**SPECIMEN LABEL**

**IMPEL™**

OIL SURFACTANT PENETRANT and LOW VOLUME BASAL OIL

**ACTIVE INGREDIENTS:**
Aliphatic Hydrocarbon Oils, Surfactants and Nonionic emulsifiers...100.00%

<table>
<thead>
<tr>
<th>NET CONTENTS:</th>
<th></th>
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</thead>
<tbody>
<tr>
<td>2.5 Gals.</td>
<td>(9.46 Liters)</td>
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<tr>
<td>5 Gals.</td>
<td>(18.93 Liters)</td>
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<tr>
<td>Bulk</td>
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<tr>
<td>11.25 Gals.</td>
<td>(42.58 Liters)</td>
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<tr>
<td>250 Gals.</td>
<td>(946.25 Liters)</td>
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**MANUFACTURED FOR:**
HELENA CHEMICAL COMPANY
225 SCHILLING BOULEVARD, SUITE 300
COLLIERVILLE, TN 38017

**GENERAL INFORMATION**

IMPEL™ is a low viscosity non-aromatic dilutent with nonionic surfactants and selected emulsifiers. IMPEL™ is designed for basal-bark and cut-surface brush control applications with *GARLON 4, ACCESS* or other oil soluble herbicides which are registered for woody plant vegetation control. IMPEL™ is approved for use in Forestry, Industrial, Rights-of-Way, Ditch Bank and other non-cropland applications that require an oil diluent such as previously used Diesel Fuel or Kerosene as a penetrant.

**DIRECTIONS FOR USE**

IMPEL™ can be used at dilution ratios of 1:4 (20%) or 1:3 (25%) when following the herbicide manufacturer's label recommendations.

**NOTE:** Use rates may vary dependent on environmental conditions and applications. Increase rates as necessary for additional wetting and penetration. Follow recommendations and label rates of herbicide manufacturers.

**CONDITIONS OF SALE - LIMITED WARRANTY AND LIMITATIONS OF LIABILITY AND REMEDIES**

Read the Conditions of Sale-Warranty and Limitations of Liability and Remedies before using this product. If the terms are not acceptable, return the product, unopened, and the full purchase price will be refunded.

The directions on this label are believed to be reliable and should be followed carefully. Insufficient control of pests and/or injury to the crop to which the product is applied may result from the occurrence of extraordinary or unusual weather conditions or the failure to follow the label directions or good application practices, all of which are beyond the control of Helena Chemical Company (the “Company”) or seller. In addition, failure to follow label directions may cause injury to crops, animals, man or the environment. The Company warrants that this product conforms to the chemical description on the label and is reasonably fit for the purpose referred to in the directions for use subject to the factors noted above which are beyond the control of the Company. The Company makes no other warranties or representations of any kind, express or implied, concerning the product, including no implied warranty of merchantability or fitness for any particular purpose, and no such warranty shall be implied by law.

The exclusive remedy against the Company for any cause of action relating to the handling or use of this product shall be limited to, at Helena Chemical Company’s election, one of the following:

1. Refund of the purchase price paid by buyer or user for product bought, or
2. Replacement of the product used

To the extent allowed by law, the Company shall not be liable and any and all claims against the Company are waived for special, indirect, incidental, or consequential damages or expense of any nature, including, but not limited to, loss of profits or income. The Company and the seller offer this product and the buyer and user accept it, subject to the foregoing conditions of sale and limitation of warranty, liability and remedies.

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**Disclaimer:** Always refer to the label **on the product** before using Helena or any other product.