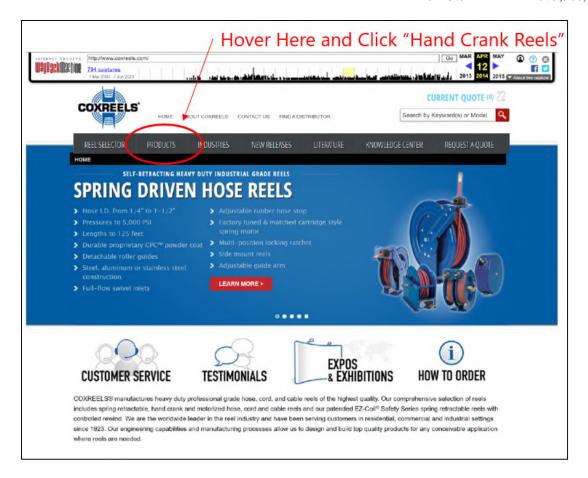
DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

indicates that the page was archived on April 8, 2014, at 3:56:34. The foregoing demonstrates that *Coxreels* was publicly accessible no later than April 8, 2014. 143

132. A POSITA interested in the subject matter of *Coxreels* could have located *Coxreels* through the exercise of ordinary diligence. For example, a POSITA would have been aware of the Coxreels' website as a resource for products and information related to hoses and reels—including in the context of fueling. To get to *Coxreels*, a POSITA visiting the Coxreels' website would have hovered over the "Products" link and clicked on the "Hand Crank Reels" option that appears.

¹⁴² EX1008.

¹⁴³ I have personally navigated the archived links leading from the Coxreels homepage to the Coxreels reference using the Internet Archive's Wayback Machine to demonstrate how a POSITA at the time the filing of the '805 Patent could have accessed the AFD reference. However, I note that a POSITA at that time would have navigated the links on the Coxreels website itself (i.e., directly, and not through the Wayback Machine service).



EX1030, 14 (annotated). This would take the POSITA to the "Hand Crank Hose Reels" page. 144

133. From the "Hand Crank Hose Reels" page, the POSITA would click on "1125 Series" as shown below:

¹⁴⁴ See EX1008.



EX1030, 11 (annotated). This would take the POSITA to the *Coxreels* reference. Thus, by following logically labeled hyperlinks starting at the Coxreels' home page, a POSITA was a mere two clicks from the *Coxreels* reference.

134. *AFD* therefore was publicly accessible prior to the earliest priority date of the Asserted Patents. *AFD* was not cited by the examiner during prosecution of the '805 Patent, nor is it listed as one of the references considered by the examiner during prosecution of the '805 Patent.¹⁴⁵

¹⁴⁵ See EX1001, Cover.

2. Summary of Coxreels

135. The *Coxreels*' 1125 reels come in various heights and widths; the length/diameter of each reel is 17 and 5/8 inches. A portion of the table from *Coxreels* showing an example of the sizes of reels available at the time of *Coxreels* is duplicated below. ¹⁴⁶

RebL				CAPACITY			OPT. CAPACITY				SIZE INDEX			
MODEL		LUS	HOSE	1.0.	00	Th-	10.	0.0.	TI.	POSI	- 99	н	L	
											Const Dimensions		ion•	
5-4	100	36	N	1/2*	7/8"	100	3:5	341	140	3666	18-1/2*	18-274*	:7.58	Add to Que
3-4	200	39	N	1/2*	7/81	200	3/5	341	307	3000	25-1/2*	18-3/4*	17-5/81	Add to Que
5-4	325	48	N	1/2*	7/8"	325	3:5	341	159	3000	31-1/2*	18-2/4*	17-5-81	Add to Que
5-4	450	52	N	1/2*	7/81	453	3:5	3/1"	825	3000	37-1/2*	18-3/4*	17-5/81	Add to Que
5-4	600	58	N	1/2*	7/9"	500	3.0	3/4"	/97	3000	41 1/2*	10 3/4"	1750	Add to Que
24-1	-50	38	N	2/4*	1.14*	50	1/2"	09"	100	3000	20 3/4*	10 3/4*	1750.	Add to Que
8-8	100	42	N	2/4*	1 1/4"	100	1/2"	791	200	эссс	50.24.	10 3/4*	1750	Add to Que
5-5	175	50	N	2/4*	1 1/41	175	1/2"	79"	325	жее	32 3/4*	10 3/4*	07.50	Add to Que
5-5	200	00	N	3/4*	1.16*	200	1/2"	7/8"	450	3000	38-3/4*	18-3/4*	17.5/81	Add to Que
6-5	250	5/2	N	3/4*	1/1/4*	250	1/2"	7/8"	500	3000	42-5/4*	18-3/4*	17.5/81	Add to Que
26-6	-35	50	N	1*	1.7/101	35	34"	1.164*	57	3000	20*	10-1/2*	17.5(8)	Add to Que
26-6	-50	30	N	4*	1.7/101	50	34"	1.14"	73	3000	32*	16-1/2*	17.5(8)	Add to Oud
25-6	-75	60	N	4.	1-76.61	75	34	1.164	120	3000	38-1/2*	18-1/2*	17-6/81	Add to Ouc

as in various applications, including refueling. As an example, I have used fixed diesel fuel stations that had similar reels for the storage of fueling hoses to fuel company and personal vehicles being used in the oil field. Further, as a licensed pilot, I am familiar with the use of reels, such as those used in *Coxreels* on mobile fueling trucks used to fuel aircraft. The use of such reels, for example for fuel

¹⁴⁶ EX1008.

distribution, was well known to me, and would have been well known to a POSITA, at the time of the '805 Patent.

XI. ASSERTED GROUNDS OF INVALIDITY

A. Ground 1: Claims 1-22 are rendered obvious by *Van Vliet* in view of *Cable*

1. Rationale and Motivation for Combining Van Vliet and Cable

137. As discussed above in Sections X.A.2 and X.B.2, both Van Vliet and Cable describe a mobile truck/trailer system for delivery of fuel, lubricants or other hydrocarbons. Further, both references use deployable hoses stored on reels, arranged so that multiple hoses can deliver fuel or other fluids to the receiving equipment at the same time. In both references, to deliver the fluids, the hoses are "pulled out" from the reels and extending to the receiving equipment, and then "reeled up" onto the reels for storage or transportation. A POSITA would have found it obvious to combine Cable and Van Vliet at least due to their commonalities. Further, a POSITA would have been motivated to apply Cable's teaching of a walkable reel deployment compartment with a central aisle walkway, and reels deployed on opposing sides of the walkway adjacent to the sidewalls, to the trailer of *Van Vliet* to allow *Van Vliet*'s system to be more easily traversable by operators for the purpose of repairs, maintenance, and/or physical inspection. Further, a POSITA would have been motivated to apply Cable's teaching of an occupant compartment separated by an interior wall, and accessible via the interior walkway

(and exterior doors at the rear of the truck/trailer) at least to provide a separate occupant compartment without direct exposure to the fluids stored in the compartment with tanks.

138. Both *Van Vliet* and *Cable* are in the same field of endeavor and directed to solving the same problem as each other and the '805 Patent—distributing hydrocarbon fluids—and are therefore analogous art both to each other and to the '805 Patent claims. ¹⁴⁷The references are similar. Both *Van Vliet* and *Cable* include (1) storage tanks; ¹⁴⁸ (2) reels; ¹⁴⁹ (3) hoses on the reels; ¹⁵⁰ (4) pumps coupled to the storage tanks; ¹⁵¹ and (5) valves for controlling the flow of a fluid. ¹⁵² Both references describe the combination of these individual elements in a similar manner to deliver fluids to equipment not located on the truck/trailer. ¹⁵³ While *Van Vliet* is largely silent on the details of the physical arrangement of components in its trailer, instead leaving the arrangement up to the designer, *Cable* provides such details of physical orientation including a central walkway, reels arranged on opposed sides of the

 $^{^{147}}$ EX1001, 1:22-35; see also EX1004, [0003], [0014], Abstract; EX1005, 1:40-65.

 $^{^{148}}$ EX1004, [0003], [0014]; see also EX1005, 1:40-65.

¹⁴⁹ EX1004, [0014], [0015]; see also EX1005, 1:40-65.

¹⁵⁰ EX1004, [0014], [0015]; see also EX1005, 1:40-65.

¹⁵¹ EX1004, [0014]; see also EX1005, 1:40-65.

¹⁵² EX1004, [0003], [0014]; see also EX1005, 4:22-46.

¹⁵³ EX1004, [0014]; see also EX1005 Abstract, 1:62-65.

walkway adjacent to sidewalls, orientation of pumps and manifolds, use of stacked rows of reels arranged on racks, and the like. A POSITA would have recognized the advantages of the central aisle with equipment located on opposed sides of the aisle, for example to easily traverse the tank compartment for maintenance or operations. Further, a POSITA would have recognized the advantage of locating equipment on both sides of the aisle to make delivery of fluids to vehicles in multiple locations (such as on both sides of the trailer) easier and more efficient. Van Vliet already teaches that "one manifold 36 may supply fluid to equipment 10 lined up on one side of a well, while another manifold 38 may supply fluid to equipment 10 lined up on the other side [of the well]." 154 A POSITA would have recognized the obvious benefits of the spatial orientation taught by Cable so that reel equipment on one side of the well (such as the passenger's side of the vehicle) are fueled from reels on the same side of the vehicle, while equipment on the other side of the well is fed from reels on the opposed side of the vehicle. This would allow the vehicle to be backed or pulled in directly opposite the well and allow for deployment of hoses to equipment on both sides of the well with limited crossing or tangling of hoses.

139. Further, *Van Vliet* contains an express motivation to combine. *Van Vliet* states that "[t]he manual valves **28** should be readily accessible to an operator on the

¹⁵⁴ EX1004, [0024].

trailer 14. This can be arranged with the manifolds 36, 38 mounted on a wall of the trailer with the outlets 22 extending inward of the trailer wall." To the extent that Van Vliet does not explicitly disclose an central aisle for access to the valves, Van Vliet does note that the spatial orientation of the reels 30, manifolds 36 and 38, tanks 18 and 20, and other equipment shown "is a matter of design choice for the manufacturer and will depend on space requirements." ¹⁵⁶ A POSITA would then look to other references, such as Cable for spatial configurations that allow for various equipment, such as valves, manifolds and pumps to be "readily accessible" as taught by Van Vliet. A POSITA, reading Cable would have easily understood that an aisle walkway, such as the one taught by *Cable* would be an effective and simple way to allow an operator easy access to manual valves inside the trailer, as taught by Van Vliet. A POSITA would have further understood that an outside door would be useful for accessing the aisle walkway from the outside of the trailer, and an inside door would be useful for accessing the aisle walkway from the driver's compartment or control cabin.¹⁵⁷ Further, a POSITA would have understood that separating the compartment with tanks, valves and hoses from the occupant compartment, such as

¹⁵⁵ EX1004, [0026].

¹⁵⁶ EX1004, [0027].

¹⁵⁷ See EX1004, [0031].

taught in *Cable* would not only be a conventional way of arranging a vehicle, ¹⁵⁸ but would further have the advantage of separating the occupant from the combustible liquids contained in the tanks, and would keep any spills from directly impacting equipment, such as electrical or electronic equipment (e.g. *Van Vliet's* controller). Lastly, a POSITA would have understood that positioning the reels on either side of the aisle walkway would allow an operator to access more reels at any given location on the walkway than a configuration with reels on only one side of the walkway. Accordingly, a POSITA would have been motivated to modify *Van Vliet's* system to include *Cable's* aisle configuration to be more easily traversable on foot and would have been motivated to incorporate *Cable's* door and wall configuration to gain the advantages of such a configuration described above.

140. A POSITA would have had a reasonable expectation of success in combining *Van Vliet* with *Cable*. As explained above, *Van Vliet* and *Cable* describe similar systems for delivering fluid from a mobile trailer via hoses to multiple destinations. Further, the elements incorporated into *Van Vliet* from *Cable* are either already present in *Van Vliet* (*e.g.*, reels) or were simple elements well-known in the art at the time of the '805 Patent. Incorporating *Cable*'s aisle walkway, doors, and reel configuration into *Van Vliet*'s mobile fuel delivery system would merely involve

¹⁵⁸ See EX1005 2:49-51 ("there is shown a conventional van truck 16 having a driver compartment as well as a rear compartment.").

combining prior art elements according to known methods to yield predictable results.

2. Claim 1

141. For the reasons discussed in the sections below, the combination of *Van Vliet* and *Cable*, along with the knowledge of a POSITA regarding industry Codes, Standards and Regulations renders obvious Claim 1.

a. Claim 1[p]: "A distribution station comprising:"

discloses "[a] distribution station."¹⁵⁹, ¹⁶⁰ *Van Vliet* discloses "a fuel delivery system [that] may be contained on a single trailer."¹⁶¹ *Cable* discloses a "mobile lubrication system" contained within a van truck for providing lubrication fluids to vehicles. ¹⁶² A POSITA would have recognized that the "fuel delivery system" of *Van Vliet* and the "mobile lubrication system of *Cable*" to each be "distribution stations" as the preamble claims. Accordingly, each of *Van Vliet* and *Cable* discloses a distribution station.

¹⁵⁹ I understand that the preambles may not be limiting. However, I include analyses of preambles for Claim 1 and Claim 17 out of an abundance of caution.

¹⁶⁰ EX1004, [0003], [0014]; see also EX1005, 1:41-65.

¹⁶¹ EX1004, [0014].

¹⁶² EX1005, 1:41-65.

143. For at least these reasons, a POSITA would have recognized that *Van Vliet* and *Cable* each disclose the preamble. Accordingly, the preamble is obvious over *Van Vliet* in view of *Cable*.

b. Claim 1[a]: "a mobile trailer"

144. *Van Vliet* discloses "a mobile trailer." ¹⁶⁴ More specifically, *Van Vliet* describes "a fuel delivery system 14" that "may be contained on a single trailer, or parts may be carried on several trailers or skids." ¹⁶⁵ For at least these reasons, a POSITA would have recognized that Van Vliet discloses "a mobile trailer" as claimed in the '805 Patent. ¹⁶⁶

145. Similarly, *Cable* discloses a "mobile lubrication system" contained within a van truck. 167 Cable's van truck is depicted in FIG. 1, provided below: 168

¹⁶³ See EX1004, [0003], [0014]; see also EX1005, 1:41-65.

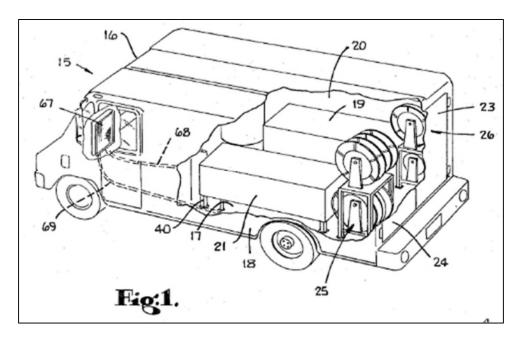
¹⁶⁴ EX1004, [0014].

¹⁶⁵ EX1004, [0014].

¹⁶⁶ See EX1004, [0003], [0014]; see also EX1005, 1:41-65.

¹⁶⁷ EX1005, 1:41-65.

¹⁶⁸ EX1005, FIG. 1; compare EX1001, 3:35-44.



146. Like the example of a mobile trailer depicted in the '805 Patent, *Cable*'s van truck is a mobile wheeled ground vehicle with a rear compartment that includes walls, a closed top, and a width. From a functional standpoint, there is no significant difference between the teachings of a trailer and a van truck. A POSITA would have understood that the van truck of *Cable* provides the same function as the trailer in *Van Vliet* and the '805 Patent. As an example, both the trailer (with a tractor to pull it) and the van truck transport equipment and materials from location to location. Further, both the trailer and the van truck protect equipment from the elements and allow operators to work with the equipment so protected. Finally, both the van truck and the trailer provide walls, for example side walls, for mounting

¹⁶⁹ See EX1001, 3:35-44; see also EX1005, FIG. 1.

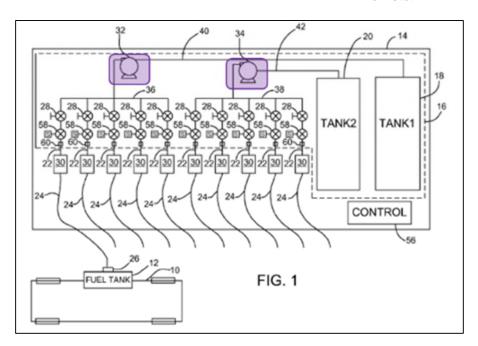
equipment in a desired spatial orientation. A POSITA would have understood that *Cable's* van truck would be interchangeable with a mobile trailer, for example, a trailer as disclosed in *Van Vliet*, and that an internal layout like that shown in the rear compartment of the van truck in *Cable* could be used in the trailer of *Van Vliet*. Accordingly, *Van Vliet* discloses, and the combination of *Van Vliet* and *Cable* renders obvious the limitations of Claim 1[a].

c. Claim 1[b]: "a pump on the mobile trailer"

147. Van Vliet discloses "a pump on the mobile trailer." As discussed above, Van Vliet teaches "the fuel delivery system 14 may be contained on a single trailer." As shown in FIG. 1 of Van Vliet, the fuel delivery system 14 includes tanks 18 and 20 that are each "connected to respective pumps 32, 34 and then to respective manifolds 36, 38 via lines 40, 42. The fuel outlets 22 are located on the manifolds 36, 38." 171

¹⁷⁰ EX1004, [0014].

¹⁷¹ EX1004, [0016].



148. Because pumps **32**, **34** are part of the "fuel delivery system **14**" that "may be contained on a single trailer," they are, either individually or together, "a pump on the mobile trailer." Similarly, *Cable* discloses " [a] mobile lubrication apparatus having a van truck with storage tanks mounted therein," and "pumps are mounted atop the tanks [] to force the contents of the tanks out through the hoses of the hose assemblies." A POSITA would have understood that the pumps in both *Van* Vliet and Cable are mounted on the trailer (or, equivalently, the van truck.) and provides the same function, i.e. pumping fluids out of the tanks into the discharge lines. Accordingly, both *Van Vliet* and *Cable*, disclose limitation 1[b] individually

¹⁷² EX1004, [0008], [0014], FIG. 1 (annotated to show pumps in purple).

¹⁷³ EX1005, Abstract; *see also id.*, 4:47-67, FIG. 5 (describing pumps 88 and 92 mounted to tanks 28 and 29).

or in combination, and the combination of *Van Vliet* and *Cable* renders the claim limitation obvious.

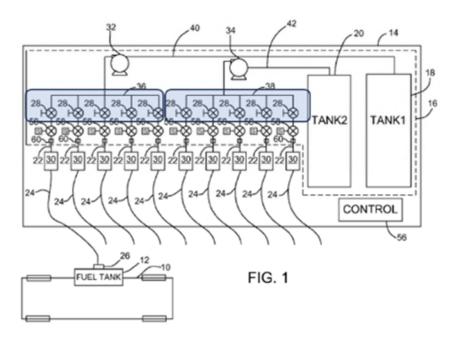
d. Claim 1[c]: "first and second manifolds on the mobile trailer and fluidly connected with the pump," 174

149. *Van Vliet* discloses "first and second manifolds on the mobile trailer and fluidly connected with the pump." *Van Vliet* describes that the fuel delivery system **14** includes "one or more manifolds with associated pumps and fuel line or lines." ^{175,176}

¹⁷⁴ I have applied *Van Vliet* to the claimed "manifolds" based on its use of the same terminology as the '805 Patent claims. I also understand that Patent Owner has alleged in a pending lawsuit against Petitioners that certain structures in the systems accused of infringing the '805 Patent constitute "manifolds." I have considered those allegations in my analysis applying the disclosures of *Van Vliet* to the claimed "manifolds." However, I do not concede that any other structure, even one having a schematic like that shown or described in *Van Vliet*, would be considered a "manifold" by a POSITA, absent the information described above.

¹⁷⁵ EX1004, [0003].

¹⁷⁶ EX1004, FIG. 1 (annotated to show manifolds in blue).



150. In the schematic shown in FIG. 1,¹⁷⁷ manifolds **36** and **38** are connected to pumps **32** and **34**.¹⁷⁸ Further, in describing Figure 1, *Van Vliet* discloses "each tank **18**, **20** is connected to respective pumps **32**, **34** and then to respective manifolds **36**, **38** via lines **40**, **42**."¹⁷⁹A POSITA would have understood that the connection between *Van Vliet's* manifolds and the associated pumps would be a fluid connection because the pumps and manifold distribute liquid fuel (*i.e.*, a fluid). Accordingly, a POSITA would have understood that *Van Vliet* discloses limitation 1[c].

¹⁷⁷ A schematic in this context is a high-level representation and is not intended to depict the physical appearance or form. *See* EX1022 (describing the definition of schematic as "represented in simplified or symbolic form").

¹⁷⁸ EX1004, [0015], FIG. 1.

