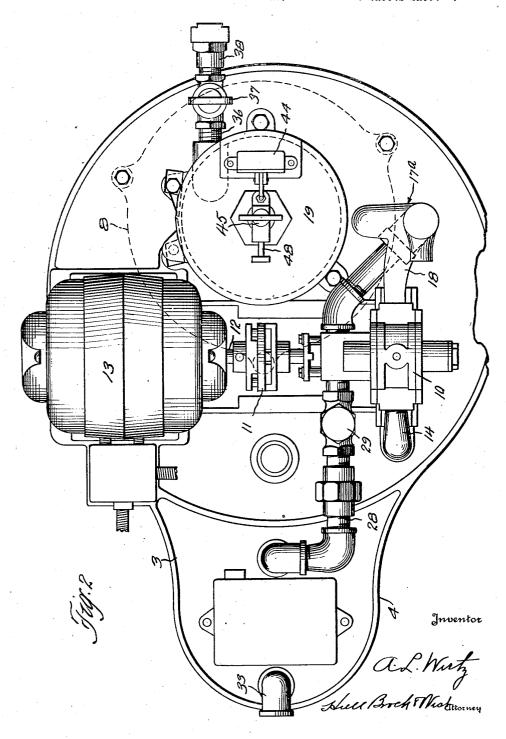
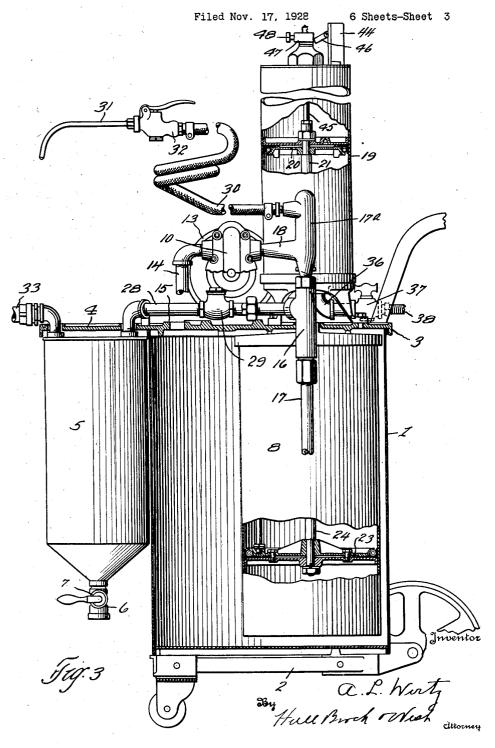


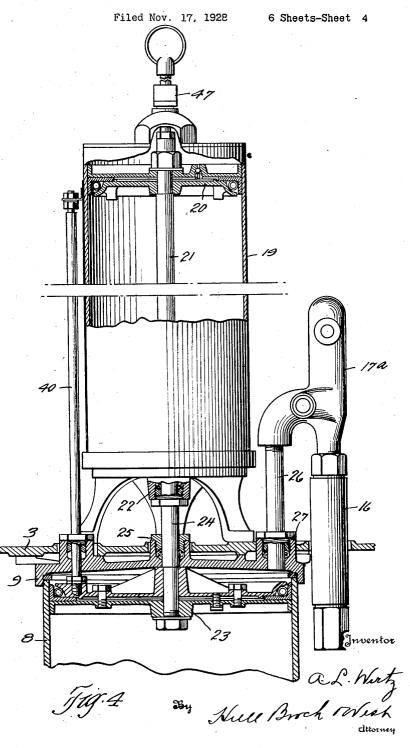
Permian Global Inc. & Manticore Fuels, LLC v. Fuel Automation Station, LLC Case IPR2023-01237