¹⁷⁹ EX1004, [0016].

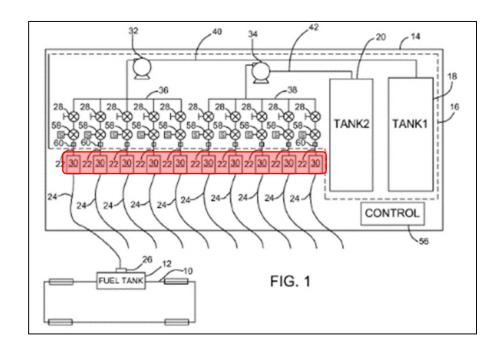
151. Alternatively, to the extent that claim 1[c] requires that both the first and second manifolds be connected to a single pump, modifying *Van Vliet* to connect manifolds 36 and 38 to a single pump would be an obvious design choice for a POSITA to implement, and a POSITA would have been motivated to do so, for example, to minimize the amount of components needed in Van Vliet's system. Further, Van Vliet teaches that, in an embodiment, "the fuel outlets 22 may each be supplied fuel through a corresponding pump, one pump for each outlet 22 []. However, using a manifold 36, 38 makes for a simpler system." ¹⁸⁰ A POSITA would have understood to take the teaching of Van Vliet to the next step, using multiple manifolds with a single pump makes for an even simpler system, and one with fewer components (i.e., pumps and valves). Accordingly, the limitations of Claim 1[c] are disclosed, or at the least rendered obvious, by Van Vliet and the combination of Van *Vliet* and *Cable* render the limitations of Claim 1[c] obvious.

e. Claim 1[d]: "a plurality of reels on the mobile trailer,"

152. Van Vliet and Cable each disclose "a plurality of reels on the mobile trailer." In Van Vliet's fuel delivery system **14** of FIG. 1, "[t]he hoses **24** are

¹⁸⁰ EX1004, [0016].

preferably stored on reels **30**."¹⁸¹ Accordingly, *Van Vliet* discloses "a plurality of reels on the mobile trailer."¹⁸² 183



and **26** mounted on a platform. Each of the hose assemblies includes a pair of upper reels and lower reels rotatably mounted to the frame of a wheel assembly.¹⁸⁴ The reels and hoses of both *Van Vliet* and *Cable* have the same purpose, to allow the hoses to be extended from the trailer to the equipment being serviced, and then to

¹⁸¹ EX1004, [0015].

¹⁸² See EX1004, [0008], [0014].

¹⁸³ EX1004, FIG. 1 (annotated to show reels 30 highlighted in red).

¹⁸⁴ EX1005, 2:63-3:5, FIGS. 1, 2, 4 and 5 (showing reels on hose assemblies 25 and 26); *see also id.*, Abstract.

allow the hoses to be rolled up on the reels for more efficient storage and transportation. Accordingly, a POSITA would have understood that each of *Van Vliet* and *Cable*, either together or in combination, disclose Claim limitation 1[d] and accordingly render the claim obvious.

f. Claim 1[e]: "a plurality of hoses connected, respectively, with the reels, wherein a portion of the reels are connected with the first manifold and another portion of the reels are connected with the second manifold"

extending from each reel **30**: "The hoses **24** are preferably stored on reels **30**. The reels **30** may be manual reels or may be spring loaded." **185 Cable* also discloses hoses that are wrapped around each of the rotatably mounted reels: A pair of hose assemblies are mounted adjacent to the rear door of the truck with each assembly having four rotatably mounted reels with a hose wrapped around each reel." **186 Accordingly, Van Vliet* and Cable* both disclose "a plurality of hoses connected, respectively, with the reels." Claim 1[e] (and related claim 17[e]) do not require that the hoses or the manifolds are *fluidly* connected with or through the reels, nor does the '805 Patent claim such an arrangement. Indeed, claims 1[c] and 17[c] separately

¹⁸⁵ See EX1004, [0015].

¹⁸⁶ EX1005, Abstract.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

and expressly recites that the first and second manifolds are "fluidly connected with"

the pump, and the '805 Patent's disclosure of how the hoses are "connected with"

the reels mirrors that of *Van Vliet* and *Cable*. ¹⁸⁷ However, to the extent Patent Owner

argues that the claimed hoses or manifolds must be fluidly connected with the reels,

such an arrangement is disclosed by Van Vliet, and further would be an obvious

design choice for a POSITA to implement in the systems of Van Vliet and Cable as

the intent of both references is to deliver hydrocarbons from tanks and pumps to

hoses on reels, and one known method was to use reels which are fluidly connected

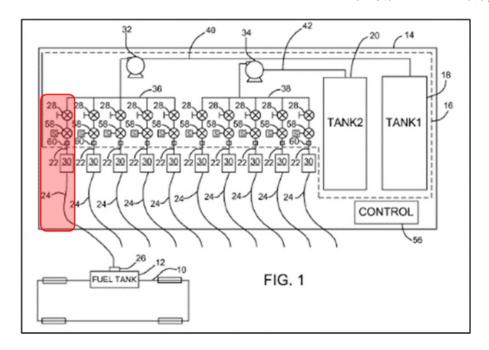
to the hoses mounted thereon.

155. Initially, FIG. 1 of Van Vliet shows that the reels 30 are fluidly

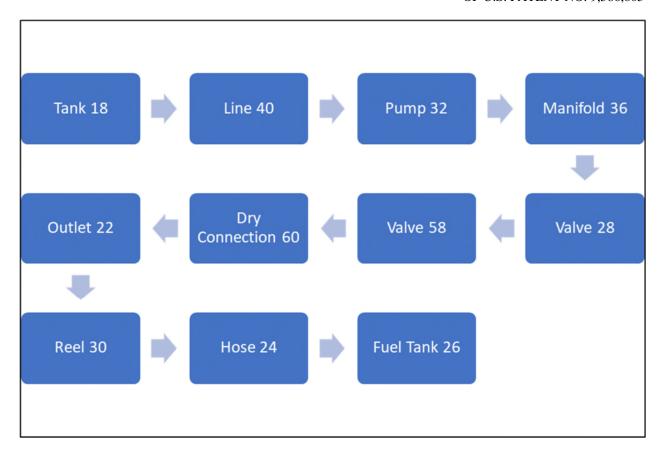
connected to the hoses and manifolds. 188

¹⁸⁷ EX1001, 4:14-16.

¹⁸⁸ EX1004 FIG. 1 (annotated).



156. In the annotated FIG. 1 above, a single fluid stream is annotated in red. In this fluid stream, reel 30 is shown in series with the stream, in between outlet 22 and hose 24. A POSITA would have understood, based on this diagram, that fluid flow is as follows:

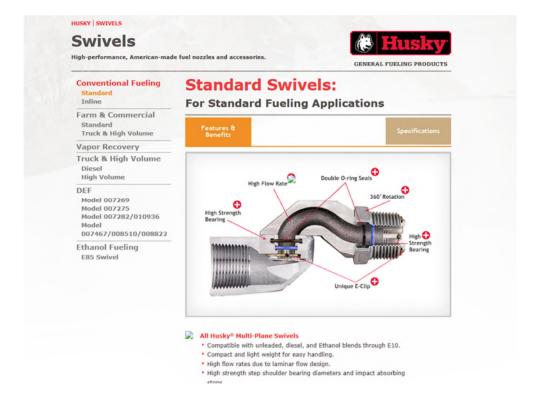


157. Accordingly, a POSITA would have understood that the reel 30 is part of the fluid stream, and is, therefore, fluidly connected to both the manifold and the hose. The same is true for each of the streams identified in FIG. 1 (though the pump, line, tank and manifold numbers may change).

158. *Cable* also teaches <u>fluidly</u> connecting the hoses to the manifold with or through the reels. Fluids in tank 27 of *Cable* flow out of "<u>pump outlet tube 46"</u> to one or more of the hoses (*e.g.*, hoses 64 and 65) that are stored on reels (*e.g.*, reels 62 and 63).¹⁸⁹ *Cable* discloses that "<u>[t]ube 46 is connected</u> by a conventional reel

¹⁸⁹ EX1005, 4:22-33.

rotatable coupling to hose 65." *Id.*, 4:33-36 & FIG. 5. A POSITA would have understood that a conventional reel rotatable coupling (i.e. swivel joint) would be connected to a flow path in the reel that allows fluid to flow through the reels into the hose. For example, as discussed in Section VIII.D, a swivel joint is shown as the inlet port of the reels discussed in *Coxreels*. As another example, the Husky website teaches that swivel joints would have been known to a POSITA before the '805 Patent claims. ¹⁹¹



¹⁹⁰ See supra Section VIII.D

¹⁹¹ EX1028.

159. Further, the entire purpose of the systems of *Van Vliet* and *Cable* is to deliver fluid through the hoses to the delivery point (*i.e.*, external vehicle or equipment). Delivery of fluid through the hoses would require that the hoses be fluidly connected to the pumps and the manifolds. Further, based on the knowledge of a POSITA of what was available on the market at the time of the '805 Patent application, the reel is also fluidly connected to the manifold and the hoses. ¹⁹² For example, a reel typically used in the industry in this type of application at the time of the '805 Patent was the reel supplied by Coxreels described in the *Coxreels* reference. *Coxreels* describes an "[e]xternal fluid path with machined from solid brass 90° full-flow NPT swivel inlet": ¹⁹³

¹⁹² See supra Sections VIII.B and VIII.D.

¹⁹³ EX1008 (excerpted and annotated to show "external fluid path" with brass "swivel inlet.").



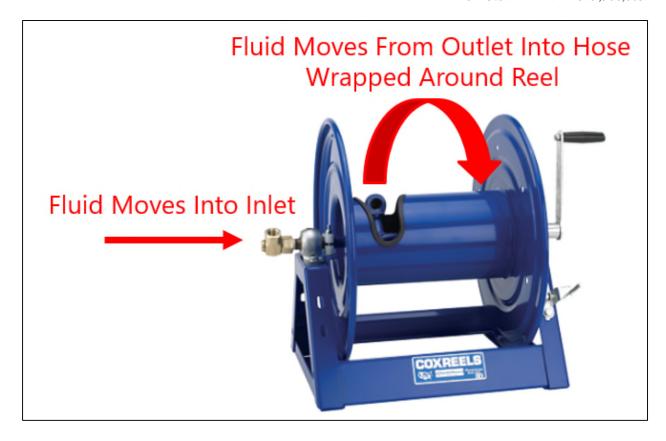
Coxreels also describes a "low profile outlet riser & open drum slot design for flat smooth hose wrap.": 194

¹⁹⁴ EX1008 (excerpted and annotated to show "outlet" and "drum slot.").



160. Accordingly, a POSITA would have recognized that fluid in a system using *Coxreels* would be fluidly connected to the "external fluid path" via the brass inlet, pass through the reel body, and exit into a hose from the outlet made accessible by the "low profile outlet riser & open drum slot design." This was a common and well-known arrangement of hoses and reels at the time of the '805 Patent.¹⁹⁵

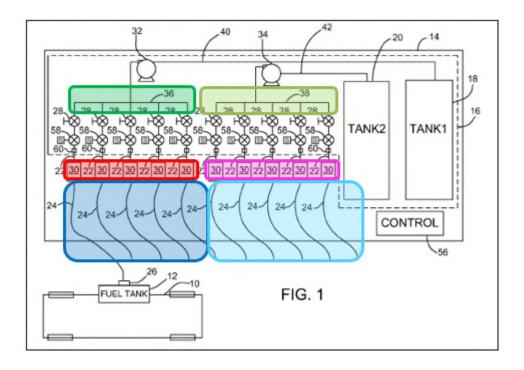
¹⁹⁵ EX1008 (below) (excerpted and annotated to show path of fluid).



Thus, a POSITA would recognize as obvious <u>fluidly</u> connecting a manifold (upstream of the reel body) to hoses (downstream of the reel body) <u>through</u> the reel body.

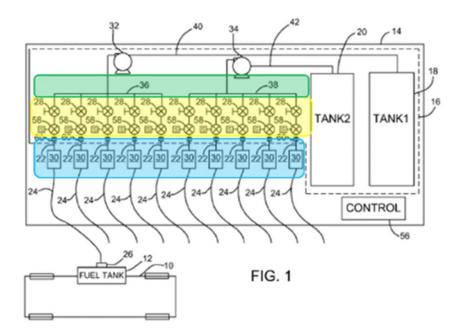
161. Van Vliet further discloses that "a portion of the reels are connected with the first manifold and another portion of the reels are connected with the second manifold": 196

¹⁹⁶ EX1004, FIG. 1 (annotated).



162. As depicted above, left hoses **24** (dark blue) and right hoses **24** (light blue) are connected to reels **30** (red). A portion of the reels **30** (red) on the left are connected to manifold **36** (green), and the second portion of the reels **30** (purple) on the right connect to manifold **38** (light green). Accordingly, a POSITA would have understood that *Van Vliet* discloses "a plurality of hoses connected, respectively, with the reels, wherein a portion of the reels are connected with the first manifold and another portion of the reels are connected with the second manifold." Accordingly, *Van Vliet* and *Cable*, either individually or in combination with the knowledge of a POSITA, disclose Claim 1[e], and the combination of *Van Vliet* and *Cable* renders the claim limitation obvious.

- g. Claim 1[f]: "a plurality of valves on the mobile trailer, each of the valves situated between one of the first or second manifolds and a respective different one of the hoses"
- 163. *Van Vliet* discloses "a plurality of valves on the mobile trailer, each of the valves situated between one of the first or second manifolds and a respective different one of the hoses." Figure 1 of *Van Vliet* shows such an arrangement.¹⁹⁷



164. As depicted above, *Van Vliet* discloses a plurality of valves **28** and **58** (yellow). The fuel delivery system (including valves **28** and **58** in yellow) is on a mobile trailer. Each of the valves **28** and **58** (yellow) is illustrated downstream of

¹⁹⁷ EX1004, FIG. 1 (below) (annotated to show hoses 24 highlighted in blue, valves 28 and 58 highlighted in yellow, and manifolds 36, 38 highlighted in green).

¹⁹⁸ EX1004, FIG. 1.

¹⁹⁹ EX1004, [0008], [0014], see also supra. Section XI.A.2.b.

one of manifold 36 and manifold 38 (green). ²⁰⁰ Furthermore, each of the valves 28 and 58 (yellow) is situated upstream of a respective different one of the hoses 24 (blue).²⁰¹ Van Vliet provides a description of the arrangement shown in FIG. 1: "Each tank 18, 20 is connected to respective pumps 32, 34 and then to respective manifolds 36, 38 via lines 40, 42. The fuel outlets 22 are located on the manifolds 36, 38 and fluid flow through the fuel outlets 22 is controlled preferably at least by the manual valves 28."202 Further, Van Vliet discloses "[a] valve arrangement, comprising for example valve 28 and/or valve 58, is provided at each fuel outlet 22 to control fluid flow through the hose 24 connected to each respective fuel outlet 22 to permit independent operation of each hose 24."²⁰³ Accordingly, a POSITA would have understood that Van Vliet discloses "a plurality of valves on the mobile trailer, each of the valves situated between one of the first or second manifolds and a respective different one of the hoses" as claimed in Claim 1[f], and the combination of Van Vliet and Cable renders the claim limitation obvious.

²⁰⁰ EX1004, FIG. 1.

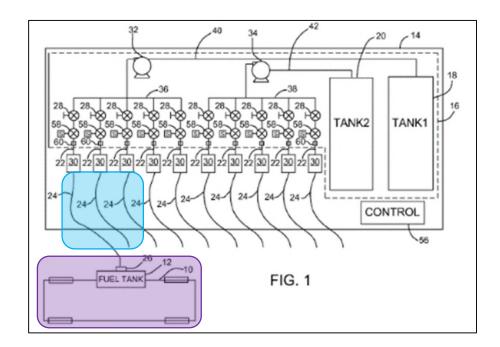
²⁰¹ EX1004, FIG. 1.

²⁰² EX1004, [0016].

²⁰³ EX1004, [0015].

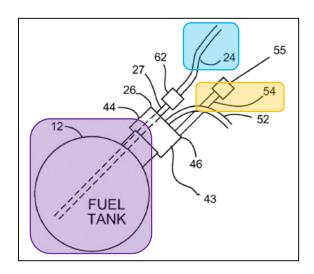
h. Claim 1[g]: "a plurality of fluid level sensors, each of the fluid level sensors being associated a respective different one of the hoses"

165. *Van Vliet* discloses "a plurality of fluid level sensors, each of the fluid level sensors being associated a respective different one of the hoses." In *Van Vliet*, each hose leads to a fuel tank on a separate piece of equipment, as shown in FIG. 1:²⁰⁴



²⁰⁴ EX1004, FIG. 1 (annotated to show hoses 24 highlighted in blue and fuel tank 12 highlighted in purple).

166. According to *Van Vliet*, each fuel tank **12** has a fuel cap **26** secured thereon that is connected to both one of the hoses **24** and a fuel level sensor **54**, as shown in FIG. 2 below:²⁰⁵



167. Van Vliet further describes the sensors: "The fuel level sensor 54 may be any suitable sensor such as float sensor, vibrating level switch, or pressure transducer." A POSITA would have understood that the float sensor and the vibrating level switch would each be used to obtain information about the level of fuel in the fuel tank and would accordingly be "fluid level sensors" as the term is used in the claim. The specification of the '805 Patent, when discussing an

²⁰⁵ EX1004, FIG. 2 (annotated to show hose 24 highlighted in blue, fuel level sensor 54 highlighted in orange, and fuel tank 12 highlighted in purple).

²⁰⁶ EX1004, [0017].

embodiment of the claims, states "The sensor 50d may be any type of sensor that is capable of detecting fluid or fuel level in a tank." 207

168. Each of *Van Vliet's* hoses is associated with a respective fuel level sensor **52**, as claimed in 1[g]. Accordingly, *Van Vliet* discloses the limitations claimed in Claim element 1[g] and the combination of *Van Vliet* and *Cable* renders the claim limitation obvious.

i. Claim 1[h]: "wherein the reels are arranged on first and second opposed sides in the mobile trailer, with an aisle walkway down the middle of the mobile trailer"

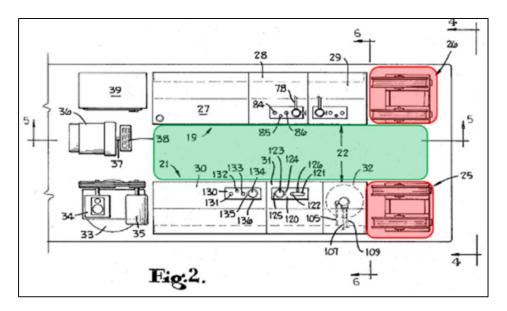
opposed sides in the mobile trailer, with an aisle walkway down the middle of the mobile trailer." As depicted in FIG. 2 below, the hose assemblies **25** and **26** that include reels (red) are located on opposed sides of the interior of the van truck. Furthermore, an aisle walkway (green) is depicted between tank bays **19** and **21** along the length of the van truck and extending to the rear end of the van truck between the reels. Page 100 are 100 and 210 along the length of the van truck and extending to the rear end of the van truck

²⁰⁷ Ex 1001 8:35-36

²⁰⁸ EX1005, FIG. 2.

²⁰⁹ EX1005, FIG. 2.

²¹⁰ EX1005, 2:55-63, FIG. 2 (annotated to show reels highlighted in red and aisle/walkway in green).



disclosed in *Cable* in the trailer of *Van Vliet*. *Van Vliet* contemplates various arrangements of its on-trailer equipment, stating that "[t]he spatial orientation of the control station **56**, reels **30**, manifolds **36**, **38**, tanks **18**, **20**, and other equipment such as the generators is a matter of design choice for the manufacturer and will depend on space requirements." Accordingly, when determining the arrangement of ontrailer equipment, a POSITA would have looked at other, similar references to provide details of specific arrangements. As discussed in Section XI.A.1, *Cable* provides such details. Thus, it would have been obvious to a POSITA to use *Cable*'s reel-and-aisle arrangement as a "matter of design choice" in the trailer of *Van Vliet*. A POSITA would have implemented the spatial arrangement of Cable to the trailer

²¹¹ EX1004, [0027].

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

of Van Vliet to take advantage of the benefits of such an arrangement, including to

allow Van Vliet's system to be more easily traversable by operators for the purpose

of repairs, maintenance, and/or physical inspection.

171. Further, a POSITA would have implemented the arrangement of *Cable*

to Van Vliet to help meet Van Vliet's goal of "[t]he manual valves 28 should be

readily accessible to an operator on the trailer 14. This can be arranged with the

manifolds 36, 38 mounted on a wall of the trailer with the outlets 22 extending

inward of the trailer wall."²¹² The arrangement of *Cable*, with reels on opposed sides

of the trailer and a walkway therebetween would provide a convenient method to

meet Van Vliet's goal.

172. Finally, a POSITA would have implemented *Cable's* arrangement of

reels and aisles in order to make it easier for the system to meet Van Vliet's goal that

equipment on one side of the well (such as the passenger's side of the vehicle) are

fed from reels on the same side of the vehicle, while equipment on the other side of

the well are fed from reels on the opposed side of the vehicle, as discussed above in

Section XI.A.1. ²¹³ The spatial orientation of *Cable* would allow separate manifolds

to serve separate pieces of equipment on opposed sides of the well with minimal

²¹² EX1004, [0026].

²¹³ EX1004, [0024].

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

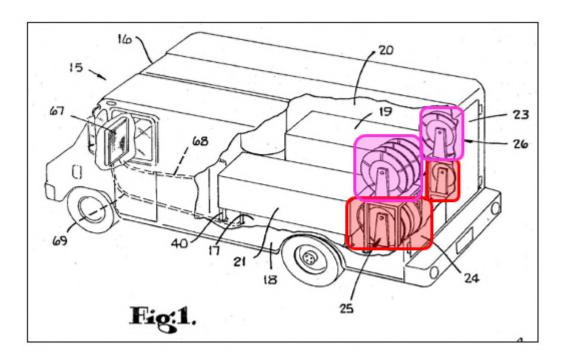
crossing of hoses, for example, if the trailer is backed or pulled directly towards or opposite the wellhead and hoses are fed from each side of the trailer.

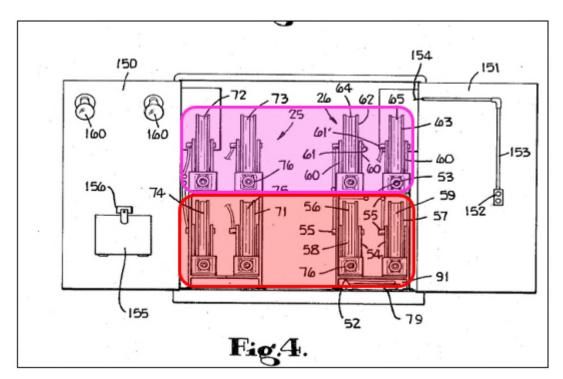
173. A POSITA would have had no trouble implementing Cable's arrangement to the trailer of *Van* Vliet, as it is simply a predictable variation of the spatial orientation taught by *Cable*, using the known equipment and techniques of *Van Vliet*. Accordingly, the combination of *Van Vliet* and *Cable* discloses or at least suggests the arrangement of reels and aisle claimed in 1[h], and the combination renders the claim obvious.

3. Claim 2: "The distribution station as recited in claim 1, wherein the reels on each of the first and second opposed sides are arranged in upper and lower rows of reels"

174. *Cable* discloses "wherein the reels on each of the first and second opposed sides are arranged in upper and lower rows of reels." Both FIG.1 and FIG. 4 of Cable show just such an arrangement.²¹⁴

²¹⁴ EX1005, FIG. 1. (annotated to show lower row of reels highlighted in red and upper row of reels highlighted in pink); *Id.*, FIG. 4 (annotated to show lower row of reels highlighted in red and upper row of reels highlighted in pink).





175. As depicted above, *Cable*'s mobile trailer includes two reels on the first side arranged in an upper row; two reels on the first side arranged in a lower row; two reels on the second side arranged in an upper row; and two reels on the second

OF U.S. PATENT NO. 9,586,805

side arranged in a lower row. Further, Cable provides a description of the

arrangement: "Each of the hose assemblies has a pair of upper reels and a pair of

lower reels rotatably mounted to the frame of a wheel assembly."215 A POSITA

would have implemented the arrangement of hoses and reels disclosed in Cable to

the trailer of *Van Vliet* to take advantage, for example, of the space savings of such

an arrangement. Accordingly, *Cable* discloses "wherein the reels on each of the first

and second opposed sides are arranged in upper and lower rows of reels" and

arranging the reels into an upper and lower configuration allows for twice as many

reels to be disposed along the length of the trailer. Further, such an arrangement

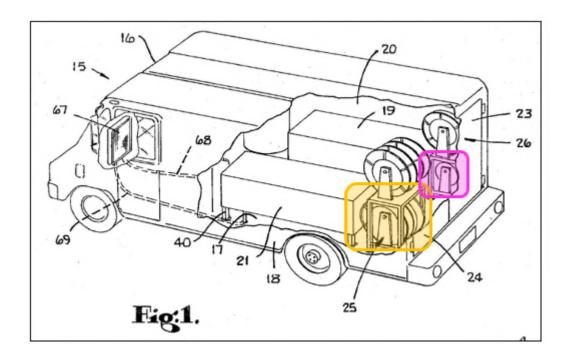
would have made it easier for the operator to access the valves and reels, as they

would be arranged efficiently. Accordingly, the combination of *Cable* and *Van Vliet*

renders Claim 2 obvious.

²¹⁵ EX1005 2:67-3:3; see also id., 4:1-5, 3:43-56.

- 4. Claim 3: "The distribution station as recited in claim 2, further comprising first and second support racks on which the reels are supported, the first support rack arranged on the first side and the second support rack arranged on the second side"
- 176. *Cable* discloses "first and second support racks on which the reels are supported, the first support rack arranged on the first side and the second support rack arranged on the second side." FIG. 1 of *Cable* shows such an arrangement.²¹⁶



177. *Cable* further describes the support racks, referring them as a platform supported by posts. "Hose assembly **26** (FIG. 5) has a frame **50** with vertically upstanding posts **51** fixedly mounted atop platform **17**. Crossbars **52** extend across each

²¹⁶ EX1005, FIG. 1 (annotated to show first support rack highlighted in orange and second support rack highlighted in pink); *see also id.*, 3:1-3 (describing reels "rotatably mounted to the frame of a wheel assembly").

side of the hose assembly being secured to posts **51** by welding or other suitable means. Bars **52** are spaced above platform **17** approximately a distance of one foot allowing for the storage of suction hose **79**. A platform **53** is mounted atop the upper ends of posts **51** allowing the upper two reels to be mounted thereon." ²¹⁷ A POSITA would have recognized the platform and posts as described in *Cable* to be a "rack" as claimed in Claim 3. For example, the Merriam Webster dictionary defines rack as a "framework, stand, or grating on or in which articles are placed." ²¹⁸ A POSITA would have recognized the frame, posts, platforms, bars and crossbars described in *Cable* to meet this definition.

rack 1 of 9 noun (1)

(rak ◄))

Synonyms of rack >

1 : a framework, stand, or grating on or in which articles are placed

178. To the extent that Patent Owner argues that *Cable* does not explicitly state the wheel assembly frames (platforms and posts) to be "support rack[s]," a POSITA would have understood that support racks would be an obvious design choice, and at least obvious to try. As discussed above, *Cable* discloses reels

²¹⁷ EX1005 3:44-53.

²¹⁸ EX1029.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

arranged in an upper and lower orientation. To have reels arranged in an upper/lower

configuration, it would be necessary to have a "rack" or some other support

arrangement to hold the reels in the desired spatial orientation. Furthermore, it would

have been obvious to a POSITA to combine the stacked reel arrangement of Cable

with the trailer of Van Vliet, as discussed above. Further, to implement the stacked

arrangement, it would have been obvious to use whatever support structure is

necessary to achieve stacked rows of reels, including "racks."

179. Accordingly, for at least the reasons discussed above, "[t]he

distribution station as recited in claim 2, further comprising first and second support

racks on which the reels are supported, the first support rack arranged on the first

side and the second support rack arranged on the second side" as claimed in Claim

3 is disclosed by *Cable* and is rendered obvious by the combination of *Van Vliet* and

Cable.

5. Claim 4: "The distribution station as recited in claim 3, wherein the aisle walkway has an aisle width and the reels have a reel

diameter, and the aisle width is greater than the reel diameter by a

factor of at least 1.3"

180. Cable renders obvious "wherein the aisle walkway has an aisle width,

and the reels have a reel diameter, and the aisle width is greater than the reel diameter

by a factor of at least 1.3." A POSITA would have understood that this would be an

obvious design choice. Van Vliet notes that the spatial orientation of the reels 30,

manifolds 36 and 38, tanks 18 and 20, and other equipment shown "is a matter of design choice for the manufacturer and will depend on space requirements." ²¹⁹ In making these design choices for a system like that disclosed in Cable or Van Vliet (each of which required a human operator) a POSITA would have needed to comply with "space requirements," for example, under relevant occupational safety standards. The Occupational Health and Safety Administration (OSHA) promulgates safety regulations applicable to the workplace. As OSHA does not promulgate specific standards for the Oil and Gas industry, OSHA's "General Industry and Health Standards" are most applicable. One of these standards dictates the minimum width of "exit routes" in the workplace. For example, because a human operates the manual shut-off valves from Van Vliet (valve 28) there must be an exit path for the operator to evacuate such as in an emergency. ²²⁰OSHA Occupational Safety and Health Standards ("OSHS") require an exit path that is at least 28 inches wide at all points. This would be the minimum width of the "aisle" or the Van Vliet/Cable combination. As one example of typical hose reels, the reels described

²¹⁹ EX1004, [0027].

²²⁰ See EX1031, OSHS 1910.36(g)(2) ("An exit access must be at least 28 inches (71.1 cm) wide at all points. Where there is only one exit access leading to an exit or exit discharge, the width of the exit and exit discharge must be at least equal to the width of the exit access.").

in *Coxreels* have a 17 and 5/8" diameter.²²¹ Accordingly, the *Van Vliet* system using a typically available reel diameter (17 5/8") and a minimum regulatory aisle width (28") would have a ratio between the walkway and the reel diameter of 1.588, which falls within the range recited in Claim 4 (at least 1.3).

$$\frac{28"}{17.625"} = 1.588$$

181. In view of the above, it would have been an obvious matter of design choice for a POSITA (*e.g.*, to comply with relevant safety standards) to design the distribution station of *Van Vliet*, as modified by *Cable*, so that the aisle width is greater than the reel diameter by a factor of at least 1.3, based on the regulatory requirements and commercially available reel sizes.

182. Further, it would have been obvious to a POSITA to provide an aisle width at least 1.3 times as wide as the reel diameter to facilitate maintenance of the system. As would have been known to a POSITA, leaks can develop on the hoses, and in or associated with the fittings on the reel. A leak on the reel fittings would require removal and replacement of the reel. Based on the disclosure of *Van Vliet* that "[t]he manual valves 28 should be readily accessible to an operator on the trailer

²²¹ See EX1008.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

14. This can be arranged with the manifolds 36, 38 mounted on a wall of the trailer with the outlets 22 extending inward of the trailer wall"222, more likely than not this

removal would be conducted on the interior of the Van Vliet/Cable combination, as

opposed to from the exterior, and would necessitate handling and carrying the reel

in and down the aisle. A space 30% larger than the diameter of the reel would allow

manipulation of the reels during repair/replacement without undue experimentation.

Accordingly, such an arrangement would have been at least obvious to try, to

facilitate repair/replacement of the reels.

183. Accordingly, the combination of Van Vliet and Cable, in view of a

POSITA's knowledge of commercially available reels and safety regulations

(including OSHA regulations), at least renders obvious the ratio of aisle and

walkway claimed in Claim 4.

6. Claim 5: "wherein the trailer has a trailer width of no greater

than about 96 inches"

184. Van Vliet and Cable discloses or render obvious "wherein the trailer

has a trailer width of no greater than about 96 inches." Van Vliet discloses that its

trailer may be a commercially-available trailer, e.g., made by Sea-Can Containers of

Edmonton, Canada.²²³ Sea-Can Containers' website from around the relevant time

²²² EX1004, [0026].

²²³ EX1004, [0024].

describes that their 20-foot intermodal containers (which would be mounted on trailers) could be configured "with doors in each end and a center dividing wall to form two 8ft x 10ft cubicles". 224 This indicates that that such containers were 8 feet (or 96 inches) wide. Moreover, at the time the '805 Patent was filed, a POSITA would have recognized that many oil and gas drilling and fracturing sites were located on State or County maintained roads. Further, a POSITA would have been motivated to follow regulations regarding the maximum width of vehicles, including trailers and loads, on such roads. As Discussed in Section VIII.C., many states have a maximum width of trailer and/or loads of 96" on roads which are not part of the Interstate or National Network (NN) highway system. A POSITA would have been motivated to design and construct the trailer of the Van Vliet/Cable combination so that it would have universal access to oil and gas fracturing sites, including those on State and County roads where many drilling and fracturing locations are located. Therefore, it would have been obvious to a POSITA to design a trailer of Van Vliet or Cable to have a trailer width of no greater than the legal limit for use on those State and County maintained roads (that is, 96 inches).²²⁵ Accordingly, the

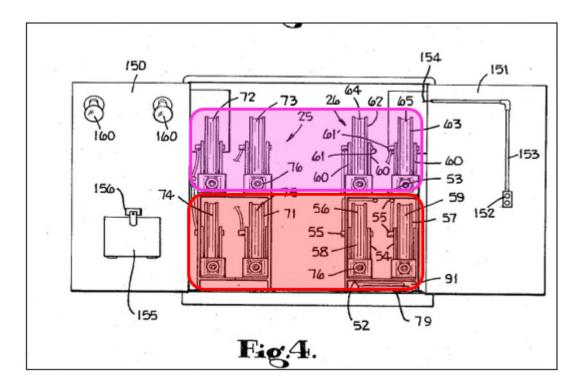
can.com/products_cargocontainers_uses.shtml

²²⁴ http://web.archive.org/web/20050120224856/http://sea-

²²⁵ See EX1009, 1, see also Section VIII.C and state regulations referenced therein.

combination of *Cable* and *Van Vliet* in view of the knowledge of a POSITA regarding safety regulations render Claim 5 obvious.

- 7. Claim 6: "The distribution station as recited in claim 2, wherein a ratio of a number of reels in the upper row to a number of reels in the lower row is 1:1"
- 185. *Cable* discloses "wherein a ratio of a number of reels in the upper row to a number of reels in the lower row is 1:1." FIG. 4 of *Cable* shows such an arrangement.²²⁶



186. As depicted above, the upper and lower rows of reels in *Cable* each have four reels, which provides a ratio of 1: 1 (that is one upper reel for each lower

²²⁶ EX1005, FIG. 4 (annotated to show lower row of reels highlighted in red and upper row of reels highlighted in pink).

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

reel and *vice versa*).²²⁷ Accordingly, *Cable* discloses "wherein a ratio of a number of reels in the upper row to a number of reels in the lower row is 1:1." The limitations of Claim 7 are disclosed by *Cable* and the claim is rendered obvious by the combination of *Van Vliet* and *Cable*.

8. Claim 7: "The distribution station as recited in claim 1, wherein the mobile trailer includes trailer end wall that has an outside door, an inside wall that defines first and second compartments in the mobile trailer, the outside door opening into the first compartment, and at least the manifolds and the reels are in the first compartment."

187. Van Vliet and Cable disclose, either alone or in combination, that "the mobile trailer includes trailer end wall that has an outside door, an inside wall that defines first and second compartments in the mobile trailer, the outside door opening into the first compartment, and at least the manifolds and the reels are in the first compartment."

188. As discussed above, *Van Vliet* discloses manifolds **36** and **38** and reels **30** in the body of a trailer (first compartment). ²²⁸ *Van Vliet* also discloses a cabin (second compartment) that may comprise various control equipment and other items used by an operator, and may have a window with a line of sight to the frac equipment as well as a dashboard containing readouts of system characteristics: "[a]

²²⁷ EX1005, FIG. 4., see also FIG. 1

²²⁸ EX1004, [0003].

cabin (not shown) may be added to the system, for example comprising a heater, desk, and access to relevant control equipment. The cabin may have a window with a line-of-sight to the frac equipment. A dashboard may be visible from the cabin, the dashboard containing readouts of system characteristics such as fuel tank 12 levels."229 A POSITA would have understood that this cabin would be separate from the first compartment where the reels and manifolds are located, and that the cabin would be separated from the other compartment by at least an inside wall, in order to protect the occupant and any electrical/electronic equipment (such as the heater and relevant control equipment). For example, industry standards such as NEC, IFC, API 500 and NFPA 497 require that ignition sources (such as a heater or other electrical/electronic equipment not listed for use in a classified environment) be separated from sources of flammable or combustible liquids (such as the valves, etc. containing fuel). One way to provide such separation is using a wall. A POSITA would have understood, based on various codes and standards, that the area where pumps, fuel containers, valves, fittings, and hoses contain fuel (i.e., rear compartment of Cable or main compartment of Van Vliet) would be classified as a Class I area, either Div. 1 or Div. 2 depending on the fuel handled and distance from the fitting. As described in Section VIII.G, this classified area extends as much as

²²⁹ EX1004, [0032].

25 feet from its origin. A wall with a closed door and seal (i.e., non-pierced wall)

would reduce the area classification of the cabin from Class I Div. 2 to unclassified.

allowing the use of items such as a heater and electrical equipment not listed for

hazardous areas in the cabin. ²³⁰ A POSITA would recognize the benefits, including

ease of access, ease of installation and cost, to using non-classified listed equipment

where possible. Accordingly, a POSITA would have understood, based on the

disclosure in Van Vliet, that a wall would be required between the classified areas in

the main compartment and the heater in the separate cabin.

189. Further, Cable discloses such an arrangement. Cable teaches "a

conventional van truck 16 having a driver compartment as well as a rear

compartment wherein two bays of tanks 19 and 21 are mounted within the van atop

rear platform 17." The driver compartment and rear compartment are separate

"compartments." A POSITA would have no trouble understanding the use of a wall

to separate the compartments from each other. Further, a POSITA would be

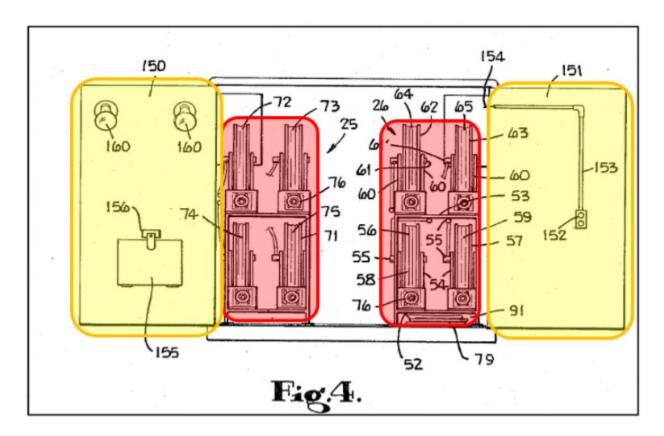
motivated to use such a wall to protect the driver and electric/electronic equipment

from potential spills or releases of flammable/combustible liquids or vapors to meet

industry standards such as the NEC, IFC, NFPA 497 and API 500.

²³⁰ See supra Section VIII.F.

190. *Cable* further discloses a wall at the rear end of the van truck that includes doors **150** and **151** that open from outside the van truck:²³¹



191. Furthermore, *Cable* includes an inside wall that defines first and second compartments in its van truck.²³² The van truck of *Cable* has a rear (first) compartment that contains the tank bays **19** and **21** and the hose assemblies that include reels (red), and a driver (second) compartment.²³³ A POSITA would have

²³¹ EX1004, [0032]; EX1005, FIG. 4 (annotated to show reels highlighted in red and outside doors highlighted in yellow).

²³² EX1005, 2:48-54; see also EX1005, FIG. 1.

²³³ EX1005, 2:48-54 and FIG. 1.

understood that the driver compartment would be separate from the rear compartment where the tank bays and hose assemblies are located, and that the driver compartment would be separated from the rear compartment by an inside wall. A POSITA would have understood the separation in *Cable* to be a wall in order to separate the passenger compartment from flammable / combustible liquids as described in the various industry standards described in Section VIII.G. The outside doors **150** and **151** in the rear wall open into the rear end of the rear compartment.

192. To the extent *Van Vliet* lacks one or more elements of Claim 7, it would have been obvious to a POSITA at the time of the '805 Patent to use the layout for the first and second compartments, inside wall, and outside door as disclosed in *Cable* in *Van Vliet*'s mobile trailer. *Van Vliet* and *Cable* disclose very similar types of vehicles used for similar purposes, and *Van Vliet* teaches that the spatial orientation of the reels, manifolds, tanks, and other equipment is a matter of design choice. *Van Vliet* notes that the spatial orientation of the reels **30**, manifolds **36** and **38**, tanks **18** and **20**, and other equipment shown "is a matter of design choice for the manufacturer and will depend on space requirements," for which a POSITA would look to other references like *Cable*.²³⁴ Accordingly, *Cable* discloses, with the

²³⁴ EX1004, [0024].

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

knowledge of a POSITA regarding industry codes and standards, and in combination

with Van Vliet renders obvious Claim 7.