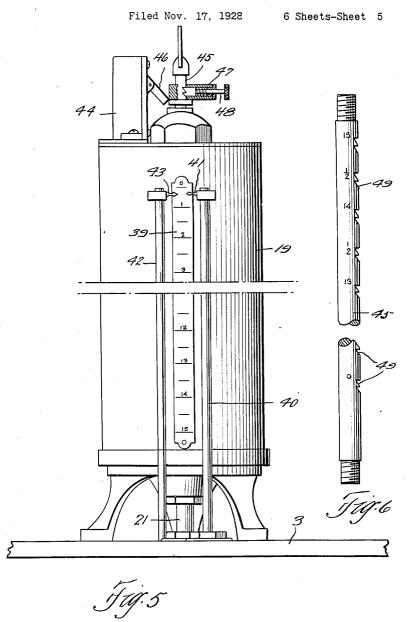
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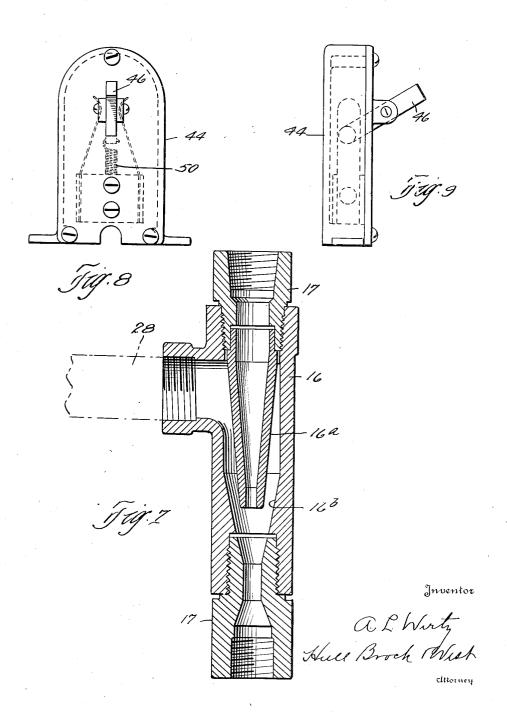


Inventor

Sty Lule Brock West

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UNITED STATES PATENT OFFICE

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COMBINED FLUSHER AND LUBRICANT DISPENSER

Application filed November 17, 1928. Serial No. 320.057.

This invention relates to a combination flushing device and lubricant dispenser which is particularly adapted for use in cleaning and flushing the transmissions and differen-5 tials of automotive vehicles.

The main object of the invention is to provide a combined flushing and dispensing unit by means of which the transmission or differential of an automobile may be cleaned and flushed and which may be operated to deliver clean lubricant into the mechanism after the cleaning and flushing operation has been completed.

A further object of the invention is to pro-15 vide a flushing and dispensing unit of the character described which is simple and compact in construction, efficient and dependable in operation and which is well adapted for quantity production at compara-20 tively low cost.

A further object of the invention is to provide a flushing and dispensing unit of the character described in which a flushing oil, such as kerosene may be delivered to the 25 transmission or differential of an automobile for the purpose of loosening and removing used lubricant which might adhere to the gears or housing and which is provided with a suction line for withdrawing the used dirty 30 lubricant from the differential or transmission, the device being provided also with means for filtering and separating the solid particles from the diluted lubricant removed from the differential or crank case; and 35 which is also provided with a lubricant dis-penser for dispensing clean lubricant in predetermined quantities, the whole device being operated from a single power unit.

Further and more limited objects of the

40 invention will appear as the description proceeds and by reference to the accompanying drawings in which Fig. 1 is a view in side elevation of an apparatus constructed in accordance with the preferred embodiment of my invention; Fig. 2 is a top plan view of the apparatus shown in Fig. 1; Fig. 3 is a view partly in side elevation and partly in vertical section so as to more clearly illustrate the interior mechanism; Fig. 4"is a frag-

partly in vertical section and illustrating the details of the lubricant dispenser; Fig. 5 is a view in front elevation with parts broken away so as to more clearly illustrate the mechanism for indicating to the purchaser the 55 amount of lubricant delivered; Fig. 6 is a detail view of the measuring rod which cooperates with the lubricant container to cut off the delivery of lubricant after a predetermined amount has been dispensed; Fig. 7 60 is a vertical sectional view of the injector forming part of my apparatus and Figs. 8 and 9 are detail views of the cut-out switch for cutting off the flow of current to the motor when a predetermined amount of lubri- 65 cant has been dispensed.