9. Claim 8: "The distribution station as recited in claim 7, wherein the inside wall includes an inside door providing access between the first compartment and the second compartment, the aisle walkway

extending from the outside door to the inside door"

193. Van Vliet in view of Cable renders obvious "wherein the inside wall

includes an inside door providing access between the first compartment and the

second compartment, the aisle walkway extending from the outside door to the

inside door." As discussed above regarding Claims 1 and 7, Van Vliet and Cable

disclose or render obvious the aisle walkway and the inside wall.²³⁵

194. Cable further discloses or renders obvious an inside door between the

compartments. Cable states that "a person [can] walk between the tanks [in the rear

compartment] from the driver compartment toward the back doors"—thus, Cable

describes a system where it is possible to travel from the driver compartment to the

rear compartment.²³⁶ A POSITA would have understood that the only way (or, at

minimum, the most natural design choice) to enable travel between two

compartments separated by an inside wall would be to provide an inside door in the

²³⁵ See supra. Section XI.A.2 and XI.A.8.

²³⁶ EX1005, 2:48-54.

inside wall.²³⁷ Further, based on industry codes and regulations dealing with classified areas, a door (with a seal) would be necessary in order to isolate the driver's compartment and the electrical and electronic equipment therein from the fuels and vapors in the first compartment. Accordingly, *Cable* discloses, and in combination with *Van Vliet* and the knowledge of a POSITA regarding safety codes and standards renders obvious Claim 8.

10.Claim 9: "The distribution station as recited in claim 7, a controller in the second compartment, the controller configured to operate the valves."

195. *Van Vliet* discloses that the distribution station "further comprising a controller in the second compartment, the controller configured to operate the valves." *Van Vliet* discloses a control station 56 that monitors fuel levels and controls valves based on those fuel levels. For example, *Van Vliet* discloses "The control station or controller **56** is responsive to signals supplied from each fuel level sensor **54** [] to provide control signals to the respective automatically operable valves **58**"²³⁸ *Van Vliet* further discloses "Having a manual override may be important to a customer. Manual override may be provided by using valves **28**, and may also be provided on an electrically operated valve **58**."²³⁹ A POSITA would have

²³⁷ EX1005, 2:48-54.

²³⁸ EX1004, [0020].

²³⁹ EX1004, [0020].

understood, based on the teaching of *Van Vliet* that "controller **56**" includes a "control station" to allow for, at least "manual override" of the electrically (automatically) operated valve **58**.

196. Van Vliet also discloses that "[a] cabin may be added to the system, for example comprising a heater, desk, and access to relevant control equipment. [] A dashboard may be visible from the cabin, the dashboard containing readouts of system characteristic such as fuel tank 12 levels." A POSITA would have easily recognized that access to relevant control equipment would include access to "control station 56" including for, at least, manual override of the electrically (automatically) operated valve 58. Accordingly, Van Vliet discloses a control station configured to operate valves, and that the control station may be provided in comprise a cabin/second compartment. Van Vliet, accordingly, discloses the claim limitation of Claim 9, and the combination of Van Vliet and Cable renders the claim obvious.

11.Claim 10: "The distribution station as recited in claim 9, wherein the second compartment is insulated with a fire resistant or retardant material"

197. A POSITA would have understood that the cabin of *Van Vliet* where an operator is working at a desk should be built to meet to meet safety standards, and

²⁴⁰ EX1004, [0032].

so necessarily would be insulated with a fire resistant or retardant material. Initially, as discussed above in Section VIII.F and with regards to claims 1 and 7, a wall would be necessary to separate the occupant and any electrical/electronic equipment from a potential release of flammable/combustible liquids and to allow less expensive easier to install electrical and electronic equipment. Further, a POSITA would recognize that an "occupant compartment," such as is described in both Cable and Van Vliet would need to follow applicable industry standards and regulations. As described above in Section VIII.G, one such standard is FMVSS TP-302-03, promulgated by the US Department of Transportation (US DOT) under the guise of the National Highway Traffic Safety Administration (NHTSA). This standard requires any material inside or within ½ inch of the occupant compartment air space to be constructed of fire-retardant material which has a burn rate of less than 4 inches per minute.²⁴¹ The list of materials included in TP-302-3, and in the associated federal regulation, includes insulating materials. Further, a POSITA would be motivated to construct the occupant compartment not only to adhere to the standard, but also the protect the occupant (operator) in the case of a fire in the fuel tank compartment, in order to provide increased safety for the operator. Increasing safety

²⁴¹ See supra. Section VIII.G, see also US DOT TP-302-3, 49 CFR §571.302

by engineering controls, such as fire retardant materials, would have been well

known to a POSITA long before the '805 Patent.

198. To the extent that *Van Vliet* does not teach "a fire resistant or retardant

material," it would have been obvious to one skilled in the art at the time of the '805

Patent seeking to meet safety standards, to protect operators, and to use fire resistant

or retardant insulating material for at least the reasons discussed above. Therefore,

Claim 10 is rendered obvious by *Van Vliet* in view of *Cable* and the knowledge of a

POSITA regarding appropriate federal and industry standards and regulations.

12.Claim 11: "The distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the reels have a

reel diameter, and the aisle width is greater than the reel diameter

by a factor of at least 1.3"

199. For the reasons discussed above with respect to Claim 4, in Section

XI.A.5 and incorporated herein, Van Vliet in view of Cable, when using aisle width

regulations and reel diameter values typical in the industry teaches an aisle-width-

to-reel-diameter ratio of 1.588, which renders obvious the claimed "the aisle

walkway has an aisle width and the reels have a reel diameter, and the aisle width is

greater than the reel diameter by a factor of at least 1.3."242 Accordingly, the

combination of Van Vliet and Cable, combined with the knowledge of a POSITA

regarding safety regulations, renders obvious Claim 11.

²⁴² See supra. Section XI.A.5.

13. Claim 12: "The distribution station as recited in claim 11, wherein the aisle width is greater than the reel diameter by a factor of at least 1.5"

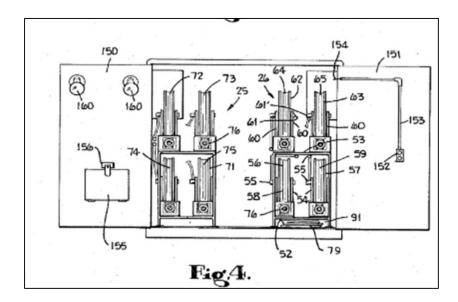
200. For the reasons described above with respect to Claim 4 in Section XI.A.5 and incorporated herein, *Van Vliet* in view of *Cable*, when using aisle width regulations and reel diameter values typical in the industry teaches an aisle-width-to-reel-diameter ratio of 1.588, which renders obvious the claimed "at least 1.5." Accordingly, *Van Vliet* in view of *Cable* teaches "[t]he distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.5." The combination of *Van Vliet* and *Cable*, combined with the knowledge of a POSITA regarding safety regulations, renders obvious Claim 12.

14.Claim 13: "The distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the mobile trailer has a trailer width, and a ratio of the trailer width to the aisle width is no greater than 5."

201. *Cable* discloses that "the aisle walkway has an aisle width and the mobile trailer has a trailer width, and a ratio of the trailer width to the aisle width is no greater than 5." As discussed above with respect to Claim 1, FIG. 2 of *Cable*

²⁴³ See supra Section XI.A.5.

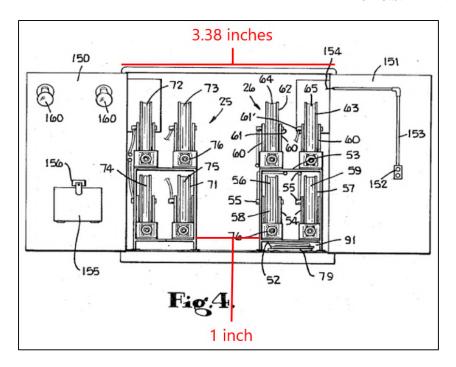
teaches a distribution station having an aisle walkway along the length of the trailer:²⁴⁴



202. FIG. 4 (depicted above) was printed and measured at its original aspect ratio. The aisle walkway width measured 1.00 inches, and the trailer width measured 3.38 inches:²⁴⁵

²⁴⁴ EX1005, FIG. 4.

²⁴⁵ EX1005, FIG. 4 (annotated to show relevant measurements).



These measurements yield a trailer-width-to-aisle-width ratio of 3.38. Thus, *Cable* discloses that the ratio of the trailer width to the aisle width does not exceed 5.

203. Further, a POSITA would recognize the necessity of adhering to various industry governmental regulations and and standards when designing/constructing the trailer of Van Vliet/Cable. As discussed above with respect to Claim 5, one set of regulations limit the reasonable width of a trailer intending to service oil and gas drilling and fracturing operations to 96" wide, particularly on the State and County maintained roads where many fracturing jobs occur. Further, as discussed regarding Claim 4, OSHA regulations require an exit walkway to be no less than 28" wide. Accordingly, using the maximum trailer width and minimum aisle width, the ratio between trailer and aisle widths would be:

$$96/_{28} = 3.43$$

204. Accordingly, a configuration which simply follows the appropriate regulations would create a spatial orientation of the aisle and trailer width which meets the limitation claimed in Claim 13.

205. Alternatively, to the extent *Cable* does not expressly disclose this element, a POSITA would have understood that this would be an obvious design choice. *Van Vliet* notes that the spatial orientation of the reels **30**, manifolds **36** and **38**, tanks **18** and **20**, and other equipment shown "is a matter of design choice for the manufacturer and will depend on space requirements."²⁴⁶ In view of the regulations described above, and the disclosure of *Cable*, it would have been an obvious matter of design choice to design the distribution station of *Van Vliet*, as modified by *Cable*, so that the trailer width is greater than the aisle width by a factor of no greater than 5, to, for example, to meet the appropriate safety standards and regulations. Accordingly, the combination of *Van Vliet* and *Cable*, combined with the knowledge of a POSITA regarding safety regulations, renders obvious Claim 13.

²⁴⁶ EX1004, [0027].

15. Claim 14: "The distribution station as recited in claim 13, wherein the ratio of the trailer width to the aisle width is greater than 2."

206. *Cable* teaches that "the ratio of the trailer width to the aisle width is greater than 2." For the reasons described above with respect to Claim 13, *Cable* teaches a trailer-width-to-aisle-width ratio of 3.38.²⁴⁷ Alternatively, for the reasons described above with respect to claim 13, a POSITA modifying *Van Vliet*'s trailer to include *Cable*'s walkway and meeting applicable safety regulations would have employed a trailer-width-to-aisle-width ratio of around 3.43.²⁴⁸ In either case, a POSITA would have understood that *Van Vliet* in view of *Cable* renders obvious that "the ratio of the trailer width to the aisle width is greater than 2." Accordingly, the combination of *Van Vliet* and *Cable*, combined with the knowledge of a POSITA regarding safety regulations, renders obvious Claim 14.

16.Claim 15: "The distribution station as recited in claim 1, wherein the ratio of the trailer width to the aisle width is equal to or less than 4"

207. *Cable* teaches that "the ratio of the trailer width to the aisle width is equal to or less than 4." For the reasons described above with respect to Claim 13, *Cable* teaches a trailer-width-to-aisle-width ratio of 3.38. ²⁴⁹Alternatively, for the

²⁴⁷ See supra Section XI.A.14.; see EX1005, FIG. 4.

²⁴⁸ See supra. Section XI.A.14.

²⁴⁹ See supra. Section XI.A.14.; see also EX1005, FIG. 4.

reasons described above with respect to Claim 13, a POSITA modifying *Van Vliet*'s trailer to include *Cable*'s walkway, and meeting applicable safety standards and regulations would have employed a trailer-width-to-aisle-width ratio of around 3.43²⁵⁰ In either case, a POSITA would have understood that *Van Vliet* in view of *Cable* renders obvious that "the ratio of the trailer width to the aisle width is equal to or less than 4." Accordingly, the combination of *Van Vliet* and *Cable*, combined with the knowledge of a POSITA regarding safety regulations, renders obvious Claim 15.

17. Claim 16: "The distribution station as recited in claim 1, further comprising a floor pan in the mobile trailer."

208. Van Vliet discloses that the distribution station "further compris[es] a floor pan in the mobile trailer." Van Vliet describes "spill containment pans" on board the trailer. Van Vliet describes "[o]ne or more spill containment pans (not shown) [that] may be provided with the system." Van Vliet discloses that the pans are sized to catch leaks in the trailer. For example, a pan of sufficient size to catch leaking fluids from the system during use. Like the '805 Patent, Van Vliet describes that such pans may be positioned to catch fluids leaking from the manifolds and hose reels: "The pan or pans may be positioned to catch fluids from each or both manifolds, and hose reels 30. Each manifold may have a single pan, or a single pan

²⁵⁰ See supra. Section XI.A.14.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

may be used for both manifolds." ²⁵¹These pans are described strikingly similarly to

the pans in '805 Patent, which teaches the floor plan is sized and positioned "such

that any fluid or fuel that leaks in the trailer is caught and contained in the floor

pan."252

209. Further, codes and standards, including IFC-2015, require secondary

containment and spill protection in locations that handle flammable and combustible

liquids.²⁵³ A POSITA would recognize the necessity of providing secondary

containment and spill protection, such as a floor plan, in the system of Van Vliet and

Cable to comply with industry codes and standards. Accordingly, a POSITA would

have understood that the limitations of claim 16 are rendered obvious by Van Vliet

in view of *Cable* along with the knowledge of a POSITA regarding fire codes and

standards.

18.Claim 17

210. For the reasons discussed in the sections below, the combination of Van

Vliet and Cable, along with the knowledge of a POSITA regarding industry codes,

standards and regulations renders obvious Claim 17.

²⁵¹ EX1004, [0022].

²⁵² EX1001, 9:34-39.

²⁵³ See supra Section VII.F.

145

PERMIAN GLOBAL, INC. AND MANTICORE FUELS, LLC EXHIBIT 1003, Page 154

a. Claim 17[p]: "17. A distribution station comprising:

211. The preamble is identical to the preamble of Claim 1 and is disclosed by *Van Vliet* and *Cable* for the same reasons as those set forth in Section XI.A.2.a above. Accordingly, the preamble is disclosed and rendered obvious, by both *Van Vliet* and *Cable*, and the combination of the two references.

b. Claim 17[a]: "a mobile trailer,"

212. Claim 17[a] is identical to Claim 1[a] and is disclosed by *Van Vliet* and *Cable* for the same reasons as those set forth in Section XI.A.2.b above and incorporated herein. Accordingly Claim 17[a] is disclosed and least rendered obvious, by both *Van Vliet* and *Cable*, and the combination of *Van Vliet* and *Cable*.

c. Claim 17[b]: "a pump on the mobile trailer,"

213. Claim 17[b] is identical to Claim 1[b] and is disclosed by *Van Vliet* and *Cable* for the same reasons as those set forth in Section XI.A.2.c above and incorporated herein. Accordingly Claim 17[b] is disclosed and least rendered obvious, by both *Van Vliet* and *Cable*, and the combination of the two references.

d. Claim 17[c]: "first and second manifolds on the mobile trailer and fluidly connected with the pump,"

214. Claim 17[c] is identical to Claim 1[c] and is disclosed by *Van Vliet* for the same reasons as those set forth in Section XI.A.2.d above and incorporated

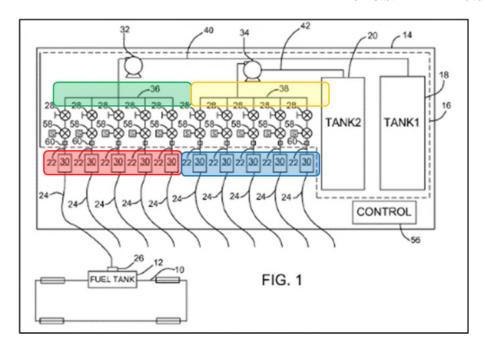
herein. Accordingly Claim 17[c] is disclosed by *Van Vliet* and rendered obvious by *Van Vliet* and the combination of the *Van Vliet* and *Cable*.

e. <u>Claim 17[d]: "a plurality of reels on the mobile trailer,"</u>

215. Claim 17[d] is identical to Claim 1[d] and is disclosed by *Van Vliet* and *Cable* for the same reasons as those set forth in Section XI.A.2.e above and incorporated herein. Accordingly, Claim 17[d] is disclosed and least rendered obvious, by both *Van Vliet* and *Cable*, and the combination of the two references.

- f. Claim 17[e]: "a plurality of hoses connected, respectively, with the reels, wherein a portion of the reels are connected with the first manifold and another portion of the reels are connected with the second manifold;"
- 216. Claim 17[e] is like Claim 1[e], with the addition of a specific configuration of manifolds and reels. *Van Vliet* discloses "a plurality of hoses connected, respectively with the reels" for the same reasons as set forth regarding Claim 1[e] in Section XI.A.2.f above and incorporated herein. Further, *Van Vliet* also discloses "wherein a portion of the reels are connected with the first manifold and another portion of the reels are connected with the second manifold." FIG. 1 of *Van Vliet* shows just such an arrangement.²⁵⁴

²⁵⁴ EX1004, FIG.1 (annotated to show reels, those connected to manifold 36 (green) in red and those connected to manifold 38 (yellow) in blue).



217. As seen in the annotated FIG. 1 above, the figure shows two manifolds, labeled 36 and 38. (annotated in green and yellow respectively). Connected to manifold 36 are a portion of the reels, labeled as 30, and annotated in red. Similarly, connected to manifold 38 are a portion of the reels, again labeled as 30, which are annotated in blue. *Van Vliet* also supplies a description of particular embodiments of the system of *Van Vliet* which contain the claimed limitation. For example, *Van Vliet* discloses "The number of outlets 22 on a manifold 36, 38 may vary and depends largely on space restrictions. Five outlets 22 per manifold 36, 38 is convenient for a typical large fracturing job and not all the outlets 22 need be used. Using more than one manifold permits redundancy in case one manifold develops a leak." A POSITA would have understood, based on FIG. 1 of *Van Vliet* and the description in the specification of *Van Vliet* that the "outlets 22" each connect, through a series of

valves, to the reels. Accordingly, *Van Vliet* discloses the limitation claimed in Claim element 17[e], and the combination of *Van Vliet* and *Cable* render this claim limitation obvious.

- g. Claim 17[f]: "a plurality of valves on the mobile trailer, each of the valves situated between one of the first or second manifolds and a respective different one of the hoses;"
- 218. Claim 17[f] is identical to Claim 1[f] and is disclosed by *Van Vliet* for the same reasons as those set forth in Section XI.A.2.d above and incorporated herein. Accordingly Claim 17[f] is disclosed by *Van Vliet* and rendered obvious by *Van Vliet* and the combination of the *Van Vliet* and *Cable*.
 - h. Claim 17[g]: "a plurality of fluid level sensors, each of the fluid level sensors being associated a respective different one of the hoses;"
- 219. Claim 17[g] is identical to Claim 1[g] and is disclosed by *Van Vliet* for the same reasons as those set forth in Section XI.A.2.d above and incorporated herein. Accordingly Claim 17[g] is disclosed by *Van Vliet* and rendered obvious by *Van Vliet* and the combination of the *Van Vliet* and *Cable*.

i. Claim 17[h]: "wherein the mobile trailer includes first and second opposed trailer side walls, and a first group of the hoses are deployable from the first trailer side wall and a second group of the hoses are deployable from the second trailer side wall."

220. Van Vliet teaches or discloses "wherein the mobile trailer includes first and second opposed trailer side walls, and a first group of the hoses are deployable from the first trailer side wall and a second group of the hoses are deployable from the second trailer side wall."

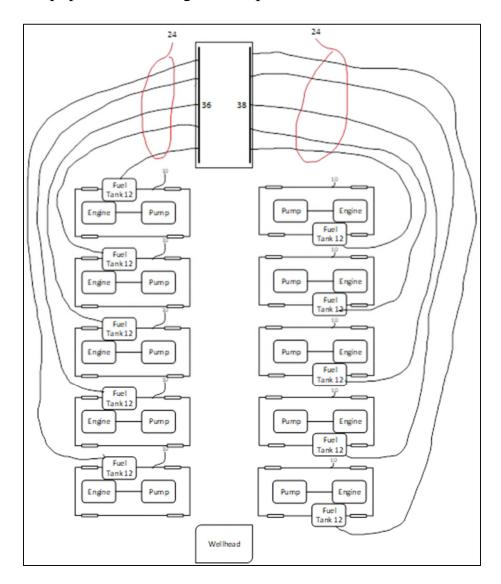
221. *Van Vliet* discloses a mobile trailer having first and second opposed trailer side walls.²⁵⁵ The hoses of *Van Vliet* "are run out to equipment **10** through an *opening in the trailer wall* in whatever arrangement the well operator has requested that the fracturing equipment be placed around the well."²⁵⁶ In an embodiment, *Van Vliet*'s manifolds and associated hoses are arranged such that "one manifold **36** may supply fluid to equipment **10** lined up on *one side of a well*, while another manifold **38** may supply fluid to equipment **10** lined up on *the other side*."²⁵⁷ A POSITA would have understood this disclosure describes two groups of hoses each deployable through one of two opposite side walls. For example, the diagram below

²⁵⁵ EX1004, [0014], [0024], and [0026].

²⁵⁶ EX1004, [0024] (emphasis added).

²⁵⁷ EX1004, [0024] (emphasis added).

shows the trailer of *Van Vliet* in one configuration, consistent with the disclosure of *Van Vliet*, whereby *Van Vliet's* trailer is backed toward the well, and is feeding equipment on one side of the well from manifold 36 and equipment on the other side of the well from manifold 38. Also, consistent with *Van Vliet*, the hoses 24 are deployed out to equipment 10 through the respective side walls.²⁵⁸



²⁵⁸ This drawing illustrates my understanding of the layout disclosed in *Van Vliet*.

222. Alternatively, to the extent that *Van Vliet* does not explicitly disclose

hoses deployable through two opposite side walls, it would have been obvious to a

POSITA to arrange the system of Van Vliet such that the hoses are deployed through

two opposite side walls. Van Vliet discloses that its hose arrangement may be

"whatever arrangement the well operator has requested." 259 Van Vliet further

discloses that each of its two manifolds and associated hoses may be assigned to or

associated with a respective opposite side of a well.260 The most obvious

arrangement for a POSITA seeking to connect each of Van Vliet's manifolds to a

respective opposite side of a well would be an arrangement in which the trailer faces

directly toward or away from the well and the hoses extend from each side of the

trailer to a corresponding side of the well.²⁶¹ This would allow the hoses to be

extended a minimal length, as well as reducing crossing and clutter of hoses at the

wellsite, as shown in the diagram above.

223. Thus, for at least the reasons discussed above, a system "wherein the

mobile trailer includes first and second opposed trailer side walls, and a first group

of the hoses are deployable from the first trailer side wall and a second group of the

²⁵⁹ EX1004, [0024].

²⁶⁰ EX1004, [0024].

²⁶¹ See EX1004, [0024].

hoses are deployable from the second trailer side wall" as claimed in Claim 17[h] is anticipated or at least rendered obvious by *Van Vliet* and the combination of *Van Vliet* and *Cable*.

19. Claim 18: "The distribution station as recited in Claim 17, wherein the reels are arranged on first and second opposed sides in the mobile trailer such that there is an aisle walkway down the middle of the mobile trailer"

224. Claim 18 is identical to Claim 1[h] (other than being a dependent claim) and is disclosed by *Cable* for the same reasons as those set forth in Section XI.A.2.i above and incorporated herein. Accordingly Claim 18 is disclosed by *Cable* and rendered obvious by *Van Vliet* and the combination of the *Van Vliet* and *Cable*.

20.Claim 19: "The distribution station as recited in Claim 18, wherein the reels on each of the first and second opposed sides are arranged in upper and lower rows of reels"

225. Claim 19 is essentially identical to Claim 2 (other than the references to different independent claim numbers) and is disclosed by *Cable* for the same reasons as those set forth in Section XI.A.3 above and incorporated herein. Accordingly Claim 19 is disclosed by *Cable* and rendered obvious by *Van Vliet* and the combination of the *Van Vliet* and *Cable*.

- 21.Claim 20: "The distribution station as recited in Claim 19, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3"
- 226. Claim 20 is essentially identical to Claim 4 (other than the references to different independent claim numbers) and is disclosed by *Cable* for the same reasons as those set forth in Section XI.A.5 above and incorporated herein. Accordingly Claim 20 is disclosed by *Cable* and rendered obvious by *Van Vliet* and the combination of the *Van Vliet* and *Cable*.
 - 22. Claim 21: "The distribution station as recited in claim 20, wherein the mobile trailer has a trailer width of no greater than about 96 inches."
- 227. Claim 21 is essentially identical to Claim 5 (other than the references to different independent claim numbers) and is disclosed by *Van Vliet* and *Cable* (along with the knowledge of a POSITA regarding trailer width regulations) for the same reasons as those set forth in Section XI.A.6 above and incorporated herein. Accordingly Claim 21 is disclosed by *Van Vliet* and *Cable* (with the knowledge of a POSITA) and rendered obvious by *Van Vliet* and the combination of the *Van Vliet* and *Cable*.
 - 23. Claim 22: "The distribution station as recited in claim 17, further comprising a floor pan in the mobile trailer."
- 228. Claim 22 is essentially identical to Claim 16 and is disclosed by *Van Vliet* for the same reasons as those set forth in Section XI.A.17 above and

incorporated herein. Accordingly Claim 22 is disclosed by *Van Vliet* and rendered obvious by *Van Vliet* and the combination of the *Van Vliet* and *Cable*.

B. Ground 2: Claims 17 and 18 are anticipated by and/or obvious in view of *Van Vliet*

1. Claim 17

- 229. For the reasons described below, Claim 17 is disclosed and anticipated by, or at least rendered obvious by, *Van Vliet*. It is my opinion that the examiner erred in finding that reels arranged on and fed through opposing side walls with an aisle therebetween was not disclosed by *Van Vliet*.²⁶²
 - a. Claim 17[p]-[g]: "A distribution station comprising: a mobile trailer; a pump on the mobile trailer, first and second manifolds on the mobile trailer and fluidly connected with the pump; a plurality of reels on the mobile trailer; a plurality of hoses connected, respectively, with the reels, wherein a portion of the reels are connected with the first manifold and another portion of the reels are connected with the second manifold; a plurality of valves on the mobile trailer, each of the valves situated between one of the first or second manifolds and a respective different one of the hoses: and a plurality of fluid level sensors, each of the fluid level sensors being associated a respective different one of the hoses"
- 230. *Van Vliet* discloses limitations 17[p]-17[g] as described in Sections XI.A.2.Claim 1[p]-Claim 1[g] and incorporated herein. Sections XI.A.2.a XI.A.2.i. Accordingly, *Van Vliet* anticipates Claims 17[p]-17[g].

²⁶² See Section VII.C.

b. Claim 17[h]: "wherein the mobile trailer includes first and second opposed trailer side walls, and a first group of the hoses are deployable from the first trailer side wall and a second group of the hoses are deployable from the second trailer side wall."

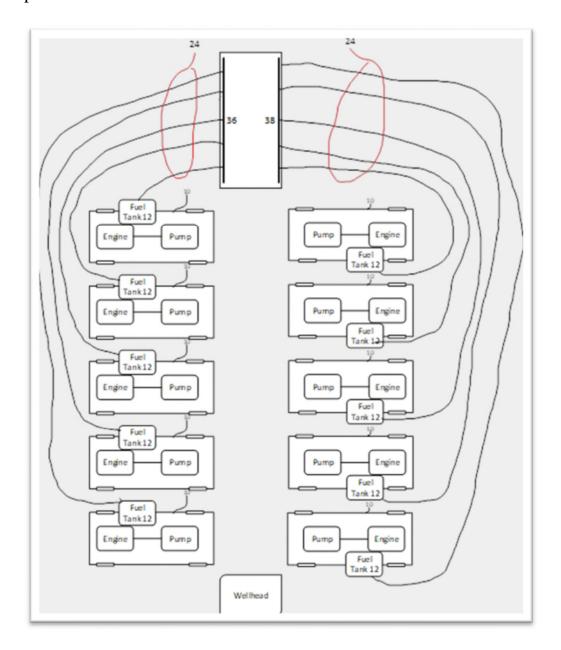
231. Van Vliet also teaches or discloses element 17[h]. Van Vliet discloses a mobile trailer having first and second opposed trailer side walls.²⁶³ The hoses of *Van* Vliet "are run out to equipment 10 through an opening in the trailer wall in whatever arrangement the well operator has requested that the fracturing equipment be placed around the well."264 In an embodiment, Van Vliet's manifolds and associated hoses are arranged such that "one manifold 36 may supply fluid to equipment 10 lined up on one side of a well, while another manifold 38 may supply fluid to equipment 10 lined up on the other side." 265 A POSITA would have understood this disclosure describes two groups of hoses each deployable through one of two opposite side walls. For example, the diagram below shows the trailer of Van Vliet in one configuration, consistent with the disclosure of Van Vliet, whereby Van Vliet's trailer is backed toward the well, and is feeding equipment on one side of the well from manifold 36 and equipment on the other side of the well from manifold 38. Also,

²⁶³ EX1004, [0014], [0024], & [0026].

²⁶⁴ EX1004, [0024], emphasis added.

²⁶⁵ EX1004, emphasis added.

consistent with *Van Vliet*, the hoses **24** are deployed out to equipment **10** through the respective sidewalls.²⁶⁶



²⁶⁶ This drawing illustrates my understanding of the layout disclosed in *Van Vliet*.

232. Thus, for at least the reasons discussed above, a system "wherein the

mobile trailer includes first and second opposed trailer side walls, and a first group

of the hoses are deployable from the first trailer side wall and a second group of the

hoses are deployable from the second trailer side wall" as claimed in Claim 17[h] is

anticipated by Van Vliet.

233. Alternatively, to the extent that *Van Vliet* does not explicitly disclose

hoses deployable through two opposite side walls, it would have been obvious to a

POSITA to arrange the system of *Van Vliet* such that the hoses are deployed through

two opposite side walls. Van Vliet discloses that its hose arrangement may be

"whatever arrangement the well operator has requested." 267 Van Vliet further

discloses that each of its two manifolds and associated hoses may be assigned to or

associated with a respective opposite side of a well.²⁶⁸ The most obvious

arrangement for a POSITA seeking to connect each of Van Vliet's manifolds to a

respective opposite side of a well would be an arrangement in which the trailer faces

directly toward or away from the well and the hoses extend from each side of the

trailer to a corresponding side of the well.²⁶⁹

²⁶⁷ EX1004, [0024].

²⁶⁸ EX1004, [0024].

²⁶⁹ EX1004, [0024].

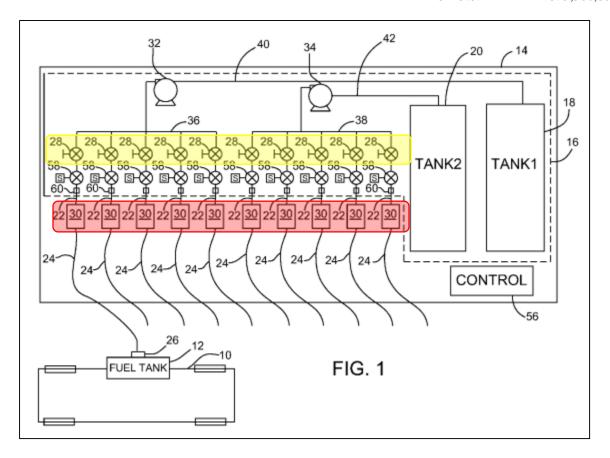
2. Claim 18: "The distribution station as recited in claim 17, wherein the reels are arranged on first and second opposed sides in the mobile trailer such that there is an aisle walkway down the middle of the trailer."

234. Van Vliet teaches arranging the hoses to be deployable from each opposing side wall of the trailer. A POSITA would have recognized that, in that arrangement, the reels would not be arranged along only one side wall at least because this would result in a tripping hazard that would obstruct the exit route. Therefore, the most obvious arrangement would be to arrange the reels carrying the hoses along the first and second opposed side walls of the trailer.

235. *Van Vliet* also explains that its hoses have "manually operated valves **28**" capable of providing "emergency shut down." These valves **28** are illustrated in *Van Vliet*'s system downstream of the manifolds **36** and **38** and upstream of reels **30** as shown in below: ²⁷¹

²⁷⁰ EX1004, [0023].

²⁷¹ EX1004, FIG. 1, [0016] ("manually controlled valves **28** are preferably located on and formed as part of the manifolds **36**, **38**.").



236. A POSITA implementing *Van Vliet*'s system would have recognized that in order to implement the *manually-operated* valves, an operator would need to have access to them. With reels and hoses arranged on *both* sides of the trailer, as *Van Vliet* discloses or teaches (as described above with regard to Claim 17[h]), it would have been necessary to include an aisle walkway down the middle of the trailer to provide access to these valves. Accordingly, *Van Vliet* anticipates Claim 18.

C. Ground 3: Claims 9-10 are rendered obvious by *Van Vliet* in view of *Cable* and *AFD*

1. Rationale and motivation for combining $Van\ Vliet$ and Cable with AFD

237. The rationale and motivation for combining *Van Vliet* and *Cable* is the

same as discussed for Ground 1 and is incorporated herein.²⁷² A POSITA would have

been further motivated to combine AFD with Van Vliet (as modified by Cable). AFD

is in the same field of endeavor as *Van Vliet* and *Cable* (as well as the '805 Patent)

and is directed to solving the same problem—delivering hydrocarbon fluids from a

mobile trailer via hoses to multiple pieces of equipment. More specifically, both Van

Vliet and AFD involve mobile refueling systems. AFD is therefore analogous art to

both Van Vliet and Cable, as well as the claims of the '805 Patent.²⁷³

238. To the extent that the board determines that *Van Vliet* does not teach a

controller in a second compartment, or fire-retardant insulation in the second

compartment, it would have been obvious to a POSITA to combine AFD's control

system, compartment configuration, and hose configuration with Van Vliet (as

modified by Cable). A POSITA would recognize the benefits of the control

²⁷² See supra. Section XI.A.1.

²⁷³ EX1001, 1:22-35; *see also* EX1004, [0003], [0014], and Abstract; EX1005, 1:40-65, EX1007, 2-2

65; EX1007, 2-3.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

compartment of AFD, including having the controller in the compartment with the

operator. Van Vliet already teaches "A cabin [] for example comprising a heater,

desk, and access to relevant control equipment. [] A dashboard may be visible from

the cabin, the dashboard containing readouts of system characteristics such as fuel

tank 12 levels." A POSITA would be motivated to combine this teaching with the

teaching of AFD that the controller, and the dashboard, are in the cabin with the

operator to take advantage of the ease of interaction between the operator and the

dashboard that AFD provides. This would have predictably enabled Van Vliet's

system (as modified by Cable) to distribute fuel more safely and efficiently, as the

operator would monitor and adjust parameters relating to fuel delivery without

having to leave the cabin.

239. AFD is like both Cable and Van Vliet. Both Van Vliet (as modified by

Cable) and AFD include (1) a mobile trailer within the meaning of the '805 Patent;²⁷⁴

(2) a storage tank on the mobile trailer;²⁷⁵ (3) reels on the mobile trailer;²⁷⁶ (4) hoses

²⁷⁴ EX1004, FIG. 5; EX1007, 2.

²⁷⁵ EX1004, [0003], [0014]; EX1007, 2.

²⁷⁶ EX1004, [0015]; EX1007, 2.

on the reels;²⁷⁷ (5) a pump on the mobile trailer coupled to the storage tank;²⁷⁸ and

(6) valves for controlling the flow of a fluid.²⁷⁹

240. A POSITA would have been motivated to further modify Van Vliet (as

modified by Cable) to include AFD's control system, for example, to achieve

efficient control of the mobile fuel delivery system's hoses. Van Vliet discloses a

control station²⁸⁰, a control cabin,²⁸¹ and fuel level sensors associated with hoses,²⁸²

but does not disclose all the functionality of those systems. AFD's control system is

used in the context of a similar refueling system, and AFD describes the functionality

of AFD's "Intuitive Control Panel" useful to "control and provide fuel status for

each reel and the main tank."283 A POSITA would have found it desirable to use

AFD's disclosure in the Van Vliet control system to efficiently control fuel delivery

to through the various reels to the equipment tanks, and to monitor the main fuel

tank. Furthermore, Van Vliet discusses the importance of addressing fire hazards,²⁸⁴

²⁷⁷ EX1004, [0015]; EX1007, 3.

²⁷⁸ EX1004, [0014]; EX1007, 2.

²⁷⁹ EX1004, [0003], [0014]; EX1007, 3 (providing for control of each reel).

²⁸⁰ EX1004, [0018].

²⁸¹ EX1004, [0031].

²⁸² EX1004, FIG. 2.

²⁸³ EX1007.

²⁸⁴ See, for example, EX 1004, Abstract & [0002]

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

and AFD expressly states the AFD system "has been built to meet and exceed fire

code and hazardous location standards" for that purpose. 285 A POSITA would have

recognized the advantage of augmenting Van Vliet's control systems with AFD's

control system architecture and fire safety precautions.

241. Further, Van Vliet contains an express motivation to combine. The

combination would further Van Vliet's goal of a manual override of electrically

operated valves: "Having a manual override may be important to a customer. Manual

override may be provided by using valves 28, and may also be provided on an

electrically operated valve 58". ²⁸⁶ An operator, in the combination, would interact

with the "Intuitive Control Panel", such as those in AFD, in order to effect an

override of Van Vliet's "electrically operated valve 58" through the control system,

such as *Van Vliet's* controller **56**. Such a combination would be advantageous in that

the operator could perform a manual override from the relative safety and comfort

of the operator's cabin, rather than needing to go into the fuel distribution

compartment to manually override the valves.

242. Van Vliet contains an additional express motivation to combine. Van

Vliet teaches a mobile trailer having first and second opposed trailer side walls.²⁸⁷

²⁸⁵ EX1007, 2.

²⁸⁶ EX1004 ¶[0020]

²⁸⁷ EX1004, [0014], [0024], & [0026].

OF U.S. PATENT NO. 9,586,805

The hoses of *Van Vliet* "are run out to equipment **10** through an opening in the trailer

wall in whatever arrangement the well operator has requested that the fracturing

equipment be placed around the well."288 In an embodiment, Van Vliet's manifolds

and associated hoses are arranged such that "one manifold 36 may supply fluid to

equipment 10 lined up on one side of a well, while another manifold 38 may supply

fluid to equipment 10 lined up on the other side."289 To the extent not already

disclosed by Van Vliet, a POSITA would be motivated to incorporate the specific

teachings of AFD's hose deployment configuration (i.e. through both a first and

second sidewall) to help meet the goal of Van Vliet of serving equipment on one side

of the well from one manifold and equipment on the other side of the well from a

separate manifold. This would have predictably enabled Van Vliet's system to more

safely and efficiently distribute fuel by reducing the hoses to be extended a minimal

length, as well as reducing crossing and clutter of hoses at the wellsite.

243. A POSITA would have had a reasonable expectation of success in

combining AFD with Van Vliet (as modified by Cable). AFD and Van Vliet are

highly similar, and the aspects of AFD added to Van Vliet (control system

architecture and the arrangement of hoses) merely modify existing elements of Van

²⁸⁸ EX1004, [0024] (emphasis added).

²⁸⁹ EX1004, [0024] (emphasis added)

Vliet rather than add new elements. Incorporating AFD's control system architecture, fire and hazardous area protection, and arrangement of hoses into Van Vliet's mobile fuel delivery system would merely involve combining known prior art elements according to known methods to yield predictable results.

> 2. Claim 9: "The distribution station as recited in claim 7, a controller in the second compartment, the controller configured to operate the valves."

244. As discussed in Section XI.A.10, Van Vliet discloses that the distribution station of Van Vliet "further compris[es] a controller in the second compartment, the controller configured to operate the valves." Van Vliet teaches "A cabin [] for example comprising a heater, desk, and access to relevant control equipment. [] A dashboard may be visible from the cabin, the dashboard containing readouts of system characteristics such as fuel tank 12 levels."²⁹⁰ A POSITA would recognize that this arrangement discloses "a controller in the second compartment, the controller configured to operate the valves", particularly in light of Van Vliet's teaching of manual override of the electrically operated valves, as discussed above.

245. To the extent that the board determines that *Van Vliet* does not teach a controller in a second compartment, the distribution station of AFD also includes a

²⁹⁰ EX1004, [0032].

controller in the second compartment configured to operate the valves. The control room of AFD is depicted below: 292



246. The control room "contains two touch screen display monitors that control and provide fuel status for each reel and the main tank. The color coded monitoring system allows for easy recognition of each individual reel, as well as a visual of all 24 reels at one time." A POSITA would have understood that the controller in the control room would control fuel levels of the system, including the sensed fuel levels of the equipment being fueled, described in AFD by controlling valves therein. Alternatively, to the extent that AFD does not expressly disclose that the controller controls the claimed valves, a POSITA would find it obvious to use

²⁹¹ EX1007, 2-3.

²⁹² EX1007, 2 (annotated to show control room highlighted in yellow).

²⁹³ EX1007, 3.

the controller described in AFD to control at least *Van Vliet's* electrically (automatically) operated valves **58**, as described in Section XI.A.10.

247. Accordingly, for at least the reasons discussed above, "[t]he distribution station as recited in claim 7, further comprising a controller in the second compartment, the controller configured to operate the valves." is rendered obvious by *Van Vliet* in view of *Cable* and *AFD*.

3. Claim 10: "The distribution station as recited in claim 9, wherein the second compartment is insulated with a fire resistant or retardant material."

248. *AFD* teaches a distribution station "wherein the second compartment is insulated with a fire resistant or retardant material."²⁹⁴ The self-contained unit of *AFD* (including the second compartment control room) "has been built to meet and exceed fire code and hazardous location standards."²⁹⁵A POSITA, based on the teaching of AFD and a POSITA's knowledge, would look to fire code and hazardous location standards, such as NEC-2014, IFC-2015, API 500 and NFPA 497. These standards would teach the placement of walls and other protections to protect a control compartment, such as the one depicted in AFD, and described in *Van Vliet*. Additionally, a POSITA would be informed by this statement to reference motor vehicle fire standards such as MVSS-302 (TP-302-3). As discussed in Section

²⁹⁴ EX1007, 2.