Referring now to the drawings, the reference character 1 designates a tank, which may be a standard sized drum and which is preferably mounted on a three-wheeled truck 70 2 by means of which the apparatus may be transported from place to place. The tank or drum 1 is preferably annular in shape and secured over the tank 1 in any suitable manner is a cover 3 of the shape shown most 75 clearly in Fig. 1 and which has a projecting portion 4. The cover 3 just fits the upper end of the container 1 and the projecting portion 4 extends beyond one side thereof as shown. Carried by the projecting portion 4 of the cover is a container 5 having an outlet 6 controlled by a suitable valve 7. Also carried by the cover 3 and disposed within the container 1 is a cylinder 8 which is threadedly secured to an annular depending skirt 85 9 on the cover. Mounted on the top of the cover 3 is a rotary pump 10 having a shaft 11 which is disposed in alignment and nonrotatably connected to a shaft 12 of an electric motor 13 also carried by the cover. pump 10 has an intake pipe 14 which extends through an opening 15 in the cover 3 and into the tank 1 and has its lower end disposed adjacent the bottom thereof. Carried by the cover 3 is an injector 16 from which leads a discharge pipe 17 the lower end of which is disposed within the interior of the tank 1. Connected with the opposite side of the injector is a connection 17^a from which leads mentary view partly in side elevation and a pipe 18 which connects with the discharge 10

side of the pump. Also carried by the cover apparatus I am able to obtain a vacuum in 3 is a lubricant reservoir 19 in which is arranged a piston 20 having a piston rod 21 leading through a stuffing box 22 in the bottom thereof. Arranged within the cylinder 8 is a piston 23 having a piston rod 24 leading through a suitable stuffing box 25 in the cover 3 and connected with a piston rod 21. Leading from the connection 17a is a pipe 26 which 10 leads through a suitable stuffing box 27 in the cover 3 and communicates with the interior of the cylinder 8 above the piston 23. Also leading from the injector 16 is a pipe 28 which connects with the upper end of the container 15 5 and arranged within this pipe is a check valve 29 which opens in the direction of the

arrow in Figs. 1 and 2. Also leading from the connection 17a is a flexible discharge pipe 30 having a nozzle 31 20 and controlled by a suitable valve 32. Leading from the container 5 is a flexible conduit 33 having an armored nozzle 34 and controlled by a suitable valve 35. The tank 1 is normally about three-quarters filled with 25 a flushing oil, such as kerosene. When the motor is started, the pump is driven and takes in liquid through the intake pipe 14 and discharges the same through the discharge pipe 18, the connection 17a, injector 16 and dis-30 charge pipe 17 back into the tank 1. The injector 16 is shown in detail in Fig. 7 and comprises the discharge nozzle 16^a and a restricted passageway 16^b. The liquid flowing through the injector causes a suction through the pipe 28 which communicates with the upper end of the container 5 thereby causing considerable vacuum therein. When it is desired to flush and clean out a transmission or differential, the suction nozzle 34 is in-40 serted into the differential or transmisison and the vacuum within the container 5 causes the lubricant to be withdrawn through the nozzle 34 and pipe 33 when the valve 35 is open. Unless the lubricant within the trans-45 mission and differential is very thick the suction through nozzle 34 and pipe 33 will be sufficient to withdraw the lubricant and deliver the same into the container 5. For the purpose of further diluting lubricant in the 50 transmission or differential and for flushing and cleaning the gears and housing, the nozzle 31 is inserted into the gear housing and as this connection leads from the pressure side of the pump, the flushing oil will be 66 discharged through the nozzle 31 with considerable force when the valve 32 is opened. This nozzle may be used to dislodge the heavier particles of lubricant from the gears and housing and serves to dilute the lubricant 60 within the gear housing sufficiently so that it may be withdrawn through the nozzle 34. The injector 16 being vertically disposed and discharging in the direction of gravity tends to create a considerable vacuum within the container 5 and pipe 28. In fact with my

container 5 of from 24 to 28 inches.

Leading from the bottom of the lubricant reservoir 19 is a discharge pipe 36 having a valve 37 therein and from which leads a flex- 70 ible conduit 38. The reservoir 19 may be filled with lubricant by means of a pump or gun by disconnecting the flexible connection 38 and connecting the pump or gun thereto and forcing the lubricant into the reservoir 75 below the piston 20. As the pipe 26 leading from the connection 17^a is connected with the upper side of the piston 23 in the working cylinder 8, it will be seen that as long as the motor is running pressure will be exerted upon 80 the upper side of the piston 23 and likewise upon piston 20 in the container 19 which is rigidly connected with the piston 23 through the piston rods 21 and 24. After the transmission or differential has been thoroughly 85 flushed and cleaned, the flexible conduit 38 may be connected with the interior of the transmission or differential housing and the valve 37 opened, whereupon the pressure of fluid on the piston 23 will force the lubricant 90 from the container 19 through the outlet pipe 36 and conduit 38.

In order to determine the amount of lubricant dispensed and to give visual indication thereof to a customer, the reservoir 19 is pro- 95 vided on one side with a suitable scale 39 and connected with the piston 23 is a rod 40 which leads through a suitable stuffing box in the cover 3 and has a pointer 41 connected with the upper end thereof and disposed over and 100 adjacent the scale 39, as shown most clearly in Fig. 5. Also carried by the cover 3 and frictionally and slidably held therein is a rod 42 having a pointer 43 which is set opposite to the pointer 41 before the dispensing operation is started. As the lubricant is dispensed from the reservoir 19 the piston 23 will be moved downwardly and with it the piston 20 and also the rod 40. After the dispensing operation has been completed the 110 distance between the pointers 41 and 43 will indicate to the customer the amount of grease dispensed. After the dispensing operation has been completed the pointer 43 will be moved again to a point opposite the pointer 115 41 and be ready for the next dispensing operation. The scale 31 may be calibrated in any suitable units, such as pounds.

For the purpose of cutting off the flow of lubricant from the reservoir 19 after a predetermined amount has been dispensed, I provide a suitable cut-out switch 44 which is preferably mounted on the top of the reservoir 19. Carried by the piston 20 and extending through a suitable stuffing box in the 125 top of the container 19 is a rod 45, shown in detail in Fig. 6, and having a suitable scale thereon. The cut-out switch 44 is connected in series with the circuit to the motor and has a lever 46 which projects in close proximity 130

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adjustably mounted thereon is a member 47 adapted for engagement in the notches 49 in

g the rod 45.

The switch lever 46 is so disposed with respect to the member 49 that it will be engaged thereby upon movement of the shaft 45 down-The cut out switch 44 is shown in 10 detail in Figs. 8 and 9 and the arrangement is such that the switch lever 46 is normally urged to a position closing the circuit by means of a coil spring 50. Should the customer require, for example, five pounds of 15 lubricant, the member 47 will be slid upwardly on the rod 45 a distance corresponding to five pounds of lubricant and as the lubricant is dispensed the rod 45 will be moved downwardly with the piston and with it the mem-20 ber 47 which is held in engagement therewith by means of the latch 48. When the piston has moved downwardly a sufficient distance to dispense five pounds of lubricant, the member 47 will engage the switch arm 46 25 and move the same downwardly as shown in Fig. 5 thereby breaking the circuit to the motor and discontinuing the dispensing operation of the device.

It will therefore be seen that I have pro-30 vided mechanism in which the attendant as well as the customer will be assured that a certain predetermined amount of lubricant

has been delivered.