²⁹⁵ EX1007, 2 (annotated).

VIII.G, according to this US DOT standard, fire retardant materials, including insulating materials, must be used in occupant compartments, such as the one depicted in AFD and described in *Van Vliet*. Accordingly, Claim 10 is rendered obvious by *Van Vliet* in view of *Cable* and *AFD* along with the knowledge of a POSITA regarding industry Codes, Standards and Regulations.

- D. Ground 4: Claims 4, 11, 12 and 20 are rendered obvious by *Van Vliet* in view of *Cable* and *Coxreels*.
 - 1. Rationale and motivation for combining Van Vliet and Cable with Coxreels
- 249. The rationale and motivation for combining *Van Vliet* and *Cable* is the same as discussed for Ground 1 and is incorporated herein.²⁹⁶ A POSITA would have been further motivated to combine *Coxreels* with *Van Vliet* (as modified by *Cable*). *Coxreels* is in the same field of endeavor as *Van Vliet* and *Cable* (as well as the '805 Patent) and is directed to solving the same problem—using reels to support hoses for use in distributing hydrocarbon liquids.²⁹⁷ *Coxreels* is therefore analogous art to both *Van Vliet* and *Cable* as well as the '805 Patent claims.²⁹⁸ A POSITA, based on the teachings of *Van Vliet* and *Cable* regarding storage of hoses on reels, would have

²⁹⁶ See supra. Section XI.A.1.

²⁹⁷ EX1001, 1:22-35; *see also* EX1004, [0003], [0014], Abstract; EX1005, 1:40-65; EX1008, 1.

²⁹⁸ EX1001, 1:22-35; EX1004, [0003], [0014], Abstract; EX1005, 1:40-65; EX1008, 1.

OF U.S. PATENT NO. 9,586,805

been motivated to reference information on commercially available hose reels, such

as the ones disclosed in *Coxreels* when designing the layout of the fuel distribution

station. Information contained in *Coxreels*, such as dimensions and capacities of

commercially available reels, would have been invaluable to the designer when

evaluating the size, layout, location, and spatial orientation of equipment on the

mobile distribution station.

250. It would have been obvious to a POSITA to use the specific reel

described in *Coxreels*' in the system of *Van Vliet* (as modified by *Cable*). A POSITA

would have been motivated to combine Coxreels' reel with the system of Van Vliet

(as modified by *Cable*). *Van Vliet* discloses the use of reels.²⁹⁹ A POSITA designing

a system of *Van Vliet* would have looked to commercially available reel components

like those described in *Coxreels*, among other reasons, as a cost-effective and readily

available option (e.g., as compared to a custom-made reel) for the building of that

system. At the time of the '805 Patent, Coxreels were specifically market for use in

the oil industry.³⁰⁰ Accordingly, a POSITA would have recognized the advantage of

using Coxreels' reel in Van Vliet's mobile fuel delivery system. This would have

²⁹⁹ EX1004, [0015]

³⁰⁰ See EX1030, 5-6 (showing the 1125 series reels as an option on the "Petroleum"

page).

predictably resulted in enabling Van Vliet's system to operate using a specified reel

of a specified size.

251. Coxreels describes the "1125 Series hand crank and motorized hose

reels have the features demanded by industry professionals. Coxreels describes

"industry preferred design features [such as] a sturdy one piece all welded 'A' frame

base, low profile outlet riser and open drum slot design provides a non-crimping, flat

smooth hose wrap."301 A POSITA would have recognized the advantage of using

Coxreels' reels with Van Vliet's system (as modified by Cable), particularly to allow

for easy design and construction of a hose reel distribution system with

commercially available components.

252. A POSITA would have had a reasonable expectation of success in

combining Coxreels with Van Vliet (as modified by Cable). To combine Van Vliet

with Coxreels, a POSITA would have needed only to select Coxreels' reel when

choosing which reel to implement. Incorporating Coxreels' reel into Van Vliet's

mobile fuel delivery system (as modified by Cable) would merely involve

combining a known prior art reel according to known methods, installing and using

the reel in a conventional way. Therefore, a POSITA would have expected that the

³⁰¹ EX1008.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

Coxreels reel would work successfully and according to its known functionality in combination with Van Vliet and Cable.

2. Claim 4: "The distribution station as recited in claim 3, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3"

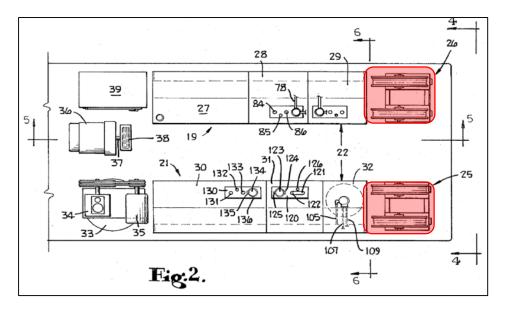
253. For at least the reasons discussed above with respect to Claim 4 in Ground 1, *Van Vliet* in view of *Cable* discloses "[t]he distribution station as recited in claim 3, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3."³⁰²

254. The combination of *Van Vliet* and *Cable* is further strengthened by incorporating *Coxreels*. *Coxreels* discloses reels having a diameter of 17 and 5/8 inches.³⁰³ A system using *Coxreels*' reels and *Cable*'s aisle walkway would have a setup like the following, where the reels highlighted in red are the *Coxreels* reels:³⁰⁴

³⁰² See supra. Section XI.A.12.

³⁰³ EX1008, 1.

³⁰⁴ EX1005, FIG. 2 (annotated to show reels highlighted in red).



255. It would have been obvious to a POSITA to combine a mobile trailer having *Cable*'s layout of a reel on each side of a central aisle with *Coxreels*' 17-and-5/8-inch reels to achieve a wider, more easily accessible walkway. As discussed in Section VIII.C above, the maximum width of a vehicle which would have universal access to well sites (including ones on State and County maintained roads) is 96 inches. Additionally, a minimum aisle width of 28" is required by OSHA regulations.³⁰⁵ A 28-inch aisle and a 17-and-5/8-inch reel would yield an aisle-width-to-reel-diameter ratio of 1.59, which is greater than the recited ratio of 1.3 given by claim 4. Accordingly, Claim 4 is rendered obvious by *Van Vliet* in view of *Cable* and *Coxreels*.

³⁰⁵ EX1031.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

3. Claim 11: "The distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3"

256. The limitations of claim 11 are identical to Claim 4 (other than referencing a different independent Claim) and are disclosed by *Cable* and *Coxreels* for the same reasons as those set forth in Section XI.D.2 above and incorporated herein. Accordingly Claim 11 is rendered obvious by the combination of the *Van Vliet*, *Cable* and *Coxreels*.

4. Claim 12: "The distribution station as recited in claim 11, wherein the aisle width is greater than the reel diameter by a factor of at least 1.5"

257. For the reasons described above with respect to Claim 11 in Section XI.D.2 and incorporated herein, *Van Vliet* in view of *Cable* and *Coxreels* teaches an aisle-width-to-reel-diameter ratio of 1.59.³⁰⁶ Accordingly, *Van Vliet* in view of *Cable* and *Coxreels* teaches "[t]he distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.5." Thus, *Van Vliet* in view of *Cable* and *Coxreels* renders obvious Claim 12.

³⁰⁶ See supra. Section XI.D.2

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

5. Claim 20: "The distribution station as recited in Claim 19, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3"

258. The limitations of claim 20 are identical to Claim 4 (other than referencing a different independent Claim) and are disclosed by *Cable* and *Coxreels* for the same reasons as those set forth in Section XI.D.2 above and incorporated herein.³⁰⁷ Claim 19, from which Claim 20 depends, is obvious over the combination of *Van Vliet* and *Cable*.³⁰⁸ Accordingly Claim 20 is rendered obvious by the combination of the *Van Vliet*, *Cable* and *Coxreels*.

E. Ground 5: *Van Vliet* in view of *AFD* renders obvious Claims 1, 7-10, 13-18, and 22

1. Rationale and motivation for combining Van Vliet with AFD

259. A POSITA would have been motivated to combine *AFD* with *Van Vliet* for at least the same reasons as discussed in Section XI.B.C.1 and incorporated herein. *AFD* is in the same field of endeavor as *Van Vliet* (as well as the '805 Patent) and is directed to solving the same problem—delivering hydrocarbon fluids, specifically fuel, from a mobile trailer via hoses to multiple pieces of equipment.³⁰⁹

³⁰⁷ See supra Section XI.D.2

³⁰⁸ See supra Section XI.A.2.20

³⁰⁹ EX1001, 1:22-35; EX1004, [0003], [0014], Abstract; EX1007, 2-3.

More specifically, both *Van Vliet* and *AFD*, as well as the '805 Patent claims, involve mobile refueling systems.³¹⁰ *AFD* is therefore analogous art to *Van Vliet* as well as the '805 Patent claims.

260. It would have been obvious to a POSITA to combine *AFD*'s control system, hose configuration, and compartment configuration with *Van Vliet*. A POSITA would recognize the benefits of the control compartment of AFD, including having the controller in the compartment with the operator. *Van Vliet* already teaches "A cabin [] for example comprising a heater, desk, and access to relevant control equipment. [] A dashboard may be visible from the cabin, the dashboard containing readouts of system characteristics such as fuel tank 12 levels." A POSITA would be motivated to combine this teaching with the teaching of AFD that the controller, and the dashboard, are in the cabin with the operator to take advantage of the ease of interaction between the operator and the dashboard that AFD provides. This would have predictably enabled *Van Vliet*'s system (as modified by *Cable*) to distribute

³¹⁰ See EX1001, 1:13-15 ("More preferably, to avoid shut-downs fuel is replenished in a hot-refueling operation while the equipment continues to run.); compare EX1007 (AFD) ("AFD's innovative refueling system will increase worker safety by minimizing exposure time around the hot zones and high pressure lines through controlled fueling. The self-contained unit has been built to meet and exceed fire code and hazardous location standards as well as include secondary systems to ensure that fuelling continues uninterrupted.").

OF U.S. PATENT NO. 9,586,805

fuel more safely and efficiently, as the operator would monitor and adjust parameters

relating to fuel delivery without having to leave the cabin.

261. Further, Van Vliet contains an express motivation to combine. Van Vliet

teaches a mobile trailer having first and second opposed trailer side walls.311 The

hoses of Van Vliet "are run out to equipment 10 through an opening in the trailer

wall in whatever arrangement the well operator has requested that the fracturing

equipment be placed around the well."312 In an embodiment, Van Vliet's manifolds

and associated hoses are arranged such that "one manifold 36 may supply fluid to

equipment 10 lined up on one side of a well, while another manifold 38 may supply

fluid to equipment 10 lined up on the other side."313 A POSITA would be motivated

to incorporate the specific teachings of AFD's hose deployment configuration (i.e.

through both a first and second sidewall) to help meet the goal of Van Vliet of serving

equipment on one side of the well from one manifold and equipment on the other

side of the well from a separate manifold. This would have predictably enabled Van

Vliet's system to distribute fuel more safely and efficiently by reducing the hoses to

be extended a minimal length, as well as reducing crossing and clutter of hoses at

the wellsite.

³¹¹ EX1004, [0014], [0024], and [0026].

³¹² EX1004, [0024].

³¹³ EX1004, [0024].

177

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

262. Van Vliet and AFD describe similar systems used for the same purpose and would have provided a POSITA with complementary teachings and implementation details. Both references include (1) a mobile trailer;³¹⁴ (2) a storage tank on the mobile trailer;³¹⁵ (3) reels on the mobile trailer;³¹⁶ (4) hoses on the reels;³¹⁷ (5) a pump on the mobile trailer coupled to the storage tank;³¹⁸ and (6) valves for controlling the flow of a fluid.³¹⁹

263. A POSITA would have been motivated to modify *Van Vliet* (as modified by *Cable*) to include *AFD*'s control system, for example, to achieve efficient control of the mobile fuel delivery system's hoses. *Van Vliet* discloses a control station³²⁰, a control cabin,³²¹ and fuel level sensors associated with hoses,³²² but does not disclose all the functionality of those systems. *AFD*'s control system is used in the context of a similar refueling system, and *AFD* describes the functionality of AFD's "Intuitive Control Panel" useful to "control and provide fuel status for

³¹⁴ EX1004, FIG. 5; EX1007, 2.

³¹⁵ EX1004, [0003], [0014]; EX1007, 2.

³¹⁶ EX1004, [0015]; EX1007, 2.

³¹⁷ EX1004, [0015]; EX1007, 3.

³¹⁸ EX1004, [0014]; EX1007, 2.

³¹⁹ EX1004, [0003], [0014]; EX1007, 3 (providing for control of each reel).

³²⁰ EX1004, Abstract & [0018].

³²¹ EX1004, [0031].

³²² EX1004, FIG. 2.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

each reel and the main tank."323 A POSITA would find desirable to use in the Van

Vliet control system to efficiently control fuel delivery to through the various reels

to the equipment tanks, and to monitor the main fuel tank. Furthermore, Van Vliet

discusses the importance of addressing fire hazards,³²⁴ and AFD expressly states the

AFD system "has been built to meet and exceed fire code and hazardous location

standards" for that purpose. 325 A POSITA would have recognized the advantage of

augmenting Van Vliet's control systems with AFD's control system architecture and

fire safety precautions.

264. A POSITA would further have been motivated to modify Van Vliet to

include AFD's reel and hose configuration to enable Van Vliet's system to more

efficiently and safely fuel satellite tanks located on either side of a mobile trailer.

This would allow an operator to access reels more efficiently for maintenance and

increases the number of reels practicably deployable from the trailer.

265. A POSITA would have had a reasonable expectation of success in

combining AFD with Van Vliet. AFD and Van Vliet are highly similar, and the

aspects of AFD added to Van Vliet in the proposed combination (control system

architecture and the arrangement of reels/hoses) merely modify existing elements in

³²³ EX1007, 2.

³²⁴ See, for example, EX1004, Abstract & [0002].

³²⁵ EX1004, [0002].

179

conventional ways. Incorporating *AFD*'s control system architecture and the arrangement of hoses into *Van Vliet*'s mobile fuel delivery system would merely involve combining prior art elements according to known methods to yield predictable results.

2. Claim 1

266. For the reasons discussed in the sections below, the combination of *Van Vliet* and *AFD* renders obvious Claim 1.

a. Claim 1[p]: "A distribution station comprising:"

267. To the extent the preamble is limiting, as explained with respect to Ground 1 above, and incorporated herein by reference, *Van Vliet* discloses "[a] distribution station."³²⁶ To the extent the board determines that *Van Vliet* does not disclose a distribution station, *AFD* also discloses a distribution station: "AFD's innovative refueling system will increase worker safety by minimizing exposure time around the hot zones and high pressure lines through controlled fueling. The self-contained unit has been built to meet and exceed fire code and hazardous location standards as well as include secondary systems to ensure that fueling continues uninterrupted."³²⁷ A POSITA would have understood that *AFD* is referring to a fuel distribution station involving "controlled fueling" and uninterrupted

³²⁶ See supra Section XI.A.2.Claim 1[p].

³²⁷ EX1007.

fueling. Accordingly, to the extent the preamble is limiting, the combination of *Van Vliet* and *AFD* renders the limitation in Claim 1[p] obvious.

b. Claim 1[a]: "a mobile trailer"

268. As explained with respect to Ground 1 above, and incorporated herein by reference, *Van Vliet* discloses "a mobile trailer." To the extent the board determines that *Van Vliet* does not disclose a mobile trailer, *AFD* also discloses a mobile trailer, as shown in the figure below, excerpted from *AFD*. 329



269. Accordingly, the combination of *Van Vliet* and *AFD* renders the limitation in Claim 1[a] obvious.

c. Claim 1[b]: "a pump on the mobile trailer"

270. As explained with respect to Ground 1 above, in Section XI.A.2.c and incorporated herein by reference, *Van Vliet* discloses "a pump on the mobile trailer." *AFD* also discloses a pump on the mobile trailer. *AFD* discloses a "10,000 L fuel

³²⁸ See supra Section XI.A.2.b.

³²⁹ EX1007.

tank [which] allows for seamless mobilization and demobilization as well as reducing start times. The main fuel tank has an internal pump to attach to an alternative fuel source in addition to connections to the 24 fuel reels."³³⁰ Accordingly, the combination of *Van Vliet* and *AFD* renders the limitation in Claim 1[b] obvious.

d. Claim 1[c]: "first and second manifolds on the mobile trailer and fluidly connected with the pump,"

271. As explained with respect to Ground 1 above, Section XI.A.2.d and incorporated herein by reference, *Van Vliet* discloses "first and second manifolds on the mobile trailer and fluidly connected with the pump." Accordingly, the combination of *Van Vliet* and *AFD* renders the limitation in Claim 1[c] obvious.

e. Claim 1[d]: "a plurality of reels on the mobile trailer,"

272. As explained with respect to Ground 1 above in Section XI.A.2.e, and incorporated herein by reference, *Van Vliet* discloses "a plurality of reels on the mobile trailer." To the extent the board determines that *Van Vliet* does not disclose a plurality of reels on the mobile trailer, *AFD* also discloses a plurality of reels on the mobile trailer. *AFD* teaches "The main body of the trailer contains 24 fuel reels,

³³⁰EX1007.

each with 300 - 450' of 1" hose allowing for greater flexibility in tight locations.³³¹ Accordingly, the combination of *Van Vliet* and *AFD* renders the limitation in Claim 1[d] obvious.

f. Claim 1[e]: "a plurality of hoses connected, respectively, with the reels,"

273. As explained with respect to Ground 1 above in Section XI.A.2.f, and incorporated herein by reference, $Van\ Vliet$ discloses "a plurality of hoses connected, respectively, with the reels, wherein a portion of the reels are connected with the first manifold and another portion of the reels are connected with the second manifold." To the extent the board determines that $Van\ Vliet$ does not disclose a plurality of hoses connected, respectively, with the reels, AFD also discloses a plurality of hoses connected, respectively, with the reels. AFD teaches "The main body of the trailer contains 24 fuel reels, each with 300 - 450" of 1" hose allowing for greater flexibility in tight locations." Accordingly, the combination of $Van\ Vliet$ and AFD renders the limitation in Claim 1[e] obvious.

³³¹ EX1007, 1

³³² EX1007.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

- g. Claim 1[f]: "a plurality of valves on the mobile trailer, each of the valves situated between one of the first or second manifolds and a respective different one of the hoses"
- 274. As explained with respect to Ground 1 above in Section XI.A.2.g, and incorporated herein by reference, *Van Vliet* discloses "a plurality of valves on the mobile trailer, each of the valves situated between one of the first or second manifolds and a respective different one of the hoses." Accordingly, the combination of *Van Vliet* and *AFD* renders the limitation in Claim 1[f] obvious.
 - h. Claim 1[g]: "a plurality of fluid level sensors, each of the fluid level sensors being associated a respective different one of the hoses"
- 275. As explained with respect to Ground 1 above in Section XI.A.2.h, and incorporated herein by reference, *Van Vliet* discloses "a plurality of fluid level sensors, each of the fluid level sensors being associated a respective different one of the hoses." *AFD* also discloses a plurality of fluid level sensors, each of the fluid level sensors being associated a respective different one of the hoses. *AFD* teaches "Each hose includes sensors and transmitters that generate real time data to the control room ... The Control Room contains two touch screen display monitors that control and provide fuel status for each reel and the main tank. The color coded monitoring system allows for easy recognition of each individual reel, as well as a

visual of all 24 reels at one time.³³³ Based on the teaching of *Van Vliet* which includes "fuel level sensors **54**," it would have been obvious to a POSITA that the "fuel status" displayed on the control room touch screen would include "fluid level sensors" in the combination. Accordingly, the combination of *Van Vliet* and *AFD* renders the limitation in Claim 1[g] obvious.

i. Claim 1[h]: "wherein the reels are arranged on first and second opposed sides in the mobile trailer, with an aisle walkway down the middle of the mobile trailer"

276. *AFD* discloses or at least renders obvious "wherein the reels are arranged on first and second opposed sides in the mobile trailer, with an aisle walkway down the middle of the mobile trailer."

277. For example, *AFD* describes "[t]he main body of the trailer contains 24 fuel reels, each with 300 – 450' of 1" hose" *AFD* includes an image of its "AFD Onsite Refueling System" showing hoses coming out of *both* sides of the main body of the trailer: 335

³³³ EX1007.

³³⁴ EX1007.

³³⁵ EX1007 (excerpted and annotated) (showing hoses coming from the far side of the main body, visible underneath main body); *Id.* (excerpted and annotated) (showing hoses coming from the near side of the main body).