When all of the lubricant has been dis-35 pensed from the container 19, and it is desired to refill the same, the flexible connection 38 is removed and a grease gun or pump applied to the discharge pipe and fresh lubricant forced into the container. As that por-40 tion of the cylinder 8 above the piston 23 is filled with the flushing oil, it will be seen that the oil in this space will escape through the pipe 26 connection 17a, through the injector 16, back to the interior of the tank 1. It will now be clear that I have provided a combined flushing and dispensing unit in which the dispensing mechanism is carried by the flusher and operated from the same source of power as the flusher. Various to changes may be made in the details of con-Various struction and arrangement of the various parts without departing from the spirit of my invention. It is therefore to be understood that my invention is to be limited only 55 in accordance with the scope of the appended claims.

Having thus described my invention, what I claim is:

1. An apparatus of the class described com-60 prising in combination, a tank, a pump, an intake pipe for said pump leading into said tank, a discharge conduit leading from said

to the rod 45. Carried by the rod 45 and carried by said tank and means for operating said pump to decrease the pressure withhaving a spring latch 48 thereon which is in said container, said means being operable to dispense lubricant from said lubricant

supply reservoir.

2. In a flushing device of the class described the combination of a tank, a pump having an intake pipe leading into said tank, a discharge pipe for said pump also leading into said tank, a container supported by said tank, an injector in said discharge pipe, a conduit leading from said discharge pipe at a point adjacent said injector and connected with said container and a second conduit leading from said discharge pipe between said injector and pump, a lubricant supply reservoir carried by said tank and means operated by said pump for dispensing lubricant there-

3. A flushing device of the character de- 85 scribed comprising a tank, a cover for said tank, a container supported by said cover, a pump, a motor for driving said pump, an intake pipe for said pump connected with the interior of said tank, a discharge pipe 90 for said pump delivering into said tank and having an injector therein, a conduit leading from said discharge pipe at a point adjacent said injector and connected with said container, a second conduit leading from said 95 discharge pipe between said injector and pump and having a nozzle at its outer end adapted for insertion into a gear casing, a third conduit leading from said container and also adapted for insertion into a gear 100 casing, a lubricant supply reservoir and means associated with said motor and pump for dispensing lubricant therefrom in predetermined quantities.

4. A motor vehicle service station unit 105 comprising means for delivering a cleaning fluid under pressure to a casing to be cleaned including line for withdrawing the diluted or dirty lubricant from the casing being cleaned and means operatively associated 110 with said first mentioned means for delivering a clean lubricant to the casing after the same has been flushed and cleaned, said means being connected to be operated by the

pressure of the cleaning fluid.

5. A combined flushing and cleaning unit and lubricant dispenser for cleaning gear casings and delivering a fresh supply of lubricant thereto comprising a tank for flushing oil, means for delivering flushing oil 120 to the casing to be cleaned and for withdrawing the dirty lubricant therefrom, a lubricant supply reservoir and means hydraulically operated by the cleaning fluid under pressure for delivering fresh lubricant to said cas- 125 ing in predetermined quantities.

6. In a flushing unit and lubricant dispump having an injector therein, a container, penser the combination of a tank, a pump, a connection leading from said injector to an intake pipe for said pump leading into said container, a lubricant supply reservoir said tank, an outlet pipe leading from said 123

pump and delivering into said tank, an injector in said discharge pipe, a conduit leading from said discharge pipe adjacent said injector, a second conduit leading from said 5 discharge pipe between said injector and pump. a lubricant dispensing unit carried by said tank and operative connections be-tween said pump and dispensing unit for dispensing lubricant therefrom in predeter-

10 mined quantities.

7. A flushing and cleaning unit and lubricant dispenser comprising a tank, a pump having an intake pipe leading into said tank and a delivery pipe discharging into said tank, 15 an injector in said discharge pipe, a container carried by said tank, a connection between said injector and container, a conduit leading from said discharge pipe between said injector and pump, means for operating said pump, a lubricant reservoir having an outlet leading therefrom, a piston in said lubricant reservoir, operative connections between said piston and pump for actuating said piston to dispense lubricant from said 25 lubricant reservoir.

8. A flushing and cleaning unit and lubricant dispenser comprising a tank, a pump and means for operating the same, said pump having an inlet pipe connected with the interior of said tank and an outlet pipe delivering into said tank, an injector arranged within said discharge pipe, a conduit leading from said discharge pipe between said injector and pump, a container, a connection 35 between said container and injector, a lubricant supply reservoir having a discharge outlet, a piston in said reservoir, a working cylinder having a piston therein, an operative connection between said pistons, a con-40 nection between the discharge pipe and working cylinder for actuating said pistons to discharge lubricant from said lubricant supply reservoir.

9. In a combined flushing and cleaning device and lubricant dispenser the combination of a tank, a pump and means for operating the same, said pump having an inlet pipe connected with said tank and a discharge pipe delivering into said tank, an injector 50 arranged within said discharge pipe, a connection leading from said discharge pipe at a point adjacent said injector, a second connection leading from said discharge pipe between said injector and pump, a lubricant dispenser and an operative connection between said pump and lubricant dispenser for dispensing lubricant therefrom in pre-

determined quantities.

10. A combined flusher and lubricant dispenser comprising a tank, a cover for said tank, a container carried by said cover, a pump carried by said over and having an for cleaning gear casings and for delivering intake pipe leading into said tank and a discharge pipe delivering into said tank, an ing a supply chamber for flushing oil, a de-65 injector in said discharge pipe, a connection livery chamber into which dirty lubricant is 130

between said injector and container, a connection leading from said discharge pipe between said injector and pump, a working cylinder carried by said cover, a lubricant reservoir carried by said cover and having a dis- 70 pensing outlet, a piston in said working cylinder, a piston in said reservoir, means connecting said pistons and a connection between said discharge pipe and working cylinder for actuating the piston therein to dispense lu- 75 bricant from said lubricant supply reservoir and means associated with said lubricant reservoir whereby the lubricant may be dispensed in predetermined quantities.

11. A motor vehicle service station unit for 80 cleaning gear casings and the like and for filling the same with a fresh supply of lubricant and comprising a tank, a pump, a suction line and a pressure line connected with said pump for circulating a cleaning 85 fluid through the casing to be cleaned and a lubricant dispensing unit having means for maintaining the lubricant therein under pressure during the operation of the pump, said means including a cylinder supplied 90 with cleaning fluid from said pump and a piston acted upon by the pressure of the

cleaning fluid.

12. A motor vehicle service station unit for cleaning gear casings and for delivering 95 a fresh lubricant thereto comprising a tank for flushing oil, a pump, a suction line and a pressure line connected with said pump and tank for circulating the flushing oil through the casing being cleaned and a lubricant dispensing means operated by cleaning fluid supplied by said pump and including means for delivering a fresh supply of lubricant to the casing in predetermined quantities, whereby the lubricant in said dispensing 105 means will be continuously maintained under pressure during the operation of said pump.

13. A motor vehicle service station unit for cleaning gear casings and for delivering a fresh supply of lubricant thereto, comprising a tank for flushing oil, a pump, a container for the dirty or diluted lubricant removed from the gear casing, a suction line and a pressure line connected with said pump, tank and container for delivering flushing 115 oil to the gear casing and for withdrawing the same therefrom and delivering it into said container, a lubricant dispensing unit and a hydraulic driving connection between said pump and dispensing unit for delivering 120 fresh lubricant to the gear casing, said hydraulic driving connection being operative continuously to maintain the lubricant in said dispensing unit under pressure during the operation of said pump.