278. In the second image, with blue annotation, 12 hoses are deployed on the near side. As discussed above, *AFD* discloses 24 houses, thus a POSITA would have understood that the remaining 12 hoses are deployed on the far side of the trailer. Because *AFD* describes a hose associated with *each* reel, a POSITA would have recognized that 12 reels are arranged along the near wall of the main body of the trailer and 12 reels are arranged along the far wall of the main body of the trailer (as oriented according in the annotated images above). A POSITA would have

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

recognized that the reels would not be arranged along only one wall at least because

this would result in a tripping hazard that would obstruct the exit route. 336

279. Second AFD further teaches or suggests "an aisle walkway down the

middle of the mobile trailer." For example, considering the arrangement discussed

above, a POSITA would have understood that the system shown in AFD must be

arranged to have an aisle walkway between the reels for maintenance (e.g., replacing

reels, attaching hoses, operating the reels to retract hoses, etc.) and safety (e.g., to

provide access to manual shut-off valves). AFD includes further disclosure

confirming this arrangement. For example, AFD includes a set of stairs for access to

the main body of the mobile trailer:³³⁷

³³⁶ A POSITA would have recognized that the reels would not be arranged along one wall at least because this would result in a tripping hazard that would obstruct the exit route. *See* EX1031, OSHA Exit Route Standard ("1910.36(g)(4) Objects that project into the exit route must not reduce the width of the exit route to less than the minimum width requirements for exit routes.").

³³⁷ EX1007 (excerpted and annotated).

187



AFD also shows a flap that has been partially removed to allow access to the main body of the trailer:³³⁸

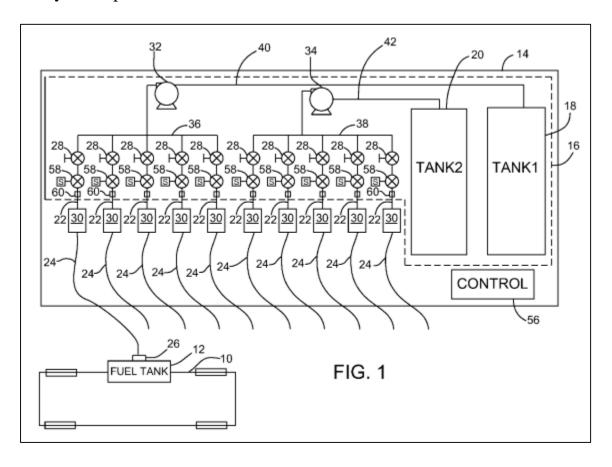


Based on the images above, A POSITA would have understood *AFD* to teach or at least suggest an aisle walkway down the middle of the mobile trailer.

280. Alternatively, to the extent that *AFD* does not disclose "an aisle walkway down the middle of the mobile trailer," it is an implementation detail that would have been obvious to incorporate in that system, as combined with *Van Vliet*.

³³⁸ EX1007 (excerpted and annotated).

For example, *Van Vliet* explains its hoses have "manually operated valves" capable of providing "emergency shut down."³³⁹. These valves **28** are illustrated in *Van Vliet*'s system upstream of the reels **30**, as shown in FIG. 1 below: ³⁴⁰



Van Vliet further teaches "[t]he manual valves 28 should be readily accessible to an operator on the trailer 14. This can be arranged with the manifolds 36, 38 mounted on a wall of the trailer with the outlets 22 extending inward of the trailer wall."³⁴¹

³³⁹ See EX1004, [0016], [0023].

³⁴⁰ EX1004, FIG. 1; *see also id.*, [0016] ("The manually controlled valves 28 are preferably located on and formed as part of the manifolds 36, 38.").

³⁴¹ EX1004, [0026]

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

With reels and hoses arranged on opposed side walls as taught by *AFD*, the outlets extending inward of the trailer wall, and valves "readily accessible" to an operator, it would have been obvious to include an aisle walkway down the middle of the trailer at least to provide access to these manually controlled valves. Accordingly, the combination of *Van Vliet* and *AFD* renders the limitation in Claim 1[h] obvious.

- 3. Claim 7: "The distribution station as recited in claim 1, wherein the mobile trailer includes trailer end wall that has an outside door, an inside wall that defines first and second compartments in the mobile trailer, the outside door opening into the first compartment, and at least the manifolds and the reels are in the first compartment."
- 281. *AFD* discloses or renders obvious "wherein the mobile trailer includes trailer end wall that has an outside door, an inside wall that defines first and second compartments in the mobile trailer, the outside door opening into the first compartment, and at least the manifolds and the reels are in the first compartment." For example, *AFD* describes that "[t]he main body of the trailer contains 24 fuel reels, each with 300 450' of 1" hose allowing for greater flexibility in tight locations," (shown below highlighted blue) and "[t]he Control Room contains two touch screen display monitors that control and provide fuel status for each reel and the main tank" (shown below highlighted red). The main body maps to first compartment and the control room maps to the second compartment. As discussed above, *AFD* further discloses a removable flap at one end of the main body providing

access to the main body.³⁴² This removable flap maps to the outside door in the end wall and would be in the region shown below highlighted yellow.³⁴³ To the extent Patent Owner argues that a removable flap is not a "door", it would have been obvious to a POSITA that a removable flap could be replaced with a hinged door as simple design choice, *e.g.*, to provide a more substantial or secure barrier for accessing the interior of the main body.



282. Accordingly, *AFD* discloses the limitations in Claim 7, and the combination of *AFD* and *Van Vliet* renders obvious Claim 7.

³⁴² See supra Section XI.E.2.i

³⁴³ EX1007, (excerpted and annotated).

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

4. Claim 8: "The distribution station as recited in claim 7, wherein the inside wall includes an inside door providing access between the first compartment and the second compartment, the aisle walkway extending from the outside door to the inside door"

283. AFD renders obvious that "the inside wall includes an inside door providing access between the first compartment and the second compartment, the aisle walkway extending from the outside door to the inside door." For example, it would have been obvious that the second compartment discussed above with respect to Claim 7 includes a door (mapping to the claimed "inside door" for access to the control room (i.e., the claimed second compartment).³⁴⁴ In fact, such a door would be necessary in order to reduce the area classification of the control room from Class I Div. 2 to unclassified, and allow the use of potential ignition sources such as heaters or electrical/electronic equipment not identified for use in classified areas.³⁴⁵ AFD further discloses or at least suggests that the aisle walkway provides access to this door because there is no other ingress/egress shown. No ladder, stair or other access point is shown in the figure allowing access to the second compartment, except for the identified ladder which would provide access to both the control compartment and the main compartment.³⁴⁶

³⁴⁴ See supra Section XI.E.4.

³⁴⁵ See Section VIII.F.

³⁴⁶ EX1007 (excerpted and annotated).



284. In other words, the aisle walkway allowing for maintenance to be conducted in the main body of the trailer is shown or at least suggested to be connected to the entrance to the control room (*i.e.*, the claimed second compartment) because there is not a separate ingress/egress point depicted. Accordingly, *AFD* discloses the limitations in Claim 8, and the combination of *AFD* and *Van Vliet* renders obvious Claim 8.

5. Claim 9: "The distribution station as recited in claim 7, a controller in the second compartment, the controller configured to operate the valves."

285. As discussed above in Section XI.A.2.10, *Van Vliet* discloses "a controller in the second compartment, the controller configured to operate the valves." To the extent the board determines that *Van Vliet* does not disclose the limitation, *AFD* discloses "a controller in the second compartment, the controller configured to operate the valves." For example, *AFD* describes a control room: "The Control Room contains two touch screen display monitors that *control* and provide

fuel status for each reel and the main tank. The color coded monitoring system allows for easy recognition of each individual reel, as well as a visual of all 24 reels at one time."³⁴⁷ The control room of AFD is depicted below:³⁴⁸

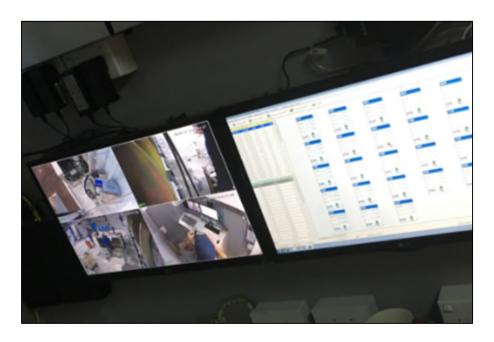


286. A POSITA would have understood that this compartment is the control room at least because a POSITA would recognize the necessity of separating the control room from the main compartment in order to reduce the area classification of the control room from Class I Div. 2 to unclassified, and to allow the use of

³⁴⁷ EX1007.

³⁴⁸ EX1007 (excerpted and annotated).

potential ignition sources such as heaters or electrical/electronic equipment not identified for use in classified areas.³⁴⁹ *AFD* also includes a picture of the inside of the control room that includes the touch screen monitors.³⁵⁰



287. A POSITA would have understood that a controller in the control room would control valves which in turn control the flow of fuel in the system described in *AFD*. *AFD* discloses the two touch screen monitors "control and provide fuel status for each reel and the main tank." A POSITA would have understood and be reinforced in this understanding by the teaching of *Van Vliet*, that control of the reels involves control of valves which open or close to allow or to stop fuel flow. Alternatively, to the extent that *AFD* does not expressly disclose that the controller

³⁴⁹ See Section VIII.F.

³⁵⁰ EX1007 (showing inside of control room).

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9,586,805

controls the claimed valves, a POSITA would find it obvious to use the control room described in *AFD* to control the valves **28** and **58** as described in *Van Vliet* at least to provide a centralized location for controlling and monitoring the combined system, and to allow the operator to perform a manual override of *Van Vliet's* electrically operated valve **58** from the relative safety and comfort of the control compartment rather than needing to go into the main compartment to effect an override. Accordingly, along with the disclosure of *Van Vliet*, *AFD* teaches or at least suggests, the claim limitation in Claim 9 and the combination of *AFD* and *Van Vliet* render obvious Claim 9.

6. Claim 10: "The distribution station as recited in claim 9, wherein the second compartment is insulated with a fire resistant or retardant material"

288. As discussed with respect to Ground 1 in Section XI.A.11, and incorporated herein, *Van Vliet*, along with the knowledge of a POSITA regarding industry Codes, Standards and Regulations, discloses this limitation or at least renders it obvious. To the extent the board determines that *Van Vliet* does not disclose this limitation, *AFD* teaches a distribution station "wherein the second compartment is insulated with a fire resistant or retardant material." The self-contained unit of *AFD* (including the second compartment control room) "has been

built to meet and exceed *fire code and hazardous location standards*."³⁵¹ A POSITA, based on the teaching of AFD and a POSITA's knowledge, would look to fire code and hazardous location standards, such as NEC-2014, IFC-2015, API 500 and NFPA 497. These standards would teach the placement of walls and other protections to protect a control compartment, such as the one depicted in AFD, and described in *Van Vliet*. Additionally, a POSITA would be informed by this statement to reference motor vehicle fire standards such as MVSS-302 (TP-302-3). As discussed in Section VIII.G, according to this US DOT standard, fire retardant materials, including insulating materials, must be used in occupant compartments, such as the one depicted in AFD and described in *Van Vliet*. Accordingly, Claim 10 is rendered obvious by *Van Vliet* in view of *AFD* along with the knowledge of a POSITA regarding industry Codes, Standards and Regulations.

- 7. Claim 13: "The distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the mobile trailer has a trailer width, and a ratio of the trailer width to the aisle width is no greater than 5"
- 289. *Van Vliet* in combination with *AFD* render obvious "wherein the aisle walkway has an aisle width and the mobile trailer has a trailer width, and a ratio of the trailer width to the aisle width is no greater than 5." As explained with respect to Claim 5 above, a trailer can have a maximum width of 96 inches. Also, as explained

³⁵¹ EX1007.

with respect to Claim 4 in Ground 5 below, OSHA require a minimum exit route width of 28 inches. It would have been obvious to a POSITA implementing *Van Vliet*'s system as modified by *AFD* to use a trailer width which allows for universal access to oil and gas fracturing locations, including those on State and County maintained roads (96"), and to comply with the OSHA regulations (aisle width of 28"). Accordingly, it would have been obvious to a POSITA to implement a ratio between the trailer width and aisle width of 3.43, which is less than five, and falls inside the range recited in claim 13.

$$\frac{96''}{28''} = 3.43$$

290. Therefore, the combination of *Van Vliet* and *AFD* along with a POSITA's knowledge of industry Codes, Standards and Regulations, renders this claim obvious.

- 8. Claim 14: "The distribution station as recited in claim 13, wherein the ratio of the trailer width to the aisle width is greater than 2"
- 291. As explained with respect to Claim 13 above in Section XI.E.8., and incorporated herein by reference, it would have been obvious to a POSITA implementing *Van Vliet*'s system as modified by *AFD* to use a trailer width which allows for universal access to oil and gas fracturing locations, including those on

State and County maintained roads (96"), and to comply with the OSHA regulations (aisle width of 28"). Accordingly, it would have been obvious to a POSITA to implement a ratio between the trailer width and aisle width of 3.43, which is greater than 2, and falls inside the range recited in claim 14. Accordingly, *Van Vliet* in combination with *AFD* along with a POSITA's knowledge of industry Codes, Standards and Regulations, render obvious "wherein the ratio of the trailer width to the aisle width is greater than 2."

- 9. Claim 15: "The distribution station as recited in claim 1, wherein the ratio of the trailer width to the aisle width is equal to or less than 4"
- 292. As explained with respect to Claim 13 above in Section XI.E.8., and incorporated herein by reference, it would have been obvious to a POSITA implementing *Van Vliet*'s system as modified by *AFD* to use a trailer width which allows for universal access to oil and gas fracturing locations, including those on State and County maintained roads (96"), and to comply with the OSHA regulations (aisle width of 28"). Accordingly, it would have been obvious to a POSITA to implement a ratio between the trailer width and aisle width of 3.43, which is less than 4, and falls inside the range recited in claim 15. Accordingly, *Van Vliet* in combination with *AFD* render obvious "wherein the ratio of the trailer width to the aisle width is equal to or less than 4."

10. Claim 16: "The distribution station as recited in claim 1, further comprising a floor pan in the mobile trailer."

293. As explained with respect to Ground 1 above in Section XI.A.17, and incorporated herein by reference, *Van Vliet* discloses "a floor pan in the mobile trailer." Further, industry codes and standards, including IFC-2015, require secondary containment and spill protection in locations that handle flammable and combustible liquids.³⁵² A POSITA would recognize the necessity of providing secondary containment and spill protection, such as a floor plan, in the system of *Van Vliet* and *AFD* to comply with industry codes and standards. Accordingly, a POSITA would have understood that the limitations of claim 16 are rendered obvious by *Van Vliet* in view of *AFD*.

11.Claim 17

294. As explained in the sections below, Claim 17 is rendered obvious by *Van Vliet* in view of *AFD*.

a. <u>Claim 17[p]: "17. A distribution station comprising:</u>

295. The preamble is identical to the preamble of Claim 1 and is disclosed by *Van Vliet* and *AFD* for the same reasons as those set forth in Section XI.A.2.a and XI.E.2.a above and incorporated herein. Accordingly, the preamble is disclosed

³⁵² See supra. Section VII.F.

and rendered obvious, by both *Van Vliet* and *AFD*, and the combination of the two references.

b. Claim 17[a]: "a mobile trailer,"

296. Claim 17[a] is identical to Claim 1[a] and is disclosed by *Van Vliet* and *AFD* for the same reasons as those set forth in Section XI.A.2.b and XI.E.2.b above and incorporated herein. Accordingly Claim 17[a] is disclosed and rendered obvious, by both *Van Vliet* and *AFD*, and the combination of the two references.

c. Claim 17[b]: "a pump on the mobile trailer,"

297. Claim 17[b] is identical to Claim 1[b] and is disclosed by *Van Vliet* and *AFD* for the same reasons as those set forth in Section XI.A.2.c and XI.E.2.c above and incorporated herein. Accordingly Claim 17[b] is disclosed and rendered obvious, by both *Van Vliet* and *AFD*, and the combination of the two references.

d. Claim 17[c]: "first and second manifolds on the mobile trailer and fluidly connected with the pump,"

298. Claim 17[c] is identical to Claim 1[c] and is disclosed by *Van Vliet* for the same reasons as those set forth in Section XI.A.2.d above and incorporated herein. Accordingly Claim 17[c] is disclosed by *Van Vliet* and rendered obvious by the combination of the two references.

e. <u>Claim 17[d]: "a plurality of reels on the mobile trailer,"</u>

- 299. Claim 17[d] is identical to Claim 1[d] and is disclosed by *Van Vliet* and *AFD* for the same reasons as those set forth in Section XI.A.2.e and XI.E.2.e above and incorporated herein. Accordingly Claim 17[d] is disclosed and rendered obvious, by both *Van Vliet* and *AFD*, and the combination of the two references.
 - f. Claim 17[e]: "a plurality of hoses connected, respectively, with the reels, wherein a portion of the reels are connected with the first manifold and another portion of the reels are connected with the second manifold;"
- 300. Claim 17[e] is like Claim 1[e], with the addition of a specific configuration of manifolds and reels. *Van Vliet* and *AFD* disclose this limitation as described in Section XI.A.2.f and XI.E.2.f respectively and incorporated herein. Accordingly Claim 17[e] is disclosed by *Van Vliet* and rendered obvious by the combination of the two references.
 - g. Claim 17[f]: "a plurality of valves on the mobile trailer, each of the valves situated between one of the first or second manifolds and a respective different one of the hoses;"
- 301. Claim 17[f] is identical to Claim 1[f] and is disclosed by *Van Vliet* and *AFD* for the same reasons as those set forth in Section XI.A.2.g and XI.E.2.g above and incorporated herein. Accordingly Claim 17[f] is disclosed and rendered obvious, by both *Van Vliet* and *AFD*, and the combination of the two references.

- h. Claim 17[g]: "a plurality of fluid level sensors, each of the fluid level sensors being associated a respective different one of the hoses;"
- 302. Claim 17[g] is identical to Claim 1[g] and is disclosed by *Van Vliet* and *AFD* for the same reasons as those set forth in Section XI.A.2.h and XI.E.2.h above and incorporated herein. Accordingly Claim 17[g] is disclosed and rendered obvious, by both *Van Vliet* and *AFD*, and the combination of the two references.
 - i. Claim 17[h]: "wherein the mobile trailer includes first and second opposed trailer side walls, and a first group of the hoses are deployable from the first trailer side wall and a second group of the hoses are deployable from the second trailer side wall."
- 303. As discussed above with respect to ground 1 in Section XI.A.18.i, Van Vliet discloses, or at least renders obvious this claim limitation. To the extent the board determines Van Vliet does not teach this limitation, AFD discloses or renders obvious "wherein the mobile trailer includes first and second opposed trailer side walls, and a first group of the hoses are deployable from the first trailer side wall and a second group of the hoses are deployable from the second trailer side wall." For example, AFD describes "[t]he main body of the trailer contains 24 fuel reels, each with 300 450" of 1" hose" 353 AFD includes an image of its "AFD Onsite"

³⁵³ EX1007.

Refueling System" showing hoses coming out of the side walls on <u>both</u> sides of the main body of the trailer:³⁵⁴





In the second image, 12 hoses are deployed on the near side. *See id. AFD* describes that there are 24 hoses in total: "The main body of the trailer contains 24 fuel reels, each with 300 - 450" of 1" hose" hose" hose 355, thus a POSITA would have understood

³⁵⁴ EX1007 (excerpted and annotated to show hoses coming from the far side of the main body, visible underneath main body); *Id.*, (excerpted and annotated to show hoses coming from the near side of the main body).

³⁵⁵ EX1007.

that the remaining 12 hoses are deployed on the far side of the trailer. Accordingly Claim 17[h] is disclosed and rendered obvious, by both *Van Vliet* and *AFD*, and the combination of the two references.

12.Claim 18: "The distribution station as recited in Claim 17, wherein the reels are arranged on first and second opposed sides in the mobile trailer such that there is an aisle walkway down the middle of the mobile trailer"

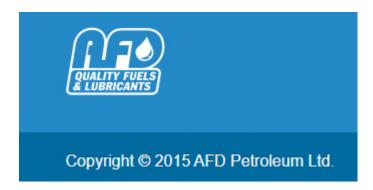
304. Claim 18 is identical to Claim 1[h] and is disclosed by *Van Vliet* and *AFD* for the same reasons as those set forth in Section XI.A.2.i and XI.E.2.i above and incorporated herein. Accordingly Claim 17[h] is disclosed and rendered obvious, by both *Van Vliet* and *AFD*, and the combination of the two references.

13. Claim 22: "The distribution station as recited in claim 17, further comprising a floor pan in the mobile trailer."

305. Claim 22 is essentially identical to Claim 5 (other than the references to different claim numbers) and is disclosed by *Van Vliet* and *AFD* for the same reasons as those set forth in Section XI.A.6and XI.E.3 above and incorporated herein. Accordingly Claim 22 is disclosed and rendered obvious, by both *Van Vliet* and *AFD*, and the combination of the two references.

- F. Ground 6: Claims 2-3, 6, and 19 are rendered obvious by *Van Vliet* in view of *AFD*, and *Lowrie*
 - 1. Rationale and motivation for combining Van Vliet with AFD and Lowrie

306. A POSITA would have been motivated to combine *Lowrie* with *Van Vliet* (as modified by *AFD*). *Lowrie* is in the same field of endeavor as *Van Vliet*, *AFD*, and the '805 Patent and is directed to solving the same problem—distribution of hydrocarbon liquids. More specifically, both *Van Vliet* and *AFD* involve mobile refueling systems. *AFD* is therefore analogous art to both *Van Vliet* and *Cable*, as well as the '805 Patent claims.³⁵⁶ Specifically with respect to *AFD*, *Lowrie* is assigned to AFD Petroleum Ltd., who published and owned the copyright on *AFD*, ostensibly using *AFD* to market the system, or at least a system very similar to the one, described in *Lowrie*:³⁵⁷



³⁵⁶ EX1001, 1:22-35; EX1004, [0003], [0014], Abstract; EX1007, 2-3; EX1006, [0002], [0004], [0005], [0032], Abstract.

³⁵⁷ EX1007 (excerpted).

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW OF U.S. PATENT NO. 9.586.805

307. It would have been obvious to a POSITA to use *Lowrie*'s reel organization and storage with the system described in *AFD* (as combined with *Van Vliet*). *Van Vliet* discloses that the spatial orientation of the reels **30**, manifolds **36** and **38**, tanks **18** and **20**, and other equipment shown "is a matter of design choice for the manufacturer and will depend on space requirements." A POSITA would then look to other references, such as *Lowrie* for spatial configurations that allow for efficient storage and deployment of hoses and reels. This would have predictably enabled *Van Vliet*'s system to distribute fuel more safely and efficiently.

308. Like *AFD*, *Lowrie* describes a similar system to *Van Vliet* and would have provided a POSITA with complementary teachings and implementation details. *Id.* Both include (1) a storage tank;³⁵⁹ (2) reels,³⁶⁰ (3) hoses on the reels,³⁶¹ (4) a pump coupled to the storage tank,³⁶² and (5) valves for controlling flow.³⁶³

309. A POSITA would have been motivated to further modify *Van Vliet* (as modified by *AFD*) to include *Lowrie*'s reel organization and storage to store hoses more efficiently. A POSITA would recognize that stacking the reels, as disclosed by

³⁵⁸ EX1004, [0027].

³⁵⁹ EX1004, [0003]; EX1006, [0033], EX1013, 5:9-14)

³⁶⁰ EX1004, [0014]; EX1006, FIG. 1; EX1013, FIG. 1

³⁶¹ EX1004, [0014], [0015; EX1006, [0037]; EX1013, 6:13-16

³⁶² EX1004, [0014]; EX1006, [0036]; EX1013, 6:9-12

³⁶³ EX1004, [0003]; EX1006, [0007], [0044]; EX1013, 2:6-9, 8:6-14

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

Lowrie, would provide more efficient use of space than an arrangement where reels

are not stacked. A POSITA would recognize that the diameter of a reels is much less

than the height of a trailer such as the one disclosed in Van Vliet and a stacked

arrangement, such as the one in Lowrie, takes advantage of that fact. A POSITA

would have immediately recognized the advantage of augmenting *Van Vliet*'s hose

and reel organization with *Lowrie*'s technique of stacking reels.

310. A POSITA would have had a reasonable expectation of success in

combining Lowrie with Van Vliet (as modified by AFD). Lowrie and Van Vliet, along

with AFD, are highly similar, and the aspects of Lowrie added to Van Vliet in the

proposed combination (arrangement and storage of reels/hoses) merely modify

existing elements in conventional ways, such as arranging the reels of Van Vliet to

take advantage of the relative sizes of the reels and trailer, allowing the reels and

hoses to be stored more efficiently. Incorporating Lowrie's reel and hose

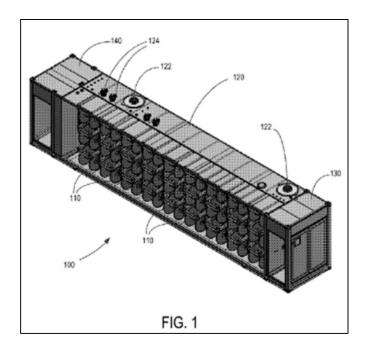
organization and storage into Van Vliet's mobile fuel delivery system (as modified

by AFD) would merely involve combining prior art elements according to known

methods to yield predictable results.

208

- 2. Claim 2: "The distribution station as recited in claim 1, wherein the reels on each of the first and second opposed sides are arranged in upper and lower rows of reels"
- 311. The disclosure of Claim 1, from which Claim 2 depends, is the same as discussed with respect to Ground 5, Section XI.E.2 and is incorporated herein by reference.
- 312. Lowrie discloses "wherein the reels on each of the first and second opposed sides are arranged in upper and lower rows of reels." For example, Figure 1 of Lowrie illustrates the claimed arrangement in a "mobile tanker" (ref. num. 100):³⁶⁴



³⁶⁴ See EX1006, [0033] ("the system comprises a mobile tanker 100...."; EX1013, 5:10-12; EX1006, FIG. 1; EX1013, FIG. 1 & 5:9-14.

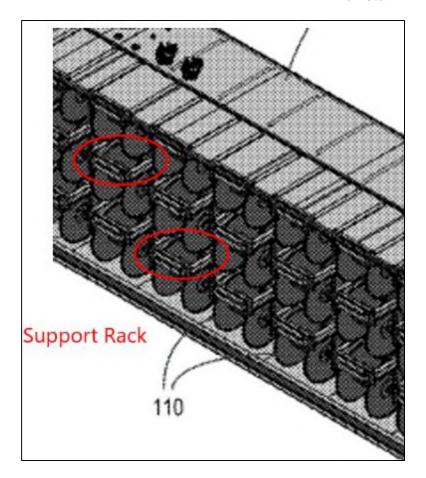
313. As depicted above, *Lowrie* teaches multiple rows of reels with hoses 110. Lowrie further discloses "[e]ach refueling hose 110 may be wound on a reel for storage, and pulled out for dispensing fuel to a receiving fuel tank at a work site 380."³⁶⁵ A POSITA would have understood that *Lowrie*'s teaching of multiple rows of reels, resulting in at least an upper and lower row of reels, combined with *AFD*'s teaching of reels and hoses arranged on opposing sides of a trailer, teaches the limitation of Claim 2 as claimed. Accordingly, the combination of *Van Vliet, AFD* and *Lowrie* renders obvious Claim 2.

3. Claim 3: "The distribution station as recited in claim 2, further comprising first and second support racks on which the reels are supported, the first support rack arranged on the first side and the second support rack arranged on the second side"

314. *Lowrie* discloses or at least suggests "first and second support racks on which the reels are supported, the first support rack arranged on the first side and the second support rack arranged on the second side." For example, a support rack is depicted in FIG. 1:366

³⁶⁵ EX1006, [0037], see also EX1013, 6:13-16

³⁶⁶ EX1006, FIG. 1 (excerpted and annotated); see also EX1013, FIG. 1 (same).



- 315. A POSITA would have understood that *Lowrie*'s teaching of multiple rows of reels require a support structure (*i.e.*, the claimed support rack) and thus—combined with *AFD*'s teaching of reels and hoses arranged on opposing sides of a trailer—teaches the limitation of Claim 3 as claimed.
- 316. Alternatively, to the extent that *Lowrie* does not explicitly disclose a support rack to support its multiple rows of reels, a POSITA would have recognized that a rack is a common and well-known means by which rows of reels would be supported. For example, the Merriam Webster dictionary defines rack as a

"framework, stand, or grating on or in which articles are placed." A POSITA would have recognized that a framework or stand would be an appropriate and common method of supporting the stacked reels of *Lowrie*.

rack 1 of 9 noun (1)

(rak 1)

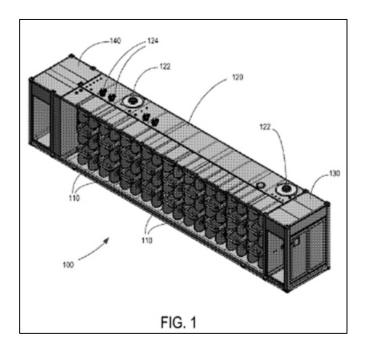
Synonyms of rack >

1 : a framework, stand, or grating on or in which articles are placed

- 317. To the extent that *Lowrie* does not already disclose a rack, a POSITA would have been motivated to modify the teaching of *Lowrie* to include a support rack to effectuate *Lowrie*'s teaching using multiple rows of reels. Further, a POSITA would have a reasonable expectation of success in implementing a support rack in this way because it would merely involve the use of well-known components in a conventional way. Accordingly, the combination of *Van Vliet, AFD* and *Lowrie* render obvious Claim 3.
 - 4. Claim 6: "The distribution station as recited in claim 2, wherein a ratio of a number of reels in the upper row to a number of reels in the lower row is 1:1"
- 318. *Lowrie* discloses "wherein a ratio of a number of reels in the upper row to a number of reels in the lower row is 1:1." For example, Figure 1 of *Lowrie* shows

³⁶⁷ EX1029.

an equal number of reels in the top and bottom rows (9 on the top row and 9 on the bottom row)—resulting in a 1:1 ratio:³⁶⁸



Accordingly, the combination of *Van Vliet, AFD* and *Lowrie* render obvious Claim 6.

- 5. Claim 19: "The distribution station as recited in Claim 18, wherein the reels on each of the first and second opposed sides are arranged in upper and lower rows of reels"
- 319. As explained above regarding claim 3 in Section XI.F.3 and incorporated herein by reference, *Lowrie* discloses "wherein the reels on each of the first and second opposed sides are arranged in upper and lower rows of reels."

³⁶⁸ EX1006, FIG. 1; EX1013, FIG. 1; see also EX1006 FIG. 2b.

Accordingly, the combination of *Van Vliet, AFD* and *Lowrie* render obvious Claim 19.

- G. Ground 7: Claims 4, 5, 20, and 21 are rendered obvious by *Van Vliet* in view of *AFD*, *Lowrie* and *Coxreels*
 - 1. Rationale and motivation for combining *Van Vliet*, *AFD*, and *Lowrie* with *Coxreels*
- 320. A POSITA would have been motivated to combine *Coxreels* with *Van Vliet*, *AFD*, and *Lowrie*. For example, *Coxreels* is in the same field of endeavor as *Van Vliet*, *AFD*, *Lowrie* and the '805 Patent and is directed to solving the same problem—distribution of hydrocarbon liquids.³⁶⁹ *Coxreels* is therefore analogous art to *Van Vliet*, *AFD*, *Lowrie* and the '805 Patent claims.
- 321. It would have been obvious to a POSITA to combine *Coxreels*' reels with *Van Vliet* (as modified by *AFD* and *Lowrie*). A POSITA, based on the teachings of *Van Vliet* and *Cable* regarding storage of hoses on reels, would have been motivated to reference information on commercially available hose reels, such as the ones disclosed in *Coxreels* when designing the layout of the fuel distribution station. Information contained in *Coxreels*, such as dimensions and capacities of commercially available reels, would have been invaluable to the designer when

214

³⁶⁹ EX1001, 1:22-35; EX1004, [0003], [0014], and Abstract; EX1007, 2-3; EX1006, [0002], [0004], [0005], [0032], Abstract; EX1008.

DECLARATION OF DR. ROBERT DURHAM IN SUPPORT OF PETITION FOR INTER PARTES REVIEW

OF U.S. PATENT NO. 9,586,805

evaluating the size, layout, location, and spatial orientation of equipment on the

mobile distribution station.

322. It would have been obvious to a POSITA to use the specific reel

described in Coxreels' in the system of Van Vliet (as modified by AFD and Lowrie).

A POSITA would have been motivated to combine *Coxreels*' reel with the system

of Van Vliet (as modified by AFD and Lowrie). Van Vliet discloses the use of reels.³⁷⁰

A POSITA designing a system of Van Vliet would have looked to commercially

available reel components like those described in *Coxreels*, among other reasons, as

a cost-effective and readily available option (e.g., as compared to a custom-made

reel) for the building of that system. At the time of the '805 Patent, Coxreels were

specifically market for use in the oil industry.³⁷¹ Accordingly, a POSITA would have

recognized the advantage of using Coxreels' reel in Van Vliet's mobile fuel delivery

system. This would have predictably resulted in enabling Van Vliet's system to

operate using a specified reel of a specified size.

323. Coxreels describes the "1125 Series hand crank and motorized hose

reels have the features demanded by industry professionals. Coxreels describes

"industry preferred design features [such as] a sturdy one piece all welded 'A' frame

³⁷⁰ EX1004, [0015]

³⁷¹ See EX1030, 5-6 (showing the 1125 series reels as an option on the "Petroleum"

page).

215

PERMIAN GLOBAL, INC. AND MANTICORE FUELS, LLC EXHIBIT 1003, Page 224

base, low profile outlet riser and open drum slot design provides a non-crimping, flat smooth hose wrap."³⁷² A POSITA would have recognized the advantage of using *Coxreels*' reels with *Van Vliet*'s system (as modified by *AFD* and *Lowrie*).

324. A POSITA would have had a reasonable expectation of success in combining *Coxreels* with *Van Vliet* (as modified by *AFD* and *Lowrie*). To combine *Van Vliet* with *Coxreels*, a POSITA would have needed only to select *Coxreels*' reel when choosing which reel to implement. Incorporating *Coxreels*' reel into *Van Vliet*'s mobile fuel delivery system (as modified by *AFD* and *Lowrie*) would merely involve combining a known prior art reel according to known methods, installing and using the reel in a conventional way. Therefore, a POSITA would have expected that the *Coxreels* reel would work successfully and according to its known functionality in this combination.

- 2. Claim 4: "The distribution station as recited in claim 3, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3."
- 325. *Coxreels*, when combined with *Van Vliet*, *AFD*, and *Lowrie*, discloses or suggests "wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3." For example, as discussed above with respect to Ground 5 in Section XI.E.2.i,

³⁷² EX1008.

and incorporated herein, *AFD* discloses a trailer with an aisle walkway down the middle to allow access to reels (to operate manual shut-off valves among other reasons). Because a human operates the manual shut-off valves in the combined system as taught by *Van Vliet*, OSHA Occupational Safety and Health Standards ("OSHS") require an exit path that is at least 28 inches wide at all points. OSHA regulations, contained in 49 CFR §1910.36(g)(2) require "[a]n exit access must be at least 28 inches (71.1 cm) wide at all points.³⁷³ Where there is only one exit access leading to an exit or exit discharge, the width of the exit and exit discharge must be at least equal to the width of the exit access."³⁷⁴ *Coxreels* teaches a reel with a 17 and 5/8" diameter.³⁷⁵ Thus, the *Van Vliet-AFD* system using *Coxreels*' 1125 Series reel described in EX1008 would have a ratio between the walkway and the reel diameter of 1.588, which falls within the claimed range.

$$\frac{28"}{17.625"} = 1.588$$

³⁷³ EX1031.

³⁷⁴ See also EX1007 ("The self-contained unit has been built to meet and exceed fire code and hazardous location standards").

³⁷⁵ See EX1008. Notably, for the model of reel shown in EX1008, the diameter of the reel stays constant while the height and width are adjusted to accommodate different lengths of hose. See EX1008.

- 326. As discussed above in Ground 6, the combination of *Van Vliet*, *AFD* and *Lowrie* render obvious Claim 3 from which Claim 4 depends. Accordingly, Claim 4 is rendered obvious by the combination of *Van Vliet*, *AFD*, *Lowrie* and *Coxreels*.
 - 3. Claim 5: "The distribution station as recited in claim 4, wherein the trailer has a trailer width of no greater than about 96 inches."
- 327. The combination of *Van Vliet* and *AFD* render obvious "wherein the trailer has a trailer width of no greater than about 96 inches." As discussed in Section VIII.C above, and further described in Section XI.A.6, *Van Vliet* references a commercially-available trailer that had a width of 96 inches, and the maximum width of a vehicle which would have universal access to well sites (including ones on State and County maintained roads) is 96 inches. Therefore, it would have been obvious to a POSITA to design a trailer having a trailer width of no greater than the legal limit for universal access to well sites. Accordingly, the combination of *Van Vliet* and *AFD* renders the limitation in Claim 5 obvious.
 - 4. Claim 20: "The distribution station as recited in claim 19, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3."
- 328. Claim 20 is essentially identical to Claim 4 (other than the references to different independent claim numbers) and is rendered obvious for the same reasons as those set forth in Section XI.G.2 above and incorporated herein. As

discussed above in Ground 6, the combination of *Van Vliet*, *AFD* and *Lowrie* render obvious Claim 19 from which Claim 20 depends. Accordingly, Claim 20 is rendered obvious by the combination of *Van Vliet*, *AFD*, *Lowrie* and *Coxreels*.

- 5. Claim 21: "The distribution station as recited in claim 4, wherein the trailer has a trailer width of no greater than about 96 inches."
- 329. Claim 21 is essentially identical to Claim 5 (other than the references to different independent claim numbers) and is rendered obvious for the same reasons as those set forth in Section XI.G.4 above and incorporated herein. Accordingly, Claim 20 is rendered obvious by the combination of *Van Vliet*, *AFD*, *Lowrie* and *Coxreels*.
 - H. Ground 8: Claims 11 and 12 are rendered obvious by *Van Vliet* in view of *AFD* and *Coxreels*
 - 1. Rationale and motivation for combining *Van Vliet*, and *AFD* with *Coxreels*
- 330. The rationale and motivation for combining *Van Vliet* and *AFD* with *Coxreels* is the same as discussed for Ground 7 and is incorporated herein. *See supra*. Section XI.G.1.
 - 2. Claim 11: "The distribution station as recited in claim 1, wherein the aisle walkway has an aisle width and the reels have a reel diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3."
- 331. *Coxreels*, when combined with *Van Vliet* and *AFD*, discloses or suggests "wherein the aisle walkway has an aisle width and the reels have a reel

diameter, and the aisle width is greater than the reel diameter by a factor of at least 1.3." For example, as discussed above with respect to Ground 5 in Section XI.E.2.i, and incorporated herein, AFD discloses a trailer with an aisle walkway down the middle to allow access to reels (to operate manual shut-off valves among other reasons). Because a human operates the manual shut-off valves in the combined system as taught by Van Vliet, OSHA Occupational Safety and Health Standards ("OSHS") require an exit path that is at least 28 inches wide at all points. OSHA regulations, contained in 49 CFR §1910.36(g)(2) require "An exit access must be at least 28 inches (71.1 cm) wide at all points.³⁷⁶ Where there is only one exit access leading to an exit or exit discharge, the width of the exit and exit discharge must be at least equal to the width of the exit access."377 Coxreels teaches a reel with a 17 and 5/8" diameter. Thus, the Van Vliet-AFD system using Coxreels' 1125 Series reel described in EX1008 would have a ratio between the walkway and the reel diameter of 1.588, which falls within the claimed range.

$$\frac{28"}{17.625"} = 1.588$$

³⁷⁶ EX1031.

³⁷⁷ See also EX1007 ("The self-contained unit has been built to meet and exceed fire code and hazardous location standards").

332. As discussed above in Ground 5, the combination of *Van Vliet* and *AFD* render obvious Claim 1 from which Claim 11 depends. Accordingly, Claim 11 is rendered obvious by the combination of *Van Vliet*, *AFD* and *Coxreels*.

3. Claim 12: "The distribution station as recited in claim 11, wherein the aisle width is greater than the reel diameter by a factor of at least 1.5."

333. For the same reasons explained regarding claim 11 above, and incorporated herein by reference, the combination of *Coxreels* with *Van Vliet* and *AFD*, discloses "wherein the aisle width is greater than the reel diameter by a factor of at least 1.5." *See supra*. Section XI.H.2.

XII. SECONDARY CONSIDERATIONS

334. I am not aware of any secondary indicia applicable to the claimed invention. However, should the Patent Owner put forth any alleged evidence of secondary considerations in this proceeding or the related litigation, I reserve the right to consider such evidence, to consider whether any such evidence has a nexus to any claims of the Challenged Patent, and to update my analysis.

XIII. CONCLUSION

335. In my opinion the '805 Patent does not claim a novel or non-obvious invention. For all the reasons explained above, the prior art anticipates or renders obvious the '805 Patent claims.

XIV. DECLARATION

336. I hereby declare that all the statements made in this Declaration are of

my own knowledge and true; that all statements made on information and belief are

believed to be true; and further that these statements were made with the knowledge

that willful false statements and the like so made are punishable by fine or

imprisonment, or both, under 18 U.S.C. § 1001 and that such willful false statements

may jeopardize the validity of the application or any patent issued thereon.

Executed in Tulsa, OK on August 7, 2023.

/Robert A. Durham/

Robert A. Durham

222