14. A motor vehicle service station unit fresh supply of lubricant thereto compris-

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delivered, a pump, a suction line and a pressure line connected with said pump, an injector in said discharge line, a connection between said injector and delivery chamber, a connection leading from said discharge line between said injector and pump, a lubricant dispensing reservoir having a discharge connection leading therefrom and an operative connection between said pump and dispensing reservoir for dispensing lubricant therefrom.

15. A motor vehicle service station unit for cleaning gear casings and for delivering a fresh supply of lubricant thereto comprising a tank for flushing oil and a lubricant supply reservoir, a pump having a suction line and a pressure line and means operatively associated therewith for circulating a cleaning fluid through the gear casing to be cleaned, a lubricant supply reservoir having a discharge outlet connection and a piston therein and means connected with said piston and actuated by said pump for moving said piston to discharge lubricant from said dispensing unit in predetermined quantities.

16. A motor vehicle service station unit for cleaning gear cases and for delivering a fresh supply of lubricant thereto comprising a tank for flushing oil, a lubricant supply reservoir, a pump having an intake connected with said tank and a discharge pipe delivering into said tank, an injector in said discharge pipe, a connection leading from said discharge pipe at a point adjacent said injector, a connection leading from said discharge pipe between said injector and pump, a piston in said lubricant supply reservoir and a discharge connection leading therefrom, and means operated by said pump for actuating said piston to deliver fresh lubricant to the casing being cleaned.

17. A motor vehicle service station unit for cleaning gear casings and for delivering a fresh supply of lubricant thereto comprising a tank for flushing oil, a cover for said tank, a pump carried by said cover and having an inlet pipe connected with said tank and a discharge pipe delivering into said tank, an injector in said discharge pipe, a suction line leading from said discharge pipe at a point adjacent said injector, a pressure line leading from said discharge pipe between said injector and pump, a lubricant supply reservoir carried by said cover and having a piston therein and a discharge connection leading therefrom, a working cylinder carried by said cover and having a piston therein operatively connected with said first mentioned piston,

the gear casing in predetermined quantities.

18. A motor vehicle service station unit for cleaning gear casings and for delivering a fresh supply of lubricant thereto comprising

a connection between the dicharge pipe of said pump and said working cylinder for operating said pistons to deliver lubricant to

a tank for flushing oil, a pump having an intake pipe connected with said tank and a discharge pipe delivering into said tank, an injector in said discharge pipe, a container for dirty lubricant having a connection lead- 70 ing therefrom, a connection between said container and injector, a connection leading from said discharge pipe between said injector and pump, a lubricant supply reservoir having a piston therein and a discharge con- 75 nection leading therefrom, a piston rod connected with said piston and extending through one end of said reservoir, a driving connection between said pump and piston, an electric motor for driving said pump, a cut-out switch associated with said piston rod and means carried by said piston rod for actuating said cut-out switch to cut off said motor when a predetermined amount of lubricant has been dispensed therefrom.

19. A motor vehicle service station unit for cleaning gear casings and for delivering a fresh supply of lubricant thereto, comprising a tank for flushing oil, a cover for said tank, a pump carried by said cover and having an 90 inlet pipe connected with said tank and a discharge pipe discharging into said tank, an electric motor carried by said cover and operatively connected with said pump, a container for dirty lubricant carried by said 95 cover, an injector in said discharge pipe, a connection between said injector and said container, a suction line leading from said container, a pressure line leading from said discharge pipe between said injector and 100 pump, a lubricant supply reservoir carried by said cover and having a piston therein and a discharge outlet, a working cylinder arranged within said tank and having a piston therein connected with the piston in said lu- 105 bricant supply reservoir, a connection between said discharge pipe and working cyl-inder for actuating said pistons, the piston in said lubricant supply reservoir having a piston rod extending through the end there- 110 of, a cut-out switch positioned adjacent said piston rod, means adjustably connected with said piston rod and adapted to actuate said cut-out switch to cut off said motor when a predetermined amount of lubricant has been 115 dispensed from said lubricant supply reservoir.

In testimony whereof, I hereunto affix my signature.

AUSTIN L. WERTZ.

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